



2017

⚠ Read this manual carefully before operating this vehicle.

⚠ Il convient de lire attentivement ce manuel avant la première utilisation du véhicule.

OWNER'S SERVICE MANUAL
MANUEL D'ATELIER DU
PROPRIETAIRE

WR250F
WR250FH

2GB-28199-72

 **Read this manual carefully before operating this vehicle. This manual should stay with this vehicle if it is sold.**

 **Il convient de lire attentivement ce manuel avant la première utilisation du véhicule. Le manuel doit être remis avec le véhicule en cas de vente de ce dernier.**



YAMAHA

2017

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OWNER'S SERVICE MANUAL

WR250F
WR250FH

2GB-28199-72-E0

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**WR250F
WR250FH
OWNER'S SERVICE MANUAL
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INTRODUCTION

Congratulations on your purchase of a Yamaha WR series. This model is the culmination of Yamaha's vast experience in the production of pacesetting racing machines. It represents the highest grade of craftsmanship and reliability that have made Yamaha a leader.

This manual explains operation, inspection, basic maintenance and tuning of your machine. If you have any questions about this manual or your machine, please contact your Yamaha dealer.

The design and manufacture of this Yamaha machine fully comply with the emissions standards for clean air applicable at the date of manufacture. Yamaha has met these standards without reducing the performance or economy of operation of the machine. To maintain these high standards, it is important that you and your Yamaha dealer pay close attention to the recommended maintenance schedules and operating instructions contained within this manual.

TIP



Yamaha continually seeks advancements in product design and quality. Therefore, while this manual contains the most current product information available at the time of printing, there may be minor discrepancies between your machine and this manual. If you have any questions concerning this manual, please consult your Yamaha dealer.

WARNING

PLEASE READ THIS MANUAL CAREFULLY AND COMPLETELY BEFORE OPERATING THIS MACHINE. DO NOT ATTEMPT TO OPERATE THIS MACHINE UNTIL YOU HAVE ATTAINED A SATISFACTORY KNOWLEDGE OF ITS CONTROLS AND OPERATING FEATURES AND UNTIL YOU HAVE BEEN TRAINED IN SAFE AND PROPER RIDING TECHNIQUES. REGULAR INSPECTIONS AND CAREFUL MAINTENANCE, ALONG WITH GOOD RIDING SKILLS, WILL ENSURE THAT YOU SAFELY ENJOY THE CAPABILITIES AND THE RELIABILITY OF THIS MACHINE.

IMPORTANT MANUAL INFORMATION

Particularly important information is distinguished in this manual by the following notations.

	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.
 WARNING	A WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.
NOTICE	A NOTICE indicates special precautions that must be taken to avoid damage to the vehicle or other property.
TIP	A TIP provides key information to make procedures easier or clearer.

SAFETY INFORMATION

THIS MACHINE IS DESIGNED STRICTLY FOR COMPETITION USE, ONLY ON A CLOSED COURSE. It is illegal for this machine to be operated on any public street, road, or highway. Off-road use on public lands may also be illegal. Please check local regulations before riding.

- **THIS MACHINE IS TO BE OPERATED BY AN EXPERIENCED RIDER ONLY.**

Do not attempt to operate this machine at maximum power until you are totally familiar with its characteristics.

- **THIS MACHINE IS DESIGNED TO BE RIDDEN BY THE OPERATOR ONLY.**

Do not carry passengers on this machine.

- **ALWAYS WEAR PROTECTIVE APPAREL.**

When operating this machine, always wear an approved helmet with goggles or a face shield. Also wear heavy boots, gloves, and protective clothing. Always wear proper fitting clothing that will not be caught in any of the moving parts or controls of the machine.

- **ALWAYS MAINTAIN YOUR MACHINE IN PROPER WORKING ORDER.**

For safety and reliability, the machine must be properly maintained. Always perform the pre-operation checks indicated in this manual.

Correcting a mechanical problem before you ride may prevent an accident.

- **GASOLINE IS HIGHLY FLAMMABLE.**

Always turn off the engine while refueling. Take care to not spill any gasoline on the engine or exhaust system. Never refuel in the vicinity of an open flame, or while smoking.

- **GASOLINE CAN CAUSE INJURY.**

If you should swallow some gasoline, inhale excess gasoline vapors, or allow any gasoline to get into your eyes, contact a doctor immediately. If any gasoline spills onto your skin or clothing, immediately wash skin areas with soap and water, and change your clothes.

- **ONLY OPERATE THE MACHINE IN AN AREA WITH ADEQUATE VENTILATION.**

Never start the engine or let it run for any length of time in an enclosed area. Exhaust fumes are poisonous. These fumes contain carbon monoxide, which by itself is odorless and colorless. Carbon monoxide is a dangerous gas which can cause unconsciousness or can be lethal.

- **PARK THE MACHINE CAREFULLY; TURN OFF THE ENGINE.**

Always turn off the engine if you are going to leave the machine. Do not park the machine on a slope or soft ground as it may fall over.

- **THE ENGINE, EXHAUST PIPE AND MUFFLER WILL BE VERY HOT AFTER THE ENGINE HAS BEEN RUN.**

Be careful not to touch them or to allow any clothing item to contact them during inspection or repair.

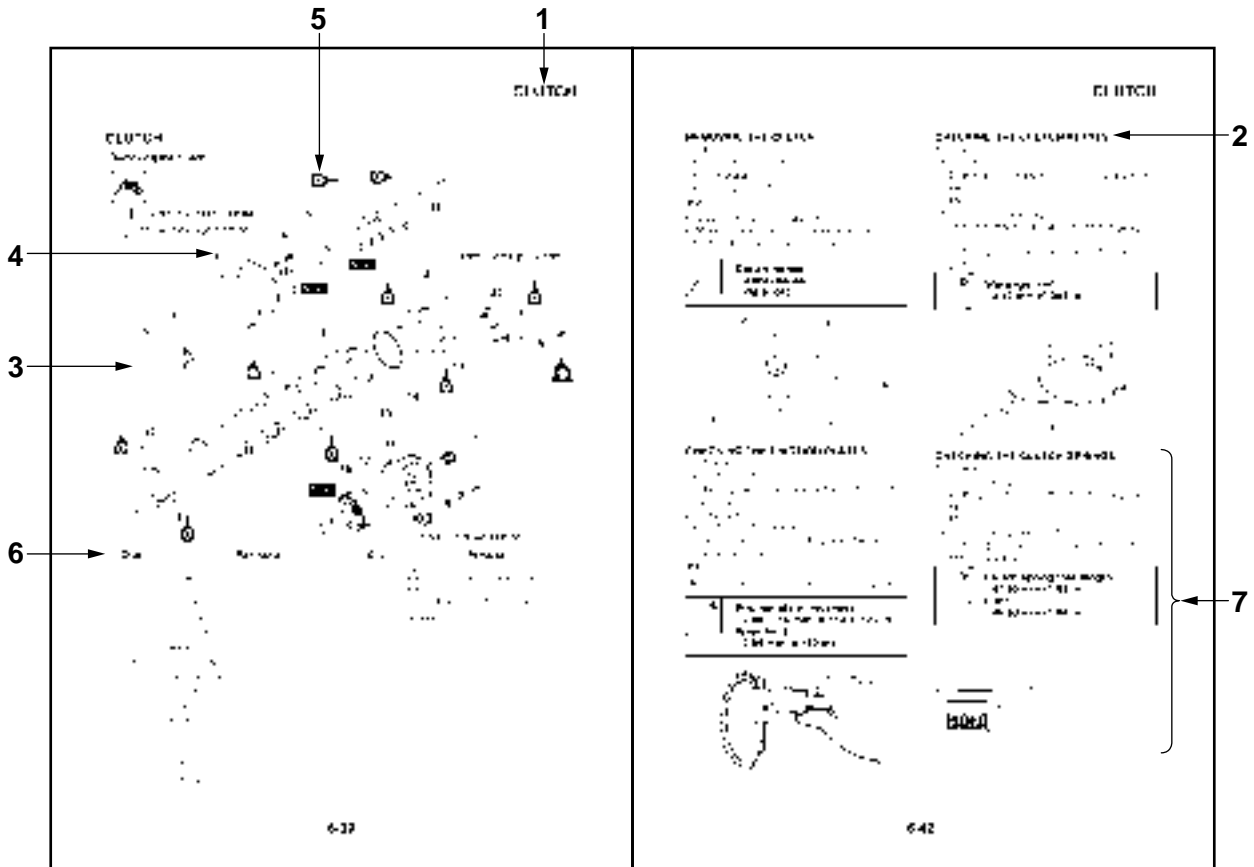
- **PROPERLY SECURE THE MACHINE BEFORE TRANSPORTING IT.**

For safety, drain the gasoline from the fuel tank before transporting the vehicle.

HOW TO USE THIS MANUAL

In this manual, descriptions of installation, removal, disassembly, assembly, check, and adjustment procedures are laid out with the individual steps in sequential order.

- The manual is divided into chapters and each chapter is divided into sections. The current section title “1” is shown at the top of each page.
- Sub-section titles “2” appear in smaller print than the section title.
- To help identify parts and clarify procedure steps, there are exploded diagrams “3” at the start of each removal and disassembly section.
- Numbers “4” are given in the order of the jobs in the exploded diagram. A number indicates a removal or a disassembly step.
- Symbols “5” indicate parts to be lubricated or replaced. Refer to “SYMBOLS”.
- A job instruction chart “6” accompanies the exploded diagram, providing the order of jobs, the names of parts, the notes in jobs, etc.
- Jobs “7” requiring more information (such as special tools and technical data) are described sequentially.



SYMBOLS

The following symbols are used in this manual for easier understanding.

TIP

The following symbols are not relevant to every vehicle.



















SYMBOL	DEFINITION	SYMBOL	DEFINITION
	Serviceable with engine mounted		Gear oil
	Filling fluid		Molybdenum disulfide oil
	Lubricant		Brake fluid
	Special tool		Wheel bearing grease
	Tightening torque		Lithium-soap-based grease
	Wear limit, clearance		Molybdenum disulfide grease
	Engine speed		Silicone grease
	Electrical data		Locking agent (LOCTITE®)
	Engine oil		Replace the part with a new one.

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GENERAL INFORMATION

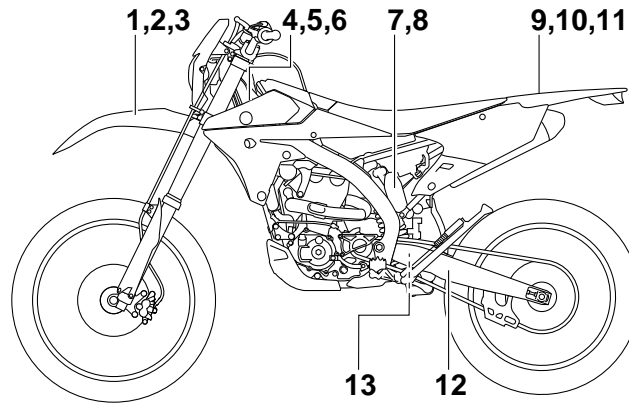
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LOCATION OF IMPORTANT LABELS

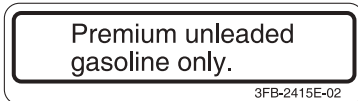
LOCATION OF IMPORTANT LABELS

Please read the following important labels carefully before operating this vehicle.



CAN

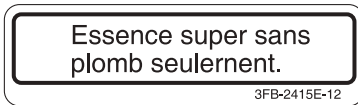
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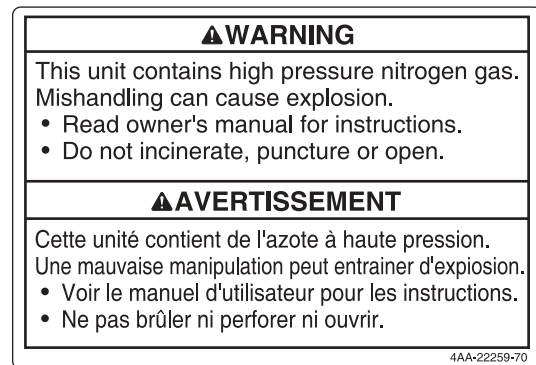
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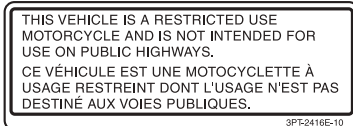
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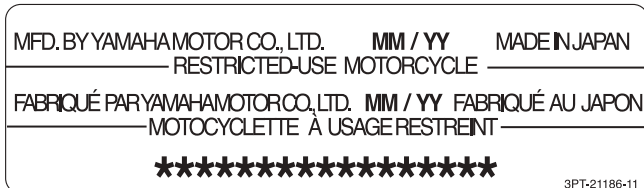
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3



4



LOCATION OF IMPORTANT LABELS

9

⚠ WARNING

- BEFORE YOU OPERATE THIS VEHICLE, READ THE OWNER'S MANUAL AND ALL LABELS.
- NEVER CARRY A PASSENGER. You increase your risk of losing control if you carry a passenger.
- NEVER OPERATE THIS VEHICLE ON PUBLIC ROADS. You can collide with another vehicle if you operate this vehicle on a public road.
- ALWAYS WEAR AN APPROVED MOTORCYCLE HELMET, eye protection, and protective clothing.
- EXPERIENCED RIDER ONLY.

5PA-2118K-00

12

TIRE INFORMATION

Cold tire normal pressure should be set as follows:
 FRONT: 100kPa, {1.00kgf/cm²}, 15psi
 REAR : 100kPa, {1.00kgf/cm²}, 15psi

3RV-21668-A0

10

⚠ AVERTISSEMENT

- LIRE LE MANUEL DU PROPRIETAIRE AINSI QUE TOUTES LES ETIQUETTES AVANT D'UTILISER CE VEHICULE.
- NE JAMAIS TRANSPORTER DE PASSAGER. La conduite avec passager augmente les risques de perte de contrôle.
- NE JAMAIS ROULER SUR DES CHEMINS PUBLICS. Vous pourriez entrer en collision avec un autre véhicule.
- TOUJOURS PORTER UN CASQUE DE MOTOCYCLISTE APPROUVE, des lunettes et des vêtements de protection.
- EXCLUSIVEMENT POUR L'USAGE D'UN CONDUCTEUR EXPERIMENTE.

5PA-2118K-10

13

INFORMATION SUR LES PNEUS

La pression des pneus à froid doit normalement être réglée comme suit.
 AVANT : 100kPa, {1.00kgf/cm²}, 15psi
 ARRIERE : 100kPa, {1.00kgf/cm²}, 15psi

3RV-21668-B0

EUR

6





CE

YAMAHA MOTOR CO., LTD.
 SHIZUOKA JAPAN

YAMAHA 4GB-2155A-00

11

⚠

100 kPa 100 kPa
 1.00 kgf/cm² 1.00 kgf/cm²
 15 psi 15 psi

5PG-2816R-00

8



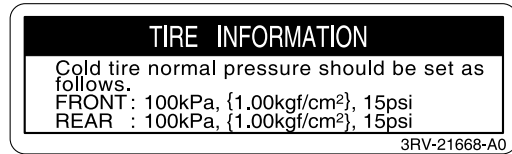
LOCATION OF IMPORTANT LABELS

AUS, NZL, ZAF

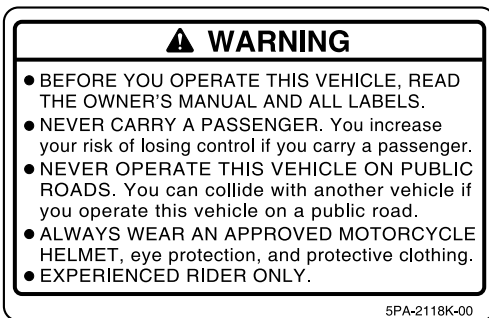
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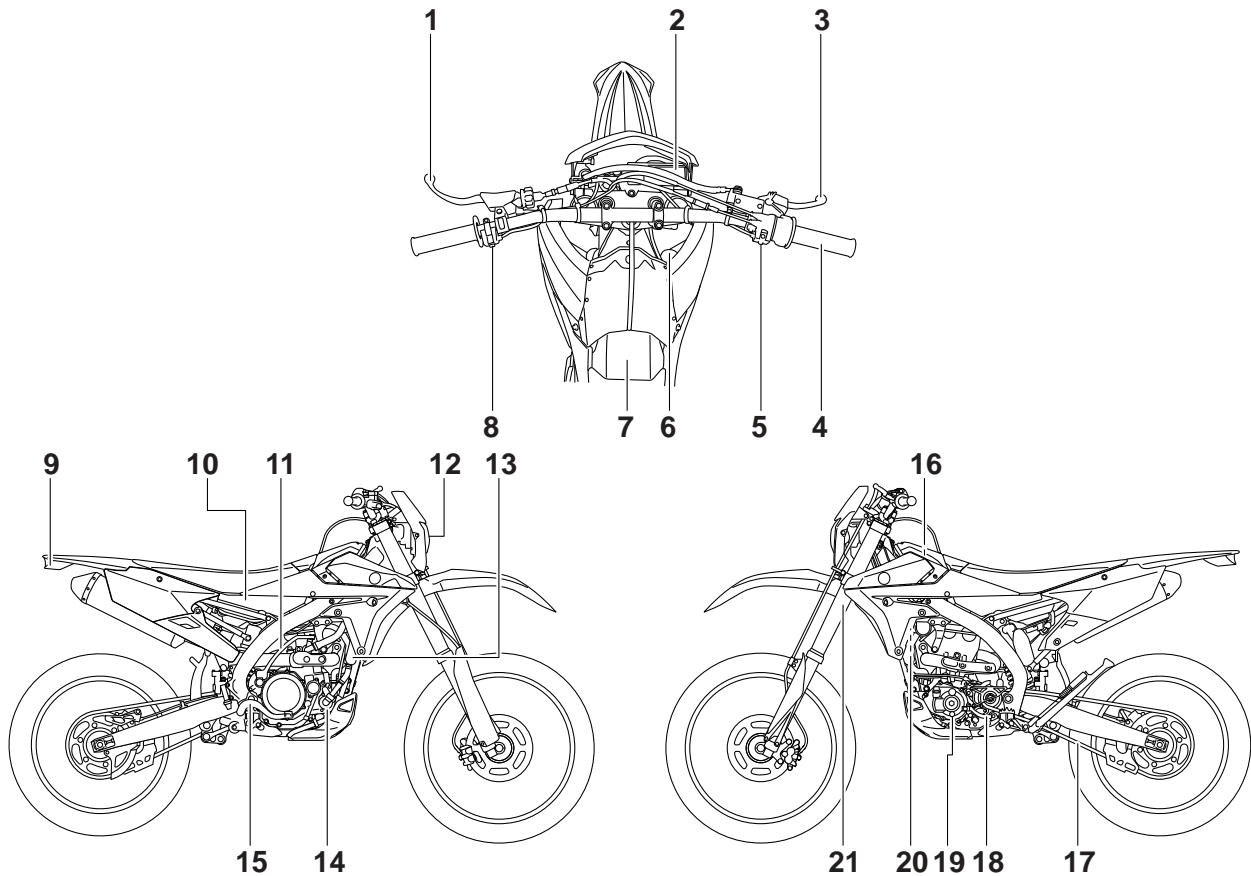
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9



DESCRIPTION



1. Clutch lever
2. Multi-function display
3. Front brake lever
4. Throttle grip
5. Start switch
6. Radiator cap
7. Fuel tank cap
8. Engine stop switch
9. Taillight
10. Fuel tank
11. Kickstarter lever

12. Headlight
13. Radiator
14. Coolant drain bolt
15. Rear brake pedal
16. Air filter
17. Drive chain
18. Shift pedal
19. Oil level check window
20. Starter knob/idle screw
21. Front fork

TIP

Designs and specifications of the vehicle are subject to change without notice. Therefore, please note that the descriptions in this manual may be different from those for the vehicle you have purchased.

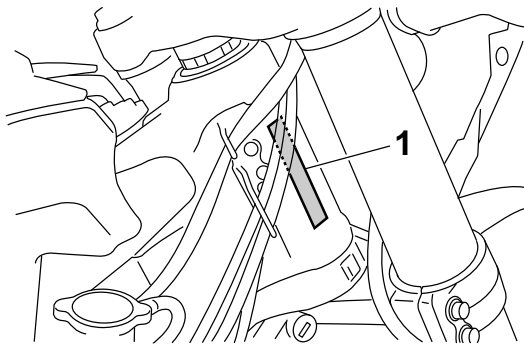
IDENTIFICATION

There are two significant reasons for knowing the serial number of your vehicle:

1. When ordering parts, you can give the number to your Yamaha dealer for positive identification of the model you own.
2. If your vehicle is stolen, the authorities will need the number to search for and identify your vehicle.

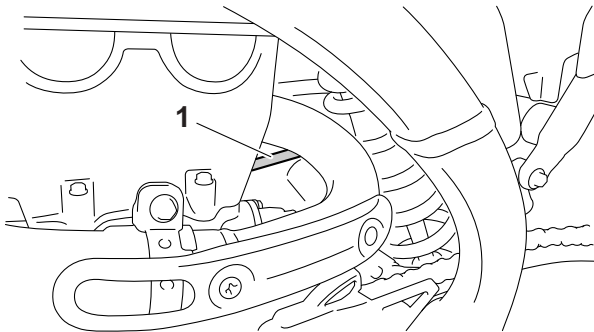
VEHICLE IDENTIFICATION NUMBER

The vehicle identification number "1" is stamped into the right side of the frame.



ENGINE SERIAL NUMBER

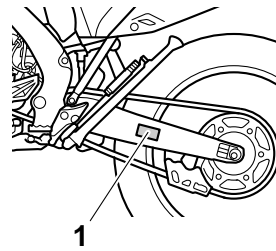
The engine serial number "1" is stamped into the elevated part of the right-side of the engine.



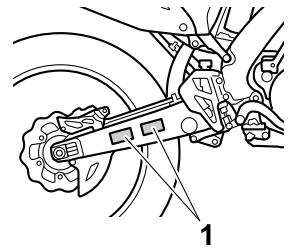
VEHICLE EMISSION CONTROL INFORMATION LABEL

The Vehicle Emission Control Information label "1" is affixed at the location in the illustration. This label shows specifications related to exhaust emissions as required by federal law, state law and Environment Canada.

A



B



A: For Canada

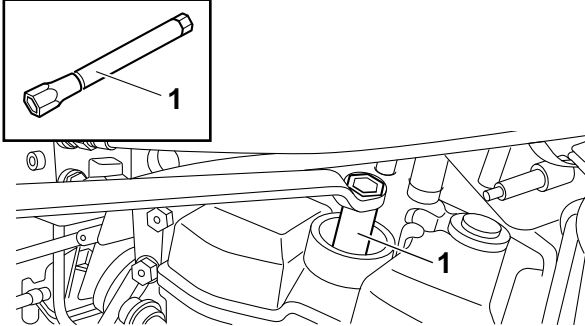
B: For USA and Canada

INCLUDED PARTS

INCLUDED PARTS

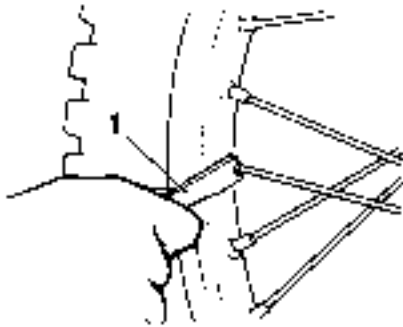
SPARK PLUG WRENCH

The spark plug wrench "1" is used to remove or install the spark plug.



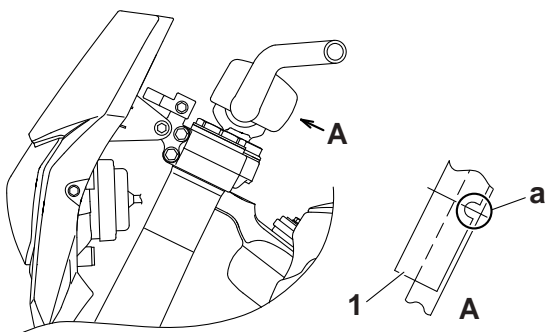
NIPPLE WRENCH

The nipple wrench "1" is used to tighten the spoke.



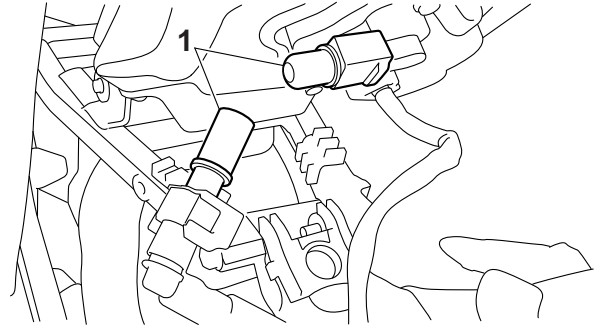
HANDLEBAR PROTECTOR

Install the handlebar protector "1" so that the notch "a" face backward.



FUEL HOSE JOINT COVER

The fuel hose joint covers "1" are used to prevent mud, dust, and other foreign materials from entering the inside when the fuel hose is disconnected.



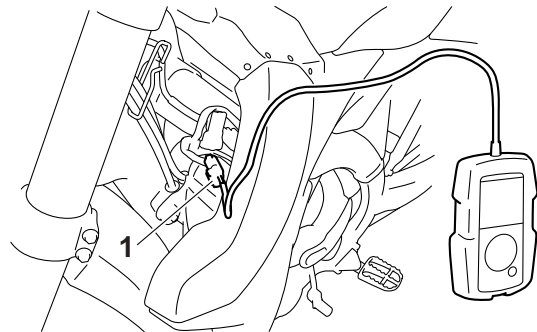
COUPLER FOR CONNECTING OPTIONAL PART

The coupler "1" is used for connecting the optional Power Tuner and so on.

NOTICE

When no optional parts, etc. are connected, connect the connection terminal to the original coupler.

Before disconnecting the coupler, thoroughly wipe off any mud or water stuck to it.



Part name	Part number
GYTR Power Tuner (For USA)	33D-H59C0-V2
YZ Power Tuner (Except for USA)	33D-859C0-11

The Power Tuner is an optional part.

IMPORTANT INFORMATION

PREPARATION FOR REMOVAL AND DIS-ASSEMBLY

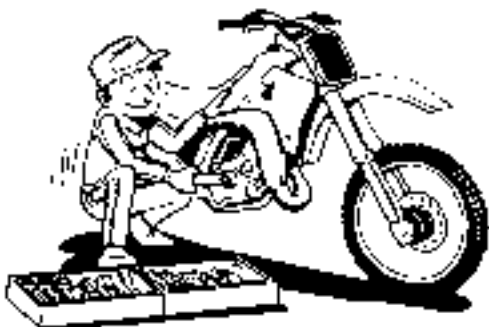
1. Before the jobs, completely remove mud, dust, and the like in order to prevent the entry of them into the inside during the jobs.



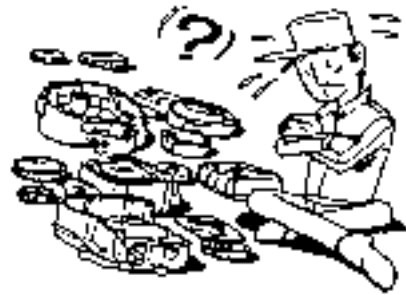
- Before cleaning with high-pressure water of washers, cover the following parts.
Air duct
Silencer exhaust port
Drain hole on the cylinder head (right side)
Hole under the water pump housing



2. Use proper special tools and equipment.
See "SPECIAL TOOLS".



3. During disassembly, check and measure the required parts, and make a record of them so that you may refer to the record when installing them. Moreover, arrange gears, cylinders, pistons, and other parts for each section so as not to confuse or lose them.



4. During disassembly, clean each of the parts, and store them in trays for each section.
5. Flammable. Keep servicing areas away from any source of fire.
6. During servicing, take special care not to receive an injury or a burn on the engine, the exhaust pipe, the silencer, or the like.
7. If coolant is left adhered to the chassis, paint and plating will be damaged. Therefore, rinse it out with water in good time.

⚠ WARNING

Coolant is potentially harmful and should be handled with special care.

- If it enters your eyes, wash it away with water enough and then get medical attention
- If it splashes on your skin or clothes, quickly wash it away with water and then with soapy water.
- If it is swallowed, immediately induce vomiting and get medical attention.

REPLACEMENT PARTS

Make sure that the parts and grease or oil to be used for repair of the vehicle, including periodic replacement parts, are new YAMAHA genuine parts and recommended parts.

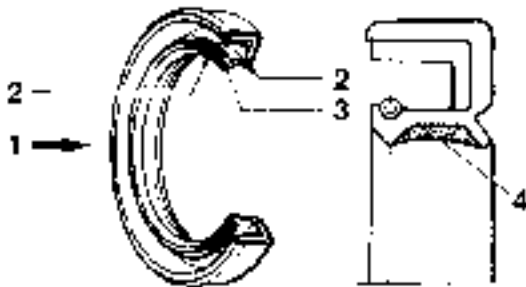
Do not use any used parts, because these may not be genuine though they have similar appearances or because the quality may be changed by aging.



IMPORTANT INFORMATION

GASKETS, OIL SEALS AND O-RINGS

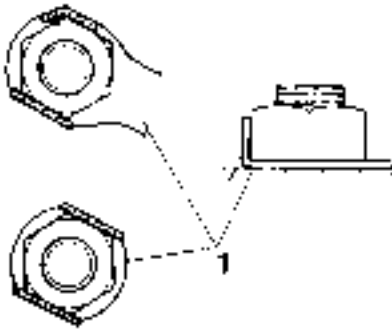
1. When overhauling the engine, replace all gaskets and O-rings. All gasket surfaces, oil seal lips, and O-rings must be cleaned so that there may be no dust on them.
2. During assembly, always apply proper oil to bearings and proper grease to oil seal lips before installation.



1. Oil
2. Lip
3. Spring
4. Grease

LOCK WASHERS/PLATES AND COTTER PINS

After removal, replace lock washers/plates "1" and cotter pins with new ones. After the bolt or nut has been tightened to specification, firmly bend the lock tabs along a flat of the bolt or nut.

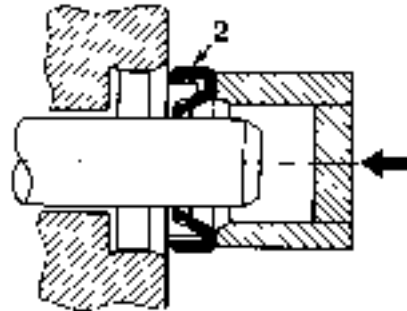
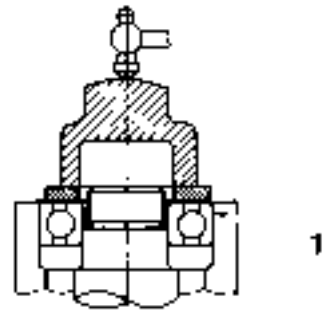


BEARINGS AND OIL SEALS

Install bearings "1" and oil seals "2" with their manufacturer's marks or size symbols facing outward. During installation of an oil seal, make sure that its main lip faces the oil chamber (the target to be sealed). Before installation, always apply a light coat of grease to the oil seal lip.

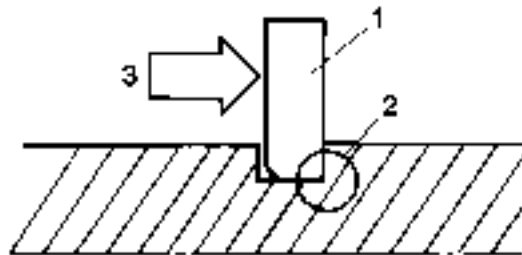
NOTICE

Do not spin the bearing with compressed air because this will damage the bearing surfaces.



CIRCLIPS

When assembling parts, always use new circlips. During installation of a circlip, make sure that the edge "2" of the circlip "1" is positioned opposite to the force "3" that the circlip receives. Install the circlip with its end aligned with the center of the spline, without opening the circlip more than necessary.



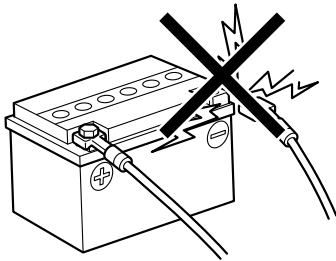
BASIC SERVICE INFORMATION

ELECTRICAL SYSTEM

Electrical parts handling

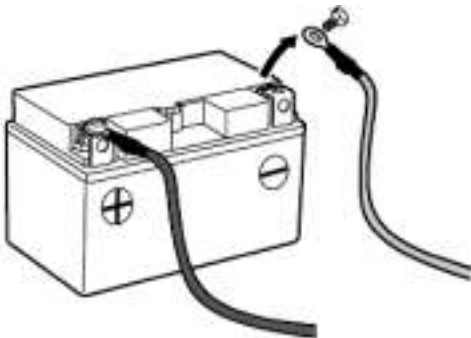
NOTICE

Never disconnect a battery lead while the engine is running; otherwise, the electrical components could be damaged.



NOTICE

When disconnecting the battery leads from the battery, be sure to disconnect the negative battery lead first, then the positive battery lead. If the positive battery lead is disconnected first and a tool or similar item contacts the vehicle, a spark could be generated, which is extremely dangerous.



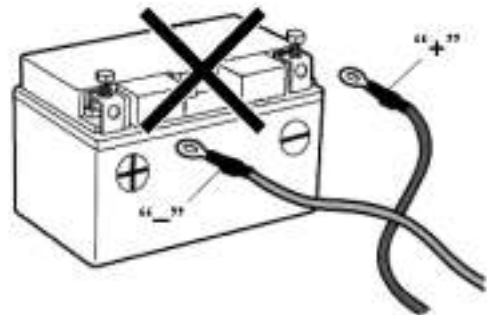
TIP

If a battery lead is difficult to disconnect due to rust on the battery terminal, remove the rust using hot water.



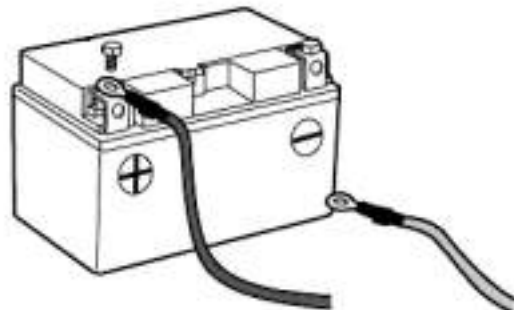
NOTICE

Be sure to connect the battery leads to the correct battery terminals. Reversing the battery lead connections could damage the electrical components.



NOTICE

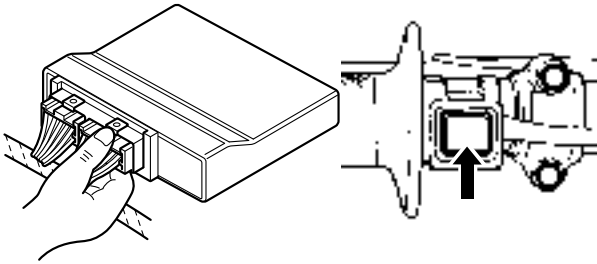
When connecting the battery leads to the battery, be sure to connect the positive battery lead first, then the negative battery lead. If the negative battery lead is connected first and a tool or similar item contacts the vehicle while the positive battery lead is being connected, a spark could be generated, which is extremely dangerous.



NOTICE

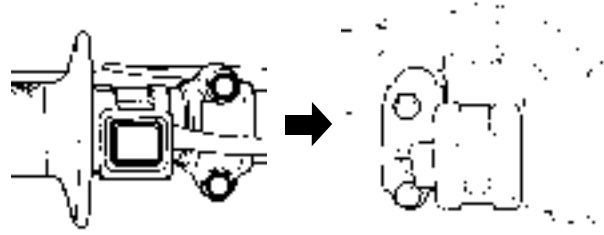
Make sure that the multi-function display goes off after pushing and holding the engine stop switch before disconnecting or connecting any electrical components.

BASIC SERVICE INFORMATION



NOTICE

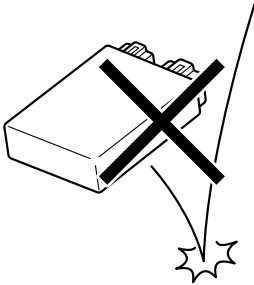
Handle electrical components with special care, and do not subject them to strong shocks.



Checking the electrical system

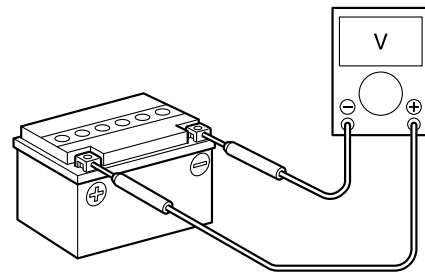
TIP

Before checking the electrical system, make sure that the battery voltage is at least 12 V.



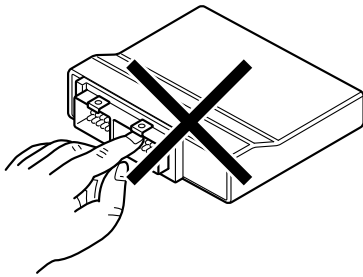
NOTICE

Electrical components are very sensitive to and can be damaged by static electricity. Therefore, never touch the terminals and be sure to keep the contacts clean.



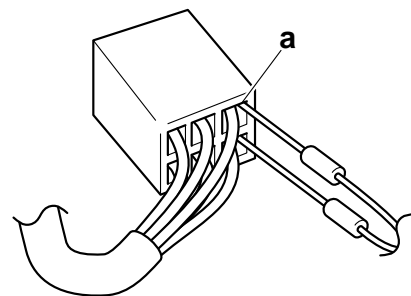
NOTICE

Never insert the tester probes into the coupler terminal slots. Always insert the probes from the opposite end "a" of the coupler, taking care not to loosen or damage the leads.



TIP

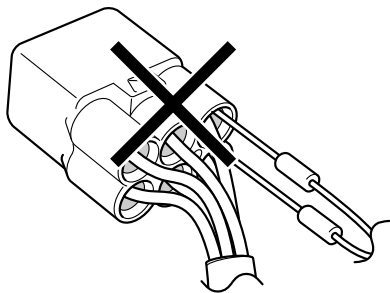
Push and hold the engine stop switch to turn off the multi-function display when resetting the ECU (Electronic Control Unit). Disconnect the starter motor lead of the starter relay, and then push the starter switch. Be sure to wait for five seconds or longer before pushing the start switch after the multi-function display goes off.



NOTICE

For waterproof couplers, never insert the tester probes directly into the coupler. When performing any checks using a waterproof coupler, use the specified test harness or a suitable commercially available test harness.

BASIC SERVICE INFORMATION



Checking the connections

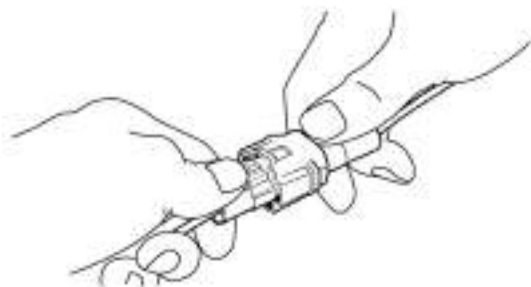
Check the leads, couplers, and connectors for stains, rust, moisture, etc.

1. Disconnect:

- Lead
- Coupler
- Connector

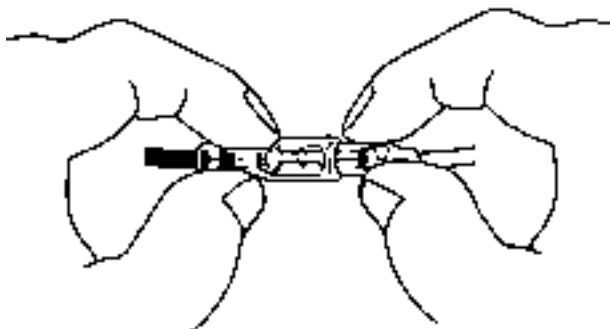
NOTICE

- When disconnecting a coupler, release the coupler lock, hold both sections of the coupler, and then disconnect the coupler.
- There are many types of coupler locks; therefore, be sure to check the type of coupler lock before disconnecting the coupler.



NOTICE

When disconnecting a connector, do not pull the leads. Hold both sections of the connector, and then disconnect the connector.



2. Check:

- Lead
- Coupler
- Connector

Moisture → Dry with compressed air.

Rust/stains → Connect and disconnect several times.



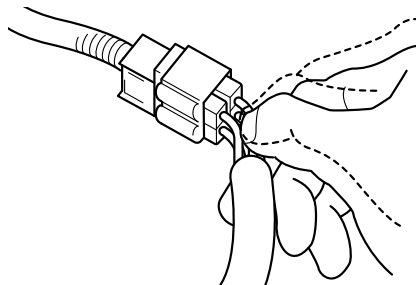
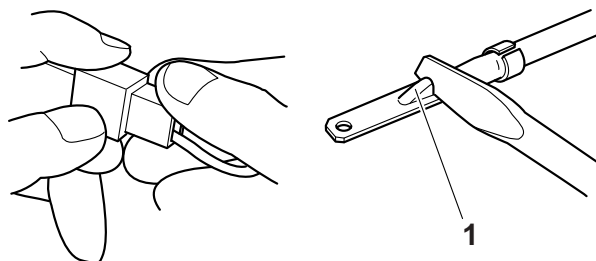
3. Check:

- All connections

Loose connection → Connect properly.

TIP

- If the pin "1" on the terminal is flattened, bend it up.
- After disassembling or assembling a coupler, pull on the leads to make sure that they are installed securely.



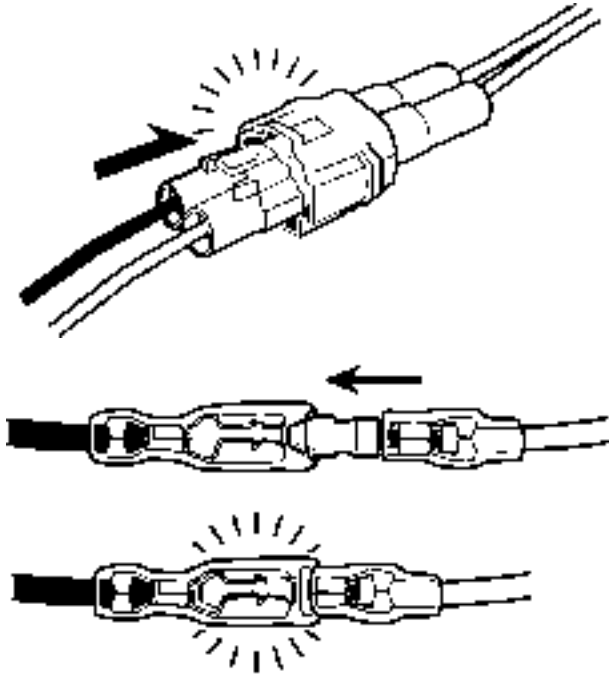
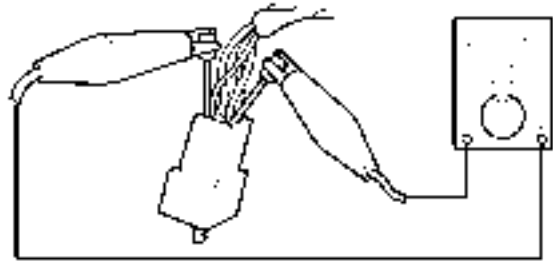
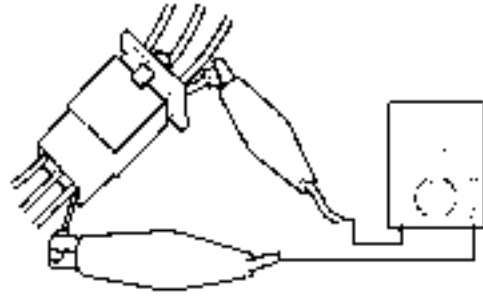
BASIC SERVICE INFORMATION

4. Connect:

- Lead
- Coupler
- Connector

TIP

- When connecting a coupler or connector, make sure that both terminals are connected securely.
- Make sure all connections are tight.



5. Check:

- No continuity



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

TIP


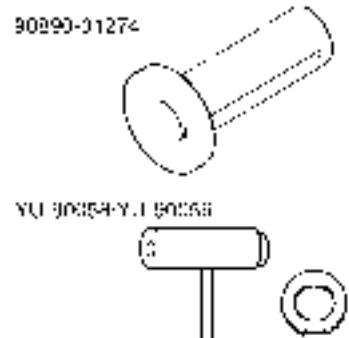
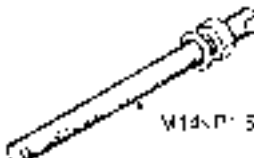
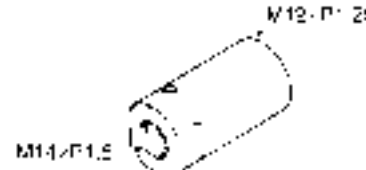
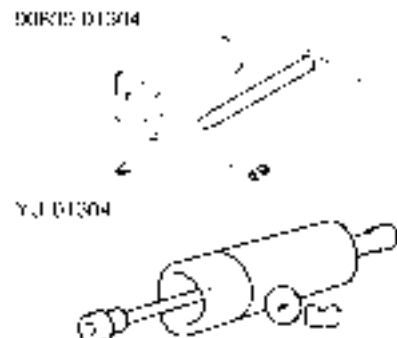
- If there is no continuity, clean the terminals.
- When checking the wire harness, perform steps (1) to (4).
- As a quick remedy, use a contact revitalizer available at most part stores.

SPECIAL TOOLS

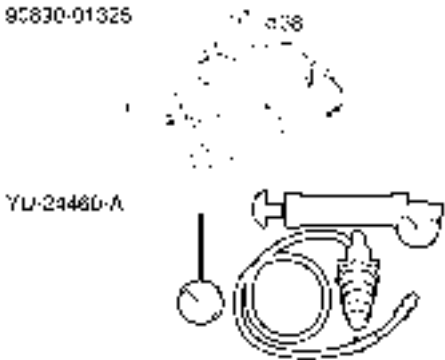
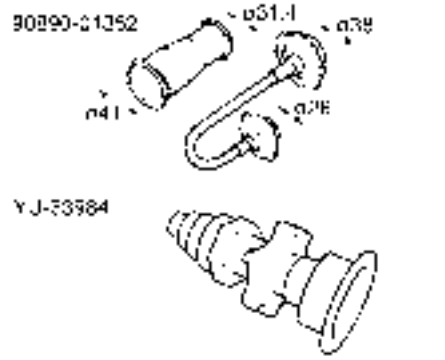
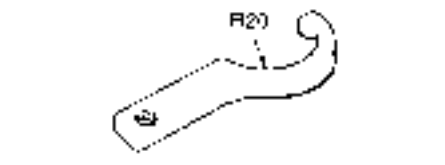
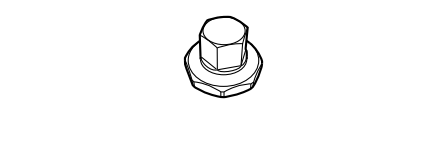
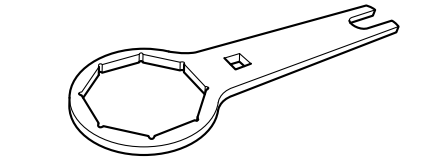
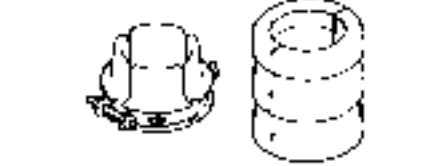
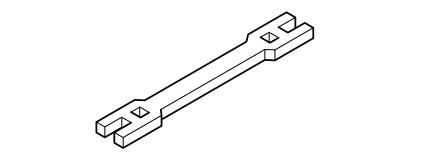
The following special tools are required for accurate and complete adjustment and assembly. Using the correct special tool will help prevent damage caused by the use of improper tools or improvised techniques. The shape and tool number used for the special tool differ by country, so two types are provided. Refer to the list provided to avoid errors when placing an order.

TIP




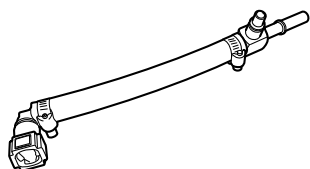
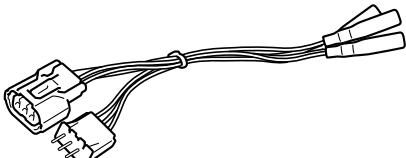
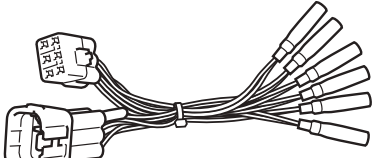
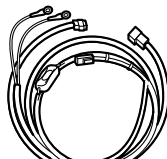
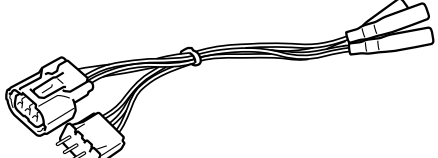
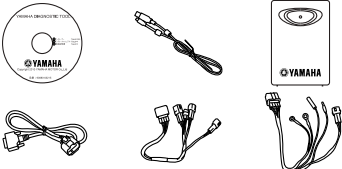
- For U.S.A. and Canada, use tool number starting with “YM-”, “YU-”, or “ACC-”.
- For others, use tool number starting with “90890-”.

Tool name/Part number	How to use	Illustration
Dial gauge & stand set 90890-01252 Dial gauge set YU-03097-B	This tool is used to check parts for runout or bend.	
Crankshaft installer pot 90890-01274 Installing pot YU-90058	This tool is used to install the crankshaft.	
Crankshaft installer bolt 90890-01275 Bolt YU-90060	This tool is used to install the crankshaft.	
Adapter (M12) 90890-01278 Adapter #3 YU-90063	This tool is used to install the crankshaft.	
Piston pin puller set 90890-01304 Piston pin puller YU-01304	This tool is used to remove the piston pin.	

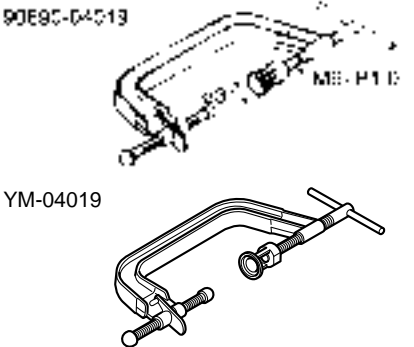
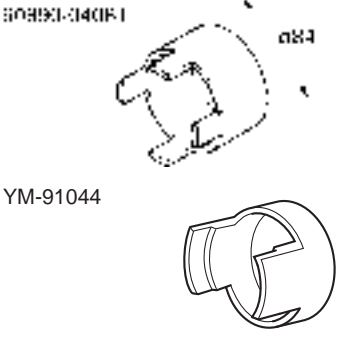
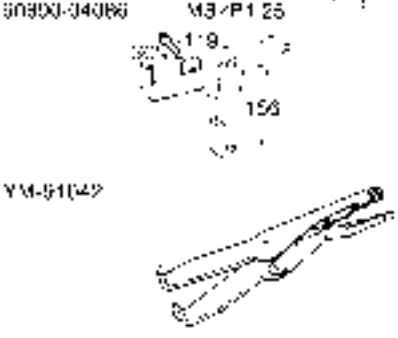
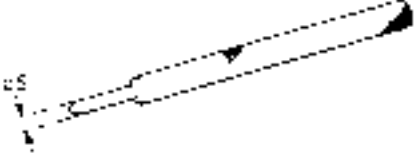
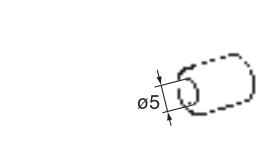

SPECIAL TOOLS

Tool name/Part number	How to use	Illustration
Radiator cap tester 90890-01325 Mityvac cooling system tester kit YU-24460-A	This tool is used to check the radiator and the radiator cap.	 90890-01325 YU-24460-A
Radiator cap tester adapter 90890-01352 Pressure tester adapter YU-33984	This tool is used to check the radiator and the radiator cap.	 90890-01352 YU-33984
Steering nut wrench 90890-01403 Exhaust flange nut wrench YU-A9472	This tool is used to remove or tighten the steering nut.	 90890-01403 YU-A9472
Cap bolt wrench 90890-01500 Cap bolt wrench YM-01500	This tool is used to remove or tighten the base valve.	 90890-01500 YM-01500
Cap bolt ring wrench 90890-01501 Cap bolt ring wrench YM-01501	This tool is used to loosen or tighten the damper assembly.	 90890-01501 YM-01501
Fork seal driver 90890-01502 Fork seal driver (48) YM-A0948	This tool is used to install the oil seal of the front fork.	 90890-01502 YM-A0948
Spoke nipple wrench (6-7) 90890-01521 Spoke nipple wrench (6-7) YM-01521	This tool is used to tighten the spoke.	 90890-01521 YM-01521


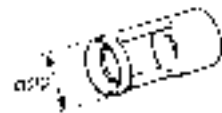
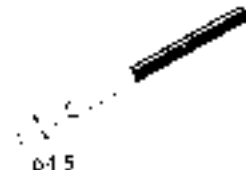

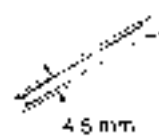

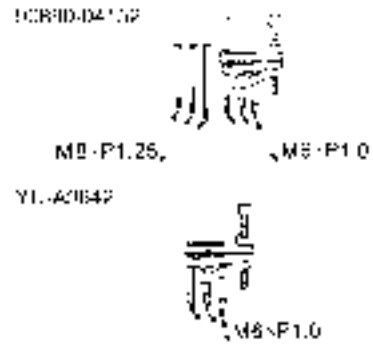

SPECIAL TOOLS

Tool name/Part number	How to use	Illustration
Pocket tester 90890-03112 Analog pocket tester YU-03112-C	This tool is used to measure the voltage, current, and resistance of electrical components.	
Timing light 90890-03141 Timing light YU-03141	This tool is used to measure the ignition timing.	
Pressure gauge 90890-03153 Pressure gauge YU-03153	This tool is used to measure the fuel pressure.	
Fuel pressure adapter 90890-03186 Fuel pressure adapter YM-03186	This tool is used to mount the pressure gauge.	
Test harness S- pressure sensor (3P) 90890-03207 Test harness S- pressure sensor (3P) YU-03207	This tool is used to check the throttle position sensor input voltage.	
Test harness- lean angle sensor (6P) 90890-03209 Test harness- lean angle sensor (6P) YU-03209	This tool is used to check the lean angle sensor output voltage.	
FI diagnostic tool sub-lead 90890-03212 FI diagnostic tool sub-lead YU-03212	This tool is used to connect the Yamaha diagnostic tool to a battery.	
Test harness- speed sensor 5TJ (3P) 90890-03228 Test harness- speed sensor 5TJ (3P) YU-03228	This tool is used to check the speed sensor output voltage.	
Yamaha diagnostic tool 90890-03231 Yamaha diagnostic tool (US) 90890-03234	This tool is used to check error codes or carry out self-diagnosis.	



SPECIAL TOOLS

Tool name/Part number	How to use	Illustration
Valve spring compressor 90890-04019 Valve spring compressor YM-04019	This tool is used to disconnect or connect the valve and the valve spring.	
Spacer (crankshaft installer) 90890-04081 Pot spacer YM-91044	This tool is used to install the crankshaft.	
Universal clutch holder 90890-04086 Universal clutch holder YM-91042	This tool is used to hold the clutch when removing or installing the clutch boss securing nut.	
Valve guide remover (ø5) 90890-04097 Valve guide remover (5.0 mm) YM-04097	This tool is used to replace the valve guide.	
Valve guide installer (ø5) 90890-04098 Valve guide installer (5.0 mm) YM-04098	This tool is used to replace the valve guide.	
Valve guide reamer (ø5) 90890-04099 Valve guide reamer (5.0 mm) YM-04099	This tool is used to replace the valve guide.	

SPECIAL TOOLS

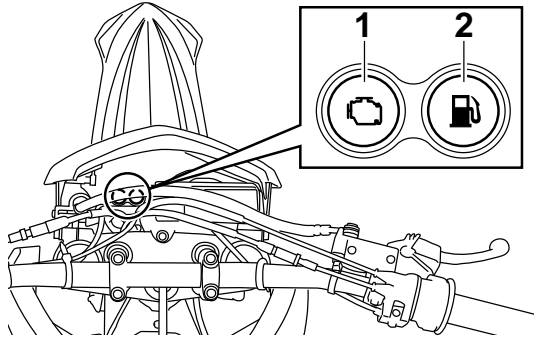
Tool name/Part number	How to use	Illustration
Valve lapper 90890-04101 Valve lapping tool YM-A8998	This tool is used to remove the valve lifter or lap the valve.	
Valve spring compressor attachment 90890-04108 Valve spring compressor adapter 22 mm YM-04108	This tool is used to disconnect or connect the valve and the valve spring.	
Valve guide remover (ø4.5) 90890-04116 Valve guide remover (4.5 mm) YM-04116	This tool is used to replace the valve guide.	
Valve guide installer (ø4.5) 90890-04117 Valve guide installer (4.5 mm) YM-04117	This tool is used to replace the valve guide.	
Valve guide reamer (ø4.5) 90890-04118 Valve guide reamer (4.5 mm) YM-04118	This tool is used to replace the valve guide.	
Rotor puller 90890-04142 Rotor puller YM-04142	This tool is used to remove the rotor.	
Crankcase separating tool 90890-04152 Crankcase separating tool YU-A9642	This tool is used to remove the crankshaft.	
Ignition checker 90890-06754 Oppama pet-4000 spark checker YM-34487	This tool is used to check the spark performance of the ignition coil.	



SPECIAL TOOLS

Tool name/Part number	How to use	Illustration
Digital tachometer 90890-06760 Digital tachometer YU-39951-B	This tool is used to measure the engine speed.	
Yamaha bond No. 1215 90890-85505 (Three bond No.1215®)	This sealant (Bond) is used for crankcase mating surface, etc.	

CONTROL FUNCTIONS

INDICATOR LIGHTS AND WARNING LIGHTS



1. Engine trouble warning light “”
2. Fuel level warning light “”

Fuel level warning light “”

This warning light comes on when the fuel level drops below approximately 2.1 L (0.55 US gal, 0.46 Imp.gal). When this occurs, refuel as soon as possible.

The electrical circuit of the warning light can be checked by pushing the start switch. The warning light should come on for a few seconds, and then go off.

If the warning light does not come on initially when the start switch is pushed, or if the warning light remains on, have a Yamaha dealer check the electrical circuit.

Engine trouble warning light “”

This warning light comes on or flashes if a problem is detected in the electrical circuit monitoring the engine. If this occurs, have a Yamaha dealer check the vehicle.

The electrical circuit of the warning light can be checked by pushing the start switch. The warning light should come on for a few seconds, and then go off.

If the warning light does not come on initially when the start switch is pushed, or if the warning light remains on, have a Yamaha dealer check the electrical circuit.

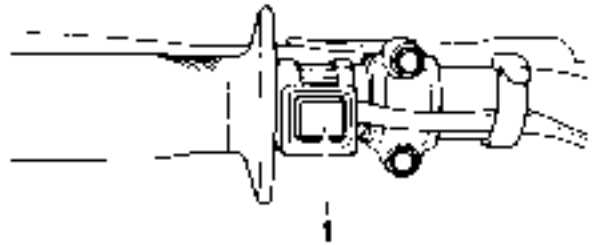
ENGINE STOP SWITCH

The engine stop switch “1” is located on the left handlebar. Continue pushing the engine stop switch till the engine comes to a stop.

After the engine stops, the multi-function display will go off and the power supply to the ECU (Electronic Control Unit) will be cut off if the engine stop switch is pushed and held.

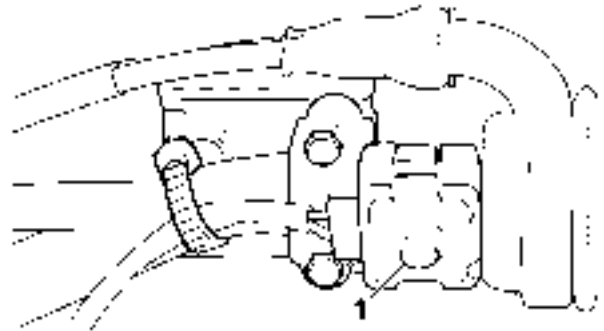
TIP

The multi-function display will go off after one minute if the engine stop switch is not pushed.



START SWITCH

The start switch “1” is located on the right handlebar. Push this switch to crank the engine with the starter.



CLUTCH LEVER

The clutch lever “1” is located on the left handlebar. The clutch lever disengages or engages the clutch.

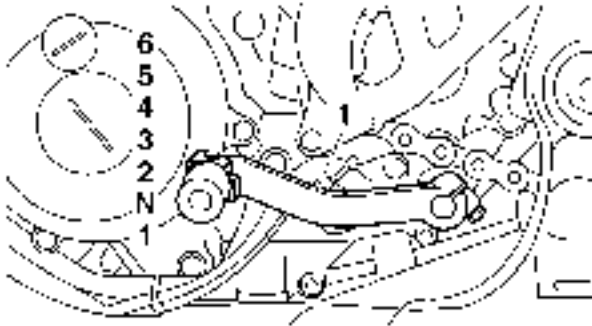
Pull the clutch lever toward the handlebar to disengage the clutch, and release the lever to engage the clutch.



CONTROL FUNCTIONS


SHIFT PEDAL

The shift pedal "1" has adopted a method of 1 down & 5 ups (press-down & kick-ups). Press it down for N (neutral) to 1st, and kick it up for 2nd to 6th.



Recommended shift points

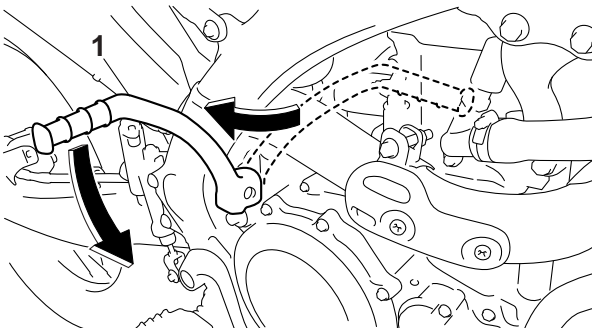
The recommended shift points during acceleration and deceleration are shown in the table below.

	Shift up points 1st → 2nd: 20 km/h (12 mi/h) 2nd → 3rd: 30 km/h (19 mi/h) 3rd → 4th: 40 km/h (25 mi/h) 4th → 5th: 50 km/h (31 mi/h) 5th → 6th: 60 km/h (37 mi/h)
	Shift down points 6th → 5th: 45 km/h (28 mi/h) 5th → 4th: 35 km/h (22 mi/h) 4th → 3rd: 25 km/h (16 mi/h) 3rd → 2nd: 25 km/h (16 mi/h) 2nd → 1st: 25 km/h (16 mi/h)

KICKSTARTER LEVER

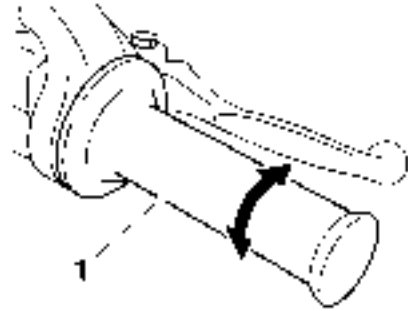
The kickstarter lever "1" is in the right of the chassis.

To start the engine, pull out and push down the kickstarter lever with your foot.



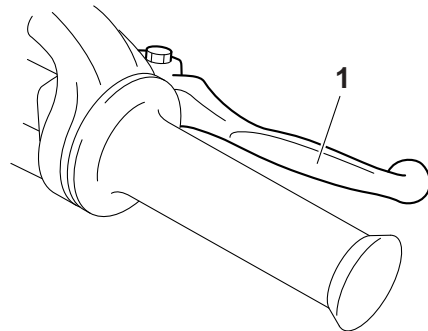
THROTTLE GRIP

The throttle grip "1" is located on the right handlebar. The throttle grip accelerates or decelerates the engine. For acceleration, turn the grip toward you; for deceleration, turn it away from you.



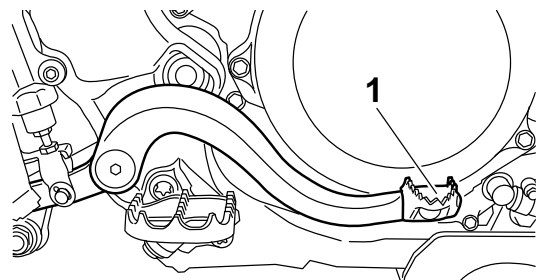
FRONT BRAKE LEVER

The front brake lever "1" is located on the right handlebar. Pull it toward the handlebar to activate the front brake.



REAR BRAKE PEDAL

The rear brake pedal "1" is in the right of the chassis. Press down on the brake pedal to activate the rear brake.



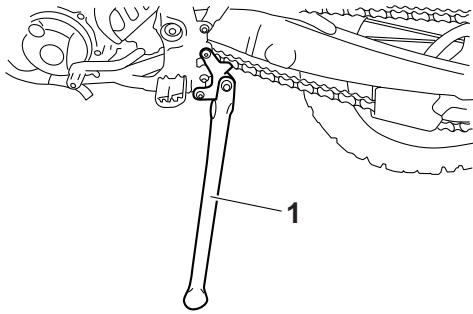
CONTROL FUNCTIONS

SIDESTAND

This sidestand "1" is used to support only the machine when standing or transporting it.

⚠ WARNING

- Never apply additional force to the sidestand.
- Hold up the sidestand before starting out.



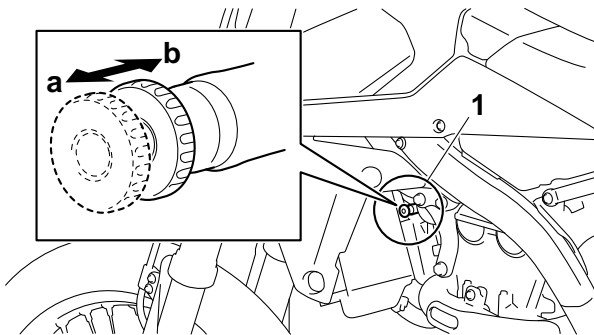
STARTER KNOB/IDLE SCREW

Starting a cold engine requires a larger amount of intake air, which is supplied by the starter knob/idle screw "1".

Pulling the knob toward "a" turns ON the starter, resulting in a larger amount of intake air. Pushing the knob toward "b" turns OFF the starter.

⚠ WARNING

While handling the starter knob/idle screw, take care not to burn yourself on exhaust pipes.



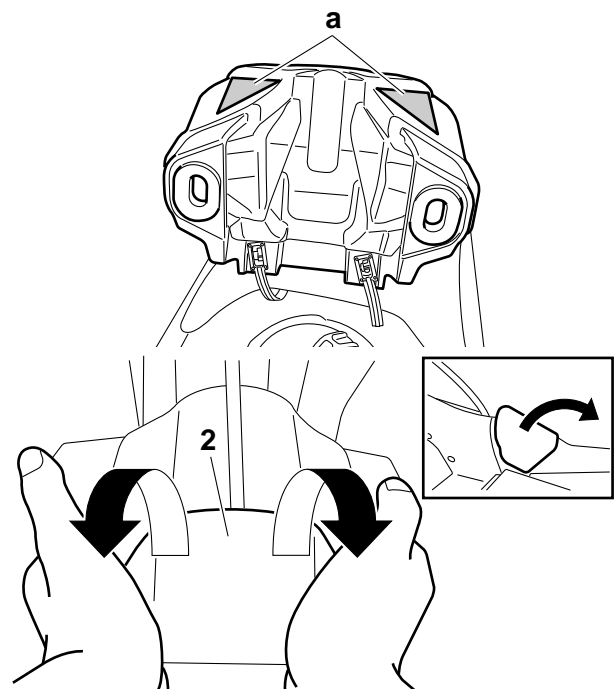
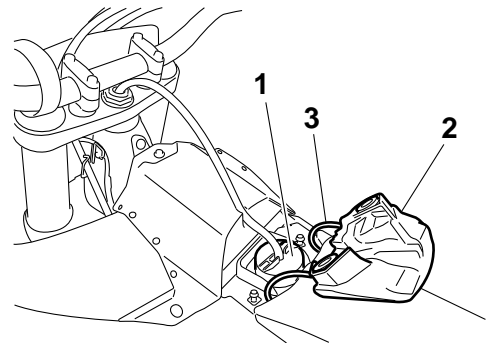
FUEL TANK CAP

Fuel tank cap "1" is located under the fuel tank cap cover "2".

Remove the fuel tank cap cover to open the fuel tank cap.

TIP

- To remove the fuel tank cap cover, insert fingers under part "a", and then use both hands to lift it up towards the rear of the vehicle.
- Install the fuel tank cap cover after placing the bands "3" all the way in under the seat.



MULTI-FUNCTION DISPLAY

MULTI-FUNCTION DISPLAY

⚠ WARNING

Be sure to stop the machine before making any setting changes to the multi-function display.

The multi-function display is equipped with the following:

BASIC MODE:

- Speedometer
- Clock
- Two tripmeters (which shows the distance that has been traveled since it was last set to zero)

RACE MODE:

- Timer (which shows the time that has been accumulated since the start of timer measurement)
- Tripmeter (which shows the accumulated travel distance in timer measurement)
- Change tripmeter digits (capable of change to any given ones)

DESCRIPTION

Operation buttons:

1. Select button "SLCT 1"
2. Select button "SLCT 2"
3. Reset button "RST"

Screen display:

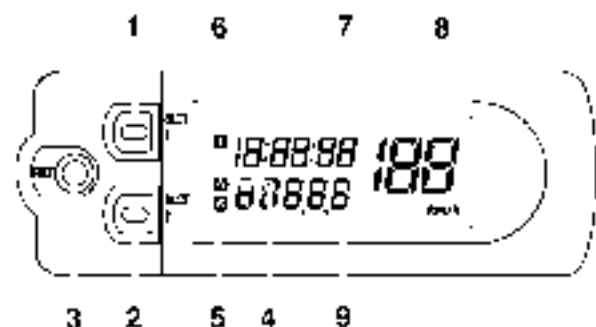
4. Tripmeter indicator **A**
5. Tripmeter indicator **B**
6. Timer indicator **T**
7. Clock/Timer
8. Speedometer
9. Odometer/Tripmeter

TIP

The operation buttons can be pushed in the following two manners:

Short push: Push the button. (⇨)

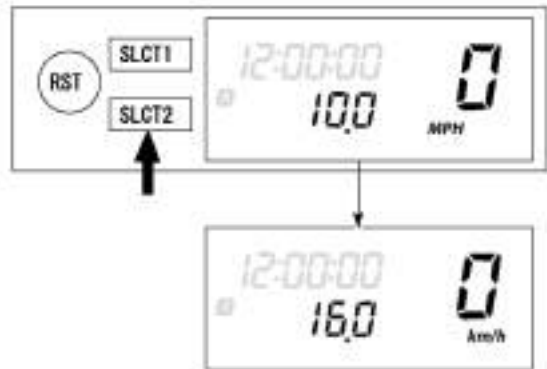
Long push: Push the button for 2 seconds or more. (⇨)



BASIC MODE

Changing speedometer display (for U.K.)

1. Push the "SLCT2" button for 2 seconds or more to change the speedometer units. The speedometer display will change in the following order:
MPH → km/h → MPH.

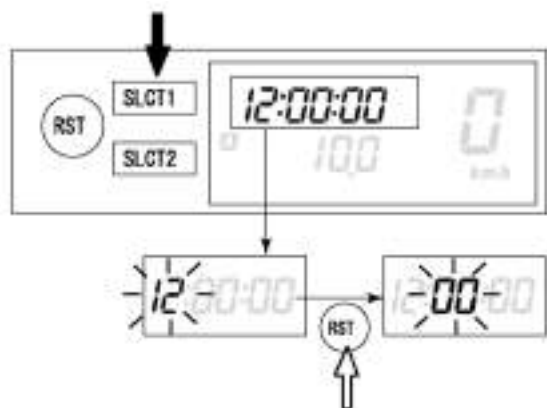


Setting the time

1. Push the "SLCT1" button for 2 seconds or more to enter the time setting mode.
2. Push the "RST" button to change the display for time indication. The display will change in the following order:
Hour → Minute → Second → Hour.

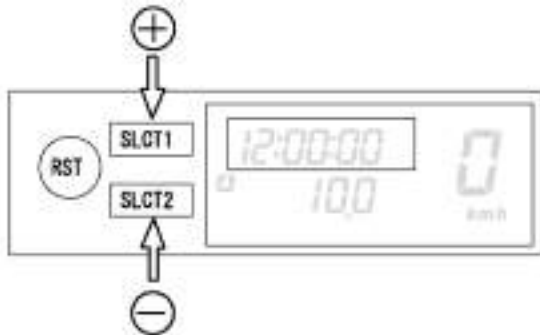
TIP

The digits capable of setting go on flashing.



MULTI-FUNCTION DISPLAY

3. Push the "SLCT1" button (plus) or "SLCT2" button (minus) and change the time. A long push on the button will fast-forward the time.



4. To end the setting, push the "RST" button for 2 seconds or more.

TIP

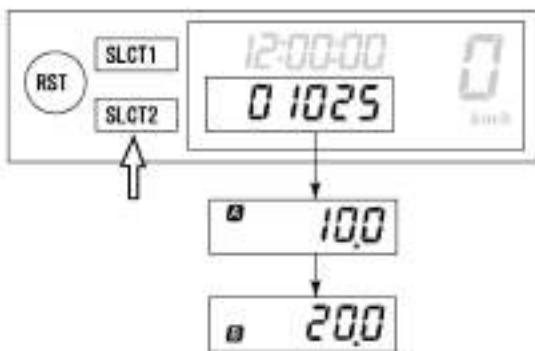
- In a 30-second absence of button operation, the setting will come to an end with the indicated time.
- To reset the seconds, push the "SLCT1" button or "SLCT2" button.

Changing odometer and tripmeter A/B (TRIP A/B)

TIP

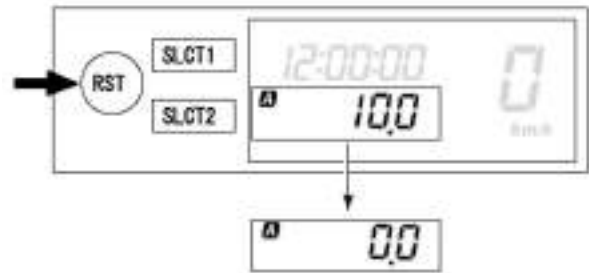
- The odometer will lock at 99999.
- The tripmeter will reset and continue counting after 999.9 is reached.

1. Push the "SLCT2" button to change the tripmeter display. The display will change in the following order:
Odometer → TRIP A → TRIP B → TRIP A → Odometer.



TIP

To reset the digits, select the tripmeter involved and push the "RST" button for 2 seconds or more.



CHANGEOVER TO BASIC MODE/RACE MODE

TIP

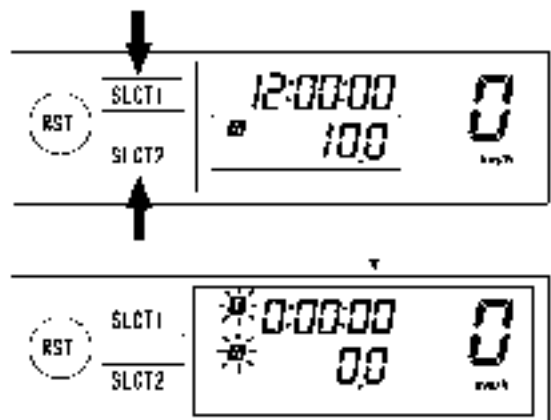
- Measurement using the timer function can be made in RACE MODE.
- Indicator **A** will light up as an identifier that shows RACE MODE has been selected.
- RACE MODE cannot display the functions as in BASIC MODE.
- Changeover to RACE MODE forces the digits for tripmeter A (TRIP A) in BASIC MODE to be reset.

Changeover from BASIC MODE to RACE MODE

1. Push the "SLCT1" button and "SLCT2" button for 2 seconds or more at the same time to change over to RACE MODE.

TIP

Changeover to RACE MODE will put manual start measurement on standby causing **A** and **A** to flash. (For manual start, refer to "Putting measurement on standby" in "RACE MODE".)



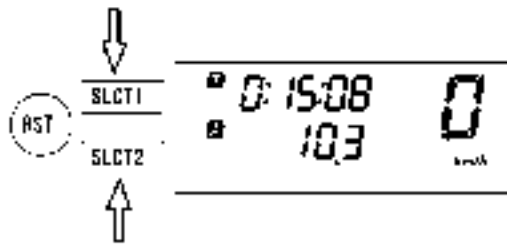
MULTI-FUNCTION DISPLAY

Returning to BASIC MODE from RACE MODE

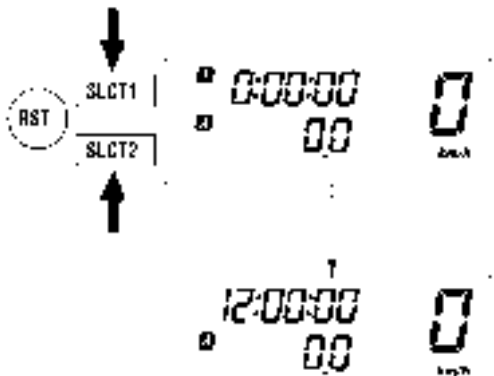
TIP

It is possible to return to BASIC MODE with timer measurement at a stop.

1. Check that the timer is not in operation. If the timer is in operation, stop the timer by pushing the "SLCT1" button and "SLCT2" button at the same time.



2. Push the "SLCT1" button and "SLCT2" button for 2 seconds or more at the same time to change over to BASIC MODE.



RACE MODE

Putting measurement on standby

TIP

Starting measurement consists of the following two starts, either of which can be selected.

- Manual start
Starting measurement by the rider himself operating the button. (A long push on the "SLCT2" button will put measurement on standby.)
- Auto start
Starting timer measurement automatically on detection of the movement of the machine. (A long push on the "SLCT1" button will put measurement on standby.)

Manual start

TIP

Initial setting at changeover to RACE MODE will remain for manual start.

1. Check that changeover to RACE MODE has been made. (Refer to "Changeover from BASIC MODE to RACE MODE".)

TIP

When the machine is made ready for a run by manual start, **T** and **A** will start flashing.

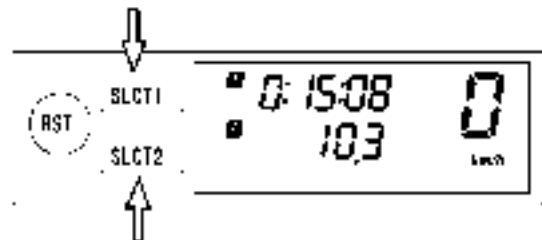
2. Start timer measurement by pushing the "RST" button.



3. When stopping timer measurement, pushing the "SLCT1" button and "SLCT2" button at the same time.

TIP

If the machine is run while timer measurement is not made, no change will occur to the digit in tripmeter A (TRIP A).



4. To resume the measurement, again push the "SLCT1" button and "SLCT2" button at the same time.

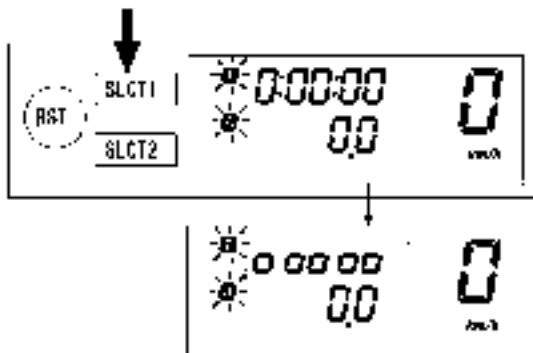
Auto start

1. Check that changeover has been made to RACE MODE. (Refer to "Changeover from BASIC MODE to RACE MODE".)
2. Make the machine ready for a run by pushing the "SLCT1" button for 2 seconds or more.

TIP

When the measurement is made ready for a run by auto start, **T** and **A** will start flashing. Timer display will turn on scrolling from left to right.

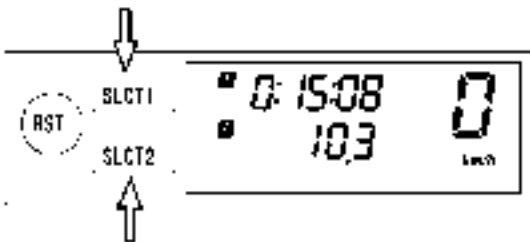
MULTI-FUNCTION DISPLAY



3. Run the machine and start timer measurement.
4. To stop timer measurement, pushing the "SLCT1" button and "SLCT2" button at the same time.

TIP

If the machine is run while timer measurement is not made, no change will occur to the digit in tripmeter A (TRIP A).



5. To resume the measurement, again pushing the "SLCT1" button and "SLCT2" button at the same time.

Resetting measurement data

TIP

Resetting can be made in the following two manners.
 Resetting is possible while timer measurement is made:

- Reset tripmeter A.

Resetting is possible while timer measurement is not made:

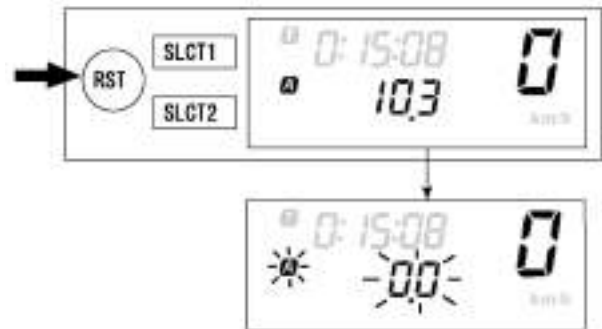
- Reset tripmeter A and timer.

Resetting tripmeter A (TRIP A)

1. Check that the timer is in operation. If the timer is not in operation, start the timer by pushing the "SLCT1" button and "SLCT2" button at the same time.
2. Reset tripmeter A (TRIP A) display by pushing the "RST" button for 2 seconds or more.

TIP

If reset, **A** and travel distance display will go on flashing for four seconds.

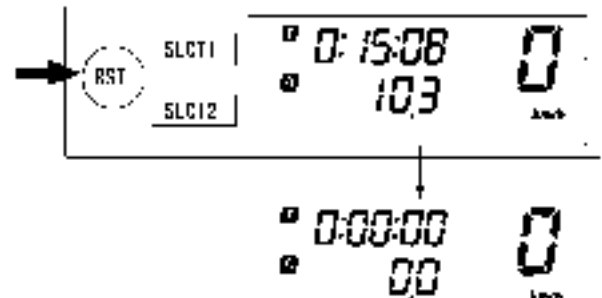


Resetting tripmeter A (TRIP A) and timer

1. Check that the timer is not in operation. If the timer is in operation, stop it by pushing the "SLCT1" button and "SLCT2" button at the same time.
2. Reset all measured data by pushing the "RST" button for 2 seconds or more.

TIP

- Resetting will reset the timer display and travel distance display and put measurement on standby.
- Auto start attempt will put measurement on standby as such. Likewise, manual start attempt will put measurement on standby as such.

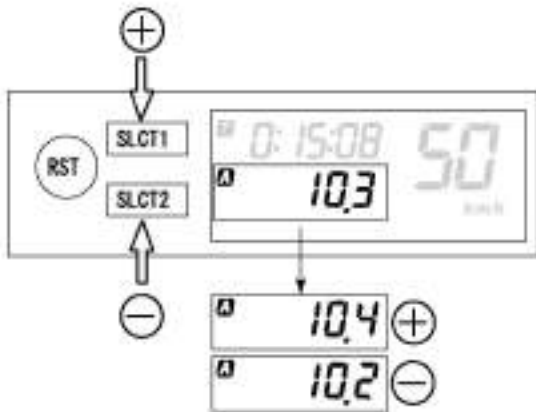


Correcting tripmeter A (TRIP A)

1. Change the travel distance display by pushing the "SLCT1" button (plus) or "SLCT2" button (minus). A long push on the button will fast-forward the change.

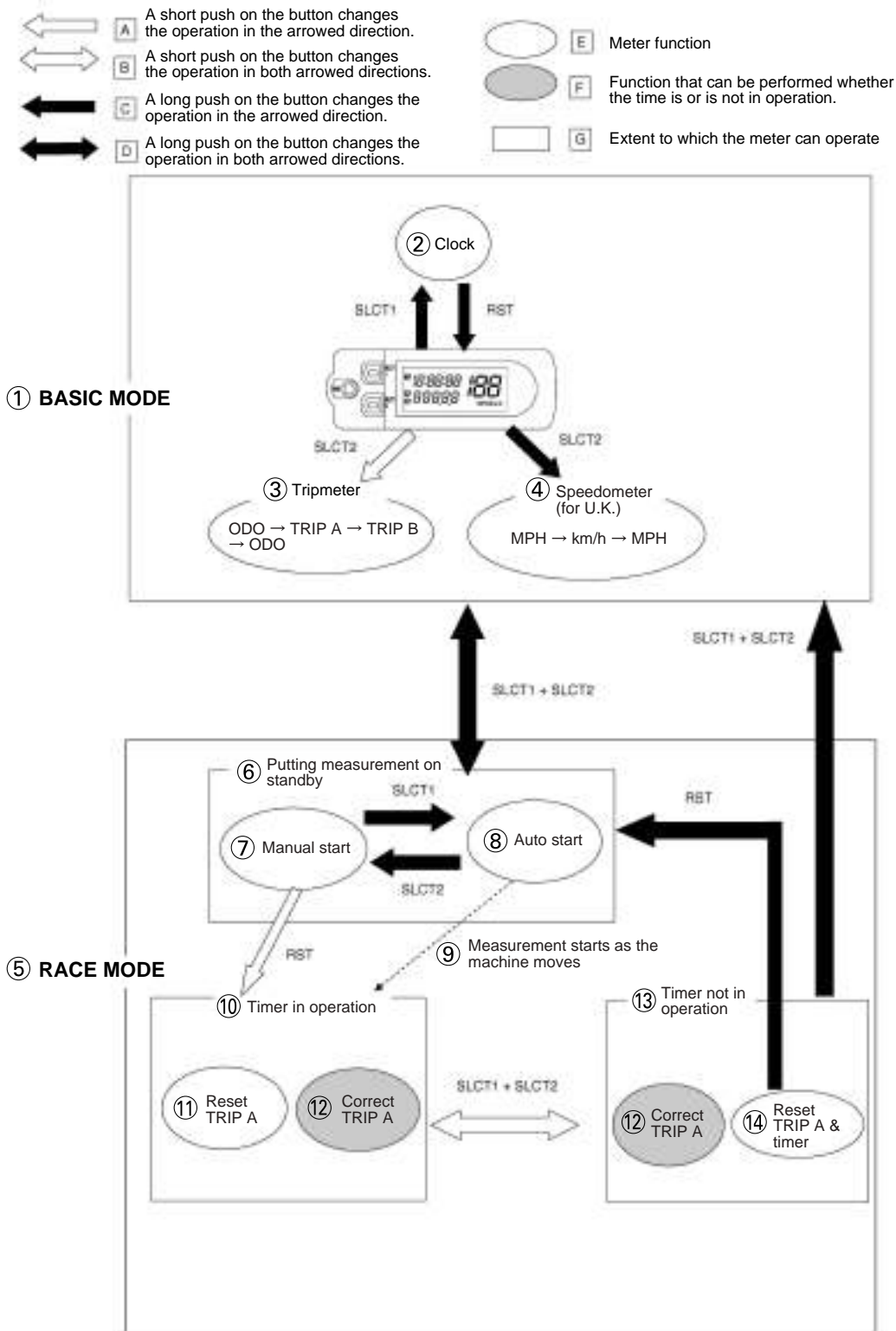
TIP

Change can be made any time while timer measurement is or is not being made.



MULTI-FUNCTION DISPLAY

FUNCTION DIAGRAM



TIP

The following diagram illustrates the multi-function display regarding the direction and operation condition involved in each of its functions.

- A. A short push on the button changes the operation in the arrowed direction.
- B. A short push on the button changes the operation in both arrowed directions.
- C. A long push on the button changes the operation in the arrowed direction.
- D. A long push on the button changes the operation in both arrowed directions.
- E. Meter function
- F. Function that can be performed whether the time is or is not in operation.
- G. Extent to which the meter can operate
 1. BASIC MODE
 2. Clock
 3. Trip meter
 4. Speedometer (for U.K.)
 5. RACE MODE
 6. Putting measurement on standby
 7. Manual start
 8. Auto start
 9. Measurement starts as the machine moves
 10. Timer in operation
 11. Reset TRIP A
 12. Correct TRIP A
 13. Timer not in operation
 14. Reset TRIP A and timer

STARTING AND BREAK-IN

FUEL

Always use the recommended fuel as stated below. Also, be sure to use new gasoline the day of a race.



Recommended fuel
Premium unleaded gasoline only
Fuel tank capacity
7.5 L (2.0 US gal, 1.7 Imp.gal)
Fuel reserve amount
2.1 L (0.55 US gal, 0.46 Imp.gal)

NOTICE

Use only unleaded gasoline. The use of leaded gasoline will cause severe damage to the engine internal parts such as valves, piston rings, and exhaust system, etc.

TIP

Your Yamaha engine has been designed to use premium unleaded gasoline with a pump octane number $[(R+M)/2]$ of 91 or higher, or a research octane number of 95 or higher. If knocking (or pinging) occurs, use a gasoline of a different brand.

WARNING

- **For refueling, be sure to stop the engine and use enough care not to spill any fuel. Also be sure to avoid refueling close to a fire.**
- **Refuel after the engine, exhaust pipe, etc. have cooled off.**

Gasohol (For USA and Canada)

There are two types of gasohol: gasohol containing ethanol and that containing methanol. Gasohol containing ethanol can be used if the ethanol content does not exceed 10%. Gasohol containing methanol is not recommended by Yamaha because it can cause damage to the fuel system or vehicle performance problems.

HANDLING NOTE

WARNING

Never start or run the engine in a closed area. The exhaust fumes are poisonous; they can cause loss of consciousness and death in a very short time. Always operate the machine in a well-ventilated area.

NOTICE

- **Unlike a two-stroke engine, this engine cannot be kick started when the throttle is open because the kickstarter may kick back. Also, if the throttle is open the air/fuel mixture may be too lean for the engine to start.**
- **Before starting the machine, perform the checks in the pre-operation check list.**

AIR FILTER MAINTENANCE

According to "CLEANING THE AIR FILTER ELEMENT" section in the CHAPTER 3, apply the Yamaha foam air filter oil or other quality foam air filter oil to the element. (Excess oil in the element may adversely affect engine starting.)

STARTING A COLD ENGINE

NOTICE

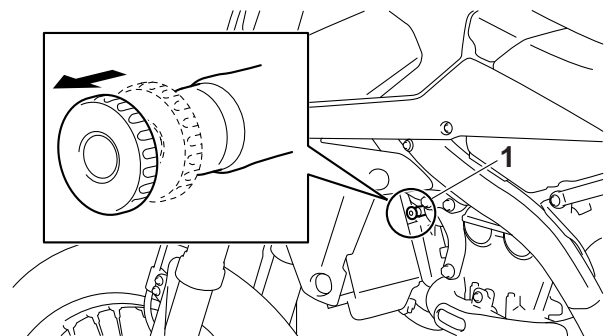
For maximum engine life, never accelerate hard when the engine is cold!

In order for the ignition circuit cut-off system to enable starting, one of the following conditions must be met:

- The transmission is in the neutral position.
 - The transmission is in gear with the clutch lever pulled.
1. Pull the starter knob/idle screw "1" to its full length.

TIP

When the ambient temperature is 15°C (59°F) or below, use the starter knob/idle screw.



2. Completely close the throttle.

STARTING AND BREAK-IN

3. Start the engine by pushing the start switch. If the engine fails to start when using the start switch, release it, wait a few seconds, and then try again. Each starting attempt should be as short as possible to preserve the battery. Do not crank the engine more than 10 seconds on any one attempt. If the engine does not start with the starter motor, try using the kickstarter.

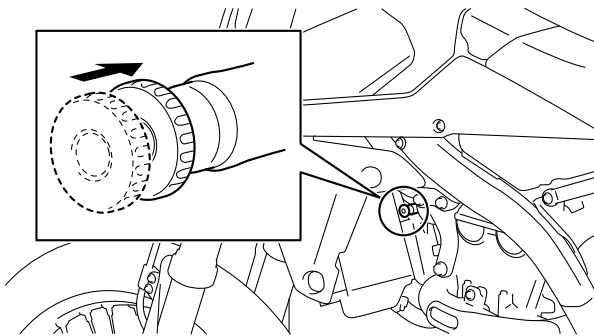
NOTICE

If the starter motor will not turn when the start switch is pushed, stop pushing it immediately in order to avoid placing extra load on the starter motor, and start the engine by using the kickstarter.

TIP

If the engine fails to start, push the engine stop switch and give the kickstarter 10 to 20 slow kicks at full throttle in order to clear the engine of the rich air-fuel mixture retained in it.

4. When the engine starts running, warm this up one or two minutes at a steady speed (of 3000 to 5000 r/min), and then return the starter knob/idle screw to its original position.



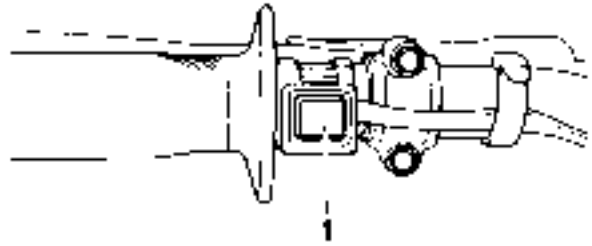
WARNING

Since exhaust gas contains harmful ingredients, do not start or warm it up at an ill-ventilated place or a closed narrow place.

5. To stop the engine, push the engine stop switch "1".

TIP

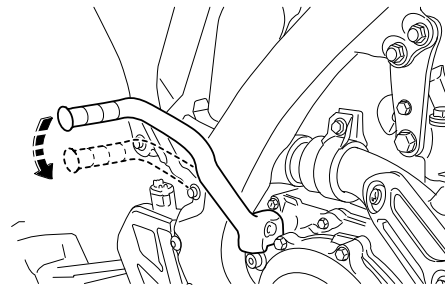
Continue pushing the engine stop switch till the engine comes to a full stop.



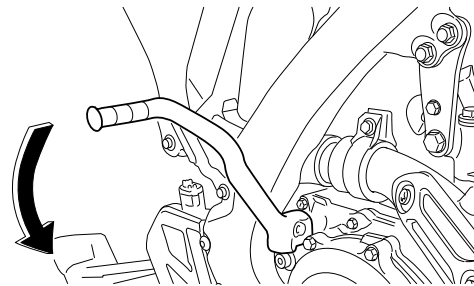
Starting with the kickstarter

When using the kickstarter to start the engine, follow the procedures as described below.

1. Fold out the kickstarter lever, push it down lightly with your foot until resistance is felt.



2. With the throttle fully closed, push the kickstarter down lightly until the gears engage, and then push it down smoothly but forcefully.



WARNING

Do not open the throttle while kicking the kickstarter lever. Otherwise, the kickstarter lever may kick back.

TIP

If the engine fails to start, push the engine stop switch and give the kickstarter 10 to 20 slow kicks at full throttle in order to clear the engine of the rich air-fuel mixture retained in it.

STARTING A WARM ENGINE

Follow the same procedure as for starting a cold engine with the exception that the starter is not required when the engine is warm.

TIP

If it fails to start, fully open the throttle grip and give 10 to 20 slow kicks to clear the engine of the rich air-fuel mixture retained in it.

BREAK-IN PROCEDURES

A break-in is important so that rotating portion, sliding surfaces, and mounted areas may fit one another, and that the rider may become accustomed to the machine.

NOTICE

Before running, do maintenance on the air filter element.

Refer to “CLEANING THE AIR FILTER ELEMENT” on page 3-14.

1. After warming up the engine, drive it for about 20 minutes at a throttle opening of 1/2 or less.
2. Make a pit stop, and check mounted areas for looseness, oil leaks, or other problems.
3. Then, drive it for about 40 minutes at a throttle opening of 3/4 or less.
4. Make a pit stop again, and thoroughly check mounted areas for looseness, oil leaks, or other problems. Thorough checks and adjustments are required in particular for stretch of cables, free play of the brake, stretch of the drive chain, looseness of the spoke, and so on.

NOTICE

After a break-in or after each race, always check the points shown in “TORQUE-CHECK POINTS” for tightening torques and retighten them. (Refer to “TORQUE-CHECK POINTS” on page 1-34.)

Also when the following parts are replaced, a break-in is required.

- **Cylinder and Crankshaft:** A break-in is required for about an hour.
- **Piston, Piston ring, Valve, Camshaft, and Gear:** A break-in is required for about 30 minutes at a throttle opening of 1/2 or less.

Observe the condition of the engine carefully during a break-in.

For checkpoints for a break-in, see “MAINTENANCE AFTER BREAK-IN”. If any problem is found, immediately stop the engine and make a checkup.

MAINTENANCE AFTER BREAK-IN

After a break-in, perform careful maintenance to get ready for the next practice or race. Refer to “PRE-OPERATION INSPECTION AND MAINTENANCE” on page 3-9.

MAJOR MAINTENANCE

1. For the engine

- Leaks around the engine
Check for pressure leaks from the cylinder head or the cylinder, oil leaks from the crankcase or the case cover, leaks from the coolant system, and other leaks.
- Check that the valve, the cylinder head, the cylinder, the piston, and the piston ring fit one another, and that contact between the valve and the cylinder head, and that between the cylinder and the piston are correct.
- Engine oil change
Drain the oil, and check for dirt and foreign materials such as metal chips. (If any foreign material is mixed, disassemble and check the crankcase.)
Pour the specified amount of the recommended oil.
- AC magneto
Check for looseness in mounted areas of the rotor and the stator.
Check that the connector is not being disconnected.
- Silencer
Check the main body and stay for cracks.
Check for leaks.
- Mounting bolts and nuts
Check for looseness in mounted areas of parts, as well as engine mounting bolts and engine brackets.

2. For the chassis

- Check welds and mounted areas of the frame, the swingarm, the link, the bracket, and so on, for looseness and cracks.
- Wheel (s)
Check the wheel for runout. Check the spoke for looseness.
- Brake(s)
Check the brake disc mounting bolt for looseness.
Check that the reservoir contains the specified amount of brake fluid. Check for leaks.

- Cable
Grease and adjust cables.
- Drive chain
Lubricate the drive chain and adjust its tension.
- Fuel tank
Clean the inside of the fuel tank. Check for leaks.
- Suspension
Check for oil leaks in the front fork or the rear shock absorber. Check that the mounted conditions are good.
- Sprocket
Check for looseness in the sprocket mounted on the rear wheel.
- Mounting bolts and nuts
Check mounted areas for looseness.

NOTICE

After a break-in or before each race, always check the points shown in “TORQUE-CHECK POINTS” for tightening torques and retighten them. (Refer to “TORQUE-CHECK POINTS” on page 1-34.)

- Greasing and oiling
Always grease or oil the specified points.

TORQUE-CHECK POINTS

TORQUE-CHECK POINTS

Frame construction				Frame to rear frame	
				Frame to engine protector	
		Combined seat and fuel tank	Fuel tank to frame		
Engine mounting				Frame to engine	
				Engine bracket to engine	
				Engine bracket to frame	
Seat				Seat to frame	
Steering		Steering stem to handlebar		Steering stem to frame	
				Steering stem to upper bracket	
				Upper bracket to handlebar	
Suspension	Front	Steering stem to front fork		Front fork to upper bracket	
				Front fork to lower bracket	
	Rear	Link		Assembly of links	
				Link to frame	
				Link to rear shock absorber	
				Link to swingarm	
		Mounting of rear shock absorber		Rear shock absorber and frame	
		Mounting of swingarm		Tightening of pivot shaft	
Wheel (s)		Mounting of wheel		Front	
					Tightening of wheel axle
					Tightening of axle holder
				Tightening of spoke nipple	
				Rear	Tightening of wheel axle
					Wheel to rear wheel sprocket
Tightening of spoke nipple					
Brake(s)				Front	
					Brake caliper to front fork
					Brake disc to wheel
					Tightening of union bolt
					Brake master cylinder to handlebar
					Tightening of bleed screw
				Tightening of brake hose holder	
				Rear	Brake pedal to frame
					Brake disc to wheel
					Tightening of union bolt
					Brake master cylinder to frame
					Tightening of bleed screw
Tightening of brake hose holder					
Shift pedal				Shift pedal to shift shaft	

TORQUE-CHECK POINTS

Fuel system	Fuel pump to fuel tank
	Fuel sender to fuel tank
Plastic cover	Tightening of front fender
	Tightening of fork leg protector
	Tightening of air scoop
	Left cover to rear frame
	Tightening of side cover
	Tightening of rear fender
	Tightening of mud flap
	Tightening of rear brake disc cover
	Tightening of rear brake caliper cover

TIP

Concerning the tightening torque, refer to "TIGHTENING TORQUES" on page 2-12.

MOTORCYCLE CARE AND STORAGE

CARE

While the open design of a motorcycle reveals the attractiveness of the technology, it also makes it more vulnerable. Rust and corrosion can develop even if high-quality components are used. A rusty exhaust pipe may go unnoticed on a car, however, it detracts from the overall appearance of a motorcycle. Frequent and proper care does not only comply with the terms of the warranty, but it will also keep your motorcycle looking good, extend its life and optimize its performance.

Before cleaning

1. Cover the muffler outlet with a plastic bag after the engine has cooled down.
2. Make sure that all caps and covers as well as all electrical couplers and connectors, including the spark plug cap, are tightly installed.
3. Remove extremely stubborn dirt, like oil burnt onto the crankcase, with a degreasing agent and a brush, but never apply such products onto seals, gaskets, sprockets, the drive chain and wheel axles. Always rinse the dirt and degreaser off with water.

Cleaning

NOTICE

- **Avoid using strong acidic wheel cleaners, especially on spoked wheels. If such products are used on hard-to-remove dirt, do not leave the cleaner on the affected area any longer than instructed. Also, thoroughly rinse the area off with water, immediately dry it, and then apply a corrosion protection spray.**
- **Improper cleaning can damage plastic parts (such as cowlings, panels, windshields, headlight lenses, meter lenses, etc.) and the mufflers. Use only a soft, clean cloth or sponge with water to clean plastic. However, if the plastic parts cannot be thoroughly cleaned with water, diluted mild detergent with water may be used. Be sure to rinse off any detergent residue using plenty of water, as it is harmful to plastic parts.**

- **Do not use any harsh chemical products on plastic parts. Be sure to avoid using cloths or sponges which have been in contact with strong or abrasive cleaning products, solvent or thinner, fuel (gasoline), rust removers or inhibitors, brake fluid, antifreeze or electrolyte.**
- **Do not use high-pressure washers or steam-jet cleaners since they cause water seepage and deterioration in the following areas: seals (of wheel and swingarm bearings, fork and brakes), electric components (couplers, connectors, instruments, switches and lights), breather hoses and vents.**
- **For motorcycles equipped with a windshield: Do not use strong cleaners or hard sponges as they will cause dulling or scratching. Some cleaning compounds for plastic may leave scratches on the windshield. Test the product on a small hidden part of the windshield to make sure that it does not leave any marks. If the windshield is scratched, use a quality plastic polishing compound after washing.**

After normal use

Remove dirt with warm water, a mild detergent, and a soft, clean sponge, and then rinse thoroughly with clean water. Use a toothbrush or bottlebrush for hard-to-reach areas. Stubborn dirt and insects will come off more easily if the area is covered with a wet cloth for a few minutes before cleaning.

After riding in the rain, near the sea or on salt-sprayed roads

Since sea salt or salt sprayed on roads during winter are extremely corrosive in combination with water, carry out the following steps after each ride in the rain, near the sea or on salt-sprayed roads.

TIP

Salt sprayed on roads in the winter may remain well into spring.

-
1. Clean the motorcycle with cold water and a mild detergent, after the engine has cooled down.
NOTICE: Do not use warm water since it increases the corrosive action of the salt.

MOTORCYCLE CARE AND STORAGE

- e. Remove the spark plug cap from the spark plug, and then install the spark plug and the spark plug cap. **WARNING! To prevent damage or injury from sparking, make sure to ground the spark plug electrodes while turning the engine over.**



- 4. Lubricate all control cables and the pivoting points of all levers and pedals as well as of the sidestand/ centerstand.
- 5. Check and, if necessary, correct the tire air pressure, and then lift the motorcycle so that both of its wheels are off the ground. Alternatively, turn the wheels a little every month in order to prevent the tires from becoming degraded in one spot.
- 6. Cover the muffler outlet with a plastic bag to prevent moisture from entering it.
- 7. Remove the battery and fully charge it. Store it in a cool, dry place and charge it once a month. Do not store the battery in an excessively cold or warm place [less than 0 °C (30 °F) or more than 30 °C (90 °F)]. For more information on storing the battery, See page 9-69.

TIP _____

Make any necessary repairs before storing the motorcycle.

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GENERAL SPECIFICATIONS

GENERAL SPECIFICATIONS

Model

Model	2GBB (USA) 2GBC (CAN) 2GBD (EUR) 2GBE (AUS) (NZL) (ZAF)
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Dimensions

Overall length	2165 mm (85.2 in)
Overall width	825 mm (32.5 in)
Overall height	1280 mm (50.4 in)
Seat height	965 mm (38.0 in)
Wheelbase	1465 mm (57.7 in)
Ground clearance	325 mm (12.80 in)

Weight

Curb weight	117 kg (258 lb) (USA) (CAN) 118 kg (260 lb) (EUR) (AUS) (NZL) (ZAF)
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ENGINE SPECIFICATIONS

ENGINE SPECIFICATIONS

Engine

Engine type	Liquid cooled 4-stroke, DOHC
Displacement	250 cm ³
Number of cylinders	Single cylinder
Bore × stroke	77.0 × 53.6 mm (3.03 × 2.11 in)
Compression ratio	13.5:1
Starting system	Electric starter and kickstarter

Fuel

Recommended fuel	Premium unleaded gasoline only
Fuel tank capacity	7.5 L (2.0 US gal, 1.7 Imp.gal)
Fuel reserve amount	2.1 L (0.55 US gal, 0.46 Imp.gal)

Engine oil

Lubrication system	Wet sump
Recommended brand	YAMALUBE
Type	SAE 10W-40, SAE 10W-50, SAE 15W-40, SAE 20W-40 or SAE 20W-50
Recommended engine oil grade	API service SG type or higher, JASO standard MA
Engine oil quantity	
Quantity (disassembled)	1.10 L (1.16 US qt, 0.97 Imp.qt)
Oil change	0.83 L (0.88 US qt, 0.73 Imp.qt)
With oil filter removal	0.85 L (0.90 US qt, 0.75 Imp.qt)

Oil filter

Oil filter type	Paper
Bypass valve opening pressure	40.0–80.0 kPa (0.40–0.80 kgf/cm ² , 5.8–11.6 psi)

Oil pump

Oil pump type	Trochoid
Inner-rotor-to-outer-rotor-tip clearance	0.000–0.150 mm (0.0000–0.0059 in)
Limit	0.23 mm (0.0091 in)
Outer-rotor-to-oil-pump-housing clearance	0.13–0.18 mm (0.0051–0.0071 in)
Limit	0.25 mm (0.0098 in)
Oil-pump-housing-to-inner-and-outer-rotor clearance	0.06–0.11 mm (0.0024–0.0043 in)
Limit	0.18 mm (0.0071 in)

Cooling system

Radiator (including all routes)	1.00 L (1.06 US qt, 0.88 Imp.qt)
Radiator capacity	0.56 L (0.59 US qt, 0.49 Imp.qt)
Radiator cap valve opening pressure	107.9–137.3 kPa (1.08–1.37 kg/cm ² , 15.6–19.9 psi)
Radiator core	
Width	112.6 mm (4.43 in)
Height	235.0 mm (9.25 in)
Depth	28.0 mm (1.10 in)
Water pump	
Water pump type	Single suction centrifugal pump

Spark plug(s)

Manufacturer/model	NGK/LMAR8G
Spark plug gap	0.7–0.8 mm (0.028–0.031 in)

ENGINE SPECIFICATIONS

Cylinder head

Combustion chamber volume	12.07–12.87 cm ³ (0.74–0.79 cu.in)
Warpage limit	0.05 mm (0.0020 in)

Camshaft

Drive system	Chain drive (left)
Camshaft cap inside diameter	22.000–22.021 mm (0.8661–0.8670 in)
Camshaft journal diameter	21.959–21.972 mm (0.8645–0.8650 in)
Camshaft-journal-to-camshaft-cap clearance	0.028–0.062 mm (0.0011–0.0024 in)
Camshaft lobe dimensions	
Lobe height (Intake)	31.730–31.830 mm (1.2492–1.2531 in)
Limit	31.630 mm (1.2453 in)
Base circle diameter (Intake)	22.450–22.550 mm (0.8839–0.8878 in)
Limit	22.350 mm (0.8799 in)
Lobe height (Exhaust)	33.370–33.470 mm (1.3138–1.3177 in)
Limit	33.270 mm (1.3098 in)
Base circle diameter (Exhaust)	25.211–25.311 mm (0.9926–0.9965 in)
Limit	25.111 mm (0.9886 in)
Camshaft runout limit	0.030 mm (0.0012 in)

Timing chain

Tensioning system	Automatic
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Valve, valve seat, valve guide

Valve clearance (cold)	
Intake	0.12–0.19 mm (0.0047–0.0075 in)
Exhaust	0.17–0.24 mm (0.0067–0.0094 in)
Valve dimensions	
Valve head diameter (intake)	30.90–31.10 mm (1.2165–1.2244 in)
Valve head diameter (exhaust)	24.90–25.10 mm (0.9803–0.9882 in)
Valve face width (intake)	1.697 mm (0.0668 in)
Valve face width (exhaust)	1.909 mm (0.0752 in)
Valve seat contact width (intake)	0.90–1.10 mm (0.0354–0.0433 in)
Valve seat contact width (exhaust)	0.90–1.10 mm (0.0354–0.0433 in)
Valve margin thickness (intake)	1.20 mm (0.0472 in)
Valve margin thickness (exhaust)	0.85 mm (0.0335 in)
Valve stem diameter (intake)	4.975–4.990 mm (0.1959–0.1965 in)
Limit	4.945 mm (0.1947 in)
Valve stem diameter (exhaust)	4.460–4.475 mm (0.1756–0.1762 in)
Limit	4.430 mm (0.1744 in)
Valve guide inside diameter (intake)	5.000–5.012 mm (0.1969–0.1973 in)
Limit	5.050 mm (0.1988 in)
Valve guide inside diameter (exhaust)	4.500–4.512 mm (0.1772–0.1776 in)
Limit	4.550 mm (0.1791 in)
Valve-stem-to-valve-guide clearance (intake)	0.010–0.037 mm (0.0004–0.0015 in)
Limit	0.080 mm (0.0032 in)
Valve-stem-to-valve-guide clearance (exhaust)	0.025–0.052 mm (0.0010–0.0020 in)
Limit	0.100 mm (0.0039 in)
Valve stem runout	0.010 mm (0.0004 in)

ENGINE SPECIFICATIONS

Valve spring

Free length (intake)	36.69 mm (1.44 in)
Limit	34.85 mm (1.37 in)
Free length (exhaust)	34.86 mm (1.37 in)
Limit	33.11 mm (1.30 in)
Installed length (intake)	31.40 mm (1.24 in)
Installed length (exhaust)	28.50 mm (1.12 in)
Spring rate K1 (intake)	29.65 N/mm (3.02 kgf/mm, 169.30 lbf/in)
Spring rate K2 (intake)	39.31 N/mm (4.01 kgf/mm, 224.46 lbf/in)
Spring rate K1 (exhaust)	23.11 N/mm (2.36 kgf/mm, 131.96 lbf/in)
Spring rate K2 (exhaust)	30.88 N/mm (3.15 kgf/mm, 176.32 lbf/in)
Installed compression spring force (intake)	146.00–168.00 N (14.89–17.13 kgf, 32.82–37.77 lbf)
Installed compression spring force (exhaust)	137.00–157.00 N (13.97–16.01 kgf, 30.80–35.29 lbf)
Spring tilt (intake)	2.5 °/1.6 mm (2.5 °/0.06 in)
Spring tilt (exhaust)	2.5 °/1.5 mm (2.5 °/0.06 in)
Winding direction (intake)	Clockwise
Winding direction (exhaust)	Clockwise

Cylinder

Bore	77.000–77.010 mm (3.0315–3.0319 in)
Taper limit	0.050 mm (0.0020 in)
Out of round limit	0.050 mm (0.0020 in)

Piston

Piston-to-cylinder clearance	0.030–0.055 mm (0.0012–0.0022 in)
Limit	0.15 mm (0.006 in)
Diameter	76.955–76.970 mm (3.0297–3.0303 in)
Measuring point (from piston skirt bottom)	6.0 mm (0.24 in)
Offset	0.00 mm (0.0000 in)
Piston pin bore inside diameter	16.002–16.013 mm (0.6300–0.6304 in)
Limit	16.043 mm (0.6316 in)
Piston pin outside diameter	15.991–16.000 mm (0.6296–0.6299 in)
Limit	15.971 mm (0.6288 in)

Piston ring

Top ring	
Ring type	Barrel
Dimensions (B × T)	0.90 × 2.70 mm (0.04 × 0.11 in)
End gap (installed)	0.15–0.25 mm (0.0059–0.0098 in)
Limit	0.50 mm (0.0197 in)
Ring side clearance	0.030–0.065 mm (0.0012–0.0026 in)
Limit	0.115 mm (0.0045 in)
Oil ring	
Dimensions (B × T)	1.50 × 2.25 mm (0.06 × 0.89 in)
End gap (installed)	0.10–0.35 mm (0.0039–0.0138 in)

Crankshaft

Crank assembly width	55.95–56.00 mm (2.203–2.205 in)
Runout limit	0.030 mm (0.0012 in)
Big end side clearance	0.150–0.450 mm (0.0059–0.0177 in)

Balancer

Balancer drive method	Gear
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ENGINE SPECIFICATIONS

Clutch

Clutch type	Wet, multiple-disc
Clutch release method	Inner push, cam push
Clutch lever free play	7.0–12.0 mm (0.28–0.47 in)
Friction plate 1 thickness	2.90–3.10 mm (0.114–0.122 in)
Wear limit	2.85 mm (0.112 in)
Plate quantity	4 pcs
Friction plate 2 thickness	2.90–3.10 mm (0.114–0.122 in)
Wear limit	2.85 mm (0.112 in)
Plate quantity	5 pcs
Clutch plate thickness	1.10–1.30 mm (0.043–0.051 in)
Plate quantity	8 pcs
Warpage limit	0.10 mm (0.004 in)
Clutch spring free length	47.80 mm (1.88 in)
Limit	45.41 mm (1.79 in)
Spring quantity	5 pcs
Push rod bending limit	0.30 mm (0.012 in)

Transmission

Transmission type	Constant mesh 6-speed
Primary reduction system	Spur gear
Primary reduction ratio	3.353 (57/17)
Final drive	Chain
Secondary reduction ratio	3.846 (50/13)
Operation	Left foot operation
Gear ratio	
1st	2.385 (31/13)
2nd	1.813 (29/16)
3rd	1.444 (26/18)
4th	1.143 (24/21)
5th	0.957 (22/23)
6th	0.815 (22/27)
Main axle runout limit	0.08 mm (0.0032 in)
Drive axle runout limit	0.08 mm (0.0032 in)

Shifting mechanism

Shift mechanism type	Shift drum and guide bar
Shift fork guide bar bending limit	0.050 mm (0.0020 in)
Shift fork thickness	4.85 mm (0.1909 in)

Decompression device

Device type	Auto decomp
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Air filter

Air filter element	Wet element
Air filter oil grade	Yamaha foam air filter oil or other quality foam air filter oil

Fuel pump

Pump type	Electrical
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Fuel injector

Model/quantity	30NA-FZ31/1
Resistance	12.0 Ω

ENGINE SPECIFICATIONS

Throttle body

Type/quantity	30RA-A95R/1
ID mark	2GB1 00
Fuel line pressure (at idle)	300.0–390.0 kPa (3.00–3.90 kgf/cm ² , 43.5–56.6 psi)

Throttle position sensor

Resistance	6.30 k Ω
Output voltage (at idle)	0.48–0.52 V

Fuel injection sensor

Crankshaft position sensor resistance	228–342 Ω
Intake air pressure sensor output voltage	3.61–3.67 V at 101.3 kPa (3.61–3.67 V at 1.01 kgf/cm ² , 3.61–3.67 V at 14.7 psi)
Intake air temperature sensor resistance	5400.0–6600.0 Ω at 0 °C (5400.0–6600.0 Ω at 32 °F)
Coolant temperature sensor resistance	289–391 Ω at 80 °C (289–391 Ω at 176 °F) 2512–2777 Ω at 20 °C (2512–2777 Ω at 68 °F) 210–220 Ω at 100 °C (210–220 Ω at 212 °F)

Idling condition

Engine idling speed	1900–2100 r/min
CO%	3.0–4.0 % (USA) (CAN)
Intake vacuum	27.3 kPa (205 mmHg, 8.1 inHg) (USA) (CAN)
Water temperature	70–90 °C (158–194 °F)
Oil temperature	70–80 °C (158–176 °F)
Throttle grip free play	3.0–6.0 mm (0.12–0.24 in)

CHASSIS SPECIFICATIONS

CHASSIS SPECIFICATIONS

Chassis

Frame type	Semi double cradle
Caster angle	26.3 °
Trail	114 mm (4.5 in)

Front wheel

Wheel type	Spoke wheel
Rim size	1.60 × 21
Rim material	Aluminum
Wheel travel	310 mm (12.2 in)
Radial wheel runout limit	2.0 mm (0.08 in)
Lateral wheel runout limit	2.0 mm (0.08 in)
Wheel axle bending limit	0.50 mm (0.02 in)

Rear wheel

Wheel type	Spoke wheel
Rim size	2.15 × 18
Rim material	Aluminum
Wheel travel	318 mm (12.5 in)
Radial wheel runout limit	2.0 mm (0.08 in)
Lateral wheel runout limit	2.0 mm (0.08 in)
Wheel axle bending limit	0.50 mm (0.02 in)

Front tire

Type	With tube
Size	80/100-21 51M (USA) (CAN) 90/90-21 M/C 54M M+S (EUR) (AUS) (NZL) (ZAF)
Manufacturer/model	DUNLOP/MX51FA (USA) (CAN) PIRELLI/SIX DAYS EXTREME (EUR) (AUS) (NZL) (ZAF)

Rear tire

Type	With tube
Size	110/100-18 64M (USA) (CAN) 130/90-18 M/C 69M M+S (EUR) (AUS) (NZL) (ZAF)
Manufacturer/model	DUNLOP/MX51 (USA) (CAN) PIRELLI/SIX DAYS EXTREME (EUR) (AUS) (NZL) (ZAF)

Tire air pressure (measured on cold tires)

Front	100 kPa (1.00 kgf/cm ² , 15 psi)
Rear	100 kPa (1.00 kgf/cm ² , 15 psi)

Front brake

Type	Hydraulic single disc brake
Operation	Right hand operation
Front disc brake	
Disc outside diameter × thickness	270.0 × 3.0 mm (10.63 × 0.12 in)
Brake disc thickness limit	2.5 mm (0.10 in)
Brake pad lining thickness	4.4 mm (0.17 in)
Limit	1.0 mm (0.04 in)
Master cylinder inside diameter	9.52 mm (0.37 in)
Caliper cylinder inside diameter	22.65 mm, 22.65 mm (0.89 in, 0.89 in)
Specified brake fluid	DOT 4

CHASSIS SPECIFICATIONS

Rear brake

Type	Hydraulic single disc brake
Operation	Right foot operation
Brake pedal position	5.0 mm (0.20 in)
Rear disc brake	
Disc outside diameter × thickness	245.0 × 4.0 mm (9.65 × 0.16 in)
Brake disc thickness limit	3.5 mm (0.14 in)
Brake disc runout limit (as measured on wheel)	0.15 mm (0.0059 in)
Brake pad lining thickness	6.4 mm (0.25 in)
Limit	1.0 mm (0.04 in)
Master cylinder inside diameter	11.0 mm (0.43 in)
Caliper cylinder inside diameter	25.40 mm (1.00 in)
Specified brake fluid	DOT 4

Steering

Steering bearing type	Taper roller bearing
Center to lock angle (left)	43.0 °
Center to lock angle (right)	43.0 °

Front suspension

Type	Telescopic fork
Spring/shock absorber type	Coil spring/hydraulic damper
Front fork travel	310 mm (12.2 in)
Fork spring free length	470.0 mm (18.50 in)
Limit	465.0 mm (18.31 in)
Fork spring installed length	470.0 mm (18.50 in)
Spring rate K1	4.40 N/mm (0.45 kgf/mm, 25.12 lbf/in)
Spring stroke K1	0.0–310.0 mm (0.00–12.20 in)
Inner tube outer diameter	48 mm (1.9 in)
Inner tube bending limit	0.2 mm (0.01 in)
Optional spring available	Yes
Recommended oil	Yamaha Suspension Oil S1
Quantity	540.0 cm ³ (18.26 US oz, 19.05 Imp.oz)
Rebound damping adjusting positions	
Minimum	20 clicks out*
Standard	10 clicks out*
Maximum	Fully turned in
	* With the adjuster fully turned in
Compression damping adjusting positions	
Minimum	20 clicks out*
Standard	11 clicks out*
Maximum	Fully turned in
	* With the adjuster fully turned in

CHASSIS SPECIFICATIONS

Rear suspension

Type	Swingarm (link suspension)
Spring/shock absorber type	Coil spring/gas-hydraulic damper
Rear shock absorber assembly travel	126.0 mm (4.96 in)
Spring free length	275.0 mm (10.83 in)
Spring installed length	265.0 mm (10.43 in)
Spring rate K1	54.00 N/mm (5.51 kgf/mm, 308.34 lbf/in)
Spring stroke K1	0.0–150.0 mm (0.00–5.91 in)
Optional spring available	Yes
Enclosed gas/air pressure (STD)	980 kPa (9.8 kgf/cm ² , 139.4 psi)
Spring preload adjusting positions	
Minimum	Position in which the spring is turned in 1.5 mm (0.06 in) from its free length.
Standard	Position in which the spring is turned in 10 mm (0.39 in) from its free length.
Maximum	Position in which the spring is turned in 18 mm (0.71 in) from its free length.
Rebound damping adjusting positions	
Minimum	30 clicks out*
Standard	14 clicks out*
Maximum	Fully turned in
	* With the adjuster fully turned in
Compression damping setting (for fast compression damping)	
Minimum	2 turns out*
Standard	1-1/4 turns out*
Maximum	Fully turned in
	* With the adjuster fully turned in
Compression damping setting (for slow compression damping)	
Minimum	20 clicks out*
Standard	10 clicks out*
Maximum	Fully turned in
	* With the adjuster fully turned in

Swingarm

Swingarm end free play limit (radial)	1.0 mm (0.04 in)
Swingarm end free play limit (axial)	0.2–0.9 mm (0.01–0.04 in)

Drive chain

Size	DID520VM2
Number of links	114
Drive chain slack (on a suitable stand)	50.0–60.0 mm (1.97–2.36 in)
15-link length limit	239.3 mm (9.42 in)

ELECTRICAL SPECIFICATIONS

ELECTRICAL SPECIFICATIONS

Voltage

System voltage 12 V

Ignition system

Ignition system TCI
Advancer type Digital
Ignition timing (B.T.D.C.) 10.0 ° at 2000 r/min

Engine control unit

Model/manufacturer 2GB0/YAMAHA (USA) (CAN)
2GB1/YAMAHA (EUR) (AUS) (NZL) (ZAF)

Ignition coil

Minimum ignition spark gap 6.0 mm (0.24 in)
Primary coil resistance 2.16–2.64 Ω
Secondary coil resistance 8.64–12.96 kΩ

Spark plug cap

Resistance 7.50–12.50 kΩ

Lean angle sensor output voltage

Operating angle 45 °
Output voltage up to operating angle 0.4–1.4 V
Output voltage over operating angle 3.7–4.4 V

AC magneto

Standard output 14.0 V, 160 W at 5000 r/min
Stator coil resistance 0.528–0.792 Ω (W–W)

Rectifier/regulator

Regulator type Three-phase
Regulated voltage (DC) 14.1–14.9 V
Rectifier capacity (DC) 35.0 A

Battery

Model YTZ7S (F)
Voltage, capacity 12 V, 6.0 Ah (10 HR)
Specific gravity 1.31
Manufacturer GS YUASA
Ten hour rate charging current 0.60 A

Headlight

Bulb type Halogen bulb

Bulb voltage, wattage × quantity

Headlight HS1, 35.0 W/35.0 W × 1
Tail/brake light LED
Meter lighting EL (Electroluminescent)

Indicator light

Fuel level warning light 12 V, 1.7 W × 1
Engine trouble warning light 12 V, 1.7 W × 1

Electric starting system

System type Constant mesh

ELECTRICAL SPECIFICATIONS

Starter motor

Power output	0.35 kW
Armature coil resistance	0.0189–0.0231 Ω
Brush overall length	7.0 mm (0.28 in)
Limit	3.50 mm (0.14 in)
Brush spring force	3.92–5.88 N (400–600 gf, 14.11–21.17 oz)
Commutator diameter	17.6 mm (0.69 in)
Limit	16.6 mm (0.65 in)
Mica undercut (depth)	1.50 mm (0.06 in)

Fuel sender unit

Sender unit resistance (thermistor)	1350–1900 Ω
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Starter relay

Amperage	180.0 A
Coil resistance	4.18–4.62 Ω

Starting circuit cut-off relay

Coil resistance	75.6–92.5 Ω
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Headlight relay

Coil resistance	86.4–105.6 Ω
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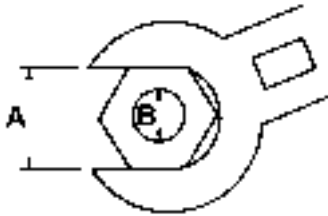
Fuses

Main fuse	15.0 A
Radiator fan motor fuse	5.0 A
Spare fuse	15.0 A

TIGHTENING TORQUES

GENERAL TIGHTENING TORQUE SPECIFICATIONS

This chart specifies tightening torques for standard fasteners with a standard ISO thread pitch. Tightening torque specifications for special components or assemblies are provided for each chapter of this manual. To avoid warpage, tighten multi-fastener assemblies in a criss-cross pattern and progressive stages until the specified tightening torque is reached. Unless otherwise specified, tightening torque specifications require clean, dry threads. Components should be at room temperature.



- A. Distance between flats
- B. Outside thread diameter

A (nut)	B (bolt)	General tightening torques		
		Nm	m-kgf	ft-lbf
10 mm	6 mm	6	0.6	4.3
12 mm	8 mm	15	1.5	11
14 mm	10 mm	30	3.0	22
17 mm	12 mm	55	5.5	40
19 mm	14 mm	85	8.5	61
22 mm	16 mm	130	13.0	94

TIGHTENING TORQUES









ENGINE TIGHTENING TORQUES

TIP








△ - marked portion shall be checked for torque tightening after break-in or before each race.

ITEM	Thread size	Q'ty	TIGHTENING TORQUES	Remarks
Camshaft cap bolt	M6	8	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Cylinder head blind plug	M12	1	28 Nm (2.8 m·kgf, 20 ft·lbf)	
Spark plug	M10	1	13 Nm (1.3 m·kgf, 9.4 ft·lbf)	
Cylinder head stud bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Cylinder head stud bolt (exhaust pipe)	M8	2	15 Nm (1.5 m·kgf, 11 ft·lbf)	
Cylinder head bolts	M9	4	33 Nm (3.3 m·kgf, 24 ft·lbf)	
Cylinder head nuts	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Cylinder head cover bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Cylinder bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Oil pressure check bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Balancer weight plate screw	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Balancer driven gear nut	M14	1	50 Nm (5.0 m·kgf, 36 ft·lbf)	
Balancer nut	M10	1	38 Nm (3.8 m·kgf, 27 ft·lbf)	
Timing chain guide stopper plate (exhaust side)	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Timing chain tensioner cap bolt	M6	1	6 Nm (0.6 m·kgf, 4.3 ft·lbf)	
Timing chain tensioner bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Coolant drain bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Radiator hose clamp screw	M6	8	1.5 Nm (0.15 m·kgf, 1.1 ft·lbf)	
Radiator bolt	M6	4	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Radiator pipe bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Radiator pipe joint bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Radiator fan bolt	M6	3	8 Nm (0.8 m·kgf, 5.8 ft·lbf)	
Water pump housing cover bolt	M6	4	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Oil pump bolt	M5	2	5 Nm (0.5 m·kgf, 3.6 ft·lbf)	
Oil pump cover screw	M4	1	2.0 Nm (0.20 m·kgf, 1.4 ft·lbf)	
Oil strainer bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Throttle cable cover bolt	M5	1	3.5 Nm (0.35 m·kgf, 2.5 ft·lbf)	
Throttle body joint bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Throttle body joint clamp bolt	M5	1	3.0 Nm (0.30 m·kgf, 2.2 ft·lbf)	
Air filter joint clamp bolt	M4	1	3.5 Nm (0.35 m·kgf, 2.5 ft·lbf)	
Air filter case bolt	M6	3	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Air filter bolt	M6	1	2.0 Nm (0.20 m·kgf, 1.4 ft·lbf)	

TIGHTENING TORQUES

ITEM	Thread size	Q'ty	TIGHTENING TORQUES	Remarks
Air filter guide holder screw	M5	8	2.5 Nm (0.25 m·kgf, 1.8 ft·lbf)	
Air filter case cap screw	M5	1	2.5 Nm (0.25 m·kgf, 1.8 ft·lbf)	
Starter knob/Idle screw	M12	1	2.1 Nm (0.21 m·kgf, 1.5 ft·lbf)	
Throttle cable nut (pull)	M10	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Throttle cable nut (return)	M10	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Clutch cable adjuster and locknut	M6	1	4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)	
Clutch cable locknut (engine side)	M8	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Exhaust pipe nut	M8	2	See TIP.	
Exhaust pipe protector screw	M6	4	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Exhaust pipe bracket bolt	M8	1	20 Nm (2.0 m·kgf, 14 ft·lbf)	
Frame and silencer bolt (front)	M8	1	30 Nm (3.0 m·kgf, 22 ft·lbf)	
Frame and silencer bolt (rear)	M8	1	30 Nm (3.0 m·kgf, 22 ft·lbf)	
Exhaust pipe clamp bolt	M8	2	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
Spark arrester bolt	M5	4	9 Nm (0.9 m·kgf, 6.5 ft·lbf)	
Muffler cap bolt	M5	6	5 Nm (0.5 m·kgf, 3.6 ft·lbf)	
Oil nozzle bolt	M5	1	5 Nm (0.5 m·kgf, 3.6 ft·lbf)	
Engine oil drain bolt	M10	1	20 Nm (2.0 m·kgf, 14 ft·lbf)	
Crankcase bolt	M6	12	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
Clutch cable holder bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Crankshaft end accessing screw	M36	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Timing mark accessing screw	M14	1	6 Nm (0.6 m·kgf, 4.3 ft·lbf)	
Drive chain sprocket cover bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Crankcase bearing cover plate screw	M6	6	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
Crankcase bearing cover plate screw (crankshaft)	M8	4	22 Nm (2.2 m·kgf, 16 ft·lbf)	
Oil passage squeeze nozzle	M8	1	3.0 Nm (0.30 m·kgf, 2.2 ft·lbf)	
Clutch cover bolt	M6	7	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Left crankcase cover bolt	M6	7	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Right crankcase cover bolt	M6	11	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Oil filter element cover bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Kick shaft ratchet wheel guide bolt	M6	2	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
Kickstarter lever bolt	M8	1	33 Nm (3.3 m·kgf, 24 ft·lbf)	
Kickstarter lever boss screw	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Primary drive gear nut	M16	1	75 Nm (7.5 m·kgf, 54 ft·lbf)	
Clutch spring bolt	M6	5	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	

TIGHTENING TORQUES

ITEM	Thread size	Q'ty	TIGHTENING TORQUES	Remarks
Clutch boss nut	M16	1	100 Nm (10 m·kgf, 72 ft·lbf)	Use a lock washer. 
Drive sprocket nut	M18	1	75 Nm (7.5 m·kgf, 54 ft·lbf)	Use a lock washer.
Segment	M8	1	30 Nm (3.0 m·kgf, 22 ft·lbf)	
Shift guide bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Stopper lever bolt	M6	1	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
△ Shift pedal bolt	M6	1	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
Rotor nut	M12	1	65 Nm (6.5 m·kgf, 47 ft·lbf)	
Stator screw	M5	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Crankshaft position sensor bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Damper assembly cover bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
Starter clutch bolt	M6	6	16 Nm (1.6 m·kgf, 12 ft·lbf)	
Starter motor bolt	M6	1	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
Coolant temperature sensor	M10	1	16 Nm (1.6 m·kgf, 12 ft·lbf)	
Neutral switch bolt	M5	2	3.5 Nm (0.35 m·kgf, 2.5 ft·lbf)	
Intake air temperature sensor screw	M5	1	1.5 Nm (0.15 m·kgf, 1.1 ft·lbf)	
Rectifier/regulator bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
ECU bolt	M5	2	3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)	
Ignition coil bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Throttle position sensor screw	M5	2	3.4 Nm (0.34 m·kgf, 2.5 ft·lbf)	
Intake air pressure sensor screw	M6	1	5 Nm (0.5 m·kgf, 3.6 ft·lbf)	

TIP

Exhaust pipe nut


First temporarily tighten all nuts to 13 Nm (1.3 m·kgf, 9.4 ft·lbf). Then retighten them to 20 Nm (2.0 m·kgf, 14 ft·lbf).

TIGHTENING TORQUES




CHASSIS TIGHTENING TORQUES

TIP

△ - marked portion shall be checked for torque tightening after break-in or before each race.

	ITEM	Thread size	Q'ty	TIGHTENING TORQUES	Remarks
△	Outer tube and upper bracket bolt	M8	4	21 Nm (2.1 m·kgf, 15 ft·lbf)	
△	Outer tube and lower bracket bolt	M8	4	21 Nm (2.1 m·kgf, 15 ft·lbf)	
△	Upper bracket and steering stem nut	M24	1	145 Nm (14.5 m·kgf, 105 ft·lbf)	
△	Upper handlebar holder bolt	M8	4	28 Nm (2.8 m·kgf, 20 ft·lbf)	
△	Lower handlebar holder nut	M10	2	40 Nm (4.0 m·kgf, 29 ft·lbf)	
	Engine stop switch screw	M3	1	0.5 Nm (0.05 m·kgf, 0.36 ft·lbf)	
	Start switch screw	M4	1	0.5 Nm (0.05 m·kgf, 0.36 ft·lbf)	
△	Lower ring nut	M28	1	See TIP.	
	Outer tube and damper assembly	M51	2	30 Nm (3.0 m·kgf, 22 ft·lbf)	
	Inner tube and adjuster	M22	2	55 Nm (5.5 m·kgf, 40 ft·lbf)	
	Damper assembly and base valve	M42	2	28 Nm (2.8 m·kgf, 20 ft·lbf)	
	Damper assembly adjuster	M12	2	29 Nm (2.9 m·kgf, 21 ft·lbf)	
	Bleed screw (front fork) and base valve	M5	2	1.3 Nm (0.13 m·kgf, 0.94 ft·lbf)	
△	Front fork protector bolt	M6	6	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△	Front fork protector and brake hose holder nut	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
	Throttle grip cap screw	M5	2	3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)	
	Clutch lever holder bolt	M6	2	3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)	
	Clutch lever nut	M6	1	4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)	
△	Front brake master cylinder holder bolt	M6	2	9 Nm (0.9 m·kgf, 6.5 ft·lbf)	
	Front brake master cylinder reservoir cap screw	M4	2	1.5 Nm (0.15 m·kgf, 1.1 ft·lbf)	
	Front brake lever pivot bolt	M6	1	6 Nm (0.6 m·kgf, 4.3 ft·lbf)	
	Front brake lever pivot nut	M6	1	6 Nm (0.6 m·kgf, 4.3 ft·lbf)	
	Front brake lever position locknut	M6	1	5 Nm (0.5 m·kgf, 3.6 ft·lbf)	
△	Front brake hose holder and lower bracket bolt	M6	1	9 Nm (0.9 m·kgf, 6.5 ft·lbf)	
△	Front brake hose union bolt	M10	2	30 Nm (3.0 m·kgf, 22 ft·lbf)	
△	Front brake caliper bolt	M8	2	23 Nm (2.3 m·kgf, 17 ft·lbf)	
	Front brake pad pin	M10	1	17 Nm (1.7 m·kgf, 12 ft·lbf)	
	Front brake pad pin plug	M10	1	2.5 Nm (0.25 m·kgf, 1.8 ft·lbf)	
△	Front brake caliper bleed screw	M8	1	6 Nm (0.6 m·kgf, 4.3 ft·lbf)	
△	Front wheel axle nut	M16	1	90 Nm (9.0 m·kgf, 65 ft·lbf)	
△	Front wheel axle pinch bolt	M8	4	21 Nm (2.1 m·kgf, 15 ft·lbf)	


TIGHTENING TORQUES

	ITEM	Thread size	Q'ty	TIGHTENING TORQUES	Remarks
△	Front brake disc bolt	M6	6	12 Nm (1.2 m·kgf, 8.7 ft·lbf)	
△	Rear brake disc bolt	M6	6	14 Nm (1.4 m·kgf, 10 ft·lbf)	
	Footrest bracket bolt	M10	4	55 Nm (5.5 m·kgf, 40 ft·lbf)	
	Sidestand bolt	M10	1	25 Nm (2.5 m·kgf, 18 ft·lbf)	
△	Rear brake pedal bolt	M8	1	26 Nm (2.6 m·kgf, 19 ft·lbf)	
	Rear brake pedal position locknut	M6	1	6 Nm (0.6 m·kgf, 4.3 ft·lbf)	
△	Rear brake master cylinder bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
	Rear brake master cylinder reservoir cap bolt	M4	2	1.5 Nm (0.15 m·kgf, 1.1 ft·lbf)	
△	Rear brake hose union bolt	M10	2	30 Nm (3.0 m·kgf, 22 ft·lbf)	
△	Rear brake caliper bleed screw	M8	1	6 Nm (0.6 m·kgf, 4.3 ft·lbf)	
	Rear brake pad pin	M10	1	17 Nm (1.7 m·kgf, 12 ft·lbf)	
	Rear brake pad pin plug	M10	1	2.5 Nm (0.25 m·kgf, 1.8 ft·lbf)	
△	Rear wheel axle nut	M22	1	125 Nm (12.5 m·kgf, 90 ft·lbf)	
	Drive chain puller adjust bolt and locknut	M8	2	21 Nm (2.1 m·kgf, 15 ft·lbf)	
△	Rear wheel sprocket nut	M8	6	50 Nm (5.0 m·kgf, 36 ft·lbf)	
△	Nipple (spoke)	—	72	2.5 Nm (0.25 m·kgf, 1.8 ft·lbf)	
△	Rear brake disc cover bolt	M6	2	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
△	Rear brake caliper protector bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△	Engine mounting bolt (upper side)	M10	2	45 Nm (4.5 m·kgf, 33 ft·lbf)	
△	Engine mounting bolt (front side)	M10	1	55 Nm (5.5 m·kgf, 40 ft·lbf)	
△	Engine mounting bolt (lower side)	M10	1	53 Nm (5.3 m·kgf, 38 ft·lbf)	
△	Engine bracket bolt (upper side)	M8	4	34 Nm (3.4 m·kgf, 25 ft·lbf)	
△	Engine bracket bolt (front side)	M8	4	34 Nm (3.4 m·kgf, 25 ft·lbf)	
△	Rear frame and frame bolt	M8	4	38 Nm (3.8 m·kgf, 27 ft·lbf)	
△	Engine guard bolt	M6	3	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△	Pivot shaft and nut	M16	1	85 Nm (8.5 m·kgf, 61 ft·lbf)	
△	Rear shock absorber assembly upper bolt	M10	1	56 Nm (5.6 m·kgf, 41 ft·lbf)	
△	Rear shock absorber assembly lower bolt	M10	1	53 Nm (5.3 m·kgf, 38 ft·lbf)	
	Rear shock absorber locknut	M60	1	30 Nm (3.0 m·kgf, 22 ft·lbf)	
△	Relay arm bolt (swingarm side)	M14	1	70 Nm (7.0 m·kgf, 51 ft·lbf)	
△	Connecting arm bolt (relay arm side)	M14	1	80 Nm (8.0 m·kgf, 58 ft·lbf)	
△	Connecting arm bolt (frame side)	M14	1	80 Nm (8.0 m·kgf, 58 ft·lbf)	
△	Swingarm and brake hose holder screw	M5	4	3.5 Nm (0.35 m·kgf, 2.5 ft·lbf)	
	Drive chain tensioner bolt (upper side)	M8	1	16 Nm (1.6 m·kgf, 12 ft·lbf)	

TIGHTENING TORQUES

ITEM	Thread size	Q'ty	TIGHTENING TORQUES	Remarks
Drive chain tensioner bolt (lower side)	M8	1	16 Nm (1.6 m·kgf, 12 ft·lbf)	
Drive chain support bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Drive chain support nut	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Drive chain guide bolt	M5	3	4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)	
△ Rear frame and left cover bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Fuel tank bolt (front side)	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Fuel tank bolt (rear side)	M6	1	9 Nm (0.9 m·kgf, 6.5 ft·lbf)	
Fuel tank bracket bolt (front side)	M6	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Fuel tank bracket bolt (rear side)	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Fuel pump bolt	M5	6	4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)	
△ Fuel sender screw	M6	2	4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)	
Fuel inlet pipe screw	M5	2	3.4 Nm (0.34 m·kgf, 2.5 ft·lbf)	
Fuel tank cap cover bolt	M6	2	4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)	
Seat set bracket and fuel tank screw	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Seat bolt	M8	2	22 Nm (2.2 m·kgf, 16 ft·lbf)	
△ Left side cover bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Right side cover bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Frame and air scoop bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Fuel tank and air scoop bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Radiator guard and air scoop bolt	M6	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Front fender bolt	M6	4	10 Nm (1.0 m·kgf, 7.2 ft·lbf)	
△ Rear fender bolt (front side)	M6	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Rear fender bolt (rear side)	M6	2	16 Nm (1.6 m·kgf, 12 ft·lbf)	
△ Mud flap screw	—	2	1.3 Nm (0.13 m·kgf, 0.94 ft·lbf)	
Headlight body and headlight stay bolt	M6	2	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Multi-function meter nut	M5	2	3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)	
Multi-function meter bracket bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
△ Front brake hose guide and headlight stay bolt	M5	1	3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)	
Plate 1 and front fork protector bolt	M5	2	3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)	
Plate 2 and front fork protector screw	—	2	0.5 Nm (0.05 m·kgf, 0.36 ft·lbf)	
Speed sensor lead holder and speed sensor lead bracket bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Speed sensor lead bracket and lower bracket bolt	M6	1	13 Nm (1.3 m·kgf, 9.4 ft·lbf)	
Starter relay and positive battery lead bolt	M6	1	3.5 Nm (0.35 m·kgf, 2.5 ft·lbf)	

TIGHTENING TORQUES

ITEM	Thread size	Q'ty	TIGHTENING TORQUES	Remarks
Starter relay and starter motor lead bolt	M6	1	3.5 Nm (0.35 m·kgf, 2.5 ft·lbf)	
Lean angle sensor bolt	M4	2	3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)	
Taillight assembly screw	—	3	1.1 Nm (0.11 m·kgf, 0.80 ft·lbf)	
Taillight lead clamp and rear fender	—	3	0.5 Nm (0.05 m·kgf, 0.36 ft·lbf)	
Battery bracket bolt	M6	4	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Frame and battery negative lead bolt	M6	1	7 Nm (0.7 m·kgf, 5.1 ft·lbf)	
Rear fender and relay bracket screw	—	2	1.1 Nm (0.11 m·kgf, 0.80 ft·lbf)	
Front reflector nut (For Canada)	M6	2	3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)	
Rear reflector nut (For Canada)	M5	3	1.8 Nm (0.18 m·kgf, 1.3 ft·lbf)	

TIP






































Lower ring nut

1. First, tighten the lower ring nut approximately 38 Nm (3.8 m·kgf, 27 ft·lbf) by using the steering nut wrench, then loosen the lower ring nut one turn.
2. Retighten the lower ring nut 7 Nm (0.7 m·kgf, 5.1 ft·lbf).






LUBRICATION POINTS AND LUBRICANT TYPES

LUBRICATION POINTS AND LUBRICANT TYPES























ENGINE

Lubrication point	Lubricant types
Oil seal lips	
Bearing	
O-ring	
Camshaft cap bolt threads and contacting surface	
Cylinder head bolt threads, seats, washers	
Valve stems	
Valve stem ends	
Valve lifter outer surface	
Camshaft lobe and journal	
Valve lifter top surface	
Crankshaft journal	
Crankshaft big end thrust surfaces	
Piston outer surface	
Piston pin outer surface	
Balancer shaft journal (left)	
Balancer nut threads (left)	
Decompression system moving parts	
Water pump impeller shaft	
Oil pump rotors (inner and outer)	
Oil passage gasket	
Oil pump shaft	
Kick gear and ratchet wheel	
Kick shaft	
Kick idle gear inner surface	
Ratchet wheel and ratchet wheel guide contacting portion	
Primary drive gear nut threads and contacting surface	
Clutch boss nut threads and contacting surface	
Primary driven gear inner surface and end surface	
Clutch push rod washer	
Clutch push rod 1 outer surface	
Clutch push rod 1 thrust surface	
Clutch push rod 2 outer surface	
Push lever shaft outer surface	
Transmission gear inner surface (wheel and pinion) and collar	
Transmission gears (shift fork groove)	
Shift cam grooves	
Shift fork and shift fork guide outer surface	























LUBRICATION POINTS AND LUBRICANT TYPES

Lubrication point	Lubricant types
Shift shaft	
Shift lever assembly moving parts	
Damper assembly shaft, thrust surfaces, washers	
Starter idle gear inner surface, thrust surfaces	
Starter clutch drive gear inner surface, thrust surfaces	
Cylinder head cover gasket	Yamaha bond No.1215 (Three bond No.1215®)
Crankcase mating surface	Yamaha bond No.1215 (Three bond No.1215®)
Stator assembly lead grommet	Yamaha bond No.1215 (Three bond No.1215®)

CHASSIS

Lubrication point	Lubricant types
Upper bearings (steering head)	
Upper bearings and bearing race cover (steering head)	
Lower bearings and oil seal lip (steering head)	
Steering stem threads and nut contacting surface	
Pivot shaft bearing	
Swingarm pivot portion (collar side surface and thrust bearing)	
Swingarm pivot portion (collar outer surface)	
Swingarm pivot portion (oil seal lip)	
Pivot shaft outer surface	
Relay arm bearing and oil seal lip	
Relay arm thrust washer surface (both sides)	
Relay arm collar outer surface and bolt outer surface	
Relay arm bolt threads (swingarm side)	
Connecting arm bearing and oil seal lip	
Connecting arm collar outer surface and bolt outer surface	
Rear shock absorber assembly collar outer surface and dust seal lip (upper side)	
Rear shock absorber assembly bearing and dust seal lip (lower side)	
Brake pedal pivot portion (O-ring and bolt outer surface)	
Front wheel oil seal lip	
Front wheel axle outer surface	
Speed sensor oil seal lip	
Rear wheel oil seal lip	

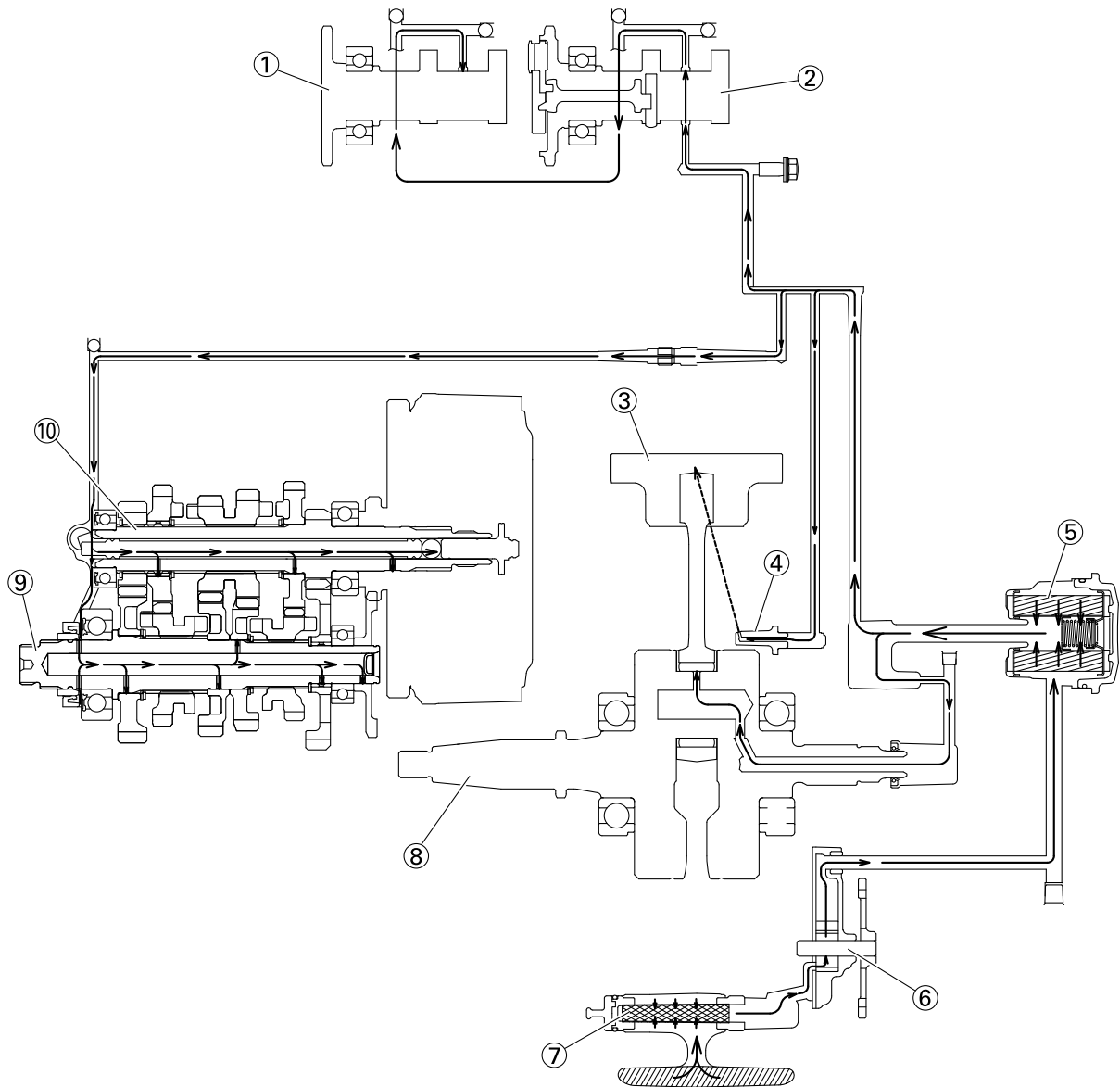
LUBRICATION POINTS AND LUBRICANT TYPES

Lubrication point	Lubricant types
Rear wheel axle outer surface	
Sidestand pivot portion and collar outer surface	
Brake lever contacting portion (front brake master cylinder)	
Front brake lever bolt outer surface	
Clutch lever sliding surface and bolt outer surface	
Clutch lever adjuster rubber lip	
Clutch cable end (clutch lever side)	
Tube guide (throttle grip) inner surface and throttle cable end	
Front brake caliper piston	
Front brake caliper piston seal	
Front brake caliper dust seal	
Front brake caliper piston outer surface	
Front brake caliper pin bolt and boot	
Front brake master cylinder push rod end	
Front brake master cylinder kit	
Rear brake caliper piston	
Rear brake caliper piston seal	
Rear brake caliper dust seal	
Rear brake caliper piston outer surface	
Rear brake caliper pin bolt and boot	
Rear brake master cylinder push rod end	
Rear brake master cylinder kit	

LUBRICATION SYSTEM CHART AND DIAGRAMS

LUBRICATION SYSTEM CHART AND DIAGRAMS

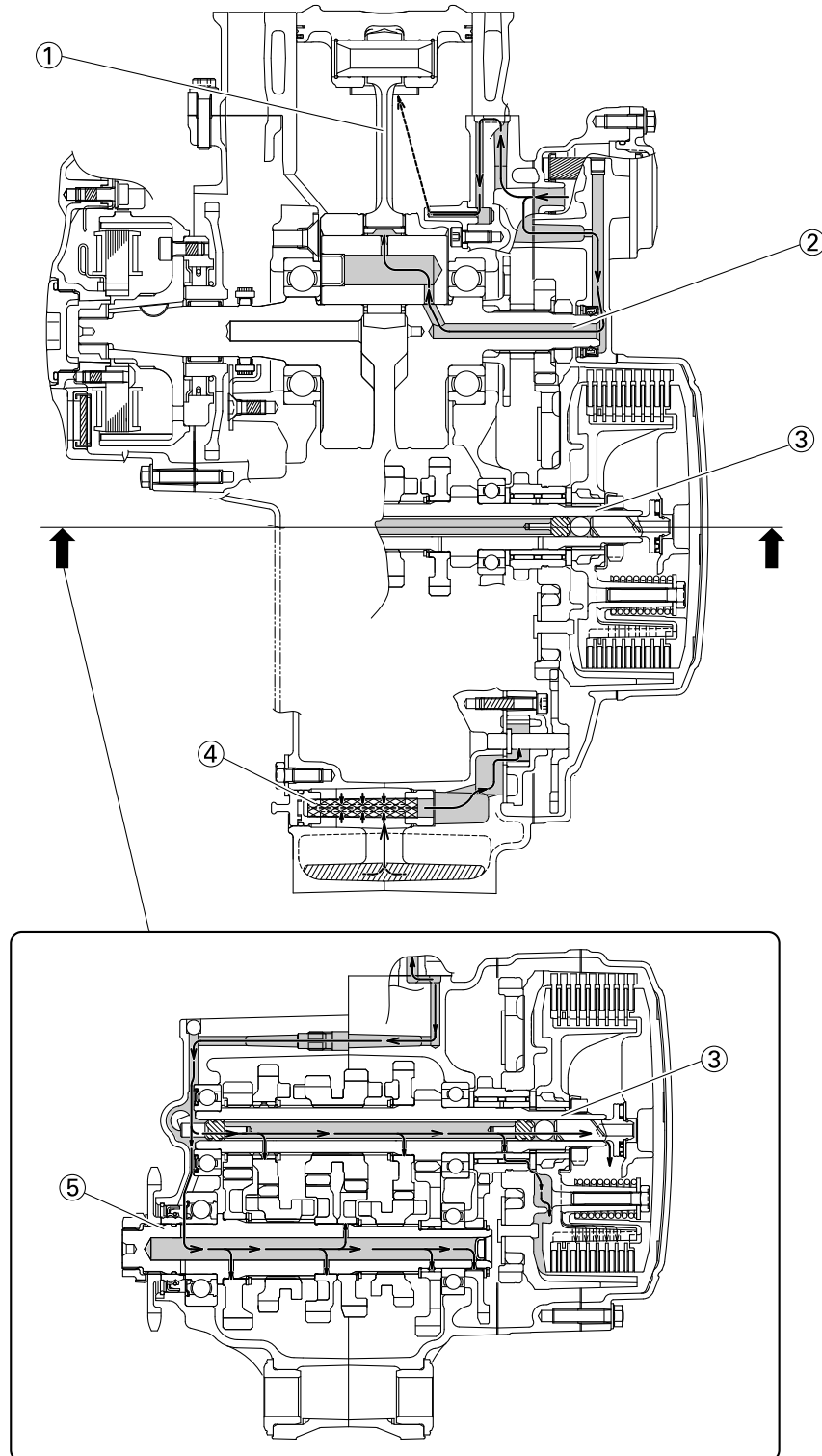
LUBRICATION DIAGRAMS



LUBRICATION SYSTEM CHART AND DIAGRAMS

1. Intake camshaft
2. Exhaust camshaft
3. Piston
4. Oil nozzle
5. Oil filter element
6. Oil pump
7. Oil strainer
8. Crankshaft
9. Drive axle
10. Main axle

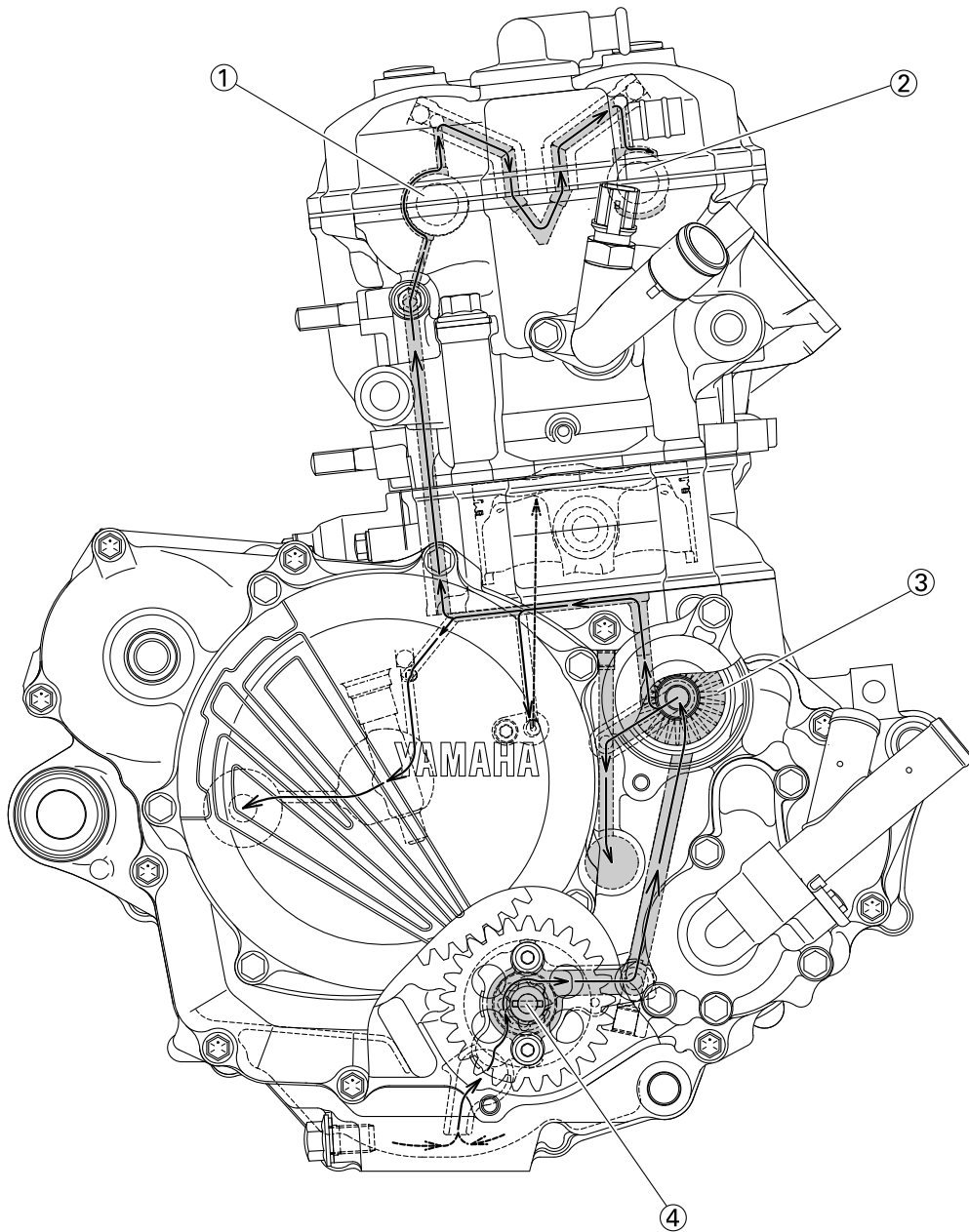
LUBRICATION SYSTEM CHART AND DIAGRAMS



LUBRICATION SYSTEM CHART AND DIAGRAMS

1. Connecting rod
2. Crankshaft
3. Main axle
4. Oil strainer
5. Drive axle

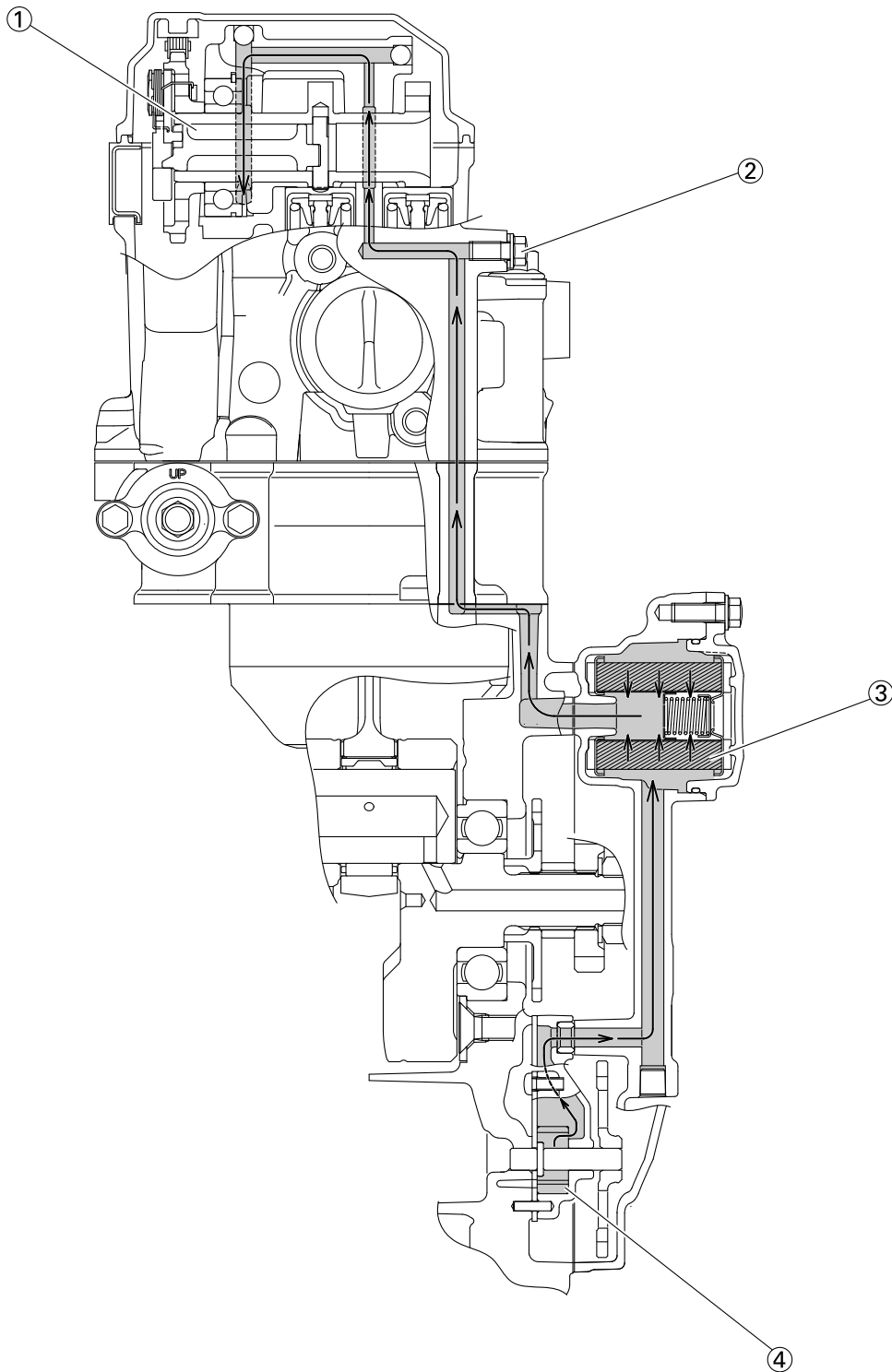
LUBRICATION SYSTEM CHART AND DIAGRAMS



LUBRICATION SYSTEM CHART AND DIAGRAMS

1. Exhaust camshaft
2. Intake camshaft
3. Oil filter element
4. Oil pump

LUBRICATION SYSTEM CHART AND DIAGRAMS

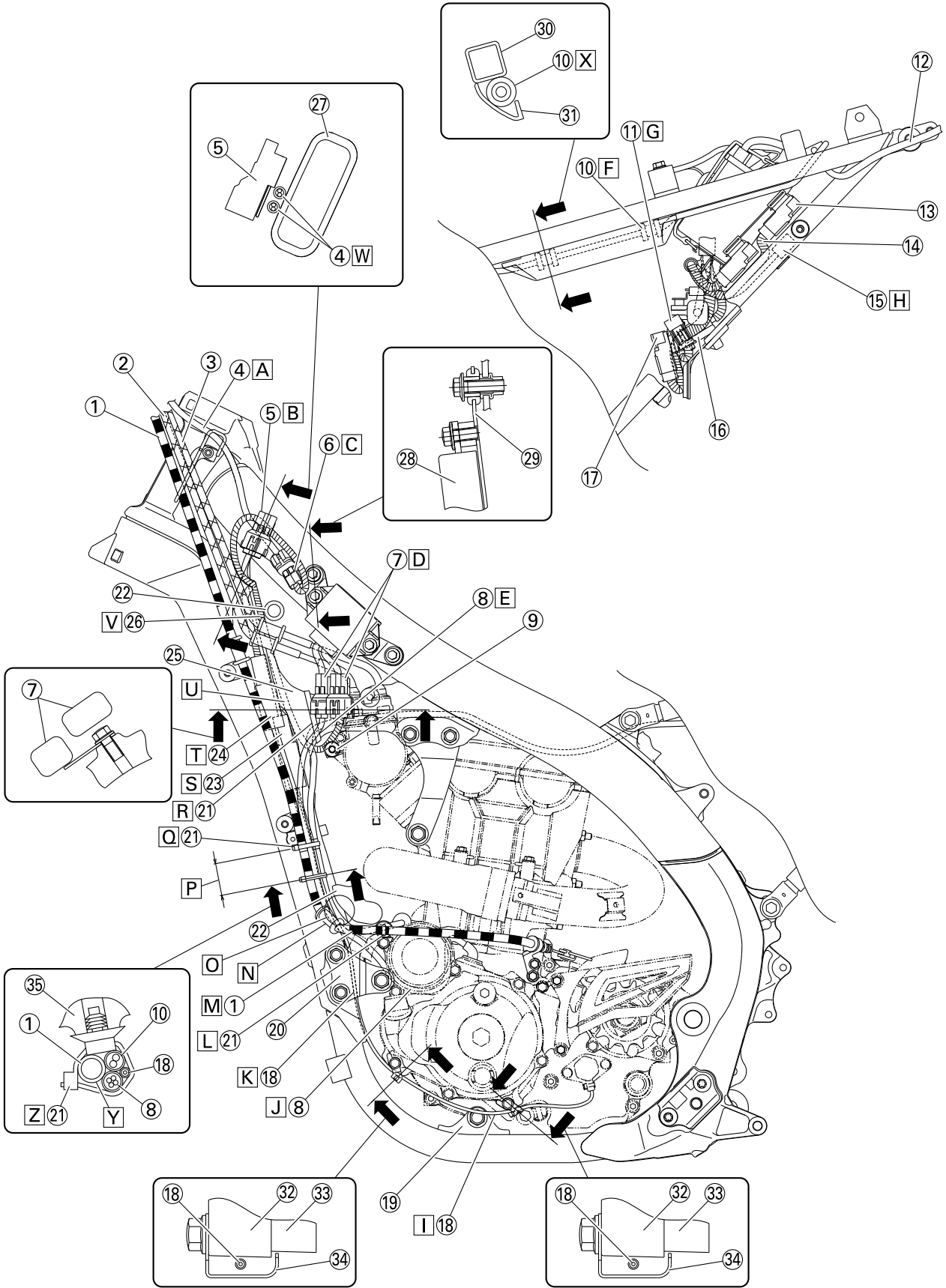


LUBRICATION SYSTEM CHART AND DIAGRAMS

1. Camshaft
2. Oil pressure check bolt
3. Oil filter element
4. Oil pump

CABLE ROUTING DIAGRAM

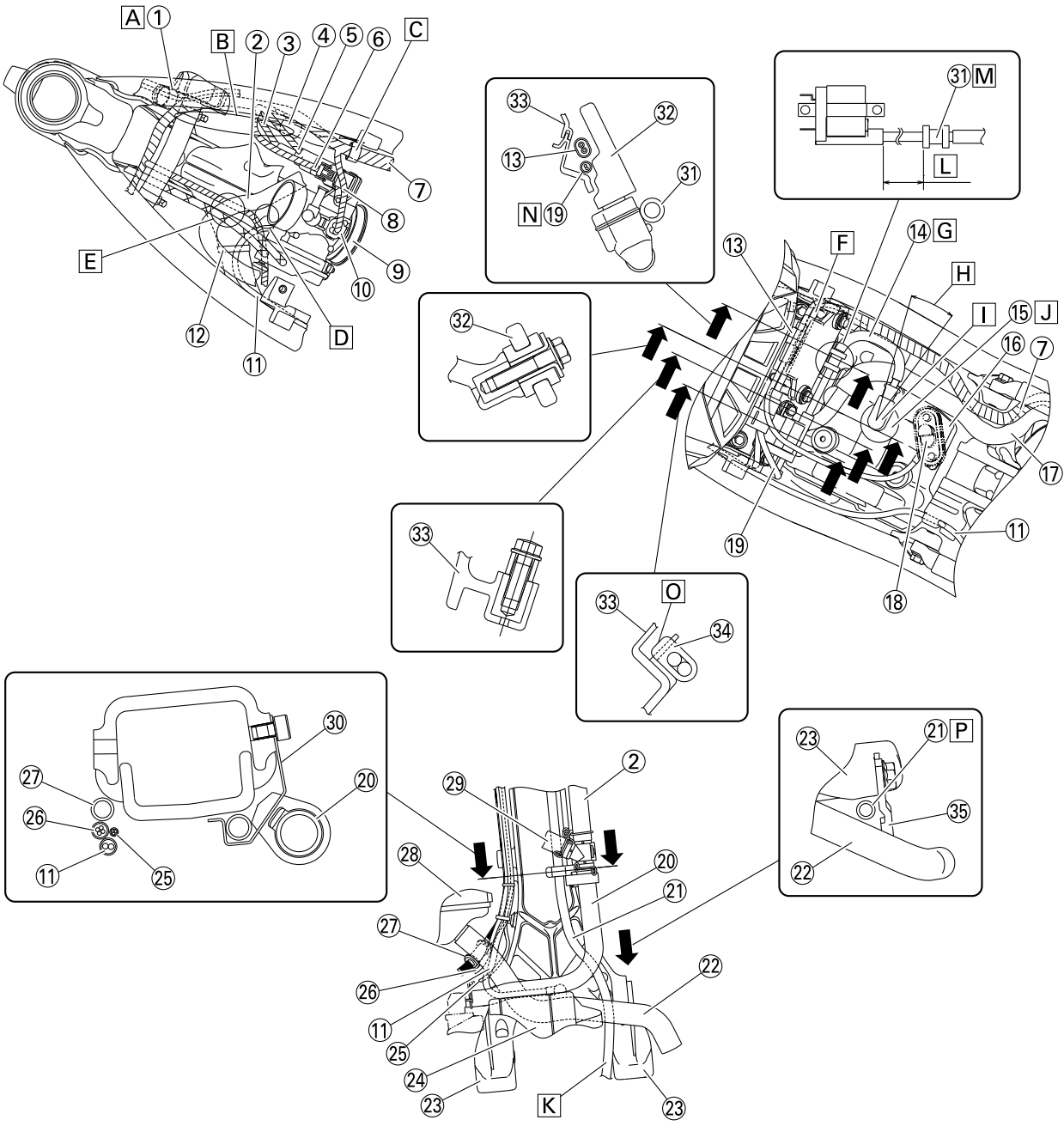
CABLE ROUTING DIAGRAM



CABLE ROUTING DIAGRAM

1. Clutch cable
 2. Throttle cable (return)
 3. Throttle cable (pull)
 4. Engine stop switch lead
 5. Coupler for connecting optional part
 6. Engine stop switch coupler
 7. Rectifier/regulator coupler
 8. AC magneto lead
 9. Starter knob/idle screw
 10. Starter motor lead
 11. Radiator fan fuse
 12. Taillight lead
 13. Headlight relay (yellow tape)
 14. Starting circuit cut-off relay (no identification tape)
 15. Diode
 16. Holder plate
 17. Left of the vehicle:radiator fan motor relay (blue tape)
Right of the vehicle:main relay (red tape)
 18. Neutral switch lead
 19. Engine bracket
 20. Front engine bracket
 21. Plastic locking tie
 22. Radiator hose
 23. Neutral switch coupler
 24. Crankshaft position sensor coupler
 25. Tension arm
 26. Wire harness
 27. Tank rail
 28. Rectifier/regulator
 29. Rectifier/regulator bracket
 30. Rear frame
 31. Side cover 5
 32. Crankcase cover
 33. Crankcase
 34. Lead holder
 35. Frame
- A. Pass the engine stop switch lead between the frame and the cable holder.
 - B. Insert the coupler for connecting optional part into the connector, and fix it to the bracket.
 - C. Insert and fix the engine stop switch coupler to the bracket.
 - D. Insert and fix the rectifier/regulator coupler to the bracket.
 - E. Pass the AC magneto lead to the front of the vehicle beyond the starter knob/idle screw and to the rear of the vehicle beyond the radiator. No pinch is allowed between the radiator and the tension arm.
 - F. Place the rear grommet of the starter motor lead matching the rear end of the side cover.
 - G. Insert the radiator fan motor fuse into the protrusion of the holder plate.
 - H. Place the diode on top of the rear fender on the inner side of the rear frame.
 - I. Bring the neutral switch lead into line with the crankcase cover with no sag allowed.
 - J. Route the AC magneto lead under the starter clutch cover.
 - K. Pass the neutral switch lead to the inside of the front engine bracket (the side of the vehicle).
 - L. Insert the plastic locking tie into the bracket hole and clamp the clutch cable. Clamp it so that the lock of the plastic locking tie faces downward, and then cut off the end of the plastic locking tie.
 - M. Pass the clutch cable with no downward sag allowed.
 - N. Place the grommet of the clutch cable so that it contacts the radiator hose. Route the clutch cable outside the neutral switch lead, AC magneto lead and starter motor lead.
 - O. Route each lead so that the leads are not pinched between the radiator hose and the frame.
 - P. 40 mm (1.57 in)
 - Q. Clamp the clutch cable, AC magneto lead, neutral switch lead and starter motor lead by the plastic locking tie. Make sure that they are clamped at the positioning tapes in the clutch cable and the starter motor lead. Make the lock on the plastic locking tie face the front of the vehicle, and cut the end.
 - R. Clamp the starter motor lead to the inside of the tension arm with a plastic locking tie. Clamp it so that the lock of the plastic locking tie faces upward and outward, and do not cut off the end of the plastic locking tie. Route the lead so that there is no slack at the bottom from the clamp position onwards.
 - S. After connecting the neutral switch coupler, attach the coupler cover.
 - T. After connecting the crankshaft position sensor coupler, attach the coupler cover.
 - U. Pass the rectifier/regulator lead to the inside of the tension arm (the side of the vehicle).
 - V. Pass the main harness to the front of the radiator hose (the front of the vehicle), and to the inside of the clutch cable (the side of the vehicle).
 - W. Pass the engine stop switch lead between the coupler for connecting optional part and the tank rail, with the lead on the main harness side facing the top of the vehicle.
 - X. Insert the starter motor lead completely into the end of the side cover 5.
 - Y. Clamp the clutch cable at the front of the lead (the front of the vehicle).
 - Z. Insert the clip of the plastic locking tie into the frame. Face the lock of the plastic locking tie forward, and then cut off the end.

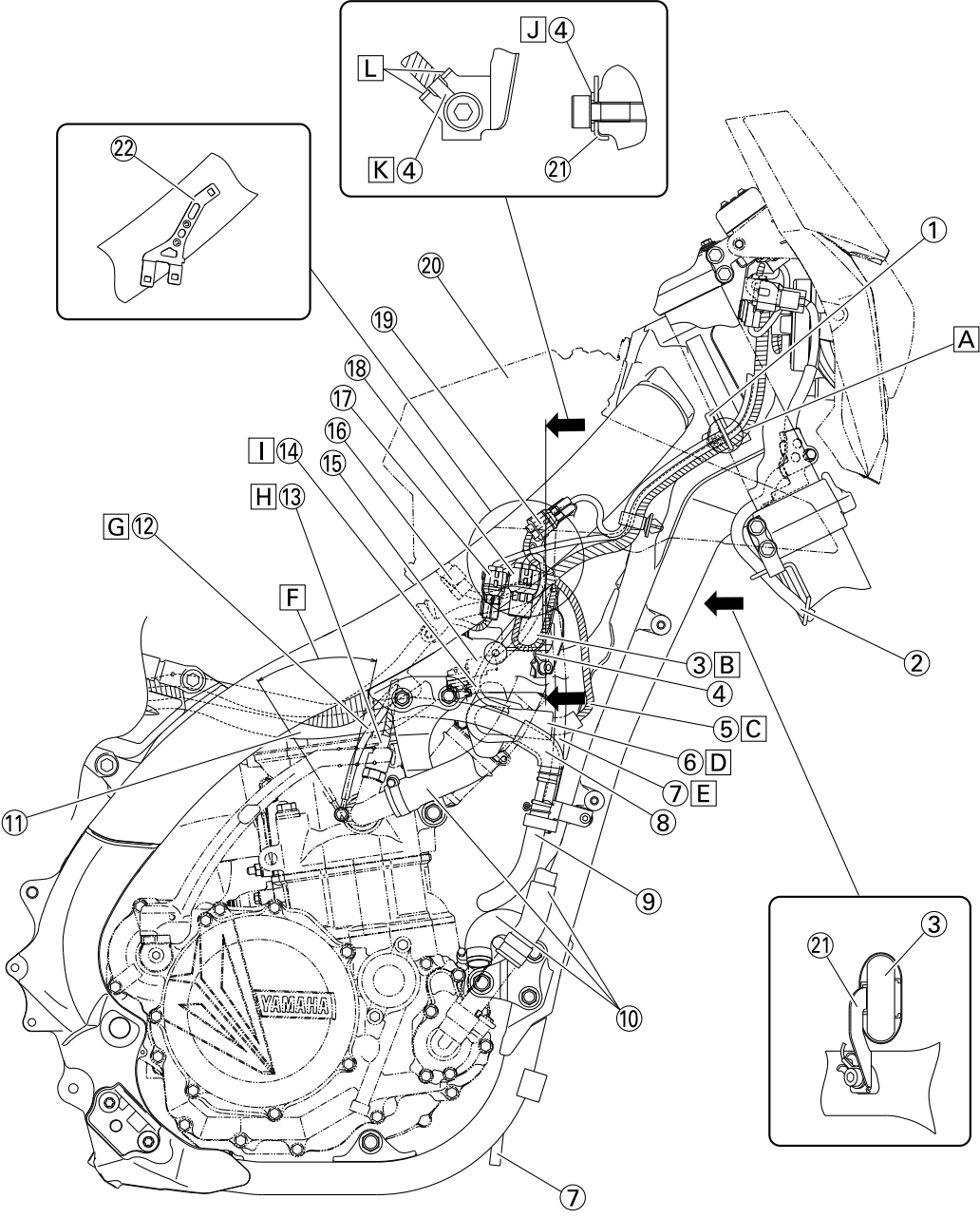
CABLE ROUTING DIAGRAM



CABLE ROUTING DIAGRAM

1. Clamp
 2. Cylinder head breather hose
 3. Throttle position sensor lead
 4. Joint coupler
 5. Intake air temperature sensor lead
 6. Intake air pressure sensor lead
 7. Wire harness
 8. Injector lead
 9. Throttle body
 10. Injector coupler
 11. Starter motor lead
 12. Plastic band
 13. Fuel sender coupler
 14. High tension cord
 15. Spark plug cap
 16. Cylinder head cover
 17. Fuel hose
 18. Fuel sender
 19. Sub-wire harness
 20. Crankcase breather hose
 21. Radiator breather hose
 22. Radiator hose
 23. Down tube
 24. Starter motor
 25. Neutral switch lead
 26. AC magneto lead
 27. Clutch cable
 28. Radiator
 29. Air filter case breather hose
 30. Breather hose clamp
 31. Grommet (high tension cord)
 32. ECU
 33. Air filter case
 34. Sub-wire harness coupler
 35. Engine bracket
- A. Fix the wire harness, clutch switch lead and start switch lead by the clamp, and insert the projection of the clamp into the hole in the sheet metal of the radiator.
- B. Route each lead so that the leads are not pinched between the tank rail and air filter joint.
- C. Insert the projection of the wire harness into the hole in the frame.
- D. Route the cylinder head breather hose without it crossing the starter motor lead.
- E. Pass the cylinder head breather hose between the throttle cable and rectifier/regulator lead.
- F. Connect the sub-wire harness to the wire harness.
- G. Pass the high tension cord above the fuel hose.
- H. $\pm 10^\circ$
- I. Install the spark plug cap with this facing the right of the vehicle.
- J. Push the spark plug cap home, where there shall be no gap between it and the cylinder head cover.
- K. Pass the radiator breather hose between the down tubes.
- L. 50 ± 3 mm (2.0 ± 0.12 in)
- M. Apply adhesive to the slit and inside of the grommet, and then fix the grommet according to the specified dimensions.
- N. Pass the sub-wire harness between the ECU and the air filter case.
- O. Insert the coupler of the sub-wire harness into the rib of the air filter case.
- P. Route the radiator breather hose through between the radiator hose, down tube and engine bracket.

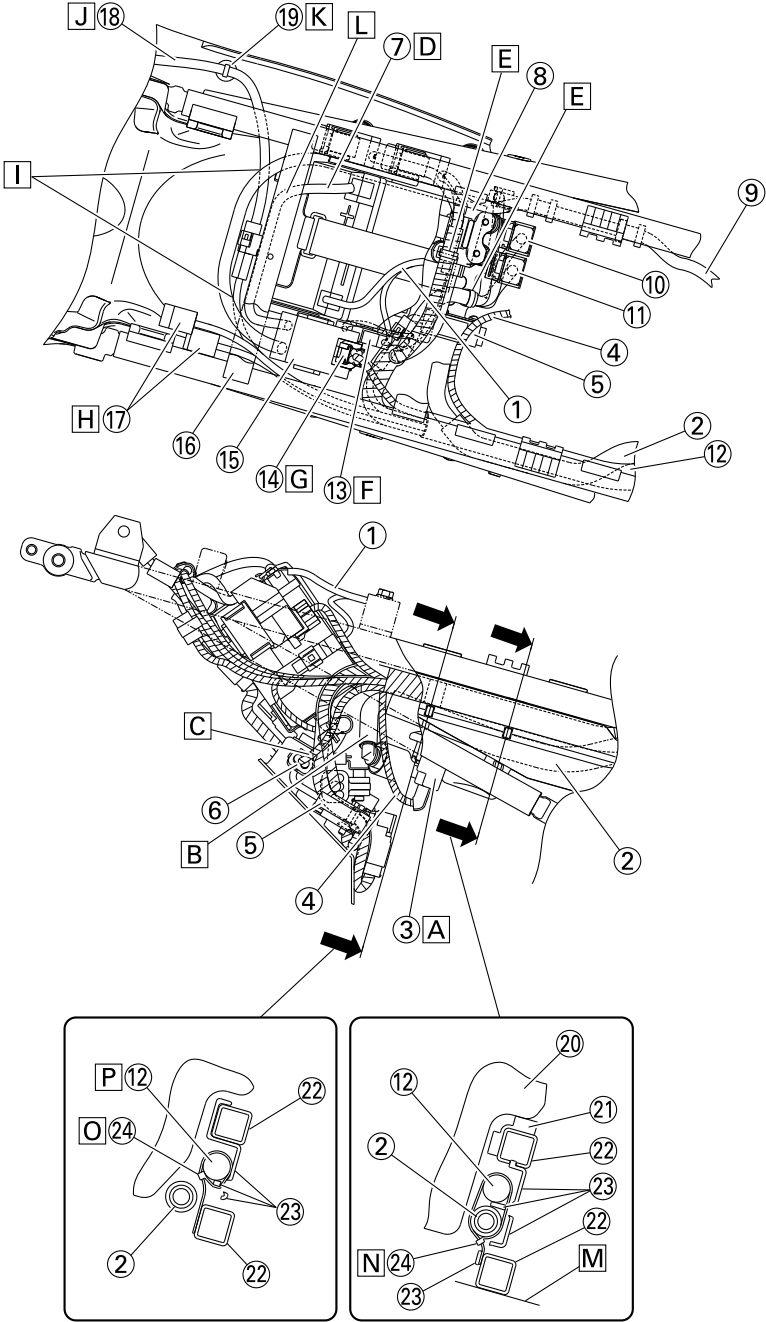
CABLE ROUTING DIAGRAM



CABLE ROUTING DIAGRAM

1. Cable guide
 2. Speed sensor lead
 3. Joint coupler
 4. Ground lead
 5. Throttle position sensor lead
 6. Throttle position sensor coupler
 7. Radiator breather hose
 8. Cylinder head breather hose
 9. Crankcase breather hose
 10. Radiator hose
 11. Fuel hose
 12. Engine ground lead
 13. Coolant temperature sensor coupler
 14. Radiator fan motor lead
 15. Intake air pressure sensor coupler
 16. Intake air temperature sensor coupler
 17. Start switch coupler
 18. Radiator fan motor coupler
 19. Clutch switch coupler
 20. Air filter case
 21. Plate
 22. Bracket
-
- A. Pass the wire harness under the start switch lead and clutch switch lead.
 - B. Insert and fix the joint coupler to the plate. After fixing it, attach the cover.
 - C. Pass the throttle position sensor lead to the outside of the tension arm (the outside of the vehicle).
 - D. After connecting the throttle position sensor coupler, attach the cover.
 - E. Pass the radiator breather hose to the outside of the tension arm and the throttle position sensor lead (the outside of the vehicle), and to the inside of the radiator hose (the side of the vehicle).
 - F. 45°
 - G. Install the engine ground lead within a range of 45° from a location where it will not run over the step difference of the radiator hose joint. Both sides of the engine ground lead terminal can be used.
 - H. Attach the coupler cover to the coolant temperature sensor coupler.
 - I. Pass the radiator fan motor lead to the inside of the tension arm (the side of the vehicle).
 - J. Install the ground lead terminal between the plate and the bolt.
 - K. Fix the ground lead terminal to the detent in the plate. For the ground lead terminal, either side will do.
 - L. Detent

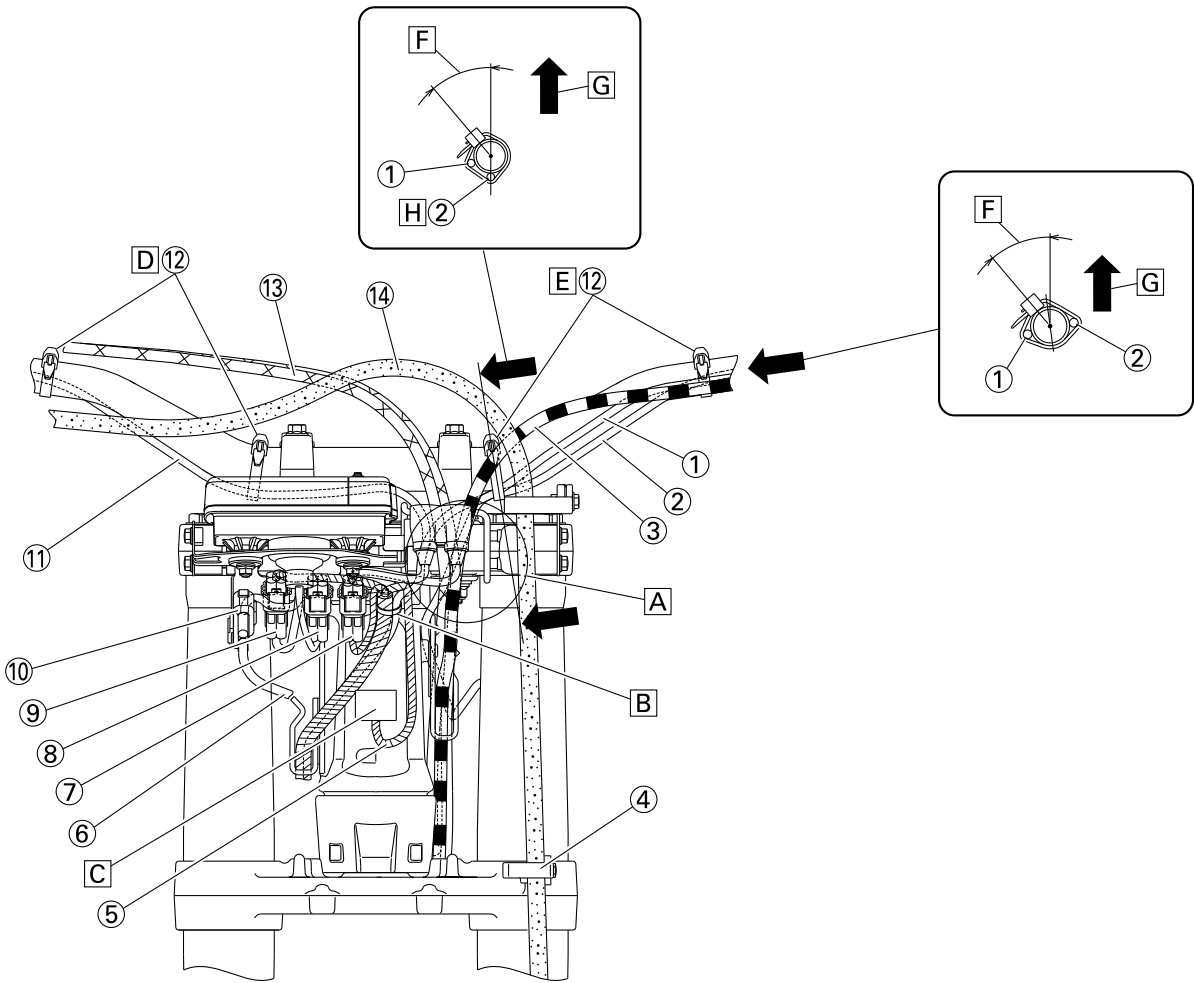
CABLE ROUTING DIAGRAM



CABLE ROUTING DIAGRAM

1. Battery negative lead
 2. Fuel hose
 3. Fuel pump coupler
 4. Fuel pump lead
 5. Resistor
 6. Resistor coupler
 7. Battery positive lead
 8. Lean angle sensor
 9. Starter motor lead
 10. Radiator fan motor relay (blue tape)
 11. Main relay (red tape)
 12. Wire harness
 13. Ground lead coupler
 14. Starter relay coupler
 15. Starter relay
 16. Cross member
 17. Diode
 18. Taillight lead
 19. Clamp
 20. Fuel tank
 21. Damper
 22. Rear frame
 23. Side cover 6
 24. Plastic locking tie
- A. After connecting the fuel pump coupler, attach the coupler cover.
 - B. Pass the fuel hose to the front of the battery.
 - C. Route the resistor lead to the outside of the leads.
 - D. Connect the battery positive lead to the starter relay terminal (in the left side of the vehicle).
 - E. Insert the protruding end of the wire harness into the battery bracket hole and holder plate hole.
 - F. After connecting the negative lead coupler, place it on the right side of the battery.
 - G. After installing the plastic cover to the starter relay, connect the starter relay coupler.
 - H. Route the diode under the cross member and place it on top of the rear fender.
 - I. Secure the two ends of the taillight coupler with the starter motor lead.
 - J. Route the taillight lead so that it does not slack at the rear of the vehicle.
 - K. Clamp the taillight lead and insert the clip into the rear fender. Clamp it so that the lock faces inward, and then cut off the excess end.
 - L. Route the battery positive lead under the cross member.
 - M. Lower end of the rear frame
 - N. Clamp it so that the lock of the plastic locking tie faces downward, insert the end into the rear frame and side cover 6, and then cut off the excess end. After cutting off the excess end, make sure that the plastic locking tie does not protrude from the lower end of the rear frame.
 - O. Clamp it so that the lock of the plastic locking tie faces downward, and then pass the end between the fuel hose and rear frame.
 - P. Clamp the wire harness at the position of the white tape.

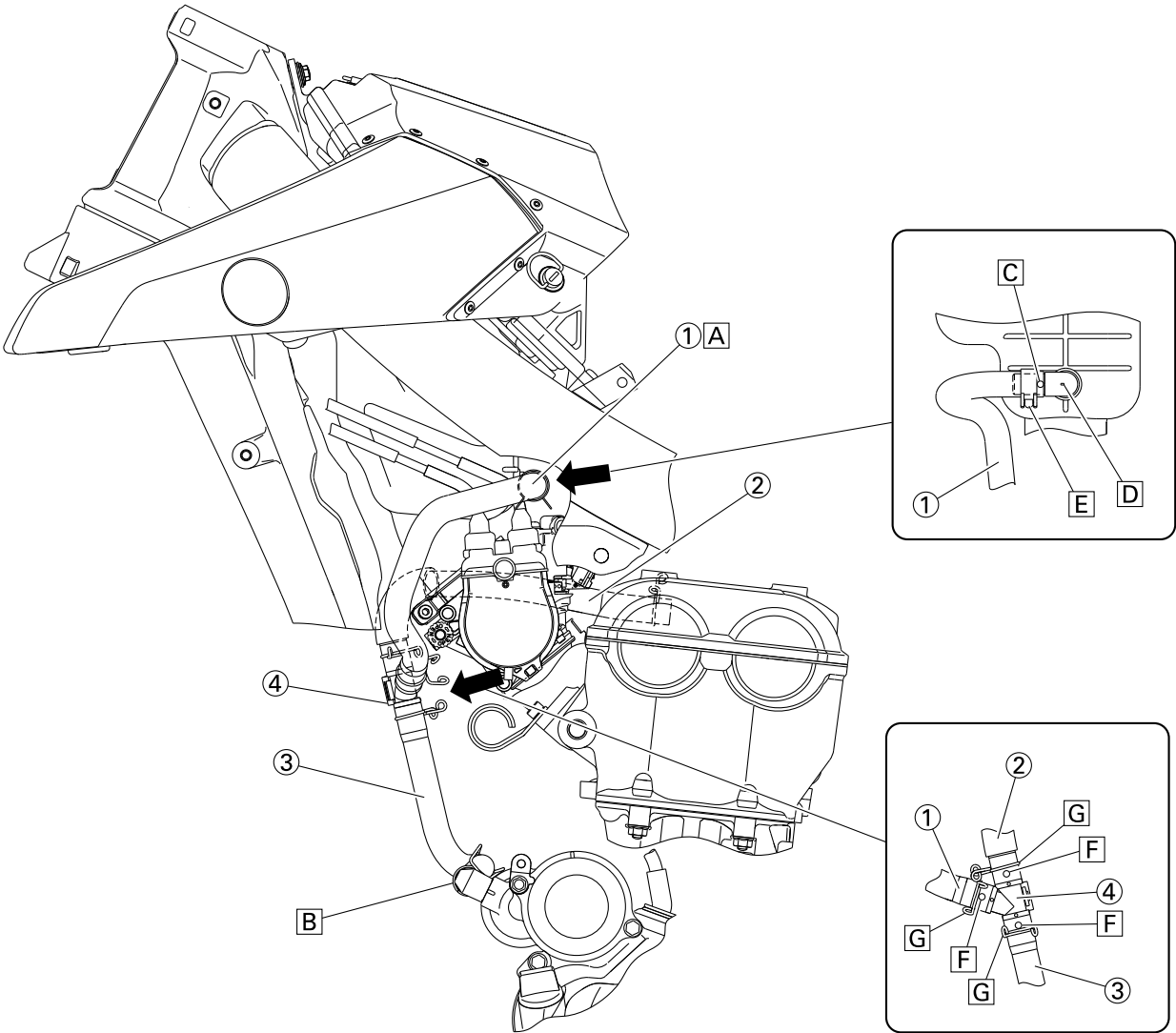
CABLE ROUTING DIAGRAM



CABLE ROUTING DIAGRAM

1. Clutch switch lead
 2. Engine stop switch lead
 3. Clutch cable
 4. Brake hose guide
 5. Headlight lead
 6. Speed sensor lead
 7. Indicator light coupler
 8. Meter assembly optional switch coupler
 9. Meter assembly coupler
 10. Speed sensor coupler
 11. Start switch lead
 12. Plastic band
 13. Throttle cable
 14. Front brake hose
-
- A. Route the throttle cable, clutch cable, clutch switch lead, engine stop switch lead and start switch lead between the cable guide of the meter bracket and handle crown. The cables and leads may be routed in any order.
 - B. Clamp the wire harness, clutch switch lead and start switch lead to the meter bracket. The clamp shall be located at a position where there is no slack with the handle turned fully to the left.
 - C. Connect the headlight lead to the headlight.
 - D. Clamp the start switch lead to the handlebar by the plastic band.
 - E. Clamp the engine stop switch lead and clutch switch lead to the handlebar by the plastic band.
 - F. $40^{\circ} \pm 10^{\circ}$
 - G. Vertical direction
 - H. Pass the engine stop switch lead under the handlebar.

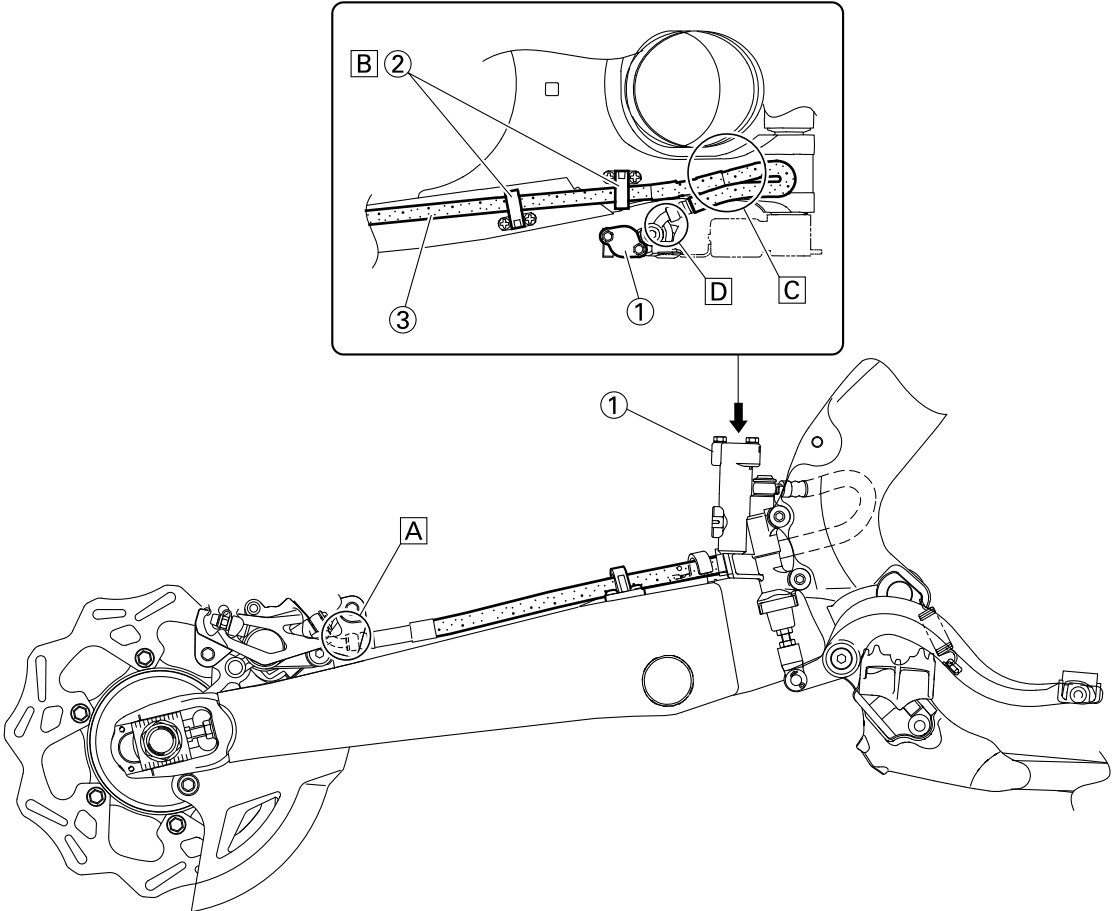
CABLE ROUTING DIAGRAM



CABLE ROUTING DIAGRAM

1. Breather hose 3 (air filter breather hose)
 2. Breather hose 1 (cylinder head breather hose)
 3. Breather hose 2 (crankcase breather hose)
 4. Joint pipe
-
- A. Pass the breather hose 3 to the outside the throttle cable.
 - B. Install the two breather hoses so that the yellow paint mark is pointing forwards.
 - C. Align the white paint mark to the protruding portion of the pipe to install breather hose 3.
 - D. Protruding portion of the pipe
 - E. Align the end with the paint mark of the breather hose 3 to the end of the clip to install the clip.
 - F. Align with the blue paint mark and protruding portion of the joint pipe to install the breather hose.
 - G. Install the clip as shown.

CABLE ROUTING DIAGRAM



CABLE ROUTING DIAGRAM

1. Brake master cylinder
 2. Brake hose holder
 3. Brake hoses
-
- A. While installing the brake hose, direct a bend in its pipe portion as shown, and bring it into contact with the projection on the brake caliper.
 - B. Pass the brake hose into the brake hose holders.
 - C. If the brake hose interferes with the rear shock absorber, correct its twist.
 - D. While installing the brake hose, direct a bend in its pipe portion as shown, and bring it into contact with the projection on the brake master cylinder.

CABLE ROUTING DIAGRAM

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PERIODIC MAINTENANCE

PERIODIC MAINTENANCE

INTRODUCTION

This chapter includes all information necessary to perform recommended checks and adjustments. If followed, these preventive maintenance procedures will ensure more reliable vehicle operation, a longer service life and reduce the need for costly overhaul work. This information applies to vehicles already in service as well as to new vehicles that are being prepared for sale. All service technicians should be familiar with this entire chapter.

PERIODIC MAINTENANCE CHART FOR THE EMISSION CONTROL SYSTEM

TIP

- From 4200 mi (7000 km) or 9 months, repeat the maintenance intervals starting from 1800 mi (3000 km) or 3 months.
- Items marked with an asterisk should be performed by a Yamaha dealer as they require special tools, data and technical skills.

NO.	ITEM	CHECKS AND MAINTENANCE JOBS	INITIAL	ODOMETER READINGS	
			600 mi (1000 km) or 1 month	1800 mi (3000 km) or 3 months	3000 mi (5000 km) or 6 months
1	* Fuel line	<ul style="list-style-type: none"> • Check fuel hoses for cracks or damage. • Replace if necessary. 	√	√	√
2	Spark plug	<ul style="list-style-type: none"> • Check condition. • Adjust gap and clean. 	√	√	√
3	* Valve clearance	<ul style="list-style-type: none"> • Check and adjust valve clearance when engine is cold. 	√		√
4	* Air filter element	<ul style="list-style-type: none"> • Clean with solvent and apply Yamaha foam air filter oil or other quality foam air filter oil. • Replace if necessary. 	√	√	√
5	* Breather system	<ul style="list-style-type: none"> • Check ventilation hose for cracks or damage and drain any deposits. 	√	√	√
		<ul style="list-style-type: none"> • Replace. 	Every 2 years		
6	* Fuel injection	<ul style="list-style-type: none"> • Adjust engine idling speed. 	√	√	√
7	Exhaust system	<ul style="list-style-type: none"> • Check for leakage. • Tighten if necessary. • Replace gasket(s) if necessary. 	√	√	√
8	Engine oil	<ul style="list-style-type: none"> • Change (warm engine before draining). 	√	√	√
9	Engine oil filter element	<ul style="list-style-type: none"> • Replace. 	√	√	√
10	Engine oil strainer	<ul style="list-style-type: none"> • Clean. 	√	√	√

PERIODIC MAINTENANCE

GENERAL MAINTENANCE AND LUBRICATION CHART

NO.	ITEM	CHECKS AND MAINTENANCE JOBS	INITIAL	ODOMETER READINGS		
			600 mi (1000 km) or 1 month	1800 mi (3000 km) or 3 months	3000 mi (5000 km) or 6 months	
1		Clutch	<ul style="list-style-type: none"> • Check operation. • Adjust or replace cable. 	√	√	√
2	*	Cooling system	<ul style="list-style-type: none"> • Check hoses for cracks or damage. • Replace if necessary. 	√	√	√
			<ul style="list-style-type: none"> • Replace with ethylene glycol anti-freeze coolant every 1 year. 	Every 1 year		
3	*	Spark arrest-er	<ul style="list-style-type: none"> • Clean. 			√
4	*	Front brake	<ul style="list-style-type: none"> • Check operation, fluid level, and for fluid leakage. • Replace brake pads if necessary. 	√	√	√
			<ul style="list-style-type: none"> • Replace brake fluid every 1 year. 	Every 1 year		
5	*	Rear brake	<ul style="list-style-type: none"> • Check operation, fluid level, and for fluid leakage. • Replace brake pads if necessary. 	√	√	√
			<ul style="list-style-type: none"> • Replace brake fluid every 1 year. 	Every 1 year		
6	*	Brake hoses	<ul style="list-style-type: none"> • Check for cracks or damage. 		√	√
			<ul style="list-style-type: none"> • Replace. 	Every 4 years		
7	*	Wheels	<ul style="list-style-type: none"> • Check runout, spoke tightness and for damage. • Tighten spokes if necessary. 	√	√	√
8	*	Tires	<ul style="list-style-type: none"> • Check tread depth and for damage. • Replace if necessary. • Check air pressure. • Correct if necessary. 	√	√	√
9	*	Wheel bear-ings	<ul style="list-style-type: none"> • Check bearings for smooth operation. • Replace if necessary. 	√	√	√
10	*	Swingarm pivot bear-ings	<ul style="list-style-type: none"> • Check bearing assemblies for loose-ness. • Moderately repack with lithium-soap-based grease. 	√	√	√
11		Drive chain	<ul style="list-style-type: none"> • Check chain slack/alignment and condition. • Adjust and lubricate chain with a special O-ring chain lubricant thoroughly. 	Every ride		
12	*	Steering bearings	<ul style="list-style-type: none"> • Check bearing assemblies for loose-ness. • Moderately repack with lithium-soap-based grease every 1200 mi (2000 km) or 12 months (whichever comes first). 	√	√	√

PERIODIC MAINTENANCE

NO.	ITEM	CHECKS AND MAINTENANCE JOBS	INITIAL	ODOMETER READINGS	
			600 mi (1000 km) or 1 month	1800 mi (3000 km) or 3 months	3000 mi (5000 km) or 6 months
13	Brake and clutch lever pivot shafts	<ul style="list-style-type: none"> Apply lithium-soap-based grease (all-purpose grease) lightly. 	√	√	√
14	Brake pedal pivot shafts	<ul style="list-style-type: none"> Apply lithium-soap-based grease (all-purpose grease) lightly. 	√	√	√
15	Sidestand pivot	<ul style="list-style-type: none"> Check operation. Apply lithium-soap-based grease (all-purpose grease) lightly. 	√	√	√
16	* Front fork	<ul style="list-style-type: none"> Check operation and for oil leakage. Replace if necessary. 		√	√
17	* Shock absorber assembly	<ul style="list-style-type: none"> Check operation and for oil leakage. Replace if necessary. 		√	√
18	* Rear suspension link pivots	<ul style="list-style-type: none"> Apply molybdenum disulfide grease lightly. 		√	√
19	* Control cables	<ul style="list-style-type: none"> Apply Yamaha chain and cable lube or engine oil 10W-30 thoroughly. 	√	√	√
20	* Throttle grip housing and cable	<ul style="list-style-type: none"> Check operation and free play. Adjust the throttle cable free play if necessary. Lubricate the throttle grip housing and cable. 	√	√	√
21	* Chassis fasteners	<ul style="list-style-type: none"> Check all chassis fitting and fasteners. Correct if necessary. 	√	√	√
22	Battery	<ul style="list-style-type: none"> Check terminal for looseness and corrosion. 		√	√

TIP

- The air filter needs more frequent service if you are riding in unusually wet or dusty areas.
- Hydraulic brake service
 - After disassembling the brake master cylinders and calipers, always change the fluid. Regularly check the brake fluid levels and fill the reservoirs as required.
 - Every two years replace the internal components of the brake master cylinders and calipers, and change the brake fluid.
 - Replace the brake hoses every four years and if cracked or damaged.

PERIODIC MAINTENANCE

MAINTENANCE INTERVALS FOR COMPETITION USE

TIP

- The following schedule is intended as a general guide to maintenance and lubrication. Bear in mind that such factors as weather, terrain, geographical location, and individual usage will alter the required maintenance and lubrication intervals. If you are in doubt as to what intervals to follow in maintaining and lubricating your machine, consult your Yamaha dealer.
- Periodic inspection is essential in making full use of the machine performance. The service life of the parts varies substantially according to the environment in which the machine runs (e.g., rain, dirt, etc.). Therefore, earlier inspection is required by reference to the list below.

ITEM	After break-in	Every race	Every third (or 500 km)	Every fifth (or 1,000 km)	As required	Remarks
ENGINE OIL Replace	●			●		
VALVES Check the valve clearances Inspect Replace	●		●	●	●	The engine must be cold. Check the valve seats and valve stems for wear.
VALVE SPRINGS Inspect Replace				●	●	Check the free length and the tilt.
VALVE LIFTERS Inspect Replace				●	●	Check for scratches and wear.
CAMSHAFTS Inspect Replace				●	●	Inspect the camshaft surface. Inspect the decompression system.
CAMSHAFT SPROCKETS Inspect Replace				●	●	Check for wear on the teeth and for damage.
PISTON Inspect Clean Replace				●	● ● ●	Inspect crack. Inspect carbon deposits and eliminate them. It is recommended that the piston pin and ring are also replaced at the same time.
PISTON RING Inspect Replace				● ●	●	Check ring end gap.

PERIODIC MAINTENANCE

ITEM	After break-in	Every race	Every third (or 500 km)	Every fifth (or 1,000 km)	As required	Remarks
PISTON PIN Inspect Replace				●	●	
CYLINDER HEAD Inspect and clean				●		Inspect carbon deposits and eliminate them. Change gasket.
CYLINDER Inspect and clean Replace				●	●	Inspect score marks. Inspect wear.
CLUTCH Inspect and adjust Replace	●	●			●	Inspect housing, friction plate, clutch plate and spring.
TRANSMISSION Inspect Replace bearing					● ●	
SHIFT FORK, SHIFT CAM, GUIDE BAR Inspect					●	Inspect wear.
ROTOR NUT Retighten	●			●		
MUFFLER Inspect and re-tighten Clean Replace	●	●		●	●	
CRANK Inspect and clean				●	●	
THROTTLE BODY Inspect					●	
SPARK PLUG Inspect and clean Replace	●		●		●	
DRIVE CHAIN Lubricate, slack, alignment Replace	●	●			●	Use chain lube. Chain slack: 50.0–60.0 mm (1.97–2.36 in)

PERIODIC MAINTENANCE

ITEM	After break- in	Every race	Every third (or 500 km)	Every fifth (or 1,000 km)	As re- quired	Remarks
COOLING SYSTEM Check coolant level and leakage Check radiator cap operation Replace coolant Inspect hoses	●	●			● ●	Every two years
OUTSIDE NUTS AND BOLTS Retighten	●	●				Refer to "STARTING AND BREAK-IN" on page 1-30.
AIR FILTER Clean and lubricate Replace	●	●			●	Use Yamaha foam air filter oil or other quality foam air filter oil.
OIL FILTER Replace	●			●		
ENGINE GUARD Replace					●	Breakage
FRAME Clean and inspect	●	●				
FUEL TANK, FUEL PUMP Clean and inspect	●		●			
FUEL HOSE Inspect Replace					● ●	Every four years

PERIODIC MAINTENANCE

ITEM	After break-in	Every race	Every third (or 500 km)	Every fifth (or 1,000 km)	As required	Remarks
BRAKES Adjust lever position and pedal height Lubricate pivot point Check brake disc surface Check fluid level and leakage Retighten brake disc bolts, caliper bolts, master cylinder bolts and union bolts Replace pads Replace brake fluid	●	●			● ●	Every one year
FRONT FORKS Inspect and adjust Replace oil Replace oil seal	● ●	●		●	●	Yamaha Suspension Oil S1
FRONT FORK OIL SEAL AND DUST SEAL Clean and lube	●	●				Lithium-soap-based grease
PROTECTOR GUIDE Replace					●	
REAR SHOCK ABSORBER Inspect and adjust Lube Retighten	● ●	● ●	●		(After rain ride) ●	Molybdenum disulfide grease
DRIVE CHAIN GUARD AND ROLLERS Inspect	●	●				
DRIVE CHAIN STOPPER Inspect					●	

PERIODIC MAINTENANCE

ITEM	After break-in	Every race	Every third (or 500 km)	Every fifth (or 1,000 km)	As required	Remarks
SWINGARM Inspect, lube and retighten	●	●				Molybdenum disulfide grease
RELAY ARM, CONNECTING ROD Inspect, lube and retighten	●	●				Molybdenum disulfide grease
SIDESTAND Lubricate					●	Lithium-soap-based grease
STEERING HEAD Inspect free play and retighten Clean and lube Replace bearing	●	●		●	●	Lithium-soap-based grease
TIRE, WHEELS Inspect air pressure, wheel run-out, tire wear and spoke looseness Retighten sprocket bolt Inspect bearings Replace bearings Lubricate	●	●		●	●	Lithium-soap-based grease
THROTTLE, CONTROL CABLE Check routing and connection Lubricate	●	●				Yamaha cable lube or SAE 10W-30 motor oil

PRE-OPERATION INSPECTION AND MAINTENANCE

PRE-OPERATION INSPECTION AND MAINTENANCE

Before riding for break-in operation, practice or a race, make sure the machine is in good operating condition.

Before using this machine, check the following points.

GENERAL INSPECTION AND MAINTENANCE

ITEM	inspect	Page
Coolant	Check that coolant is filled up to the radiator cap. Check the cooling system for leakage.	3-10 – 12
Fuel	Check that a fresh gasoline is filled in the fuel tank. Check the fuel line for leakage.	1-30
Engine oil	Check that the oil level is correct. Check the crankcase and oil line for leakage.	3-16 – 18
Gear shifter and clutch	Check that gears can be shifted correctly in order and that the clutch operates smoothly.	3-12 – 13
Throttle grip/Housing	Check that the throttle grip operation and free play are correctly adjusted. Lubricate the throttle grip and housing, if necessary.	3-13 – 14
Brakes	Check the play of front brake and effect of front and rear brake.	3-25 – 31
Drive chain	Check drive chain slack and alignment. Check that the drive chain is lubricated properly.	3-31 5-69 – 71
Wheels	Check for excessive wear and tire pressure. Check for loose spokes and have no excessive play.	3-36 – 37
Steering	Check that the handlebar can be turned smoothly and have no excessive play.	3-37 – 38
Front forks and rear shock absorber	Check that they operate smoothly and there is no oil leakage.	3-32 – 36
Cables (wires)	Check that the clutch and throttle cables move smoothly. Check that they are not caught when the handlebars are turned or when the front forks travel up and down.	—
Exhaust pipe	Check that the exhaust pipe is tightly mounted and has no cracks.	3-15 – 16
Rear wheel sprocket	Check that the rear wheel sprocket tightening bolt is not loose.	5-10 – 11
Lubrication	Check for smooth operation. Lubricate if necessary.	3-14 3-38 – 39
Bolts and nuts	Check the chassis and engine for loose bolts and nuts.	1-34 – 35
Lead connectors	Check that the AC magneto, ECU and ignition coil are connected tightly.	1-9 – 12
Settings	Is the machine set suitably for the condition of the racing course and weather or by taking into account the results of test runs before racing? Are inspection and maintenance completely done?	4-1 – 8

TIP

Perform usual maintenance enough so that, in the race course, a confirmation of that and simple setting adjustments may only be left, in order to get enough time to use effectively.

ENGINE

CHECKING THE COOLANT LEVEL

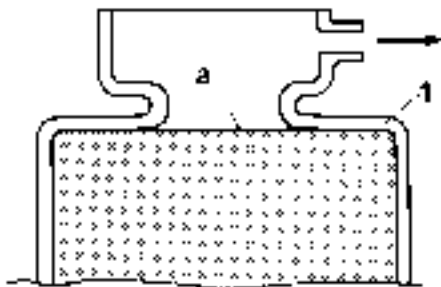
⚠ WARNING

If coolant seems hot, do not remove the radiator cap.

1. Stand the vehicle upright on a level surface.
2. Remove:
 - Radiator cap "1"



3. Check:
 - Coolant level
Maximum level "a" or below → Add coolant up to the maximum level.



1. Radiator

NOTICE

- Adding water instead of coolant lowers the antifreeze content. If, therefore, water is used instead of coolant, check, and if necessary, adjust the antifreeze concentration.
- Use only distilled water. However, if distilled water is not available, soft water may be used.

4. Start the engine, warm this up for 3 minutes, and then stop it.
5. Check:
 - Coolant level

TIP

Before checking the coolant level, wait a few minutes until the coolant has settled.

CHECKING THE COOLING SYSTEM

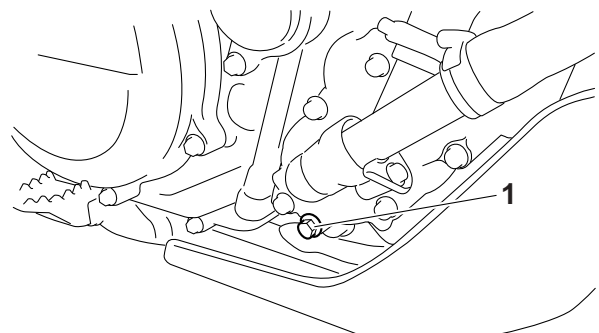
1. Remove:
 - Seat
 - Side cover (left/right)
 - Air scoop (left/right)
Refer to "GENERAL CHASSIS" on page 5-1.
 - Air filter case cover
Refer to "THROTTLE BODY" on page 8-7.
2. Check:
 - Radiator
 - Radiator hoses
Crack/damage → Replace.
Refer to "RADIATOR" on page 7-1.
3. Install:
 - Air filter case cover
Refer to "THROTTLE BODY" on page 8-7.
 - Air scoop (left/right)
 - Seat
 - Side cover (left/right)
Refer to "GENERAL CHASSIS" on page 5-1.

CHANGING THE COOLANT

⚠ WARNING

If coolant seems hot, do not remove the radiator cap.

1. Place a container under the engine.
2. Remove:
 - Coolant drain bolt "1"



3. Remove:
 - Radiator cap
Slowly loosen the radiator cap to drain coolant.


TIP

When the radiator cap is loosened, coolant will gush out transversely; therefore, bring the container near to the outlet.


4. Thoroughly flush the cooling system with clean tap water.

5. Install:

- Copper washer **New**
- Coolant drain bolt

	Coolant drain bolt 10 Nm (1.0 m-kgf, 7.2 ft-lbf)
---	--

6. Pour coolant.

	Recommended coolant High quality ethylene glycol anti-freeze containing anti-corrosion for aluminum engine Radiator (including all routes) 1.00 L (1.06 US qt, 0.88 Imp.qt) Coolant mixing ratio 1:1 (Coolant:Water)
---	--

WARNING

- If coolant splashes in your eyes, thoroughly wash them with water and consult a doctor.
- If coolant splashes on your clothes, quickly wash it away with water and then with soap and water.
- If coolant is swallowed, induce vomiting and get immediate medical attention.

NOTICE

- Adding water instead of coolant lowers the antifreeze content of the coolant. If water is used instead of coolant check, and if necessary, correct the antifreeze concentration of the coolant.
- Use only distilled water. However, if distilled water is not available, soft water may be used.
- If coolant comes into contact with painted surfaces, immediately wash them with water.
- Do not mix different types of antifreeze.

7. Install:

- Radiator cap

8. Start the engine, warm this up for 3 minutes, stop it, and then wait for it to cool down.

9. Check:

- Coolant level

Refer to “CHECKING THE COOLANT LEVEL” on page 3-10.

CHECKING THE RADIATOR CAP

1. Check:

- Seal (radiator cap) “1”
- Valve and valve seat “2”
Crack/damage → Replace.
Exist fur deposits → Clean or replace.



CHECKING THE RADIATOR CAP VALVE OPENING PRESSURE

1. Check:


- Radiator cap valve opening pressure




- a. Install the radiator cap tester adapter “2” and the radiator cap tester “3” to the radiator cap “1,” and activate the tester to check whether it can stay for 5 to 10 seconds within standard pressure values.

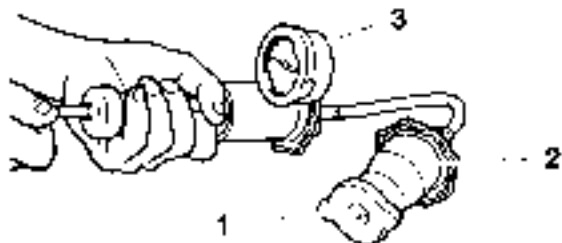
TIP

Before attaching the cap to the tester, apply water to its sealing surface.

	Radiator cap valve opening pressure 107.9–137.3 kPa (1.08–1.37 kg/cm ² , 15.6–19.9 psi)
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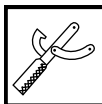
No stay → Replace.

	Radiator cap tester 90890-01325 Mityvac cooling system tester kit YU-24460-A Radiator cap tester adapter 90890-01352 Pressure tester adapter YU-33984
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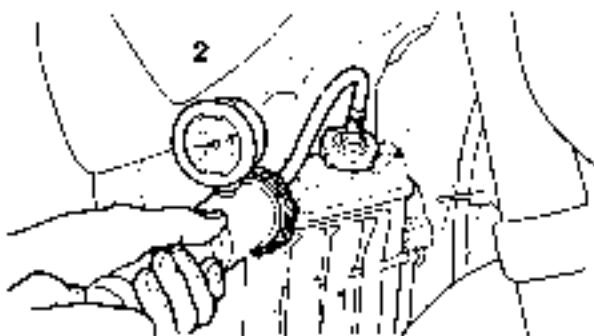


CHECKING THE COOLANT CIRCULATORY SYSTEM FOR LEAKS

1. Check:
 - Coolant level
2. Install:
 - Radiator cap tester "1"
 - Adapter "2"



Radiator cap tester
90890-01325
Mityvac cooling system tester kit
YU-24460-A
Radiator cap tester adapter
90890-01352
Pressure tester adapter
YU-33984



3. Activate the tester to apply the test pressure.



Test pressure value
196 kPa (1.96 kg/cm², 27.9 psi)

NOTICE

- Do not apply such a high pressure as exceeds the test pressure.
- Make sure that a checkup after the cylinder head gasket is replaced is made after 3 minutes of warm-up.
- Make sure that coolant is filled up to the upper level beforehand.

4. Check:
 - Pressure value
No stay for 5 to 10 seconds at the test pressure value → Correct.
 - Radiator
 - Radiator hose connections
Coolant leaks → Correct or replace.
 - Radiator hoses
Bulges → Replace

⚠ WARNING

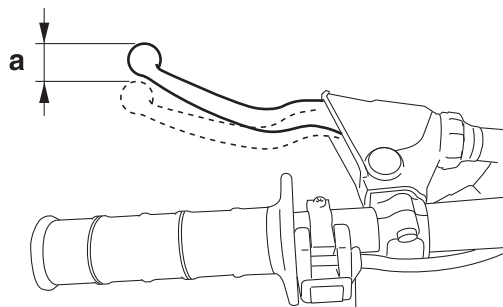
When the radiator cap tester is removed, coolant will spout; therefore, cover it with a cloth beforehand.

ADJUSTING THE CLUTCH LEVER FREE PLAY

1. Check:
 - Clutch lever free play "a"
Out of specification → Regulate.



Clutch lever free play
7.0–12.0 mm (0.28–0.47 in)



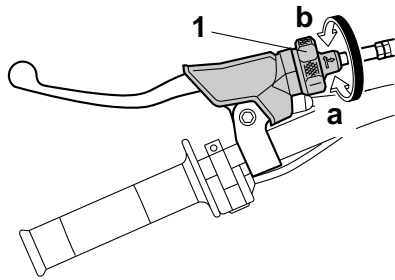
2. Adjust:
 - Clutch lever free play



Handlebar side

- a. Turn the adjuster "1" in direction "a" or "b" until the specified clutch lever free play is obtained.

Direction "a"
Clutch lever free play is increased.
Direction "b"
Clutch lever free play is decreased.



TIP

If the clutch lever free play cannot be obtained on the handlebar side, use the adjuster on the clutch cable side.



Clutch cable side

- a. Slide the clutch cable cover.
- b. Loosen the locknut "1".
- c. Turn the adjuster "2" in direction "a" or "b" until the specified clutch lever free play is obtained.

Direction "a"

Clutch lever free play is increased.

Direction "b"

Clutch lever free play is decreased.

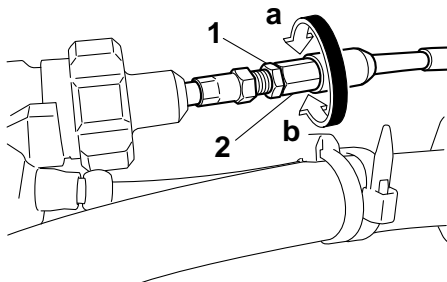
- d. Tighten the locknut "1".



Locknut

4.0 Nm (0.40 m-kgf, 2.9 ft-lbf)

- e. Return the clutch cable cover to its original position.



ADJUSTING THE THROTTLE GRIP FREE PLAY

TIP

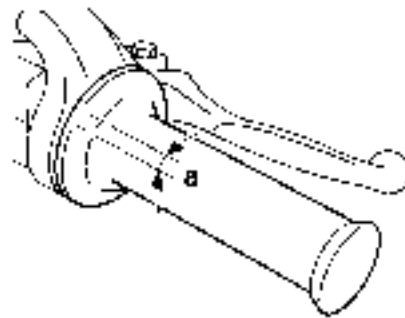
Prior to adjusting throttle grip free play, the engine idling speed should be adjusted.

1. Check:

- Throttle grip free play "a"
Out of specification → Regulate.



Throttle grip free play
3.0–6.0 mm (0.12–0.24 in)



2. Adjust:

- Throttle grip free play



- a. Loosen the locknut "1".
- b. Turn the adjuster "2" until the specified free play is obtained.

Direction "a"

Throttle grip free play is increased.

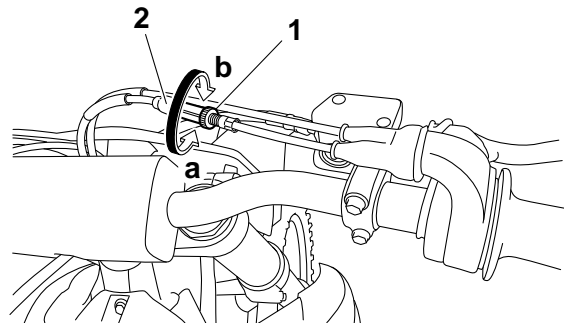
Direction "b"

Throttle grip free play is decreased.

- c. Tighten the locknut.

⚠ WARNING

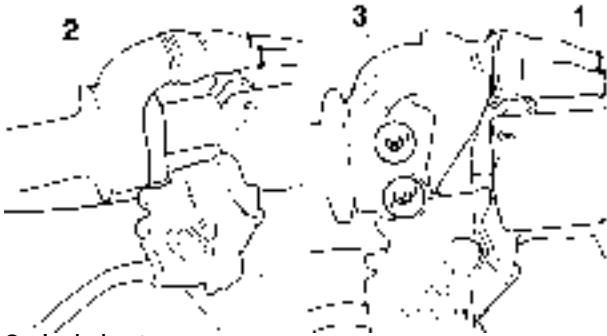
After adjusting the throttle grip free play, turn the handlebar to the right and to the left to ensure that this does not cause the engine idling speed to change.



LUBRICATING THE THROTTLE CABLE

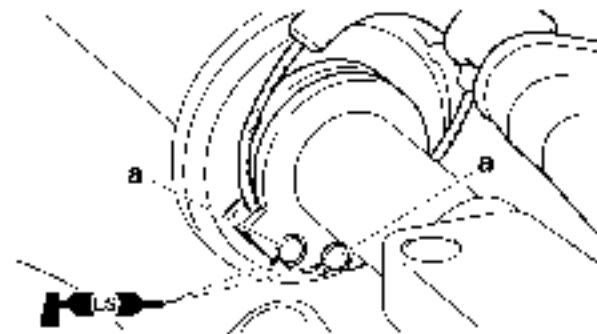
1. Remove:

- Cover (throttle cable cap) "1"
- Cover (grip cap) "2"
- Throttle grip cap "3"



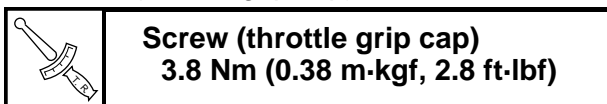
2. Lubricate:

- Throttle cable end "a"



3. Install:

- Throttle grip cap
- Screw (throttle grip cap)



4. Install:

- Cover (grip cap)
- Cover (throttle cable cap)



WARNING
Check that the throttle grip moves smoothly. If this does not move smoothly, correct the installed positions.

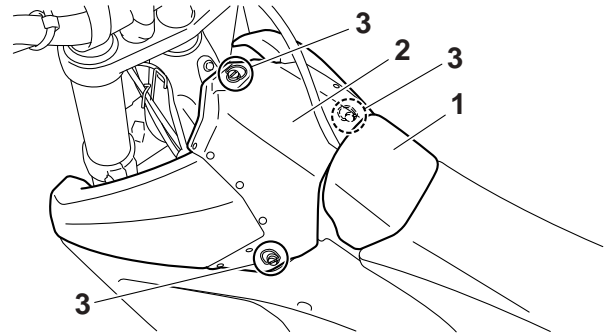
CLEANING THE AIR FILTER ELEMENT

1. Remove:

- Fuel tank cap cover "1"
- Refer to "FUEL TANK CAP" on page 1-21.
- Air filter case cover "2"

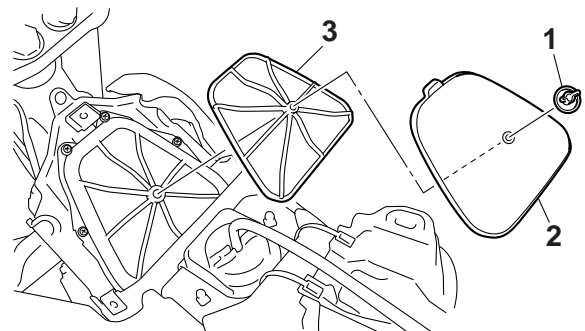
TIP

Loosen the quick fastener screw "3" and remove the air filter case cover.



2. Remove:

- Air filter mounting bolt "1"
- Air filter element "2"
- Air filter guide "3" (from the air filter element)



3. Wash:

- Air filter element



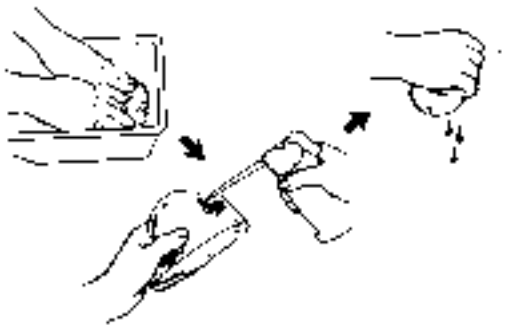
WARNING
Do not use gasoline or organic (acid/alkaline) volatile oil for washing.

TIP

After washing the element with air filter cleaner or kerosene, squeeze and dry it completely.

NOTICE

Do not twist the element when squeezing the element.



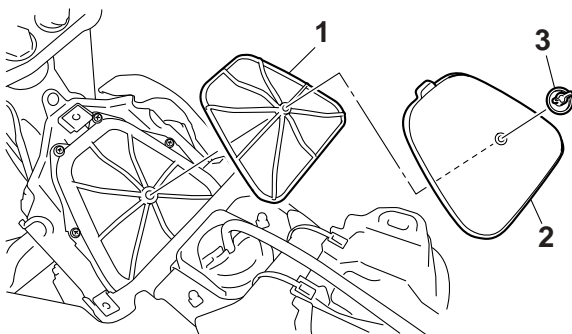
4. Check:
 - Air filter element
Damage → Replace.
5. Apply:
 - Yamaha foam air filter oil or other quality foam air filter oil

	Oil application quantify 50 g
--	---

TIP _____
Squeeze out the excess oil. Element should be wet but not dripping.

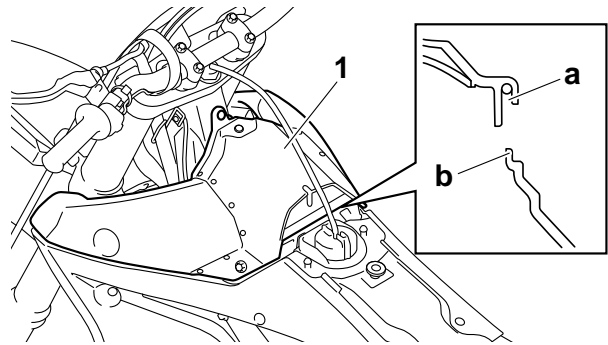
6. Install:
 - Air filter guide “1” (to the air filter element)
 - Air filter element “2”
 - Air filter mounting bolt “3”

	Air filter mounting bolt 2.0 Nm (0.20 m-kgf, 1.4 ft-lbf)
--	--



7. Install:
 - Air filter case cover “1”

TIP _____
Align the air filter case cover groove “a” with the air filter case edge “b”.



8. Install:
 - Fuel tank cap cover

CHECKING THE THROTTLE BODY JOINT

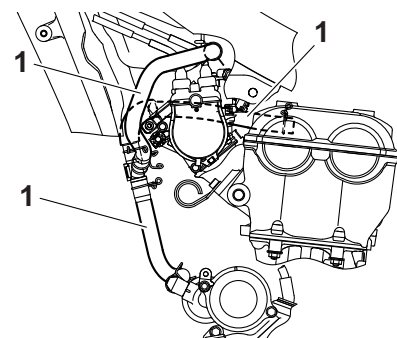
1. Check:
 - Throttle body joint
Refer to “CHECKING THE THROTTLE BODY JOINT” on page 8-10.

CHECKING THE BREATHER HOSES

1. Check:
 - Breather hose “1”
Crack/damage → Replace.
Loose connection → Connect properly.

NOTICE _____

Make sure the cylinder head breather hose is routed correctly.



CHECKING THE EXHAUST SYSTEM

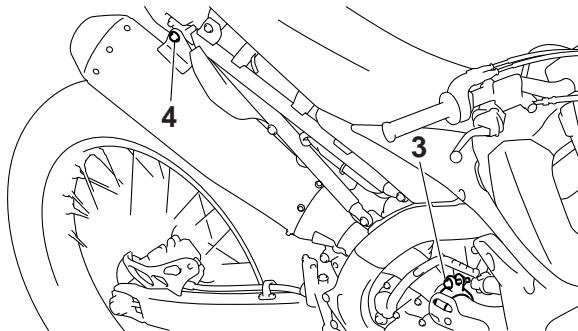
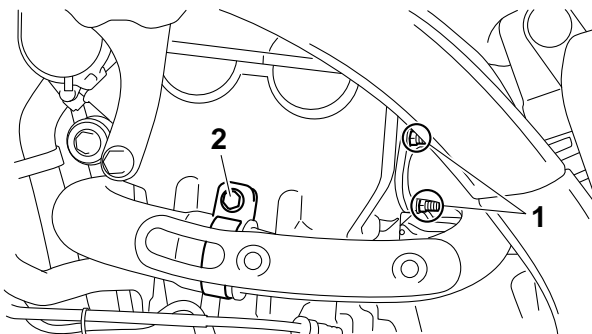
1. Remove:
 - Exhaust pipe protector
2. Check:
 - Exhaust pipe 1
 - Exhaust pipe 2
 - Silencer
Crack/damage → Replace.
Refer to “ENGINE REMOVAL” on page 6-1.
 - Exhaust gas
Leaks → Replace the gasket.
Refer to “ENGINE REMOVAL” on page 6-1.

3. Check:

- Tightening torques



Exhaust pipe 1 bolt and nut "1"
20 Nm (2.0 m·kgf, 14 ft·lbf)
Exhaust pipe 1 and exhaust pipe 2 bolt "2"
12 Nm (1.2 m·kgf, 8.7 ft·lbf)
Exhaust pipe 2 and silencer bolt "3"
12 Nm (1.2 m·kgf, 8.7 ft·lbf)
Silencer and silencer bracket bolt "4"
30 Nm (3.0 m·kgf, 22 ft·lbf)



4. Install:

- Exhaust pipe protector



Exhaust pipe protector screw
10 Nm (1.0 m·kgf, 7.2 ft·lbf)
LOCTITE®

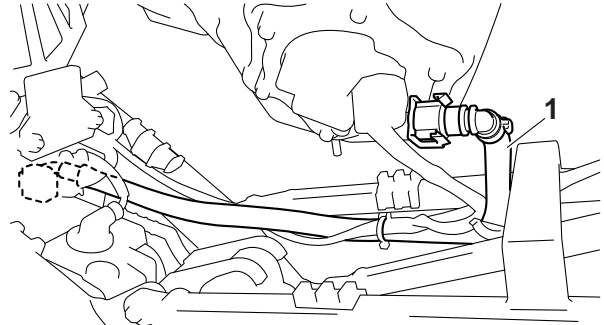
CHECKING THE FUEL LINE

1. Remove:

- Seat
 - Side cover (left/right)
 - Air scoop (left/right)
- Refer to "GENERAL CHASSIS" on page 5-1.
- Fuel tank
- Refer to "FUEL TANK" on page 8-1.

2. Check:

- Fuel hose "1"
- Crack/damage → Replace.
 Loose connection → Connect properly.



3. Install:

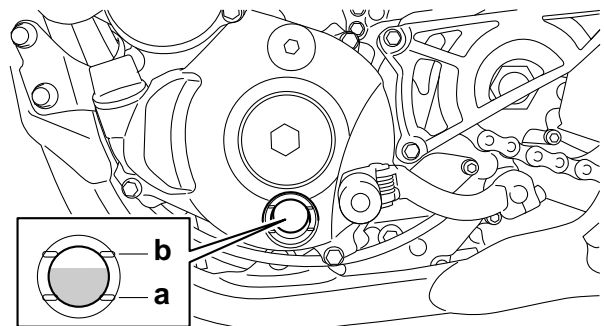
- Fuel tank
- Refer to "FUEL TANK" on page 8-1.
- Air scoop (left/right)
 - Seat
 - Side cover (left/right)
- Refer to "GENERAL CHASSIS" on page 5-1.

CHECKING THE ENGINE OIL LEVEL

1. Stand the vehicle upright on a level surface.
2. Start the engine, warm this up for 3 minutes, and then stop the engine and wait about 5 minute.

3. Check:

- Oil level
- The engine oil level should be between the minimum level mark "a" and maximum level mark "b".
 Below the minimum level mark → Add the recommended engine oil to the proper level.

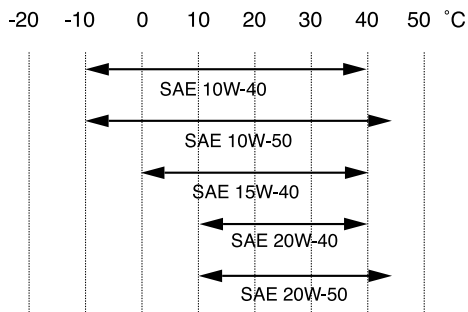


NOTICE

- Since engine oil also lubricates the clutch, the wrong oil types or additives could cause clutch slippage. Therefore, do not add any chemical additives.
- Do not allow foreign material to enter the crankcase.



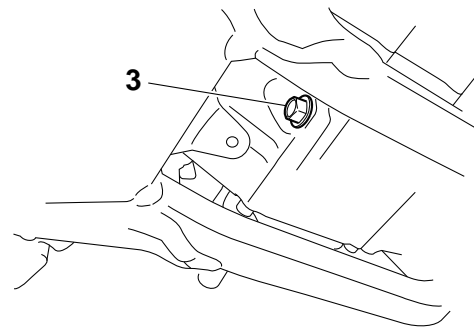
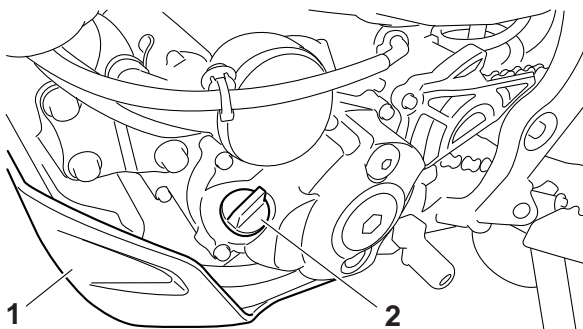
Recommended brand
YAMALUBE
Type
SAE 10W-40, SAE 10W-50, SAE 15W-40, SAE 20W-40 or SAE 20W-50
Recommended engine oil grade
API service SG type or higher, JASO standard MA



CHANGING THE ENGINE OIL

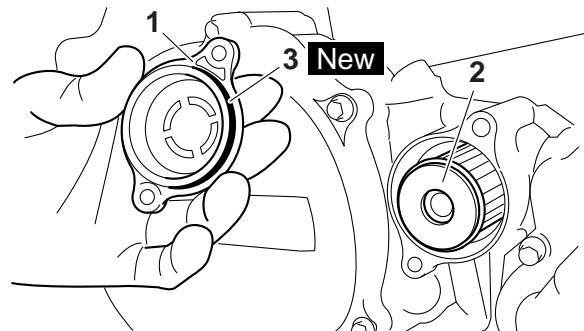
Stand the vehicle upright on a level surface.

1. Start the engine, warm this up for 3 minutes, and then stop the engine and wait about 5 minutes.
2. Place an oil pan under the drain bolt.
3. Remove:
 - Engine guard "1"
 - Oil filler cap "2"
 - Drain bolt (with gasket) "3"



4. If the oil filter element is also to be replaced, perform the following procedure.

- a. Remove the oil filter element cover "1" and oil filter element "2".
- b. Replace the O-ring "3".



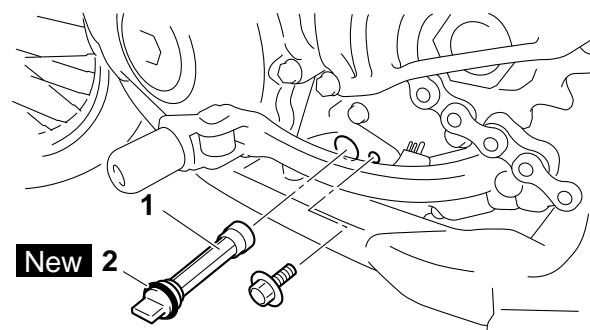
- c. Install the new oil filter element and the oil filter element cover.




Oil filter element cover bolt
10 Nm (1.0 m·kgf, 7.2 ft·lbf)

5. To check the oil strainer, perform the following procedure.

- a. Remove the oil strainer "1".
- b. Check the oil strainer.
 Damage → Replace.
 Clogging due to dirt → Wash with kerosene.
- c. Replace the O-ring "2".




d. Install the oil strainer.


	Oil strainer bolt 10 Nm (1.0 m-kgf, 7.2 ft-lbf)
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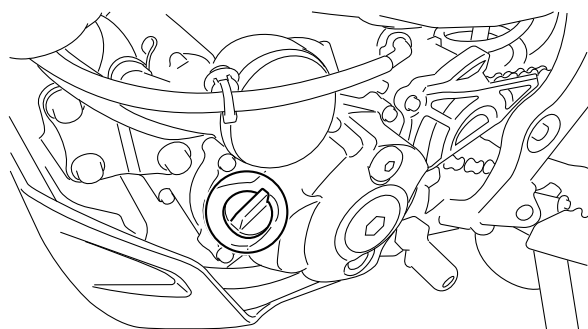


6. Install:
- Gasket **New**
 - Drain bolt

	Drain bolt 20 Nm (2.0 m-kgf, 14 ft-lbf)
---	--

7. Pour the specified amount of engine oil into the oil filler cap hole.

	Engine oil quantity Oil change 0.83 L (0.88 US qt, 0.73 Imp.qt) With oil filter removal 0.85 L (0.90 US qt, 0.75 Imp.qt) Quantity (disassembled) 1.10 L (1.16 US qt, 0.97 Imp.qt)
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8. Install:
- Oil filler cap

9. Check:
- Oil level
Refer to "CHECKING THE ENGINE OIL LEVEL" on page 3-16.

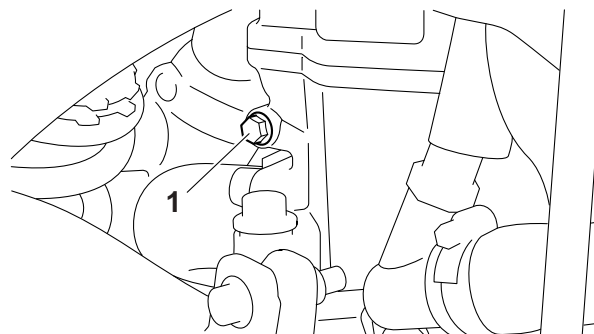
10. Check:
- Engine oil pressure



- a. Slightly loosen the oil pressure check bolt "1".

⚠ WARNING

When the engine is started with the check bolt removed, oil will spout; therefore, always loosen it before the checkup.



- b. Start the engine and keep it idling until oil starts to seep from the oil pressure check bolt.


⚠ WARNING

Always keep the engine idling speed during the checkup without increasing the engine speed.

NOTICE

If no engine oil seeps out after one minute, immediately turn the engine off so it will not seize.

- c. If no engine oil seeps out, check the engine oil for leaks, and the engine oil passage and the oil pump for damage.
- d. Check the oil pressure again.
- e. Tighten the oil pressure check bolt.

	Oil pressure check bolt 10 Nm (1.0 m-kgf, 7.2 ft-lbf)
---	--

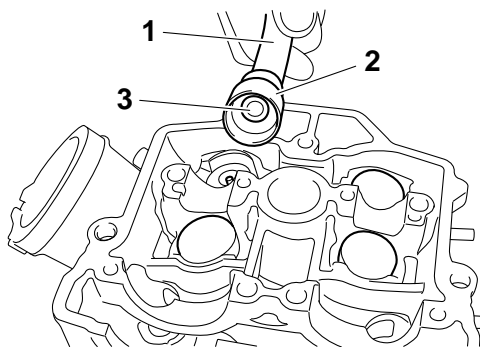
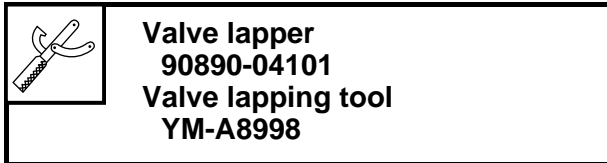


ADJUSTING THE ENGINE IDLING SPEED TIP

- Because the air pressure is lower at high altitudes, the air-fuel mixture will become richer. If the idling speed is low, turn the starter knob/ idle screw a few clicks counterclockwise to increase the speed before the adjustment.
- Before adjusting the engine idling speed, make sure that the air filter element is not clogged, the engine compression is proper, and the throttle grip free play is proper.
- Adjust the engine idling speed with the starter knob/idle screw pushed in completely.

TIP

- Place a cloth in the timing chain space to prevent adjusting pads from falling into the crankcase.
- Identify each valve lifter and adjusting pad position very carefully so that they can be reinstalled in their original place.

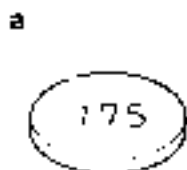


EX			
IN			1
			2

- c. Check the number on the originally installed adjusting pad.

TIP

- The adjusting pad number “a” is indicated on the top of the adjusting pad.
- For the number on the originally installed adjusting pad, convert the last digit of adjusting pad number as per the below table.



- d. Select an adjusting pad with a proper valve clearance from the adjusting pad selection table.

TIP

- There are 25 types of adjusting pads, ranging from 1.20 mm (0.0472 in) to 2.40 mm (0.0945 in), in increments of 0.05 mm (0.0020 in).
- The field where the number on the originally installed adjusting pad and the measured valve clearance intersect shows the adjusting pad number to replace.

Last digit of pad number	Rounded value
0, 1 or 2	0
4, 5 or 6	5
8 or 9	10

Example:

Pad number = 148

Rounded value = 150

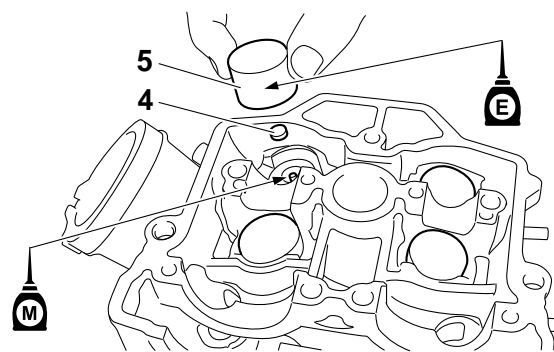
- e. Install the new adjusting pads “4” and the valve lifters “5”.

NOTICE

Do not twist adjusting pads and valve lifters forcibly during installation.

TIP

- Apply the engine oil on the valve lifters.
- Apply molybdenum disulfide oil to the valve stem ends.
- Check that the valve lifters turn smoothly when rotated with your finger.
- Make sure that valve lifters and adjusting pads are installed in place.
- Make sure that adjusting pads are installed with their numbers facing upward.



- f. Install the camshafts (exhaust and intake). Refer to “CAMSHAFT” on page 6-12.

-
- g. Measure the valve clearance again.
 - h. If the valve clearance is out of specification, repeat adjusting the valve clearance until it is within specification.



INTAKE

A	B																											
	120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240			
0.00 – 0.01				120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240
0.02 – 0.06			120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240	
0.07 – 0.11		120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240		
0.12 – 0.19	C																											
0.20 – 0.24	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240				
0.25 – 0.29	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240					
0.30 – 0.34	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240						
0.35 – 0.39	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240							
0.40 – 0.44	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240								
0.45 – 0.49	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240									
0.50 – 0.54	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240										
0.55 – 0.59	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240											
0.60 – 0.64	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240												
0.65 – 0.69	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240													
0.70 – 0.74	175	180	185	190	195	200	205	210	215	220	225	230	235	240														
0.75 – 0.79	180	185	190	195	200	205	210	215	220	225	230	235	240															
0.80 – 0.84	185	190	195	200	205	210	215	220	225	230	235	240																
0.85 – 0.89	190	195	200	205	210	215	220	225	230	235	240																	
0.90 – 0.94	195	200	205	210	215	220	225	230	235	240																		
0.95 – 0.99	200	205	210	215	220	225	230	235	240																			
1.00 – 1.04	205	210	215	220	225	230	235	240																				
1.05 – 1.09	210	215	220	225	230	235	240																					
1.10 – 1.14	215	220	225	230	235	240																						
1.15 – 1.19	220	225	230	235	240																							
1.20 – 1.24	225	230	235	240																								
1.25 – 1.29	230	235	240																									
1.30 – 1.34	235	240																										
1.35 – 1.39	240																											

- A. Measured clearance
- B. Installed pad number
- C. Standard clearance

Example:

Valve clearance (cold) 0.12–0.19 mm
(0.0047–0.0075 in)

Installed is 175

Measured clearance 0.27 mm (0.0106 in)

Replace 175 pad with 185 pad

Pad No.175 = 1.75 mm (0.0689 in)

Pad No.185 = 1.85 mm (0.0728 in)

EXHAUST

A	B																								
	120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240
0.00 – 0.01					120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220
0.02 – 0.06				120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225
0.07 – 0.11			120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230
0.12 – 0.16		120	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235
0.17 – 0.24																									
A	C																								
	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240	
0.25 – 0.29	125	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240	
0.30 – 0.34	130	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240		
0.35 – 0.39	135	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240			
0.40 – 0.44	140	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240				
0.45 – 0.49	145	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240					
0.50 – 0.54	150	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240						
0.55 – 0.59	155	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240							
0.60 – 0.64	160	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240								
0.65 – 0.69	165	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240									
0.70 – 0.74	170	175	180	185	190	195	200	205	210	215	220	225	230	235	240										
0.75 – 0.79	175	180	185	190	195	200	205	210	215	220	225	230	235	240											
0.80 – 0.84	180	185	190	195	200	205	210	215	220	225	230	235	240												
0.85 – 0.89	185	190	195	200	205	210	215	220	225	230	235	240													
0.90 – 0.94	190	195	200	205	210	215	220	225	230	235	240														
0.95 – 0.99	195	200	205	210	215	220	225	230	235	240															
1.00 – 1.04	200	205	210	215	220	225	230	235	240																
1.05 – 1.09	205	210	215	220	225	230	235	240																	
1.10 – 1.14	210	215	220	225	230	235	240																		
1.15 – 1.19	215	220	225	230	235	240																			
1.20 – 1.24	220	225	230	235	240																				
1.25 – 1.29	225	230	235	240																					
1.30 – 1.34	230	235	240																						
1.35 – 1.39	235	240																							
1.40 – 1.44	240																								

- A. Measured clearance
- B. Installed pad number
- C. Standard clearance

Example:
 Valve clearance (cold) 0.17–0.24 mm
 (0.0067–0.0094 in)
 Installed is 175
 Measured clearance 0.32 mm (0.0126 in)
 Replace 175 pad with 185 pad
 Pad No.175 = 1.75 mm (0.0689 in)
 Pad No.185 = 1.85 mm (0.0728 in)

CLEANING THE SPARK ARRESTER

Refer to “CLEANING THE SPARK ARRESTER” on page 6-7.

CHASSIS

BLEEDING THE BRAKE SYSTEM

⚠ WARNING

Bleed the brake system whenever:

- The system is disassembled.
- A brake hose is loosened, disconnected, or replaced.
- The brake fluid level is very low.
- Brake operation is faulty.

1. Remove:

- Brake master cylinder cap
- Reservoir diaphragm
- Reservoir float (front brake)
- Protector (rear brake)

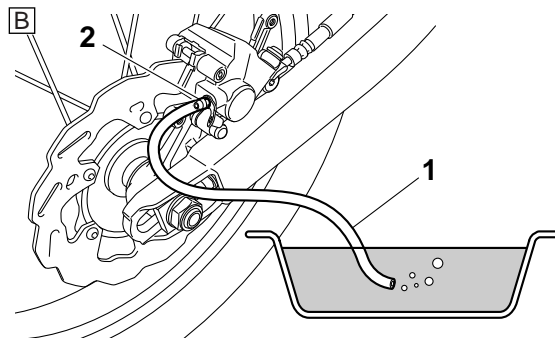
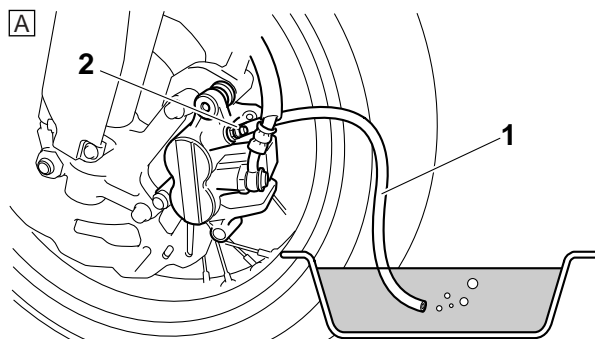
TIP

- Be careful not to spill any brake fluid or allow the reservoir to overflow.
- Make sure that there is enough brake fluid before applying the brake. Ignoring this precaution could allow air to enter the brake system, considerably lengthening the bleeding procedure.
- If bleeding is difficult, it may be necessary to let the brake fluid settle for a few hours. Repeat the bleeding procedure when the tiny bubbles in the hose have disappeared.

2. Bleed the brake system.



- a. Fill the reservoir to the proper level with the recommended brake fluid.
- b. Install the reservoir diaphragm.
- c. Connect the plastic hose "1" to the bleed screw "2" securely, and place a container under the end of the plastic hose.



A. Front
B. Rear

- d. Slowly apply the brake several times.
- e. Fully pull the brake lever or fully press down the brake pedal and hold it in position.
- f. Loosen the bleed screw.

TIP

Loosening the bleed screw will release the pressure in the brake caliper and cause the brake lever to contact the throttle grip or the brake pedal to fully extend.

- g. Tighten the bleed screw and then release the brake lever or brake pedal.
- h. Repeat steps (d) to (g) until all of the air bubbles have disappeared from the brake fluid in the plastic hose.

TIP

During the procedure, keep adding brake fluid to the reservoir.

NOTICE

- Wipe off any brake fluid on the brake discs, tires, wheels, etc.
- Brake fluid may erode painted surfaces or plastic parts. Always clean up spilled fluid immediately.

- i. Tighten the bleed screw.



Bleed screw
6 Nm (0.6 m-kgf, 4.3 ft-lbf)

- j. Pour brake fluid to the reservoir up to the specified level. Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-30.


⚠ WARNING

After bleeding the hydraulic brake system, check the brake operation.



ADJUSTING THE REAR BRAKE

1. Check:
 - Brake pedal position “a”
(distance from the top of the rider footrest to the top of the brake pedal)
Out of specification → Regulate.

	<p>Brake pedal position 5.0 mm (0.20 in)</p>
---	--

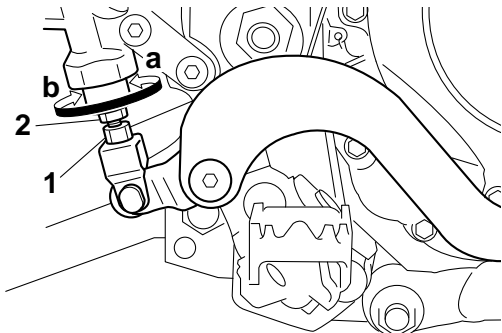


2. Adjust:
 - Brake pedal position




- a. Loosen the locknut “1”.
- b. Turn the adjusting bolt “2” in direction “a” or “b” until the specified brake pedal position is obtained.

<p>Direction “a” Brake pedal is raised.</p> <p>Direction “b” Brake pedal is lowered.</p>
--



- c. Tighten the locknut.

	<p>Locknut 6 Nm (0.6 m-kgf, 4.3 ft-lbf)</p>
---	---

⚠ WARNING

A soft or spongy feeling in the brake pedal can indicate the presence of air in the brake system. Before running, bleed the brake system. Air in the brake system will cause braking performance to be reduced.

NOTICE

After adjusting the brake pedal position, make sure that there is no brake drag.




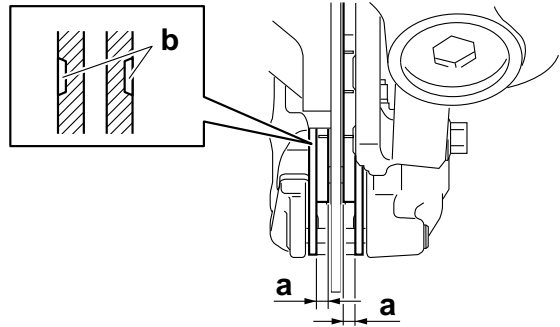
CHECKING THE FRONT BRAKE PADS

1. Measure:
 - Brake pad thickness “a”
Out of specification → Replace as a set.

TIP

The pads worn up to the indicator “b” grooves mean that the brake pad thickness limit is reached.

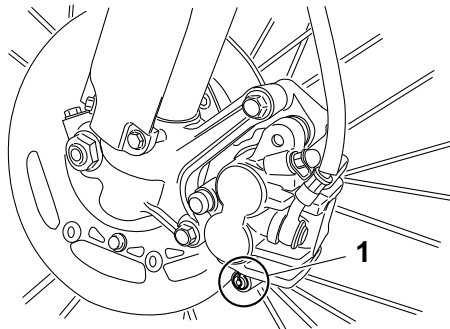
	<p>Brake pad lining thickness 4.4 mm (0.17 in) Limit 1.0 mm (0.04 in)</p>
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2. Replace:
 - Brake pads

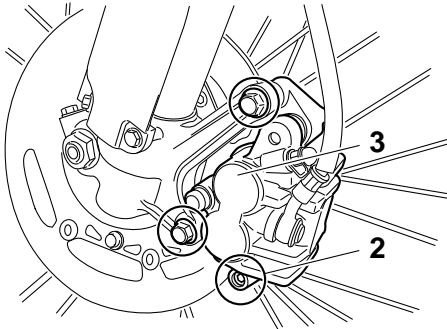


- a. Remove the pad pin plug “1”.

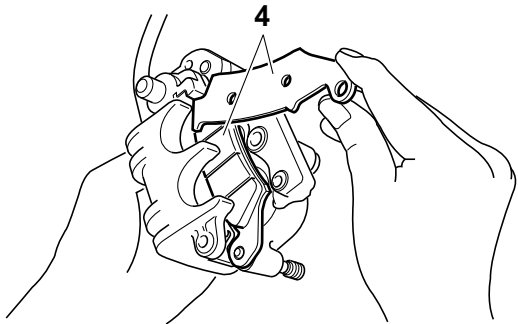


- b. Loosen the pad pin “2”.

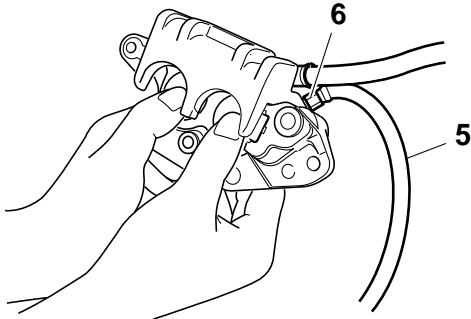
c. Remove the brake caliper "3" from the front fork.



d. Remove the pad pin and brake pads "4".




e. Connect the plastic hose "5" to the bleed screw "6" and place a container under the end of the plastic hose.



f. Loosen the bleed screw and push the brake caliper piston in.

⚠ WARNING
Do not reuse the drained brake fluid.

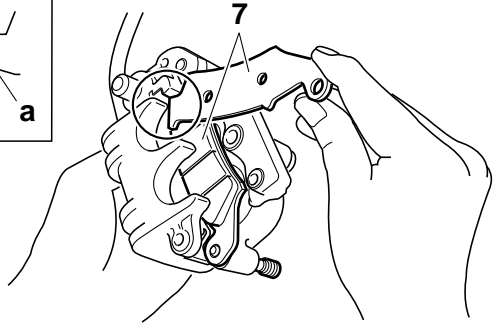
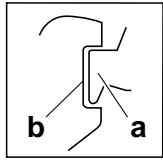
g. Tighten the bleed screw.

	Bleed screw 6 Nm (0.6 m-kgf, 4.3 ft-lbf)
---	---


h. Install the brake pads "7" and the pad pin.

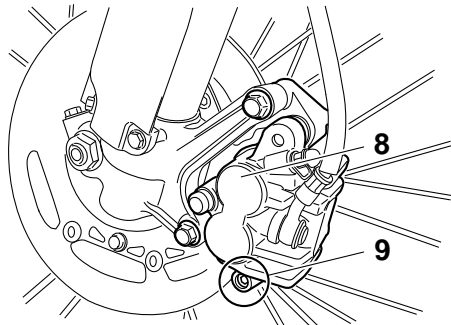
TIP

- Install the brake pads with their projections "a" into the brake caliper recesses "b".
- Temporarily tighten the pad pin at this point.



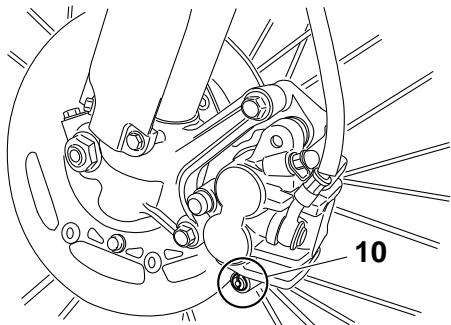
i. Install the brake caliper "8" and tighten the pad pin "9".

	Bolt (brake caliper) 23 Nm (2.3 m-kgf, 17 ft-lbf) Pad pin 17 Nm (1.7 m-kgf, 12 ft-lbf)
---	---



j. Install the pad pin plug "10".

	Pad pin plug 2.5 Nm (0.25 m-kgf, 1.8 ft-lbf)
---	---



3. Check:
 - Brake fluid level
Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-30.
4. Check:
 - Brake lever operation
A softy or spongy feeling → Bleed the brake system.
Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.


CHECKING THE REAR BRAKE PADS

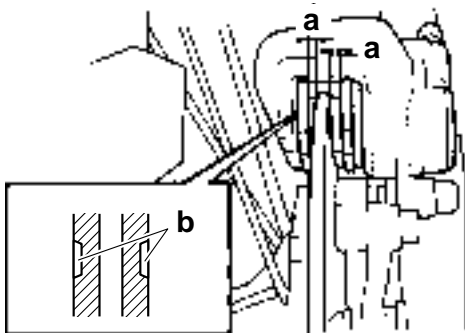
1. Measure:

- Brake pad thickness “a”
Out of specification → Replace as a set.

TIP

The pads worn up to the indicator “b” grooves mean that the brake pad thickness limit is reached.

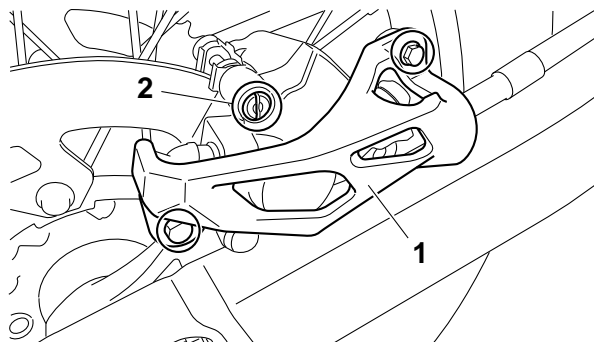
	Brake pad lining thickness
	6.4 mm (0.25 in)
	Limit
	1.0 mm (0.04 in)



2. Replace:

- Brake pads

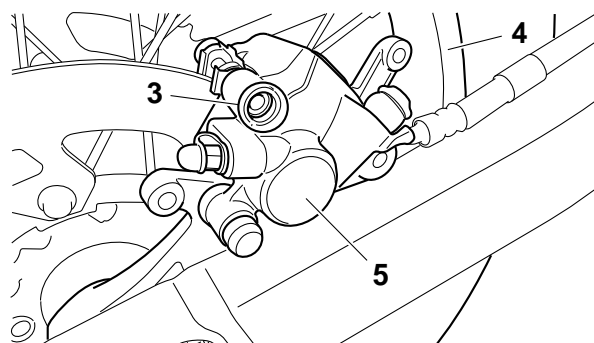
a. Remove the protector “1” and the pad pin plug “2”.



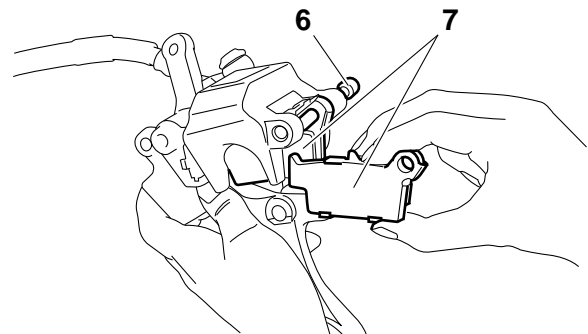
b. Loosen the pad pin “3”.

c. Remove the rear wheel “4” and the brake caliper “5”.

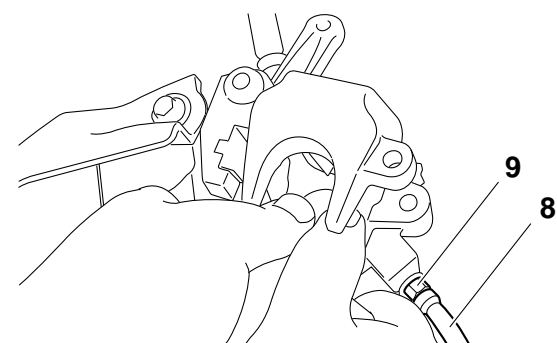
Refer to “REAR WHEEL” on page 5-9.



d. Remove the pad pin “6” and the brake pads “7”.



e. Connect the plastic hose “8” to the bleed screw “9” and place a container under the end of the plastic hose.



f. Loosen the bleed screw and push the brake caliper piston in.

⚠ WARNING

Do not reuse the drained brake fluid.

g. Tighten the bleed screw.

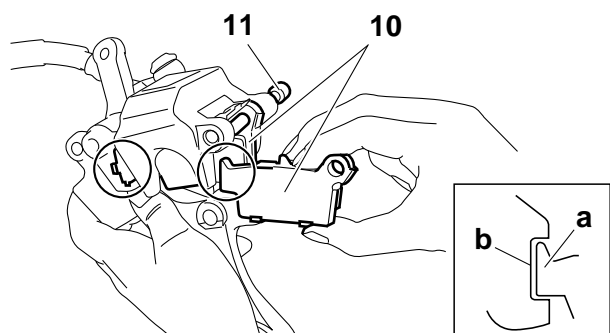


Bleed screw
6 Nm (0.6 m·kgf, 4.3 ft·lbf)

h. Install the brake pad “10” and the pad pin “11”.

TIP

- Install the brake pads with their projections “a” into the brake caliper recesses “b”.
- Temporarily tighten the pad pin at this point.



CHECKING THE FRONT FORK LEGS

1. Stand the vehicle upright on a level surface.

WARNING

Securely support the vehicle so that there is no danger of it falling over.

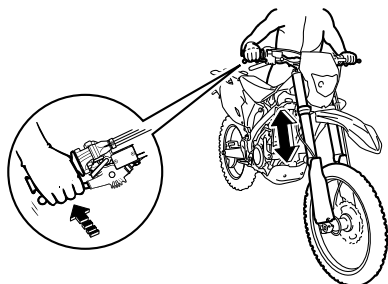
2. Check:

- Inner tube
Damage/scratches → Replace.
- Front fork leg (s)
Oil leaks between inner tube and outer tube → Replace the oil seal.

3. Hold the vehicle upright and apply the front brake.

4. Check:

- Front fork operation
Push down hard on the handlebar several times and check if the front fork rebounds smoothly.
Unsmooth operation → Correct or replace.
Refer to "FRONT FORK" on page 5-40.



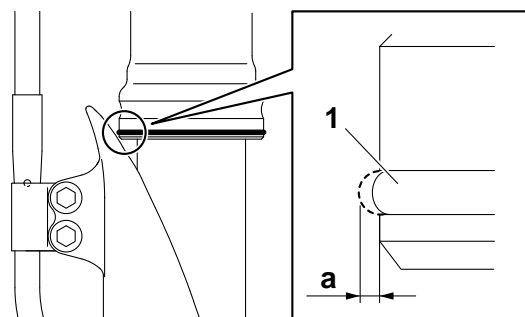
CHECKING THE FRONT FORK PROTECTOR GUIDE

1. Check:

- Protector guide "1"
Out of specification → Replace.

TIP

The protector guide reaches the limit of its use when it is worn down to the same height "a" as of the outer tube circumference.



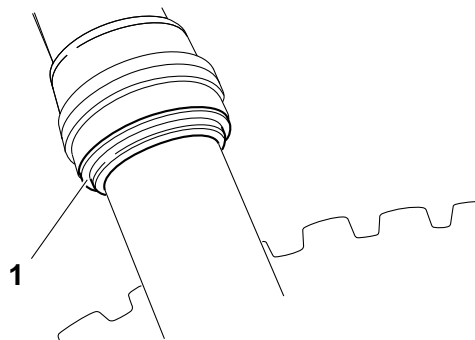
CLEANING THE FRONT FORK OIL SEAL AND DUST SEAL

1. Remove:

- Protector
- Dust seal "1"

NOTICE

Be careful not to damage the dust seal and the inner tube by a driver.

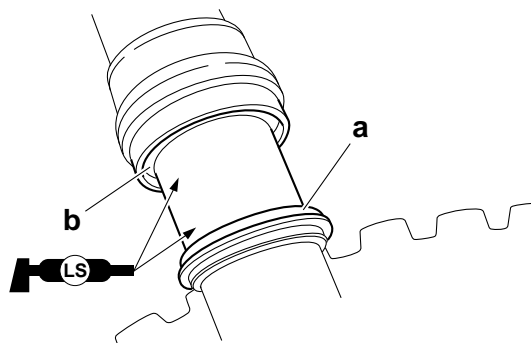


2. Clean:

- Dust seal "a"
- Oil seal "b"

TIP

- Clean the dust seal and oil seal after every run.
- Apply lithium-soap-based grease on the inner tube.



AIR BLEEDING FROM FRONT FORK

TIP

If the front fork initial movement feels stiff during a run, relieve the front fork internal pressure.


1. Use a suitable stand to raise the front wheel off the ground.

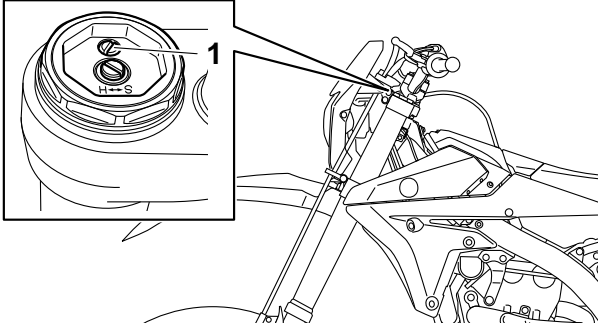
WARNING

Securely support the vehicle so that there is no danger of it falling over.

2. Remove the air bleed screw "1" and release the internal pressure from the front fork.

3. Tighten:
- Air bleed screw

	Air bleed screw 1.3 Nm (0.13 m-kgf, 0.94 ft-lbf)
---	---



ADJUSTING THE FRONT FORK LEGS

WARNING

- Always adjust the left and right front forks evenly. If this is not done, the vehicle may have poor stability.
- Securely support the vehicle so that there is no danger of it falling over.

Rebound damping


NOTICE

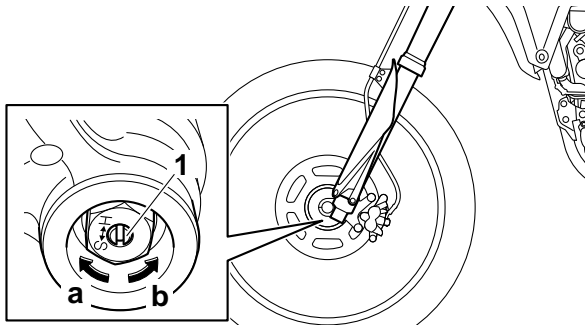
Do not turn the adjuster forcibly beyond its adjusting range.

1. Adjust:
- Rebound damping

- a. Turn the adjuster "1" in the direction of "a" or "b" to make an adjustment.

Direction "a" Rebound damping is increased (suspension is harder).
Direction "b" Rebound damping is decreased (suspension is softer).

	Rebound damping adjusting positions Maximum Fully turned in Standard 10 clicks out* Minimum 20 clicks out*
* With the adjuster fully turned in	



Compression damping


NOTICE

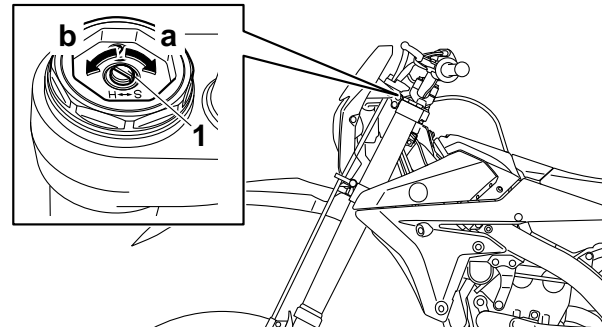
Do not turn the adjuster forcibly beyond its adjusting range.

1. Adjust:
- Compression damping

- a. Turn the adjuster "1" in the direction of "a" or "b" to make an adjustment.

Direction "a" Compression damping is increased (suspension is harder).
Direction "b" Compression damping is decreased (suspension is softer).

	Compression damping adjusting positions Maximum Fully turned in Standard 11 clicks out* Minimum 20 clicks out*
* With the adjuster fully turned in	



CHECKING THE SWINGARM OPERATION

1. Check:
 - Swingarm smooth action
 - Swingarm free play
 Refer to "SWINGARM" on page 5-65.

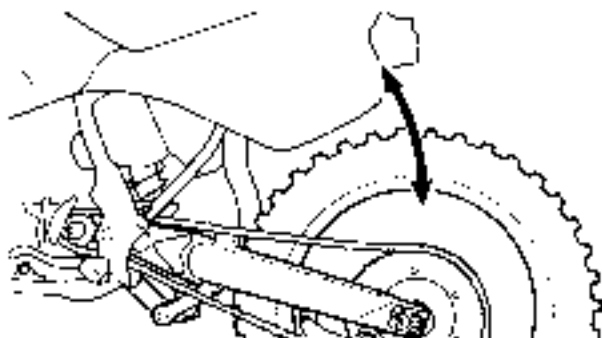
CHECKING THE REAR SUSPENSION

1. Stand the vehicle upright on a level surface.

WARNING

Securely support the vehicle so that there is no danger of it falling over.

2. Check:
 - Rear shock absorber assembly
Gas leaks/oil leaks → Replace the rear shock absorber assembly.
Refer to "REAR SHOCK ABSORBER ASSEMBLY" on page 5-58.
3. Check:
 - Rear shock absorber assembly smooth action
 - Rear suspension link smooth action
Sit astride the seat and shake your body up and down several times to check whether the rear shock absorber assembly operates smoothly.
Unsmooth operation → Correct or replace.
Refer to "REAR SHOCK ABSORBER ASSEMBLY" on page 5-58.



ADJUSTING THE REAR SHOCK ABSORBER ASSEMBLY

Use a suitable stand to raise the rear wheel off the ground.

WARNING

Securely support the vehicle so that there is no danger of it falling over.

Spring preload

NOTICE

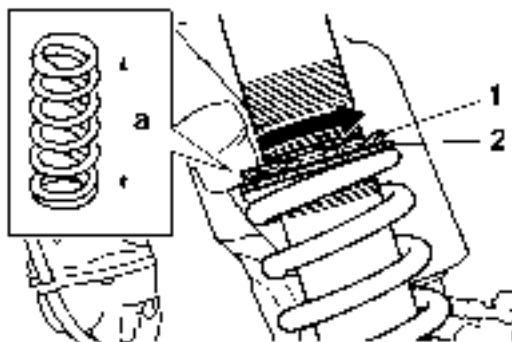
Do not turn the adjuster forcibly beyond its adjusting range.

1. Remove:
 - Rear frame
Refer to "REAR SHOCK ABSORBER ASSEMBLY" on page 5-58.

2. Adjust:
 - Spring preload



- a. Loosen the locknut "1".
- b. Loosen the adjuster "2" until there is some clearance between the spring and the adjuster.
- c. Measure the spring free length "a".



- d. Turn the adjuster in the direction of "b" or "c" to make an adjustment.

Direction "b"

Spring preload is increased (suspension is harder).

Direction "c"

Spring preload is decreased (suspension is softer).



Spring preload adjusting positions

Minimum

Position in which the spring is turned in 1.5 mm (0.06 in) from its free length.

Standard

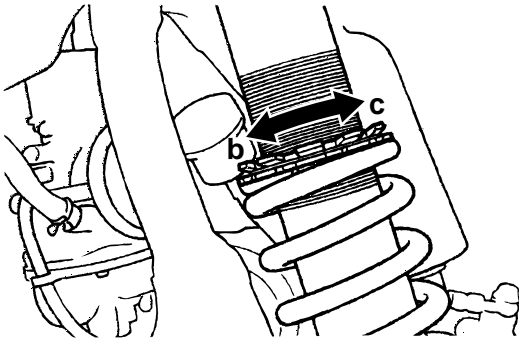
Position in which the spring is turned in 10 mm (0.39 in) from its free length.

Maximum


Position in which the spring is turned in 18 mm (0.71 in) from its free length.

TIP

- Be sure to remove all dirt and mud from around the locknut and adjusting ring before adjustment.
- The length of the spring (installed) changes 1.5 mm (0.06 in) per turn of the adjusting ring.



e. Tighten the locknut.

	<p>Locknut 30 Nm (3.0 m-kgf, 22 ft-lbf)</p>
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3. Install:
- Rear frame
- Refer to "REAR SHOCK ABSORBER ASSEMBLY" on page 5-58.


Rebound damping


NOTICE

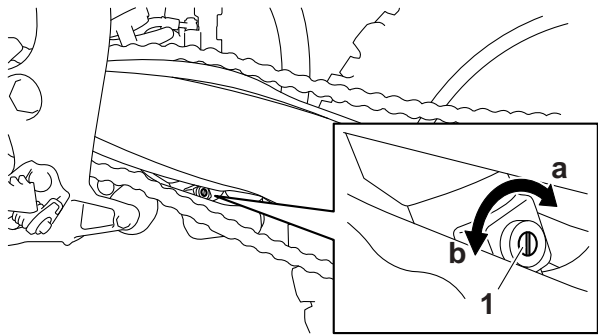
Do not turn the adjuster forcibly beyond its adjusting range.

1. Adjust:
- Rebound damping

- a. Turn the adjuster "1" in the direction of "a" or "b" to make an adjustment.

	<p>Direction "a" Rebound damping is increased (suspension is harder).</p> <p>Direction "b" Rebound damping is decreased (suspension is softer).</p>
---	---

	<p>Rebound damping adjusting positions</p> <p>Maximum Fully turned in Standard 14 clicks out*</p> <p>Minimum 30 clicks out*</p> <p>* With the adjuster fully turned</p>
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
Compression damping (for fast compression damping)


NOTICE

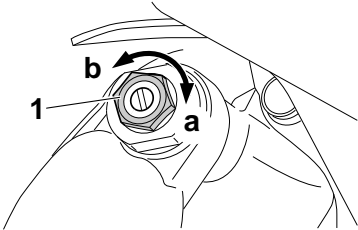
Do not turn the adjuster forcibly beyond its adjusting range.

1. Adjust:
- Compression damping (for fast compression damping)

- a. Turn the adjuster "1" in the direction of "a" or "b" to make an adjustment.

	<p>Direction "a" Compression damping is increased (suspension is harder).</p> <p>Direction "b" Compression damping is decreased (suspension is softer).</p>
---	---

	<p>Compression damping setting (for fast compression damping)</p> <p>Maximum Fully turned in Standard 1-1/4 turns out*</p> <p>Minimum 2 turns out*</p> <p>* With the adjuster fully turned</p>
---	--



Compression damping (for slow compression damping)

NOTICE

Do not turn the adjuster forcibly beyond its adjusting range.

1. Adjust:

- Compression damping (for slow compression damping)

a. Turn the adjuster "1" in the direction of "a" or "b" to make an adjustment.

Direction "a"

Compression damping is increased (suspension is harder).

Direction "b"

Compression damping is decreased (suspension is softer).



Compression damping setting (for slow compression damping)

Maximum

Fully turned in

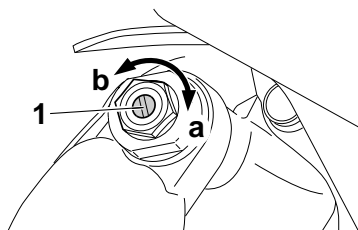
Standard

10 clicks out*

Minimum

20 clicks out*

* With the adjuster fully turned in



CHECKING THE TIRES

1. Measure:

- Tire pressure
Out of specification → Regulate.



Tire air pressure (measured on cold tires)

Front

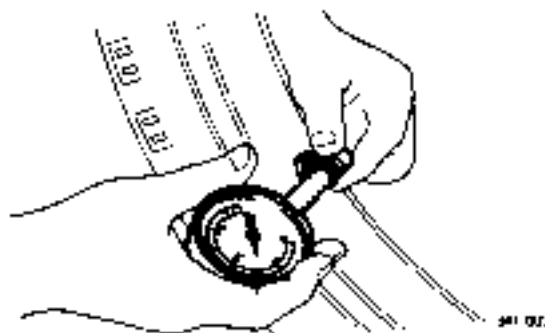
100 kPa (1.00 kgf/cm², 15 psi)

Rear

100 kPa (1.00 kgf/cm², 15 psi)

TIP

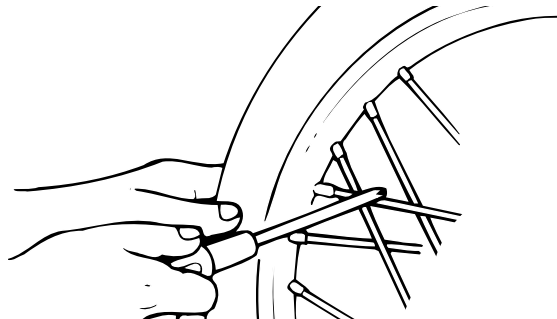
- Check the tire while it is cold.
- Loose bead stoppers allow the tire to slip off its position on the rim when the tire pressure is low.
- If the tire valve stem is found tilted, the tire is considered to be slipping off its position. Correct the tire position.



CHECKING AND TIGHTENING THE SPOKES

1. Check:

- Spokes
Bend/damage → Replace.
Loose → Tighten.



TIP

A tight spoke will emit a clear, ringing tone; a loose spoke will sound flat.

2. Tighten:

- Spokes
Use a spoke nipple wrench "1" for tightening.



**Ring nut (initial tightening torque)
38 Nm (3.8 m-kgf, 27 ft-lbf)**

- c. Turn the front fork to the right and left a few times, and make sure that the steering rotates smoothly. If it does not turn smoothly, remove the lower bracket and check the upper and lower bearings.
Refer to "STEERING HEAD" on page 5-53.
- d. Loosen the ring nut fully turn and then tighten it to specification with a steering nut wrench.



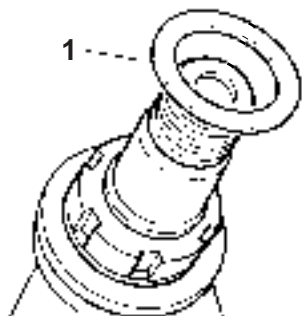
WARNING

Do not overtighten the lower ring nut.



**Ring nut (final tightening torque)
7 Nm (0.7 m-kgf, 5.1 ft-lbf)**

- e. Check the steering head for looseness or binding by turning the front fork all the way in both directions. If any binding is felt, remove the lower bracket and check the upper and lower bearings.
Refer to "STEERING HEAD" on page 5-53.
- f. Install the washer "1".



5. Install:

- Upper bracket
Refer to "STEERING HEAD" on page 5-53.
- Handlebar
Refer to "HANDLEBAR" on page 5-33.

CHECKING AND LUBRICATING THE CABLES

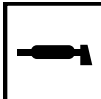
The following procedure applies to all of the inner and outer cables.



WARNING

Damaged outer cable may cause the cable to corrode and interfere with its movement. Replace damaged outer cable and inner cables as soon as possible.

1. Check:
 - Outer cable
Damage → Replace.
2. Check:
 - Cable operation
Rough movement → Lubricate.



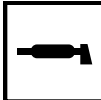
**Recommended lubricant
Engine oil or a suitable cable lubricant**

TIP

Hold the cable end upright and pour a few drops of lubricant into the cable sheath or use a suitable lubricating device.

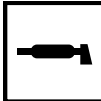
LUBRICATING THE LEVERS

1. Lubricate the pivoting points and metal-to-metal moving parts of the following parts.
 - Brake lever



**Recommended lubricant
Silicone grease**

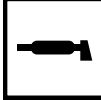
- Clutch lever



**Recommended lubricant
Lithium-soap-based grease**

LUBRICATING THE PEDAL

1. Lubricate the pivoting point and metal-to-metal moving parts of the pedal.



**Recommended lubricant
Lithium-soap-based grease**

LUBRICATING THE DRIVE CHAIN

The drive chain consists of many interacting parts. If the drive chain is not maintained properly, it will wear out quickly. Therefore, the drive chain should be serviced, especially when the vehicle is used in dusty areas.

This vehicle has a drive chain with small rubber O-rings between each side plate. Steam cleaning, high-pressure washing, certain solvents, and the use of a coarse brush can damage these O-rings. Therefore, use only kerosene to clean the drive chain. Wipe the drive chain dry and thoroughly lubricate it with engine oil or chain lubricant that is suitable for O-ring chains. Do not use any other lubricants on the drive chain since they may contain solvents that could damage the O-rings.



LUBRICATING THE SIDESTAND

Lubricate the pivoting point and metal-to-metal moving parts of the sidestand.



CHECKING THE CHASSIS FASTENERS

Make sure that all nuts, bolts, and screws are properly tightened.
Refer to "CHASSIS TIGHTENING TORQUES" on page 2-16.

ELECTRICAL SYSTEM

CHECKING THE SPARK PLUG

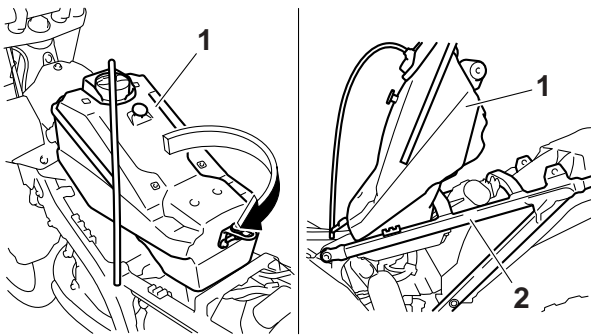
- Remove:
 - Seat
 - Air scoop (left/right)
Refer to "GENERAL CHASSIS" on page 5-1.
 - Fuel tank "1"
Refer to "FUEL TANK" on page 8-1.

NOTICE

Do not use too much force to pull the hose.

TIP

Remove the fuel tank, turn this 180 ° clockwise, and put it in the frame "2" as shown.

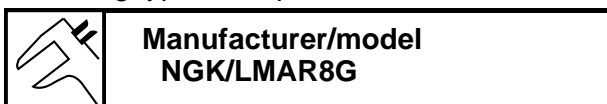


- Remove:
 - Spark plug cap
 - Spark plug
Refer to "CAMSHAFT" on page 6-12.

NOTICE

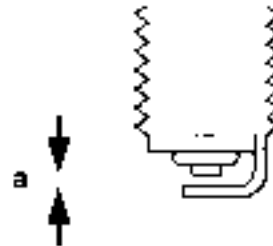
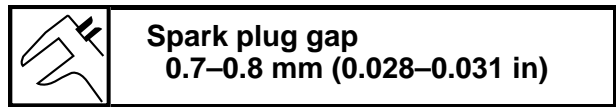
In order not to allow the dirt accumulated around the spark plug to drop from the spark plug hole into the cylinder, clean it before removing the spark plug.

- Check:
 - Spark plug type
Wrong type → Replace.

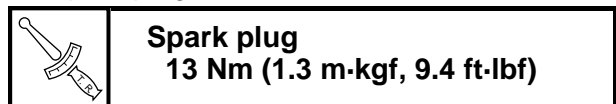


- Check:
 - Electrode
Damage/wear → Replace the spark plug.
 - Insulator
Abnormal color → Replace the spark plug.
Normal color is medium-to-light tan.
- Clean:
 - Spark plug
(with a spark plug cleaner or a wire brush)

- Measure:
 - Spark plug gap "a"
Out of specification → Adjust the spark plug gap.



- Install:
 - Spark plug



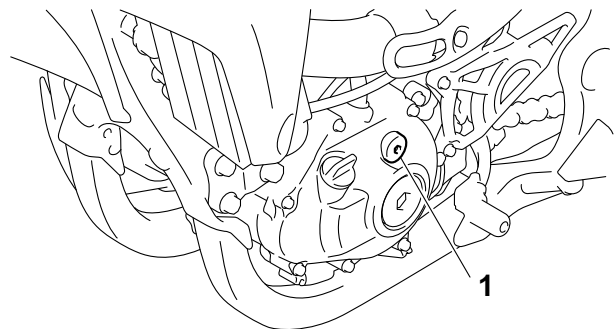
TIP

Before installing the spark plug, clean the spark plug and gasket surface.


- Install:
 - Spark plug cap
 - Fuel tank
 - Air scoop (left/right)
 - Seat
 - Side cover (left/right)
Refer to "GENERAL CHASSIS" on page 5-1.

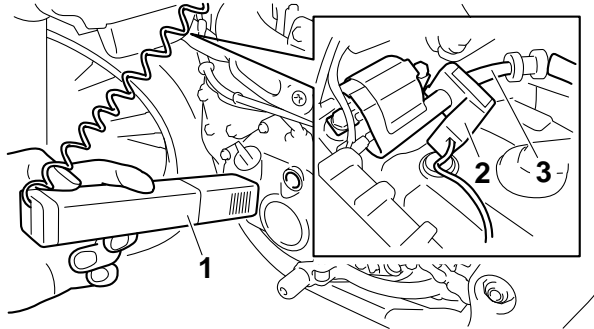
CHECKING THE IGNITION TIMING

- Remove:
 - Timing mark accessing screw "1"

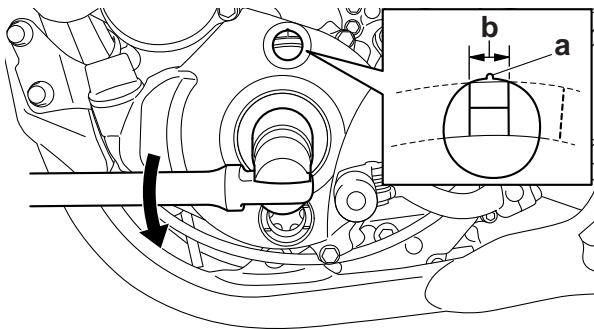


- Attach:
 - Timing light "1"
 - Digital tachometer "2"
To the high tension code "3".

	Timing light 90890-03141
	Timing light YU-03141
	Digital tachometer 90890-06760
	Digital tachometer YU-39951-B



3. Adjust:
 - Engine idling speed
Refer to "ADJUSTING THE ENGINE IDLING SPEED" on page 3-18.
4. Check:
 - Ignition timing
Check whether the alignment mark "a" on the left crankcase cover is within the firing range "b" on the rotor.
Incorrect firing range → Check rotor and Crankshaft position sensor.



5. Install:
 - Timing mark accessing screw

	Timing mark accessing screw 6 Nm (0.6 m-kgf, 4.3 ft-lbf)
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CHECKING AND CHARGING THE BATTERY
Refer to "CHECKING AND CHARGING THE BATTERY" on page 9-69.

REPLACING THE HEADLIGHT BULB

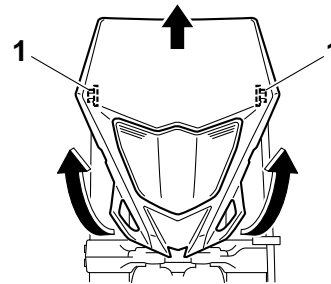
⚠ WARNING

Since the headlight bulb gets extremely hot, keep flammable products and your hands away from the bulb until it has cooled down.

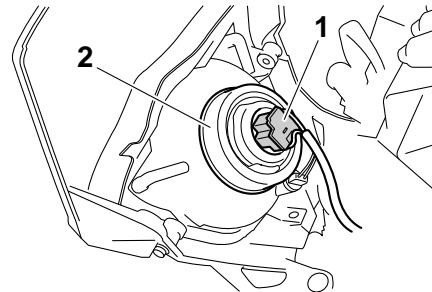
1. Remove:
 - Headlight unit bolt "1"

TIP

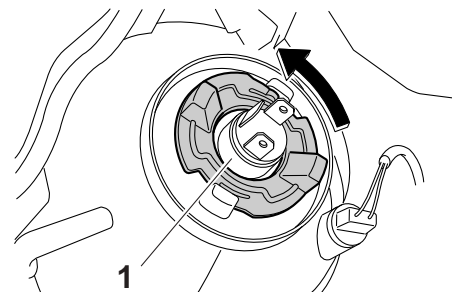
After you have removed the headlight unit bolts, lift and remove the headlight unit.



2. Remove:
 - Headlight coupler "1"
 - Bulb cover "2"



3. Remove:
 - Headlight bulb "1"



4. Install:

- Headlight bulb **New**
Fasten the new headlight bulb with the headlight bulb holder.

NOTICE

Avoid touching the glass part of the headlight bulb to keep it free from oil, otherwise the transparency of the glass, the life of the bulb and the luminous flux will be adversely affected. If the headlight bulb gets soiled, thoroughly clean it with a cloth moistened with alcohol or lacquer thinner.

5. Install:

- Bulb cover
- Headlight coupler

6. Install:

- Headlight unit



**Headlight unit bolt
7 Nm (0.7 m-kgf, 5.1 ft-lbf)**

TUNING

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DRIVE AND REAR WHEEL SPROCKETS SETTING PARTS	4-1
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FRONT FORK SETTING.....	4-2
CHANGE IN AMOUNT AND CHARACTERISTICS OF FORK OIL.....	4-2
SETTING OF SPRING AFTER REPLACEMENT	4-2
FRONT FORK SETTING PARTS.....	4-3
REAR SUSPENSION SETTING	4-3
CHOOSING SET LENGTH	4-3
SETTING OF SPRING AFTER REPLACEMENT	4-4
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CHASSIS

SELECTION OF THE SECONDARY REDUCTION RATIO (SPROCKET)

Secondary reduction ratio = Number of rear wheel sprocket teeth/Number of drive sprocket teeth



**Secondary reduction ratio
3.846 (50/13)**

<Requirement for selection of secondary gear reduction ratio>

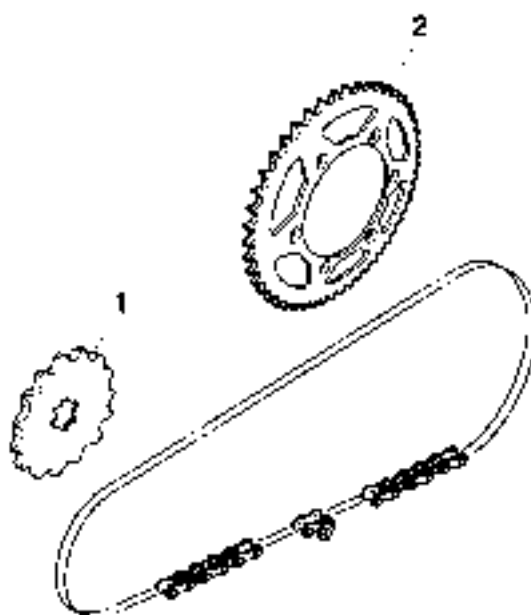
- It is generally said that the secondary gear ratio should be reduced for a longer straight portion of a speed course and should be increased for a course with many corners. Actually, however, as the speed depends on the ground condition of the day of the race, be sure to run through the circuit to set the machine suitable for the entire course.
- In actuality, it is very difficult to achieve settings suitable for the entire course and some settings may be sacrificed. Thus, the settings should be matched to the portion of the course that has the greatest effect on the race result. In such a case, run through the entire course while making notes of lap times to find the best balance; then, determine the secondary reduction ratio.
- If a course has a long straight portion where a machine can run at maximum speed, the machine is generally set such that it can develop its maximum revolutions toward the end of the straight line, with care taken to avoid the engine over-revving.

TIP

Riding technique varies from rider to rider and the performance of a machine also vary from machine to machine. Therefore, do not imitate other rider's settings from the beginning but choose your own setting according to the level of your riding technique.

DRIVE AND REAR WHEEL SPROCKETS SETTING PARTS

Part name	Type	Part number
Drive sprocket "1" (STD)	13T	9383B-13218
Rear wheel sprocket "2" (STD)	48T	5GS-25448-50
	50T	5TJ-25450-80
	52T	5TJ-25452-80



TIRE PRESSURE

Tire pressure should be adjusted to suit the road surface condition of the circuit.



**Standard tire pressure
100 kPa (1.00 kgf/cm², 15 psi)**

- Under a rainy, a muddy, a sandy, or a slippery condition, the tire pressure should be lower for a larger area of contact with the road surface.



**Extent of adjustment
60–80 kPa (0.60–0.80 kgf/cm², 9–12 psi)**

- Under a stony or a hard road condition, the tire pressure should be higher to prevent a flat tire.



Extent of adjustment
 100–120 kPa (1.00–1.20 kgf/cm²,
 15–18 psi)

FRONT FORK SETTING

The front fork setting should be made depending on the rider's feeling of an actual run and the circuit conditions.

The front fork setting includes the following three factors:

1. Setting of air spring characteristics
 - Change the fork oil amount.
2. Setting of spring preload
 - Change the spring.
3. Setting of damping force
 - Change the compression damping force.
 - Change the rebound damping force.

The spring acts on the load and the damping force acts on the cushion travel speed.

CHANGE IN AMOUNT AND CHARACTERISTICS OF FORK OIL

Damping characteristic near the final stroke can be changed by changing the fork oil amount.

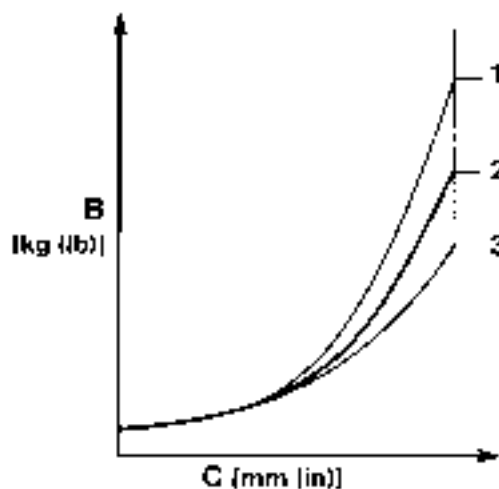
WARNING

Adjust the oil amount in 5 cm³ (0.2 US oz, 0.2 Imp.oz) increments or decrements. Too small oil amount causes the front fork to produce a noise at full rebound or the rider to feel some pressure on his hands or body. Alternatively, too large oil amount will cause the air spring characteristics to have a tendency to be stiffer with the consequent deteriorated performance and characteristics. Therefore, adjust the front fork within the specified range.



Standard oil amount
 340 cm³ (11.50 US oz, 11.99 Imp.oz)
Extent of adjustment
 300–365 cm³ (10.14–12.34 US oz, 10.58–12.87 Imp.oz)

A



- A. Air spring characteristics in relation to oil amount change
 B. Load
 C. Stroke
 1. Max. oil amount
 2. Standard oil amount
 3. Min. oil amount

SETTING OF SPRING AFTER REPLACEMENT

As the front fork setting can be easily affected by the rear suspension, take care so that the front and the rear are balanced (in position etc.) when setting the front fork.

1. Use of soft spring
 - Change the rebound damping force. Turn out one or two clicks.
 - Change the compression damping force. Turn in one or two clicks.

TIP

Generally a soft spring gives a soft riding feeling. Rebound damping tends to become stronger and the front fork may sink deeply over a series of gaps.

2. Use of stiff spring
 - Change the rebound damping force. Turn in one or two clicks.
 - Change the compression damping force. Turn out one or two clicks.

TIP

Generally a stiff spring gives a stiff riding feeling. Rebound damping tends to become weaker, resulting in lack of a sense of contact with the road surface or in a vibrating handlebar.

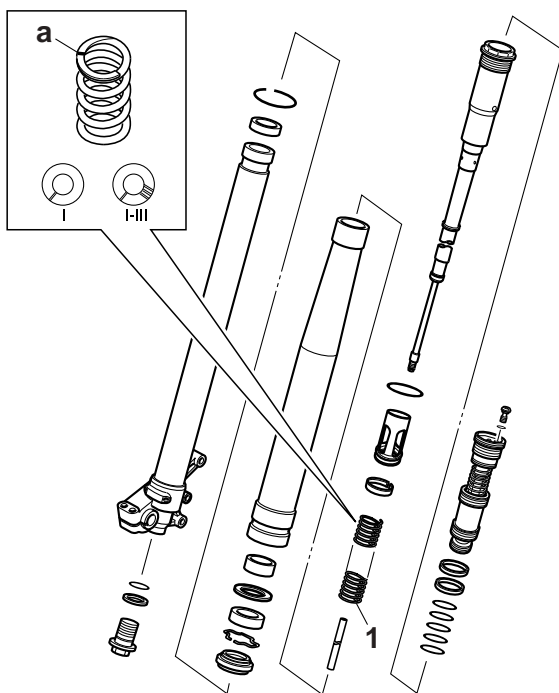
FRONT FORK SETTING PARTS

- Front fork spring “1”

Type	Spring rate N/mm	Part number	I.D. Mark (slits)
SOFT	4.1	2GB-23141-A0	
	4.2	2GB-23141-B0	
	4.3	2GB-23141-C0	
STD	4.4	2GB-23141-30	—
		2GB-23141-D0	-
STIFF	4.5	2GB-23141-E0	-
	4.6	33D-23141-30	-

TIP

The I.D. mark (slits) “a” is proved on the end of the spring.



REAR SUSPENSION SETTING

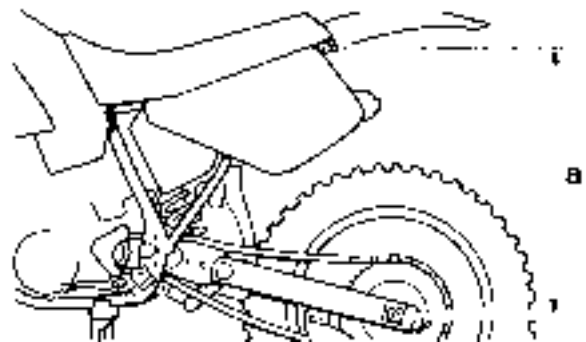
The rear shock absorber setting should be made depending on the rider’s feeling of an actual run and the circuit conditions.

The rear suspension setting includes the following two factors:

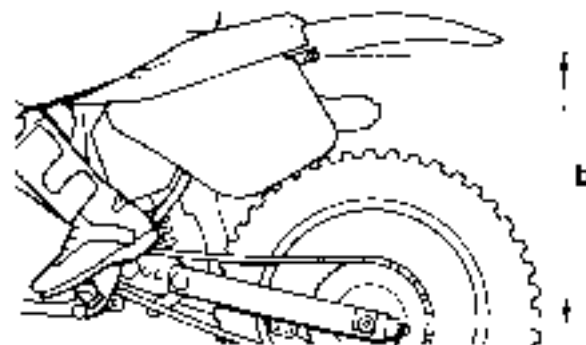
1. Setting of spring preload
 - Change the set length of the spring.
 - Change the spring.
2. Setting of damping force
 - Change the rebound damping force.
 - Change the compression damping force.

CHOOSING SET LENGTH

1. Place a stand or a block under the engine to put the rear wheel above the floor, and measure the length “a” between the rear wheel axle center and the rear fender holding bolt.



2. Remove the stand or block from the engine and, with a rider astride the seat, measure the sunken length “b” between the rear wheel axle center and the rear fender holding bolt.

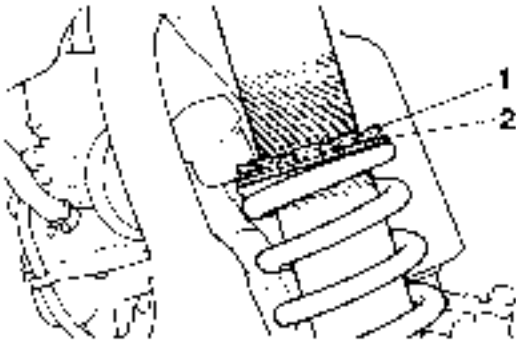


3. Loosen the locknut “1” and make adjustment by turning the adjuster “2” to achieve the standard figure from the subtraction of the length “b” from the length “a”.

	<p>Standard figure 90–100 mm (3.5–3.9 in)</p>
--	--

TIP

- If the machine is new and after it is broken in, the same set length of the spring may change because of the initial fatigue, etc. of the spring. Therefore, be sure to make reevaluation.
- If the standard figure cannot be achieved by adjusting the adjuster and changing the set length, replace the spring with an optional one and make readjustment.



SETTING OF SPRING AFTER REPLACEMENT

After replacement, be sure to adjust the spring to the set length [sunken length 90–100 mm (3.5–3.9 in)] and set it.

1. Use of soft spring
 - Adjust to decrease rebound damping force to compensate for less spring load. Run with the rebound damping force adjuster one or two clicks turned out, and readjust it to suit your preference.
2. Use of stiff spring
 - Adjust to increase rebound damping force to compensate for greater spring load. Run with the rebound damping force adjuster one or two clicks turned in, and readjust it to suit your preference.

TIP

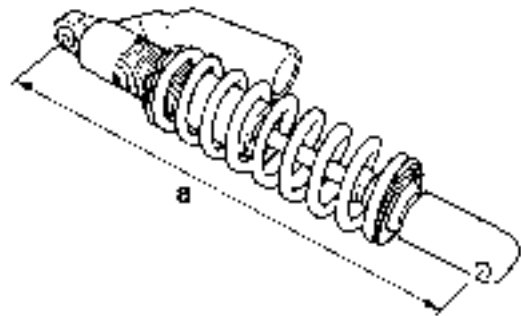
Adjusting the rebound damping force will be followed more or less by a change in the compression damping force. For correction, adjust to decrease compression damping force.

WARNING

When using a rear shock absorber other than currently installed, use the one whose overall length “a” does not exceed the standard as it may result in faulty performance. Never use one whose overall length is greater than standard.



Length “a” of standard shock
462.5 mm (18.21 in)



REAR SHOCK ABSORBER SETTING PARTS

- Rear shock spring “1”

Type	Spring rate N/mm	Part number	I.D. Mark
SOFT	48	2GB-22212-10 (Blue)	Black
	50	2GB-22212-00 (Blue)	Green
	52	1SL-22212-40 (Blue)	Yellow
STD	54	1SL-22212-60 (Blue)	Pink
STIFF	56	1SL-22212-20 (Blue)	White
	58	1SL-22212-00 (Blue)	Silver
	60	1SL-22212-80 (Blue)	Brown

TIP

- The I.D. mark “a” is marked at the end of the spring.
- Spring specification varies according to the color of I.D. marks.



- Spring preload adjusting positions

	<p>Spring preload adjusting positions</p> <p>Minimum Position in which the spring is turned in 1.5 mm (0.06 in) from its free length.</p> <p>Standard Position in which the spring is turned in 10 mm (0.39 in) from its free length.</p> <p>Maximum Position in which the spring is turned in 18 mm (0.71 in) from its free length.</p>
--	--

TIP _____
 For the spring preload adjustment, refer to “ADJUSTING THE REAR SHOCK ABSORBER ASSEMBLY” on page 3-34.

SUSPENSION SETTING (FRONT FORK)

TIP

- If any of the following symptoms is experienced with the standard position as the base, make resetting by reference to the adjustment procedure given in the same chart.
- Before any change, set the rear shock absorber sunken length to the standard figure 90–100 mm (3.5–3.9 in).

Symptom	Section				Check	Adjust
	Jump	Large gap	Medium gap	Small gap		
Stiff over entire range	○	○	○		Compression damping force Oil amount Spring	Turn adjuster counterclockwise (about 2 clicks) to decrease damping. Decrease oil amount by about 5–10 cm ³ (0.2–0.3 US oz, 0.2–0.4 Imp.oz). Replace with soft spring.
Unsmooth movement over entire range	○	○	○	○	Outer tube Inner tube Slide metal Piston metal Lower bracket tightening torque	Check for any bends, dents, other noticeable scars, etc. If any, replace affected parts. Replace with a new one for extended use. Replace with a new one for extended use. Retighten to specified torque.
Poor initial movement				○	Rebound damping force Oil seals	Turn adjuster counterclockwise (about 2 clicks) to decrease damping. Apply grease in oil seal wall.
Soft over entire range, bottoming out	○	○			Compression damping force Oil amount Spring	Turn adjuster clockwise (about 2 clicks) to increase damping. Increase oil amount by about 5–10 cm ³ (0.2–0.3 US oz, 0.2–0.4 Imp.oz). Replace with stiff spring.
Stiff toward stroke end	○				Oil amount	Decrease oil amount by about 5 cm ³ (0.2 US oz, 0.2 Imp.oz).
Soft toward stroke end, bottoming out	○				Oil amount	Increase oil amount by about 5 cm ³ (0.2 US oz, 0.2 Imp.oz).
Stiff initial movement	○	○	○	○	Compression damping force	Turn adjuster counterclockwise (about 2 clicks) to decrease damping.

Symptom	Section				Check	Adjust
	Jump	Large gap	Medium gap	Small gap		
Low front, tending to lower front posture			○	○	Compression damping force Rebound damping force Balance with rear end Oil amount	Turn adjuster clockwise (about 2 clicks) to increase damping. Turn adjuster counterclockwise (about 2 clicks) to decrease damping. Set sunken length for 95–100 mm (3.7–3.9 in) when one passenger is astride seat (lower rear posture). Increase oil amount by about 5 cm ³ (0.2 US oz, 0.2 Imp.oz).
“Obtrusive” front, tending to upper front posture			○	○	Compression damping force Balance with rear end Spring Oil amount	Turn adjuster counterclockwise (about 2 clicks) to decrease damping. Set sunken length for 90–95 mm (3.5–3.7 in) when one passenger is astride seat (upper rear posture). Replace with soft spring. Decrease oil amount by about 5–10 cm ³ (0.2–0.3 US oz, 0.2–0.4 Imp.oz).

SUSPENSION SETTING (REAR SHOCK ABSORBER)

TIP

- If any of the following symptoms is experienced with the standard position as the base, make resetting by reference to the adjustment procedure given in the same chart.
- Adjust the rebound damping in 2-click increments or decrements.
- Adjust the low compression damping in 1-click increments or decrements.
- Adjust the high compression damping in 1/6 turn increments or decrements.

Symptom	Section				Check	Adjust
	Jump	Large gap	Medium gap	Small gap		
Stiff, tending to sink			○	○	Rebound damping force Spring set length	Turn adjuster counterclockwise (about 2 clicks) to decrease damping. Set sunken length for 90–100 mm (3.5–3.9 in) when one passenger is astride seat.
Spongy and unstable			○	○	Rebound damping force Low compression damping Spring	Turn adjuster clockwise (about 2 clicks) to increase damping. Turn adjuster clockwise (about 1 click) to increase damping. Replace with stiff spring.

CHASSIS

Symptom	Section				Check	Adjust
	Jump	Large gap	Medium gap	Small gap		
Heavy and dragging			○	○	Rebound damping force Spring	Turn adjuster counterclockwise (about 2 clicks) to decrease damping. Replace with soft spring.
Poor road gripping				○	Rebound damping force Low compression damping High compression damping Spring set length Spring	Turn adjuster counterclockwise (about 2 clicks) to decrease damping. Turn adjuster clockwise (about 1 click) to increase damping. Turn adjuster clockwise (about 1/6 turn) to increase damping. Set sunken length for 90–100 mm (3.5–3.9 in) when one passenger is astride seat. Replace with soft spring.
Bottoming out	○	○			High compression damping Spring set length Spring	Turn adjuster clockwise (about 1/6 turn) to increase damping. Set sunken length for 90–100 mm (3.5–3.9 in) when one passenger is astride seat. Replace with stiff spring.
Bouncing	○	○			Rebound damping force Spring	Turn adjuster clockwise (about 2 clicks) to increase damping. Replace with soft spring.
Stiff travel	○	○			High compression damping Spring set length Spring	Turn adjuster counterclockwise (about 1/6 turn) to decrease damping. Set sunken length for 90–100 mm (3.5–3.9 in) when one passenger is astride seat. Replace with soft spring.

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GENERAL CHASSIS

TIP

This section is intended for those who have basic knowledge and skill concerning the servicing of Yamaha motorcycles (e.g., Yamaha dealers, service engineers, etc.). Those who have little knowledge and skill concerning servicing are requested not to undertake inspection, adjustment, disassembly, or reassembly only by reference to this manual. It may lead to servicing trouble and mechanical damage.

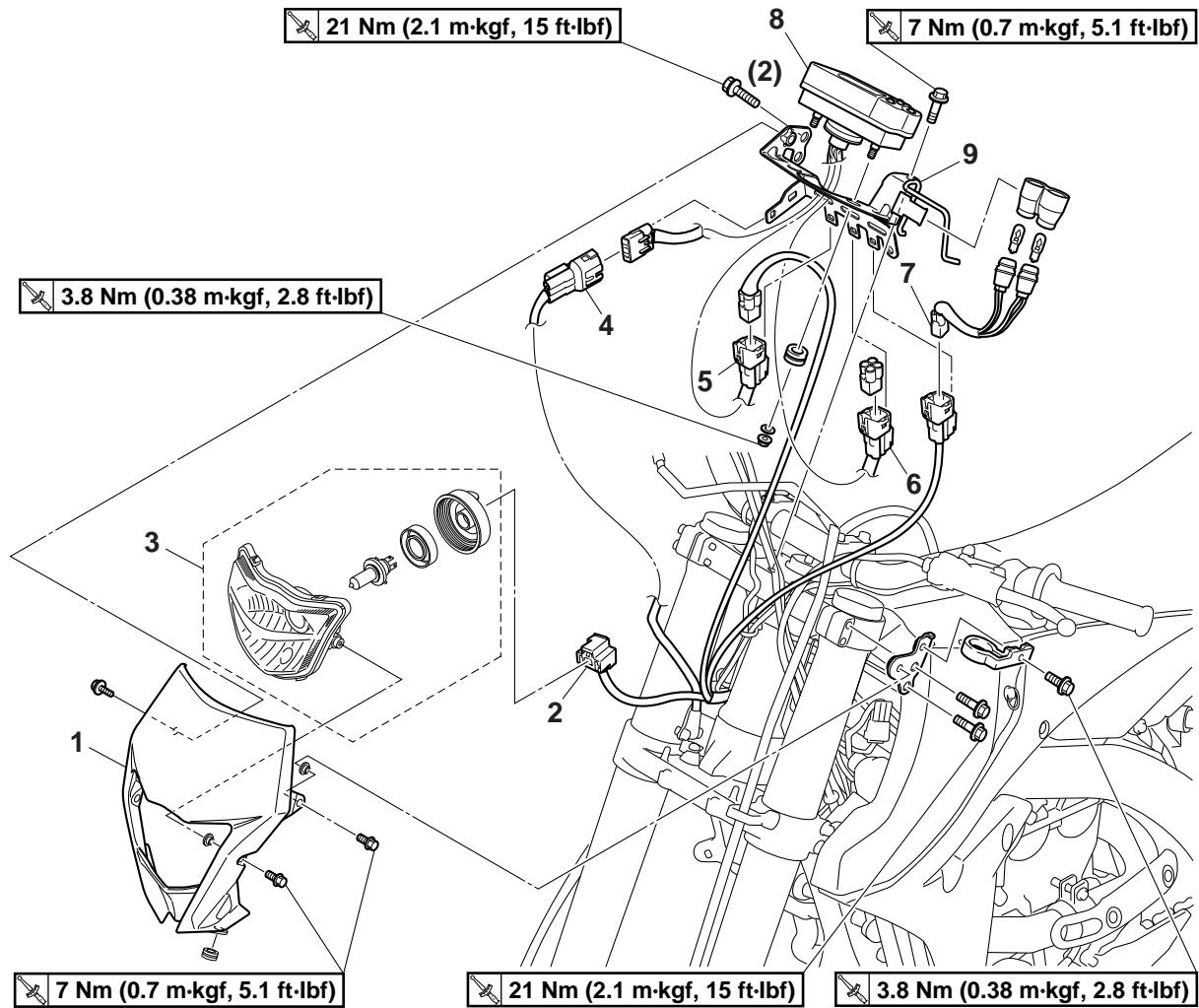
GENERAL CHASSIS

Removing the seat and side cover

Order	Part name	Q'ty	Remarks
1	Seat	1	
2	Air scoop (left)	1	
3	Air scoop (right)	1	
4	Side cover (left)	1	
5	Side cover (right)	1	
6	Rear fender	1	
			For installation, reverse the removal procedure.

GENERAL CHASSIS

Removing the headlight assembly and multi-function meter



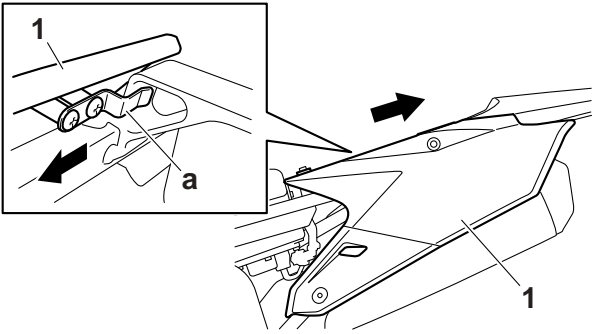
Order	Job/Parts to remove	Q'ty	Remarks
1	Headlight body	1	
2	Headlight coupler	1	Disconnect.
3	Headlight unit	1	
4	Speed sensor coupler	1	Disconnect.
5	Multi-function meter coupler	2	Disconnect.
6	Multi-function meter optional switch coupler	1	Disconnect.
7	Indicator light coupler	1	Disconnect.
8	Multi-function meter	1	
9	Meter bracket	1	
			For installation, reverse the removal procedure.

REMOVING THE LEFT SIDE COVER

1. Remove:
 - Bolt (side cover)
 - Side cover "1"

TIP

Draw the left side cover "1" backward to remove it because its projection "a" is inserted in the rear frame.

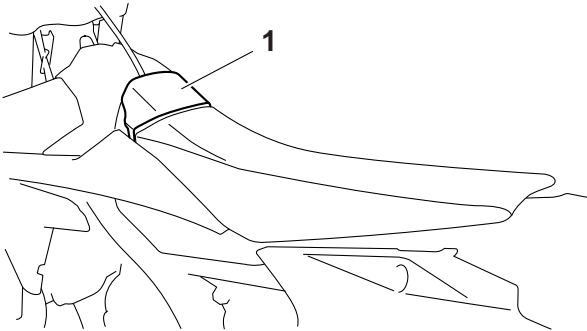


REMOVING THE SEAT

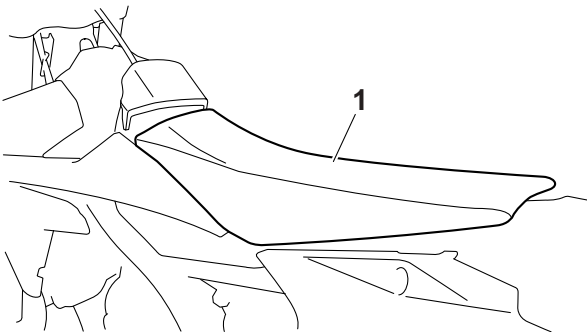
TIP

The fuel tank cap cover and the seat are coupled with each other with a plastic band. When removing the seat, always remove the fuel tank cap cover beforehand.

1. Remove:
 - Fuel tank cap cover "1"Refer to "FUEL TANK CAP" on page 1-21.

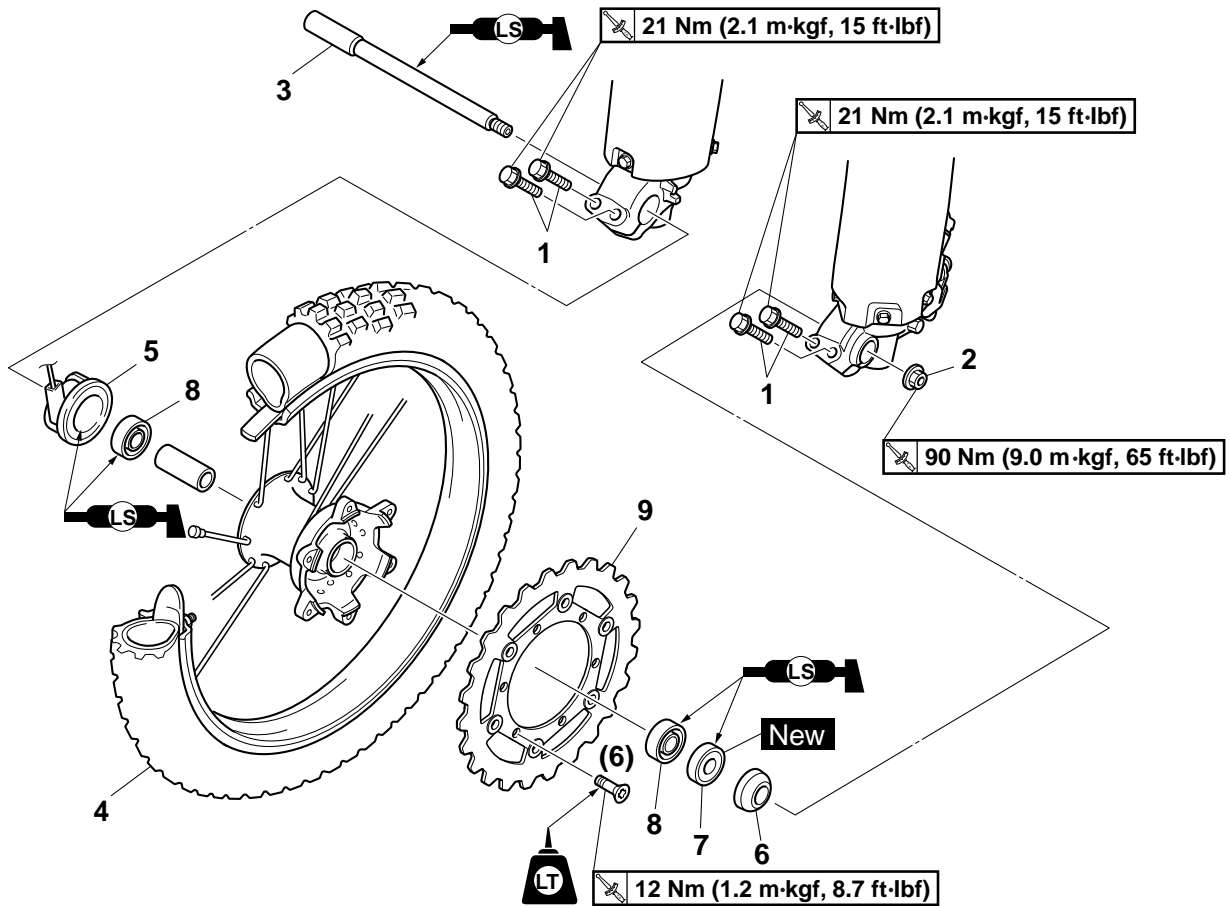


2. Remove:
 - Seat "1"



FRONT WHEEL

Removing the front wheel



Order	Part name	Q'ty	Remarks
			Use a suitable stand to raise the front wheel off the ground.
1	Front wheel axle pinch bolt	4	Loosen.
2	Front wheel axle nut	1	
3	Front wheel axle	1	
4	Front wheel	1	
5	Speed sensor	1	
6	Collar	1	
7	Oil seal	1	
8	Bearing	2	
9	Brake disc	1	
			For installation, reverse the removal procedure.

REMOVING THE FRONT WHEEL

1. Use a suitable stand to raise the front wheel off the ground.

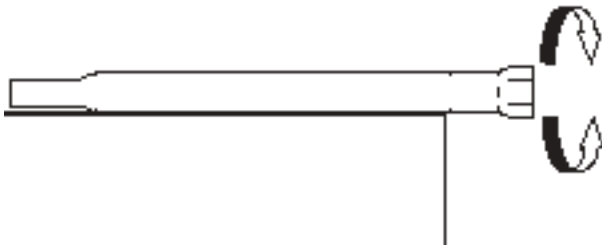
⚠ WARNING

Securely support the vehicle so that there is no danger of it falling over.

2. Remove:
 - Front wheel

CHECKING THE FRONT WHEEL

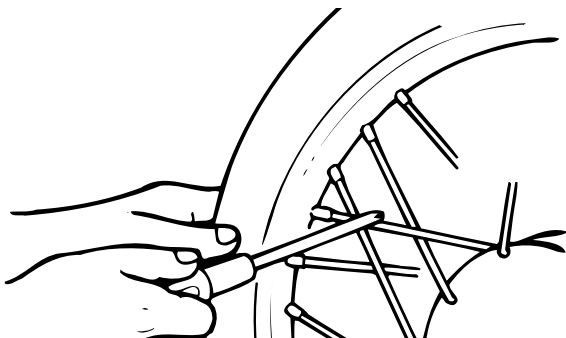
1. Check:
 - Front wheel axle
Roll the front wheel axle on a flat surface.
Bends → Replace.



⚠ WARNING

Do not attempt to straighten a bent wheel axle.

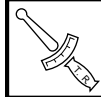
2. Check:
 - Tire(s)
 - Front wheel
Damage/wear → Replace.
Refer to “CHECKING THE TIRES” on page 3-36 and “CHECKING THE WHEELS” on page 3-37.
3. Check:
 - Spokes
Bend/damage → Replace.
Loose → Tighten.
Tap the spokes with a screwdriver.



TIP

A tight spoke will emit a clear, ringing tone; a loose spoke will sound flat.

4. Tighten:
 - Spokes
Refer to “CHECKING AND TIGHTENING THE SPOKES” on page 3-36.

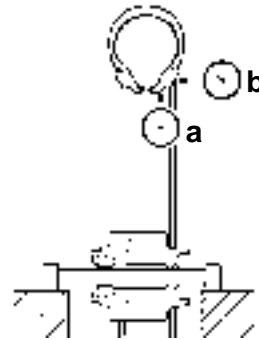


Spokes
2.5 Nm (0.25 m·kgf, 1.8 ft·lbf)

TIP

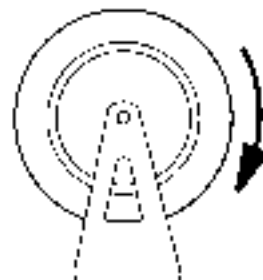
After tightening the spokes, measure the wheel runout.

5. Measure:
 - Wheel radial runout “a”
 - Wheel lateral runout “b”
Out of specification → Repair/replace.

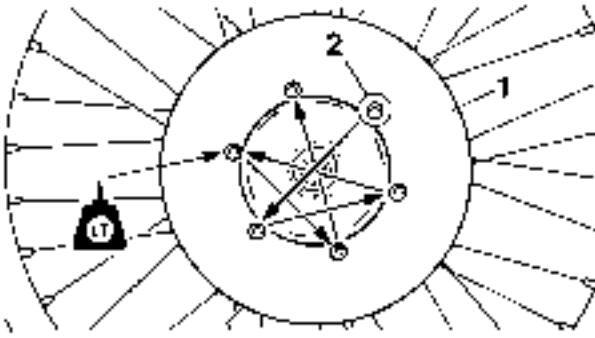


Radial wheel runout limit
2.0 mm (0.08 in)
Lateral wheel runout limit
2.0 mm (0.08 in)

6. Check:
 - Collars
Damage/wear → Replace.
7. Check:
 - Bearing
Front wheel turns roughly or is loose → Replace the wheel bearings.
 - Oil seals
Damage/wear → Replace.



FRONT WHEEL



3. Install:

- Collar "1"

TIP

Apply the lithium-soap-based grease on the oil seal lip.



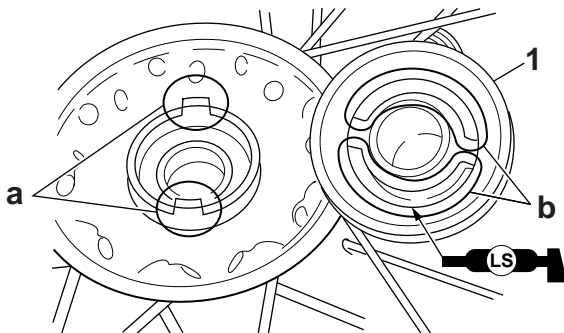
4. Install:

- Speed sensor "1"

TIP

Apply the lithium-soap-based grease on the oil seal lip of speed sensor.

Make sure the two projections "a" in the wheel hub are meshed with the two slots "b" in the speed sensor.



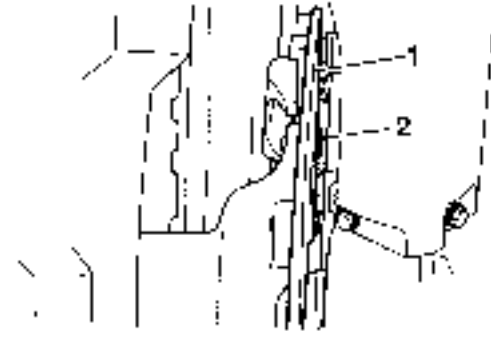
INSTALLING THE FRONT WHEEL

1. Install:

- Front wheel

TIP

Install the brake disc "1" between the brake pads "2" correctly.

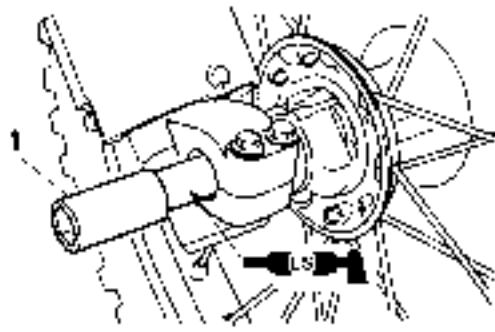


2. Install:

- Front wheel axle "1"

TIP

Apply the lithium-soap-based grease to the front wheel axle.



3. Tighten:

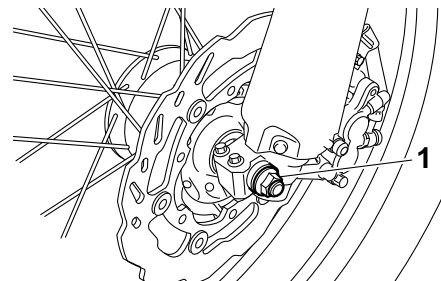
- Front wheel axle nut "1"



Front wheel axle nut
90 Nm (9.0 m·kgf, 65 ft·lbf)

NOTICE

Before tightening the front wheel axle nut, push down hard on the handlebar(s) several times and check if the front fork rebounds smoothly.



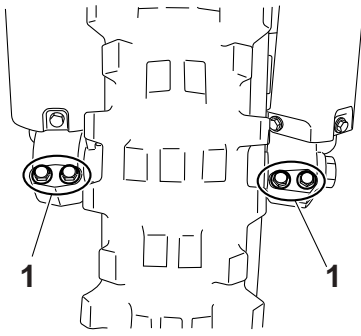
4. Tighten:

- Front wheel axle pinch bolt "1"



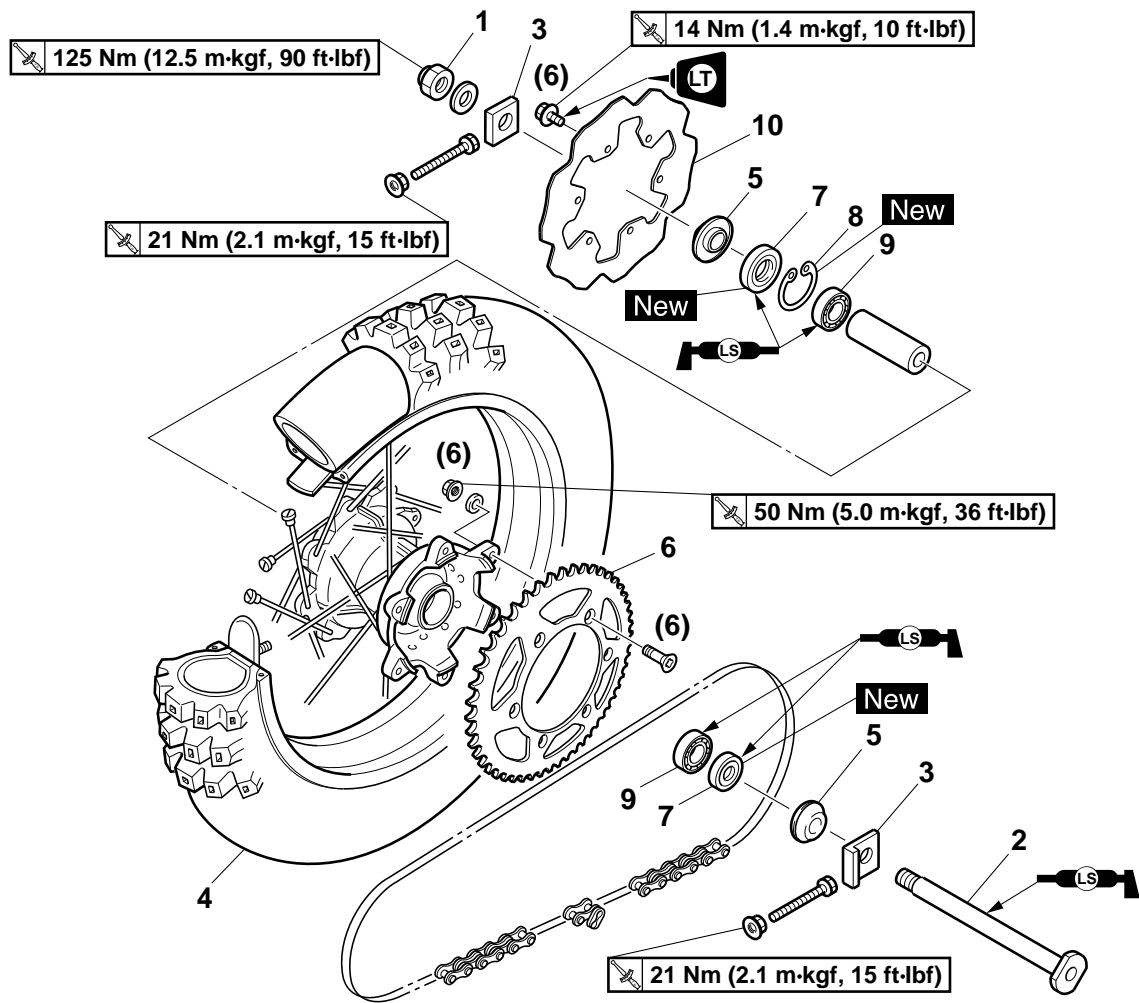
Front wheel axle pinch bolt
21 Nm (2.1 m·kgf, 15 ft·lbf)

FRONT WHEEL



REAR WHEEL

Removing the rear wheel



Order	Part name	Q'ty	Remarks
			Use a suitable stand to raise the rear wheel off the ground.
1	Nut (rear wheel axle)	1	
2	Rear wheel axle	1	
3	Drive chain puller	2	
4	Rear wheel	1	
5	Collars	2	
6	Rear wheel sprocket	1	
7	Oil seals	2	
8	Circlip	1	
9	Bearing	3	
10	Brake disc	1	
			For installation, reverse the removal procedure.

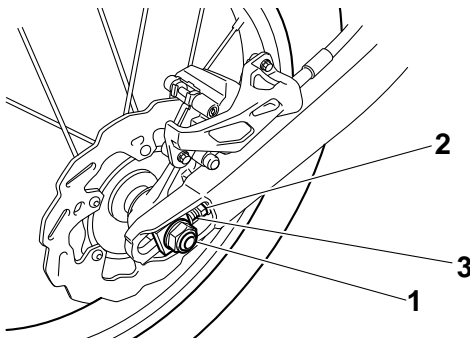
REMOVING THE REAR WHEEL

1. Use a suitable stand to raise the rear wheel off the ground.

WARNING

Securely support the vehicle so that there is no danger of it falling over.

2. Remove:
 - Rear wheel axle nut "1"
3. Loosen:
 - Locknut "2"
4. Tighten:
 - Adjusting bolt "3"



5. Remove:
 - Rear wheel axle
 - Rear wheel

TIP

- Push the rear wheel forward and remove the drive chain from the rear wheel sprocket.
- Do not depress the brake pedal with the rear wheel removed.

CHECKING THE REAR WHEEL

1. Check:
 - Rear wheel axle
 - Rear wheel
 - Bearing
 - Oil seals

Refer to "CHECKING THE FRONT WHEEL" on page 5-5.
2. Check:
 - Tire(s)
 - Rear wheel

Damage/wear → Replace.
Refer to "CHECKING THE TIRES" on page 3-36 and "CHECKING THE WHEELS" on page 3-37.
3. Check:
 - Spokes

Refer to "CHECKING THE FRONT WHEEL" on page 5-5.

4. Measure:
 - Radial wheel runout
 - Lateral wheel runout

Refer to "CHECKING THE FRONT WHEEL" on page 5-5.



**Radial wheel runout limit
2.0 mm (0.08 in)
Lateral wheel runout limit
2.0 mm (0.08 in)**

DISASSEMBLING THE REAR WHEEL

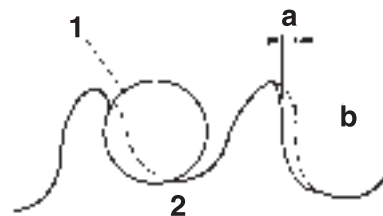
1. Remove:
 - Oil seals
 - Bearing

Refer to "DISASSEMBLING THE FRONT WHEEL" on page 5-6.

CHECKING AND REPLACING THE REAR WHEEL SPROCKET

1. Check:
 - Rear wheel sprocket

More than 1/4 tooth wear "a" → Replace the rear wheel sprocket and the drive sprocket as a set.
Bent tooth → Replace the rear wheel sprocket and the drive sprocket as a set.



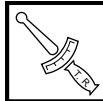
b. Correct

1. Drive chain roller
2. Rear wheel sprocket

2. Replace:
 - Rear wheel sprocket



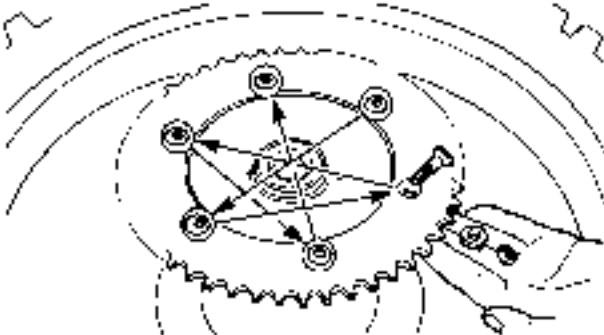
- a. Remove the self-locking nuts and the rear wheel sprocket.
- b. Clean the rear wheel drive hub with a clean cloth, especially the surfaces that contact the sprocket.
- c. Install the new rear wheel sprocket.



**Rear wheel sprocket self-locking nut
50 Nm (5.0 m·kgf, 36 ft·lbf)**

TIP

Tighten the self-locking nuts in stages and in a crisscross pattern.



ASSEMBLING THE REAR WHEEL

1. Install:

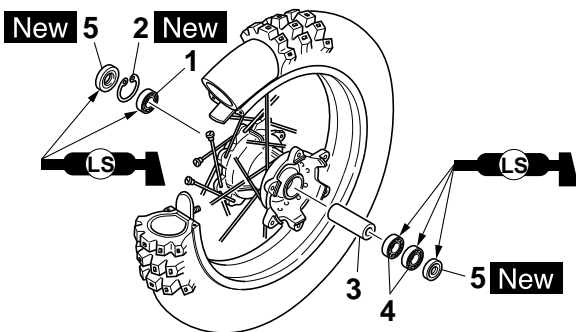
- Bearing (right side) "1"
- Circlip "2" **New**
- Spacer "3"
- Bearing (left side) "4"
- Oil seals "5" **New**

TIP

- Apply the lithium-soap-based grease to the bearing and the oil seal lip when installing.
- Install the bearing with seal facing outward.
- Right side of bearing shall be installed first.
- Install the oil seal with its manufacture's marks or numbers facing outward.

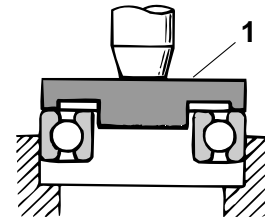
NOTICE

Install the bearing by pressing its outer race parallel.



TIP

Use a socket "1" that matches the diameter of the bearing outer race and that of the oil seal.



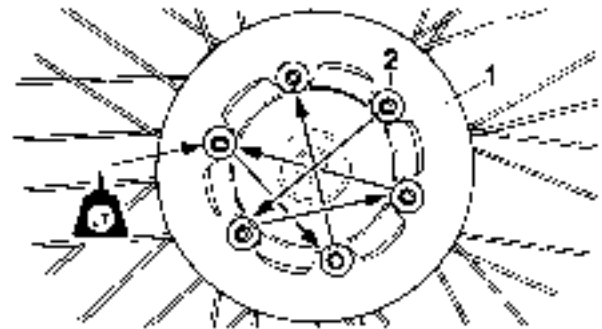
2. Install:

- Brake disc "1"
- Brake disc bolt "2"

	<p>Brake disc bolt 14 Nm (1.4 m-kgf, 10 ft-lbf) LOCTITE®</p>
---	---

TIP

Tighten the bolts in stages and in a crisscross pattern.

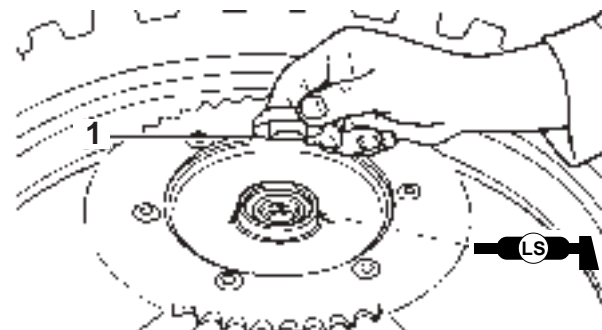


3. Install:

- Collar "1"

TIP

Apply the lithium-soap-based grease on the oil seal lip.



INSTALLING THE REAR WHEEL

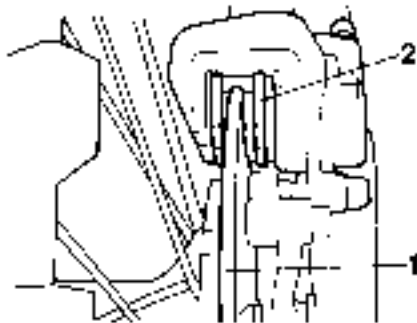
1. Install:

- Rear wheel

REAR WHEEL

TIP

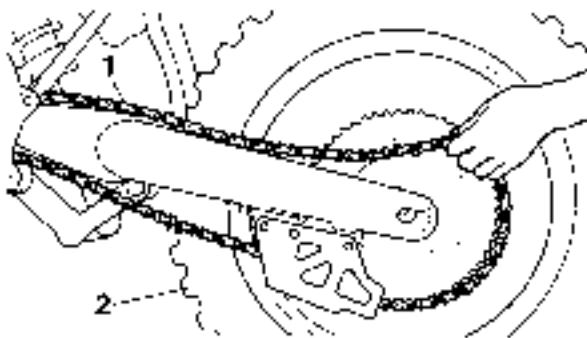
Install the brake disc "1" between the brake pads "2" correctly.



2. Install:
- Drive chain "1"

TIP

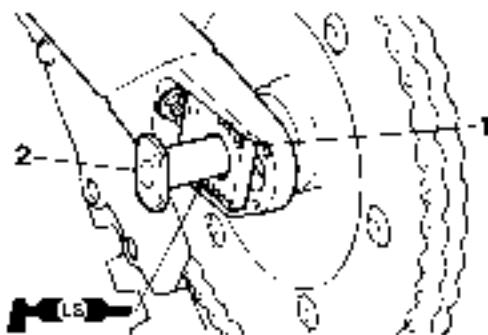
Push the rear wheel "2" forward and install the drive chain.



3. Install:
- Left drive chain puller "1"
 - Rear wheel axle "2"

TIP

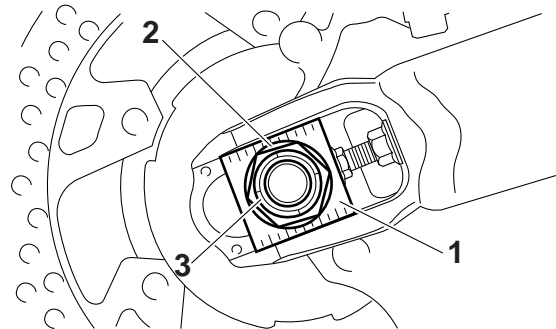
- Install the left drive chain puller, and insert the rear wheel axle from the left side.
- Apply the lithium-soap-based grease to the rear wheel axle.



4. Install:
- Right drive chain puller "1"
 - Washer "2"
 - Rear wheel axle nut "3"

TIP

Temporarily tighten the nut (rear wheel axle) at this point.

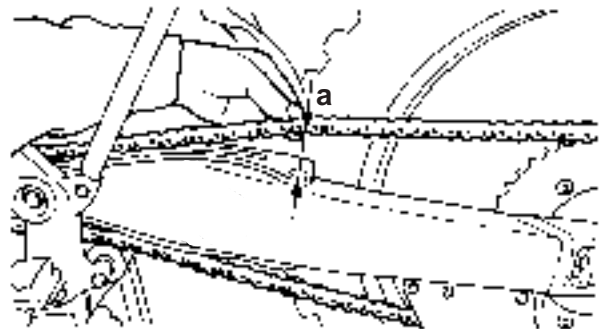


5. Adjust:
- Drive chain slack "a"



Drive chain slack (on a suitable stand)
50.0–60.0 mm (1.97–2.36 in)

Refer to "ADJUSTING THE DRIVE CHAIN SLACK" on page 3-31.



6. Tighten:
- Rear wheel axle nut "1"

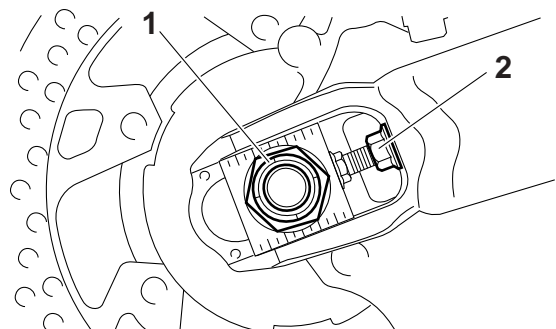


Wheel axle nut
125 Nm (12.5 m-kgf, 90 ft-lbf)

- Locknut "2"

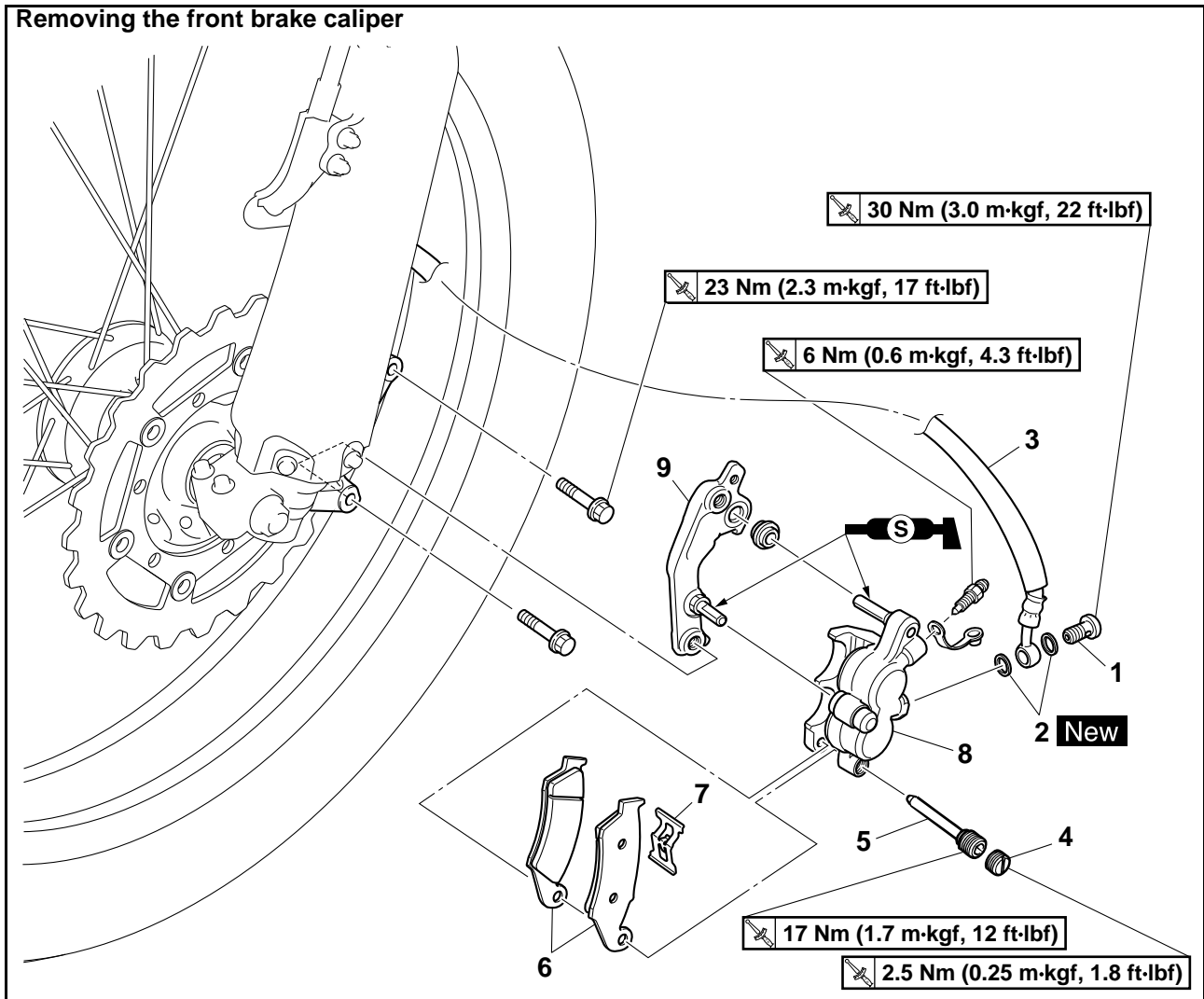


Locknut
21 Nm (2.1 m-kgf, 15 ft-lbf)



FRONT BRAKE

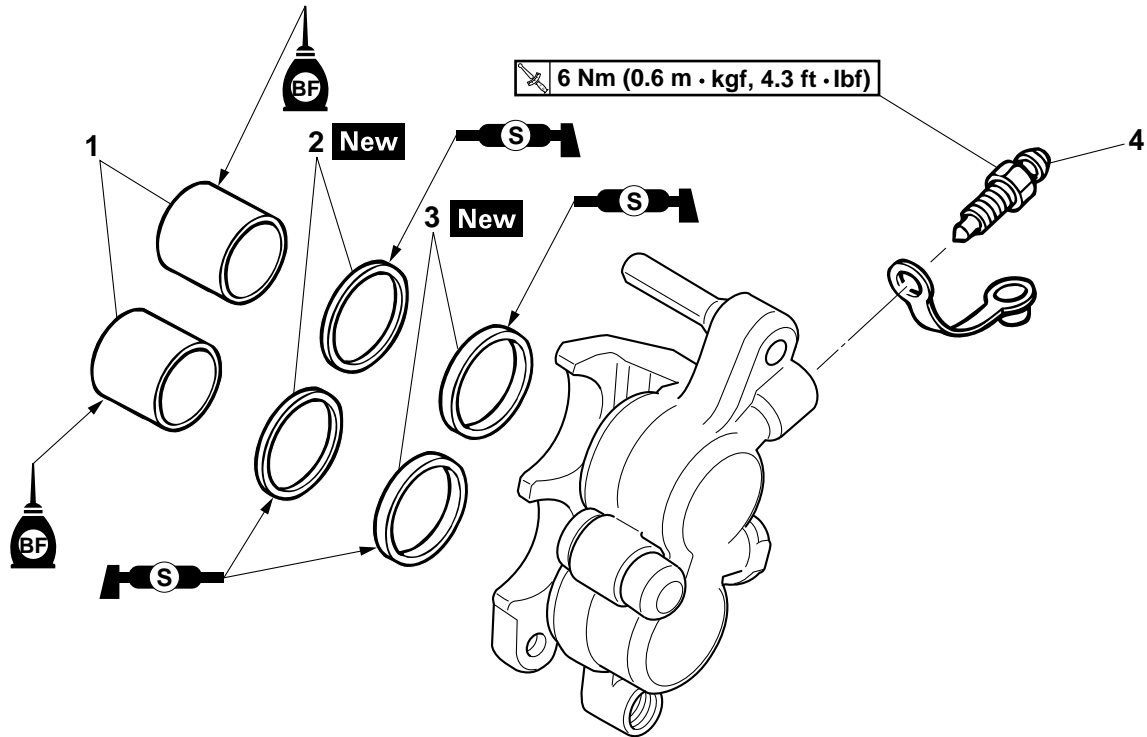
Removing the front brake caliper



Order	Part name	Q'ty	Remarks
	Brake fluid		Drain. Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.
1	Union bolt	1	
2	Copper washers	2	
3	Front brake hose	1	
4	Brake pad pin plug	1	
5	Brake pad pin	1	
6	Brake pads	2	
7	Brake pad spring	1	
8	Front brake caliper assembly	1	
9	Front brake caliper bracket	1	
			For installation, reverse the removal procedure.

FRONT BRAKE

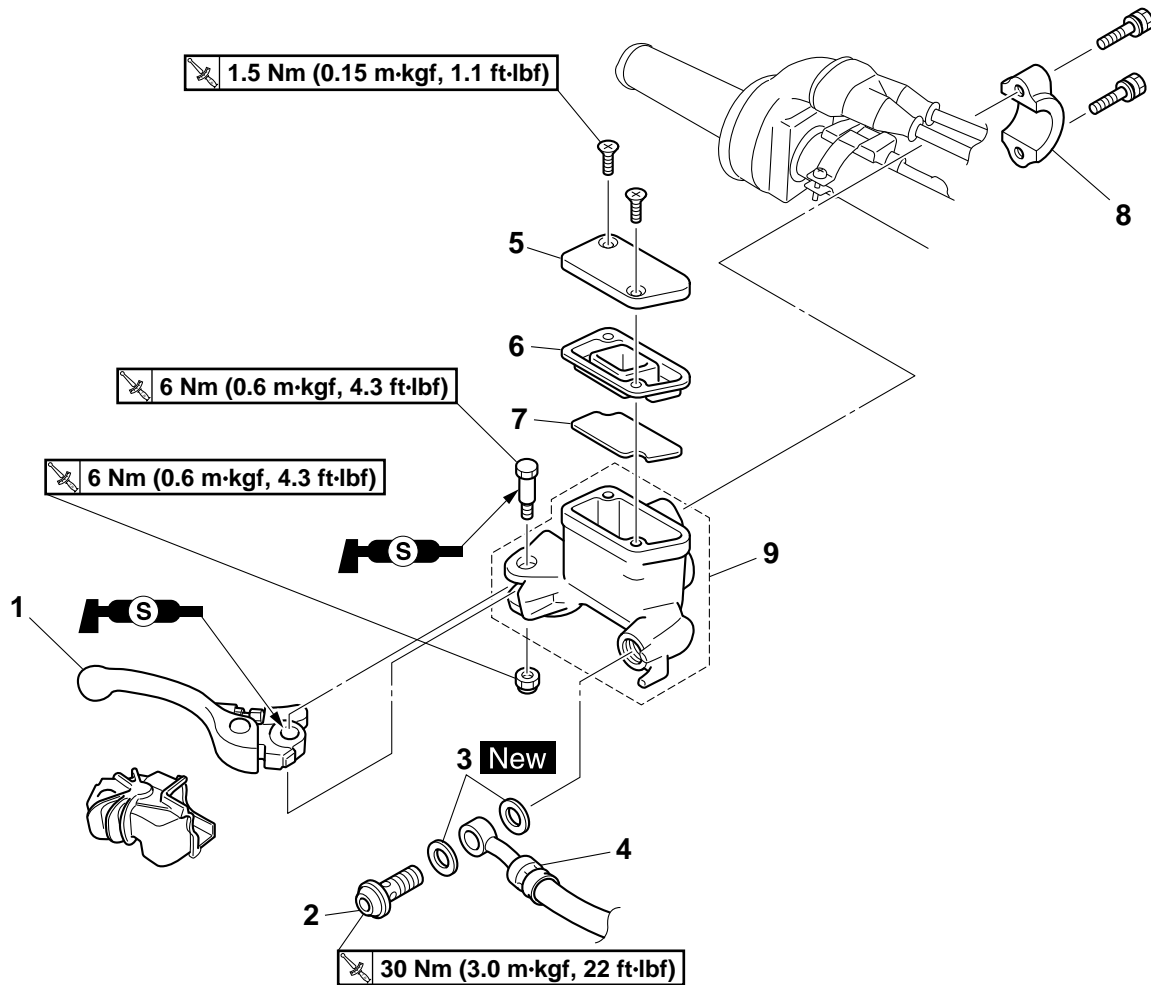
Disassembling the front brake caliper



Order	Part name	Q'ty	Remarks
1	Brake caliper piston	2	
2	Brake caliper piston dust seal	2	
3	Brake caliper piston seal	2	
4	Bleed screw	1	
			For assembly, reverse the disassemble procedure.

FRONT BRAKE

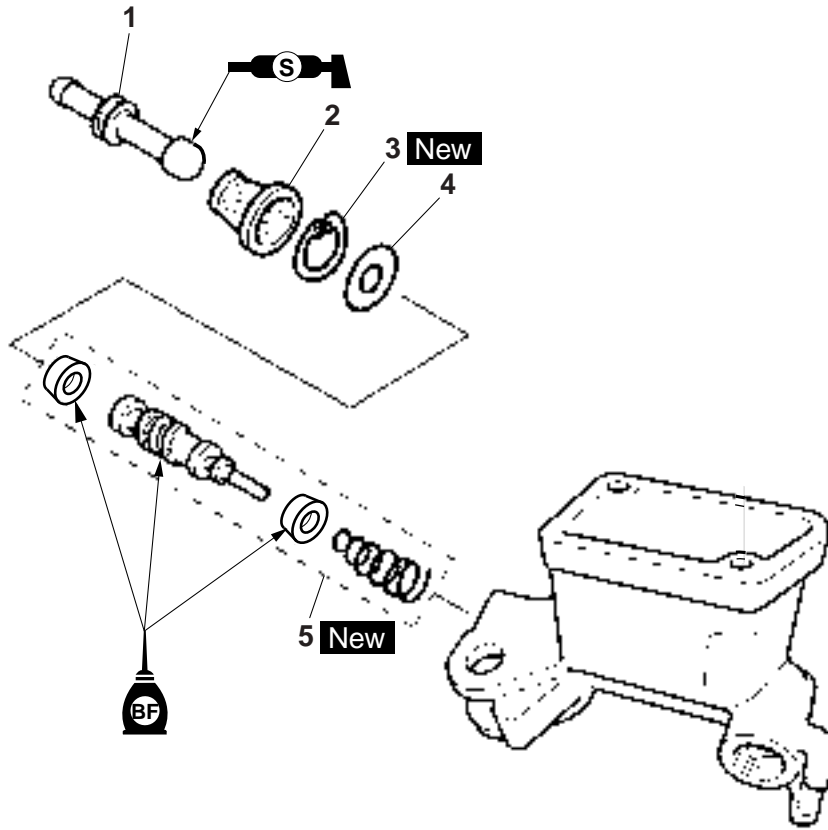
Removing the front brake master cylinder



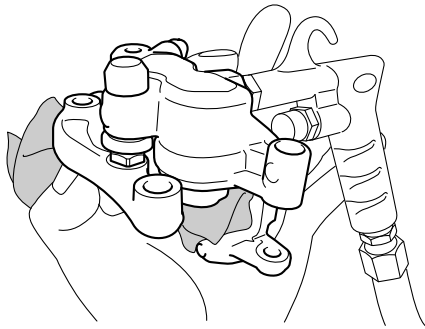
Order	Part name	Q'ty	Remarks
	Brake fluid		Drain. Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.
1	Brake lever	1	
2	Union bolt	1	
3	Copper washers	2	
4	Front brake hose	1	
5	Brake master cylinder reservoir cap	1	
6	Brake master cylinder reservoir diaphragm	1	
7	Front brake master cylinder float	1	
8	Front brake master cylinder holder	1	
9	Front brake master cylinder	1	
			For installation, reverse the removal procedure.

FRONT BRAKE

Disassembling the front brake master cylinder



Order	Part name	Q'ty	Remarks
1	Push rod	1	
2	Dust boot	1	
3	Circlip	1	
4	Washer	1	
5	Brake master cylinder kit	1	
			For assembly, reverse the disassemble procedure.



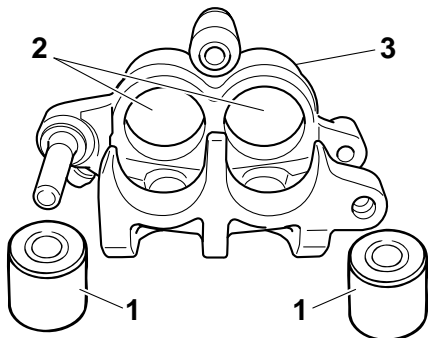
- b. Remove the brake caliper piston dust seal and the brake caliper piston seal.



CHECKING THE FRONT BRAKE CALIPER

1. Check:

- Brake caliper piston "1"
Rust/scratches/wear → Replace the brake caliper piston.
- Brake caliper cylinder "2"
Scratches/wear → Replace the brake caliper assembly.
- Brake caliper body "3"
Cracks/damage → Replace the brake caliper assembly.
- Brake fluid delivery passages (brake caliper body)
Obstruction → Blow out with compressed air.



⚠ WARNING

When the brake caliper is disassembled, replace the brake caliper piston seal and the brake caliper piston dust seal with new ones.

2. Check:

- Brake caliper bracket
Crack/damage → Replace.

ASSEMBLING THE FRONT BRAKE CALIPER

⚠ WARNING

- Before installation, clean and lubricate the internal parts. Use new brake fluid for cleaning and lubricating.
- Never use solvents on internal brake components as they will cause the piston seals to swell and distort.
- When the brake caliper is disassembled, replace the brake caliper piston seal and the brake caliper piston dust seal with new ones.



Specified brake fluid
DOT 4

INSTALLING THE BRAKE CALIPER PISTON

1. Clean:

- Brake caliper
- Brake caliper piston seal
- Brake caliper piston dust seal
- Brake caliper piston
Use brake fluid for cleaning.

2. Install:

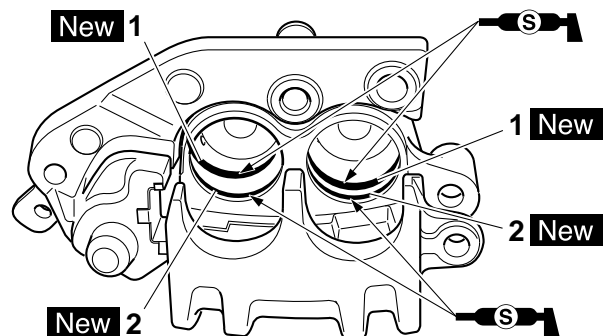
- Brake caliper piston seals "1" **New**
- Brake caliper piston dust seal "2" **New**

⚠ WARNING

Always use new brake caliper piston seal and brake caliper piston dust seal.

TIP

- Apply the silicone grease on the brake caliper piston seal and brake caliper piston dust seal.
- Fit the brake caliper piston seal and the brake caliper piston dust seal into the grooves in the brake caliper correctly.



FRONT BRAKE

3. Install:

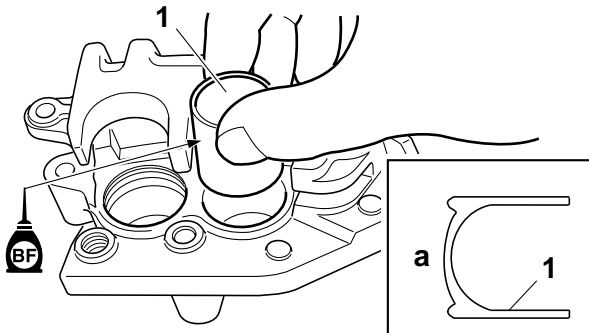
- Brake caliper piston "1"

TIP

Apply the brake fluid on the piston outer surface.

NOTICE

- Install the piston with its side "a" facing the brake caliper.
- Never force to insert.



INSTALLING THE FRONT BRAKE CALIPER

1. Install:

- Front brake caliper bracket
- Front brake caliper (temporarily)
- Copper washers **New**
- Brake hose
- Union bolt



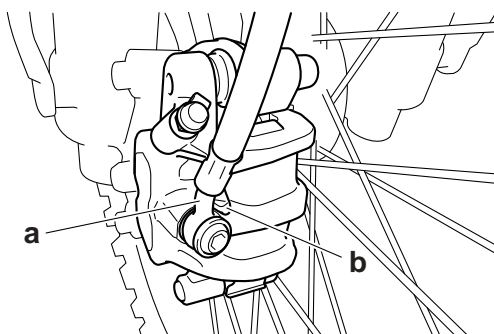
Front brake caliper bracket
23 Nm (2.3 m-kgf, 17 ft-lbf)
Brake hose union bolt
30 Nm (3.0 m-kgf, 22 ft-lbf)

WARNING

Proper brake hose routing is essential to insure safe vehicle operation.

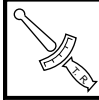
NOTICE

Make sure that the pipe portion "a" of the brake hose touches the projection "b" on the brake caliper.



2. Install:

- Front brake caliper
- Brake pad spring
- Brake pad
- Brake pad pin
- Brake hose holder

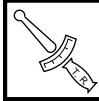


Brake pad pin
17 Nm (1.7 m-kgf, 12 ft-lbf)

Refer to "CHECKING THE FRONT BRAKE PADS" on page 3-27.

3. Tighten:

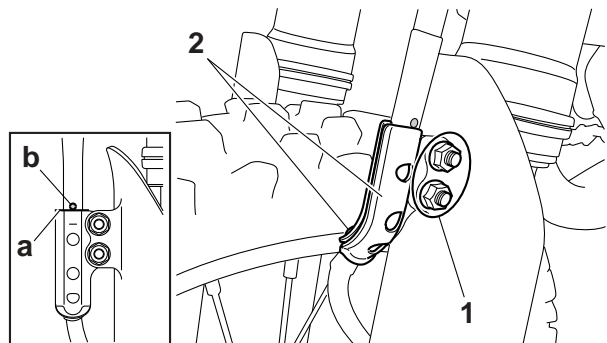
- Brake hose holder nut "1"



Brake hose holder nut
7 Nm (0.7 m-kgf, 5.1 ft-lbf)

TIP

Make sure that the brake hose holder "2" is installed with its upper end "a" aligned with the paint "b" on the brake hose.



4. Pour brake fluid to the brake master cylinder reservoir up to the specified level.



Specified brake fluid
DOT 4

WARNING

- Use only the designated brake fluid. Other brake fluids may cause the rubber seals to deteriorate, causing leakage and poor brake performance.
- Refill with the same type of brake fluid that is already in the system. Mixing brake fluids may result in a harmful chemical reaction, leading to poor brake performance.
- When refilling, be careful that water does not enter the brake fluid reservoir. Water will significantly lower the boiling point of the brake fluid and could cause vapor lock.

NOTICE

Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilled brake fluid immediately.

5. Bleed:

- Brake system
Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.

6. Check:

- Brake fluid level
The minimum level mark or below → Add.
Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-30.

7. Check:

- Brake lever free play
Refer to "ADJUSTING THE FRONT BRAKE" on page 3-26.
- Brake lever operation
A softy or spongy feeling → Bleed the brake system.
Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.

REMOVING THE FRONT BRAKE MASTER CYLINDER

TIP

Before removing the front brake master cylinder, drain the brake fluid from the entire brake system.

1. Remove:

- Union bolt
- Copper washers
- Brake hoses

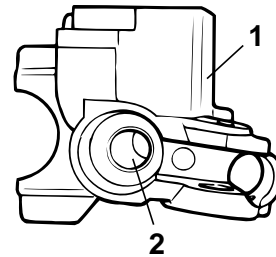
TIP

To drain any remaining brake fluid, place a container under the master cylinder and the end of the brake hose.

CHECKING THE FRONT BRAKE MASTER CYLINDER

1. Check:

- Brake master cylinder "1"
Damage/scratches/wear → Replace.
- Brake fluid delivery passages "2"
(brake master cylinder body)
Obstruction → Blow out with compressed air.



2. Check:

- Brake master cylinder kit
Damage/scratches/wear → Replace.

3. Check:

- Brake master cylinder reservoir cap

4. Check:

- Brake hoses
Cracks/damage/wear → Replace.

ASSEMBLING THE FRONT BRAKE MASTER CYLINDER

⚠ WARNING

- Before installation, all internal brake components should be cleaned and lubricated with clean or new brake fluid.
- Never use solvents on internal brake components.



**Specified brake fluid
DOT 4**

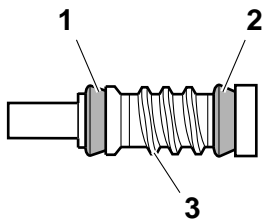
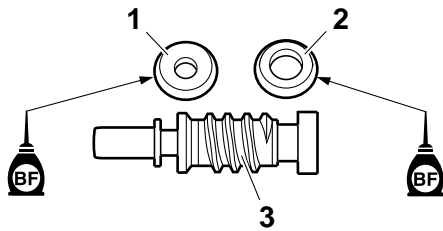
1. Wash the brake master cylinder and the brake master cylinder kit with brake fluid.

2. Install:

- Primary cylinder cup "1"
- Secondary cylinder cup "2"
Install to the brake master cylinder piston "3".

⚠ WARNING

Apply brake fluid to the cylinder cups and install them as shown. Wrong orientation in installation causes poor braking performance.



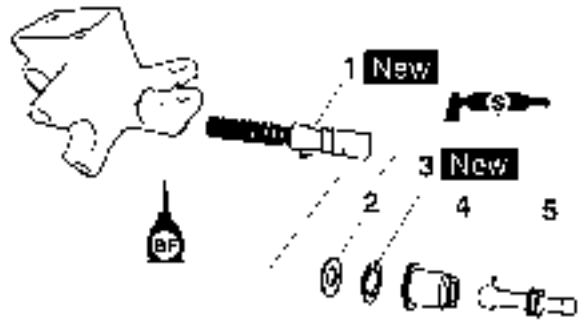
3. Install:
- Spring "1"
Install to the brake master cylinder piston "2".

TIP
Install the spring with a smaller inside diameter to the brake master cylinder piston.



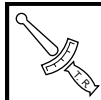
4. Install:
- Brake master cylinder kit "1" **New**
 - Washer "2"
 - Circlip "3" **New**
 - Dust boot "4"
 - Push rod "5"

- TIP**
- Before installation, apply brake fluid to the brake master cylinder kit.
 - Before installation, apply silicone grease to the push rod end.
 - Use circlip pliers to install the circlip.



INSTALLING THE FRONT BRAKE MASTER CYLINDER

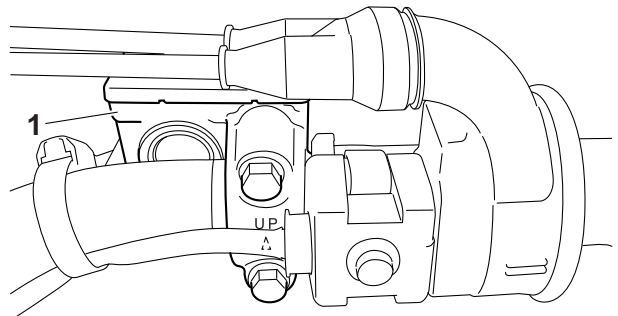
1. Install:
- Brake master cylinder "1"



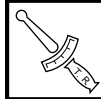
**Brake master cylinder holder bolt
9 Nm (0.9 m-kgf, 6.5 ft-lbf)**

TIP

- Install the front brake master cylinder holder with the "UP" mark facing up.
- First, tighten the upper bolt, then the lower bolt.



2. Install:
- Copper washers **New**
 - Brake hose
 - Union bolt



**Brake hose union bolt
30 Nm (3.0 m-kgf, 22 ft-lbf)**

! WARNING

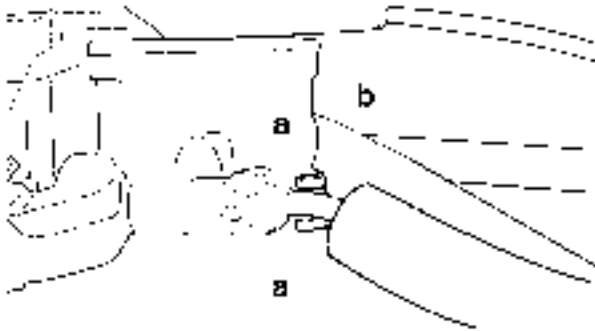
Proper brake hose routing is essential to insure safe vehicle operation.

NOTICE

During installation, bring the brake hose into contact with the brake master cylinder projection "a" and make its bent portion "b" face downward.

TIP

Turn the handlebar toward right and left to make sure that the brake hose does not touch other parts (e.g., wire harness, cables, leads). Adjust if necessary.



3. Pour brake fluid to the brake master cylinder reservoir up to the specified level.



**Specified brake fluid
DOT 4**

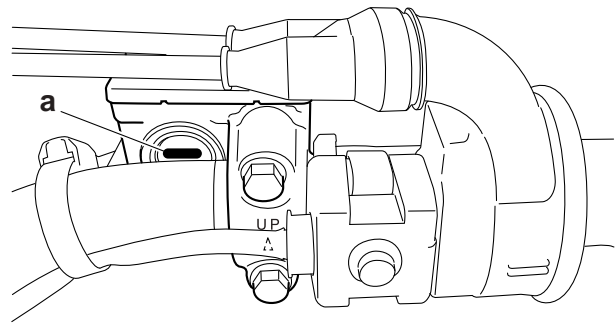
⚠ WARNING

- Use only the designated brake fluid. Other brake fluids may cause the rubber seals to deteriorate, causing leakage and poor brake performance.
- Refill with the same type of brake fluid that is already in the system. Mixing brake fluids may result in a harmful chemical reaction, leading to poor brake performance.
- When refilling, be careful that water does not enter the brake master cylinder reservoir. Water will significantly lower the boiling point of the brake fluid and could cause vapor lock.

NOTICE

Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilt brake fluid immediately.

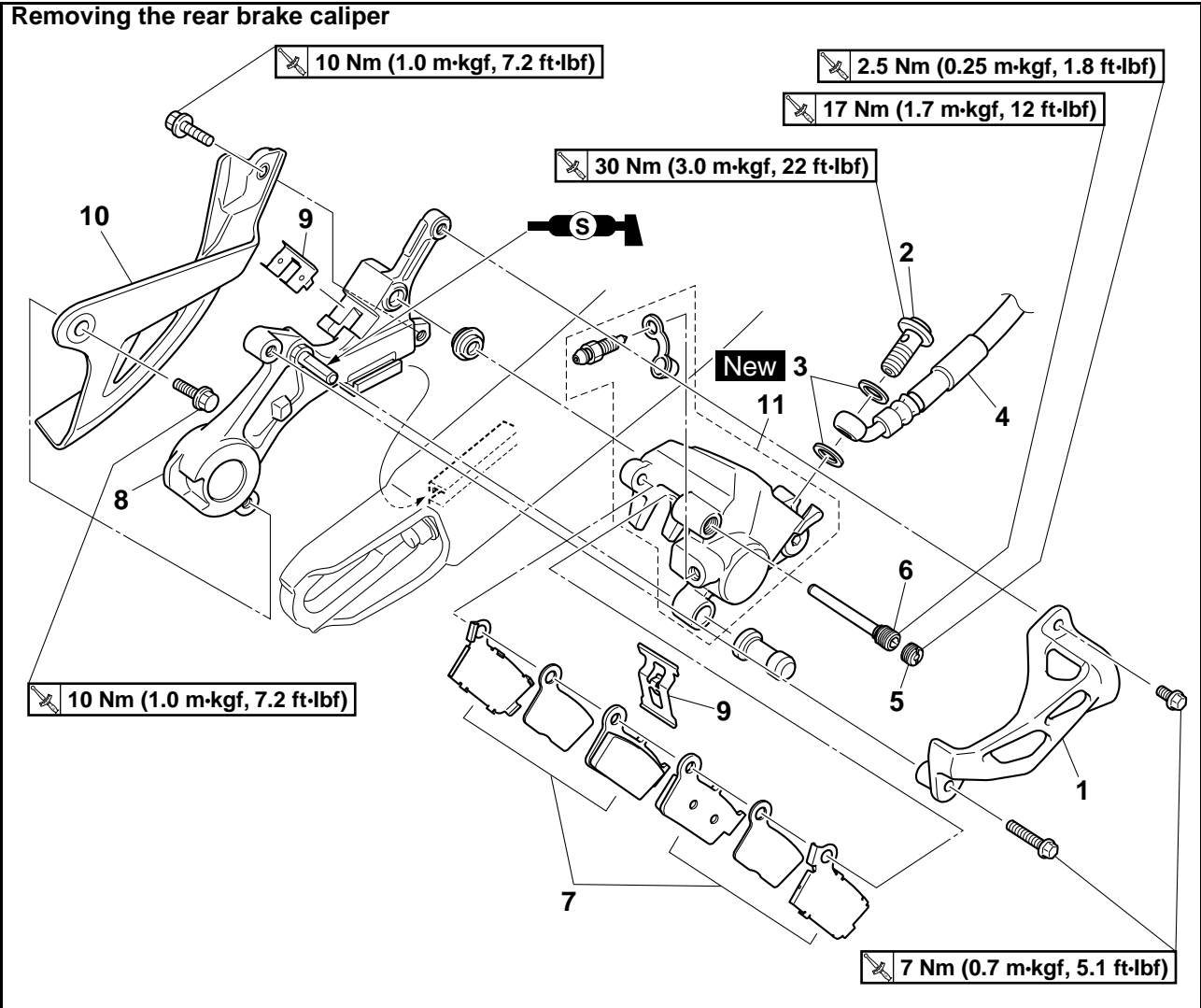
4. Bleed:
 - Brake system
Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.
5. Check:
 - Brake fluid level
The minimum level mark "a" or below → Add.
Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-30.



6. Check:

- Brake lever free play
Refer to "ADJUSTING THE FRONT BRAKE" on page 3-26.
- Brake lever operation
A softy or spongy feeling → Bleed the brake system.
Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.

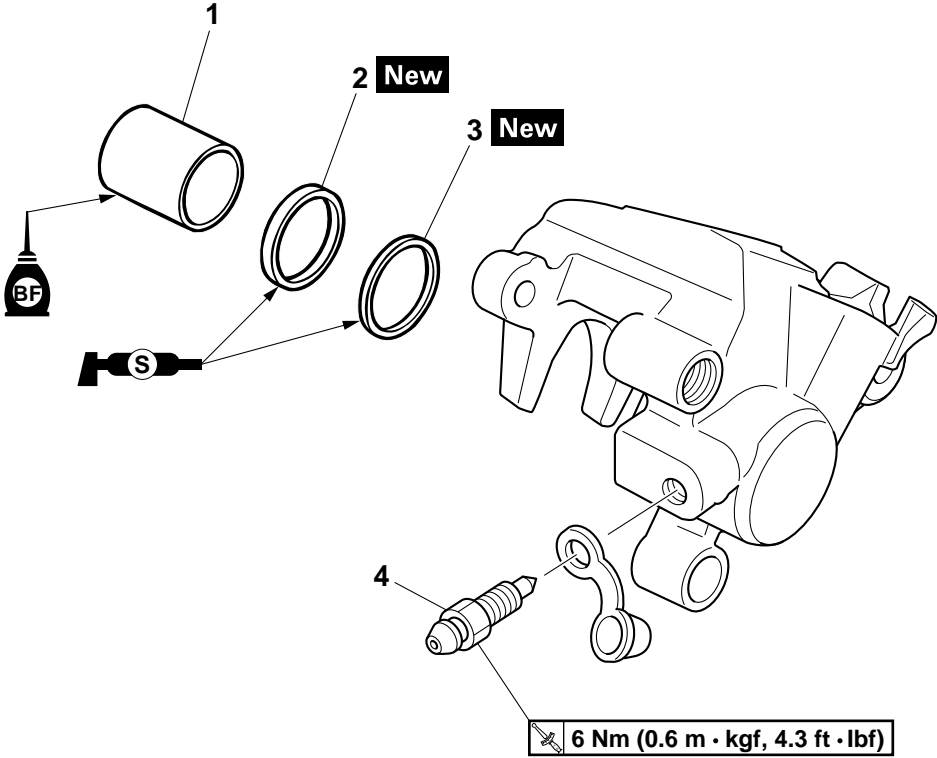
REAR BRAKE



Order	Part name	Q'ty	Remarks
	Brake fluid		Drain. Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.
1	Protector	1	
2	Union bolt	1	
3	Copper washers	2	
4	Rear brake hose	1	
5	Brake pad pin plug	1	
6	Brake pad pin	1	
7	Rear brake pad assembly	2	
8	Rear brake caliper bracket	1	
9	Brake pad springs	2	
10	Rear brake disc cover	1	
11	Rear brake caliper assembly	1	
			For installation, reverse the removal procedure.

REAR BRAKE

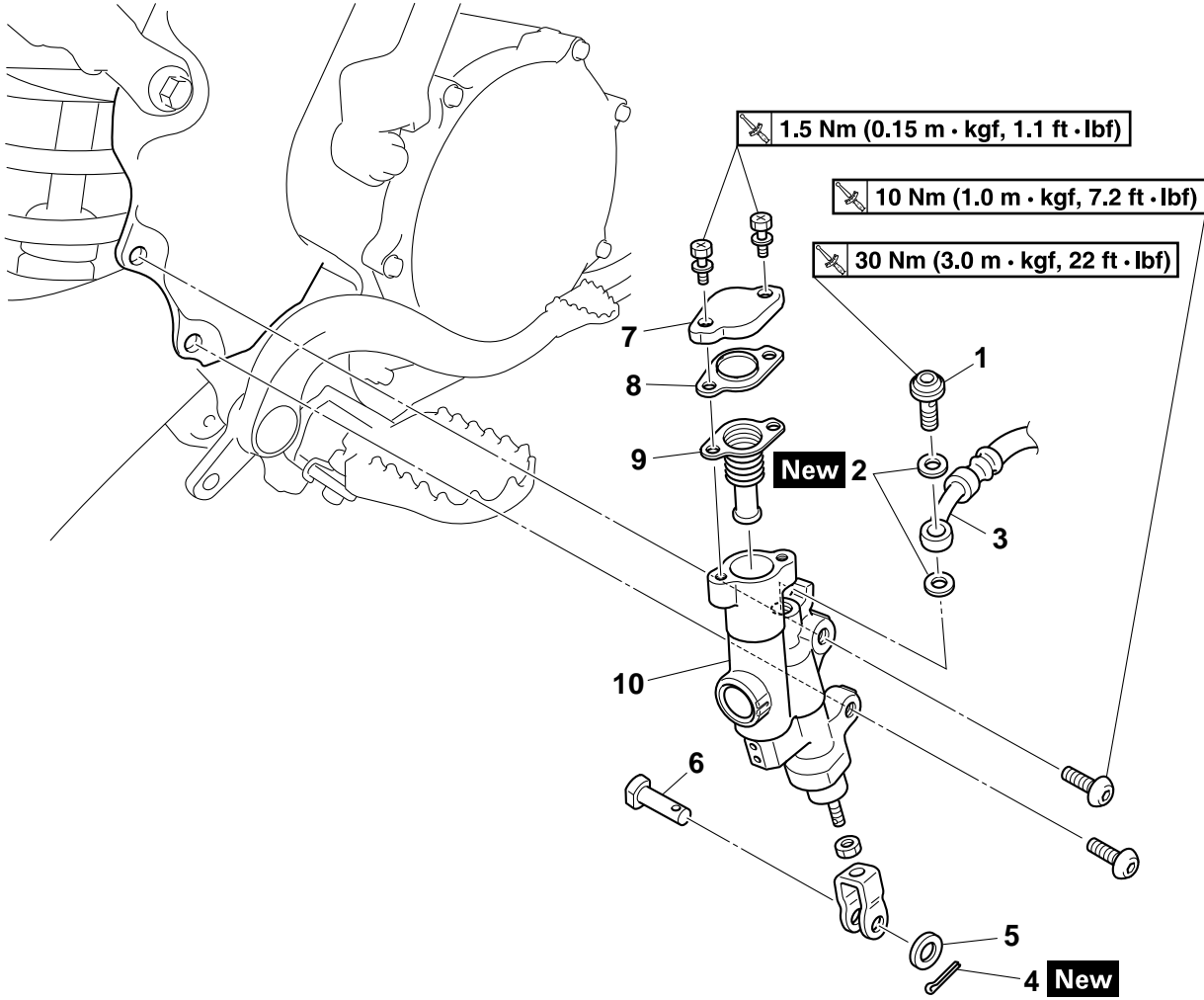
Disassembling the rear brake caliper



Order	Part name	Q'ty	Remarks
1	Brake caliper piston	1	
2	Brake caliper piston dust seal	1	
3	Brake caliper piston seal	1	
4	Bleed screw	1	
			For assembly, reverse the disassemble procedure.

REAR BRAKE

Removing the rear brake master cylinder



Order	Part name	Q'ty	Remarks
	Brake fluid		Drain. Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.
1	Union bolt	1	
2	Copper washers	2	
3	Brake hose	1	
4	Split pin	1	
5	Washer	1	
6	Pin	1	
7	Brake master cylinder reservoir cap	1	
8	Brake master cylinder reservoir diaphragm plate	1	
9	Brake master cylinder reservoir diaphragm	1	
10	Rear brake master cylinder	1	
			For installation, reverse the removal procedure.

INSTALLING THE BRAKE CALIPER PISTON

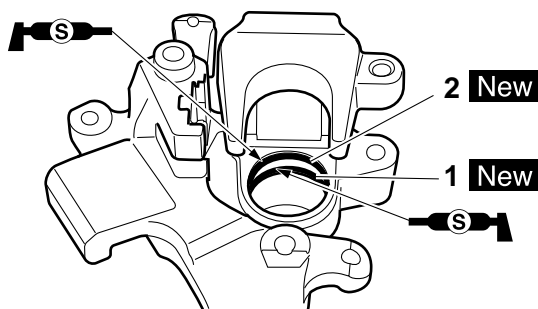
- Clean:
 - Brake caliper
 - Brake caliper piston seal
 - Brake caliper piston dust seal
 - Brake caliper piston
 Use brake fluid for cleaning.
- Install:
 - Brake caliper piston seals "1" **New**
 - Brake caliper piston dust seal "2" **New**

WARNING

Always use new brake caliper piston seal and brake caliper piston dust seal.

TIP

- Apply the silicone grease on the brake caliper piston seal and brake caliper piston dust seal.
- Fit the brake caliper piston seals and brake caliper piston dust seals onto the slot on brake caliper correctly.



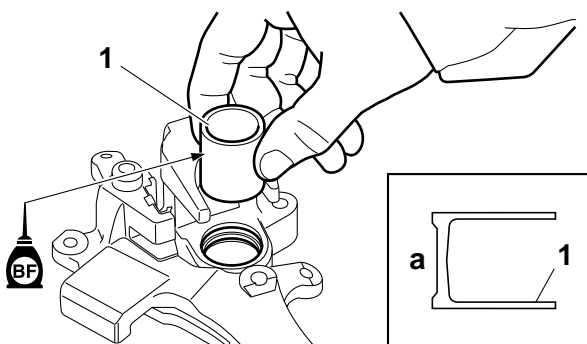
- Install:
 - Brake caliper piston "1"

TIP

Apply the brake fluid on the piston outer surface.

NOTICE

- Install the piston with its side "a" facing the brake caliper.
- Never force to insert.



INSTALLING THE REAR BRAKE CALIPER

- Install:
 - Rear brake caliper
 - Rear brake caliper bracket
- Install:
 - Rear wheel
 Refer to "REAR WHEEL" on page 5-9.
 - Copper washers **New**
 - Brake hose
 - Union bolt



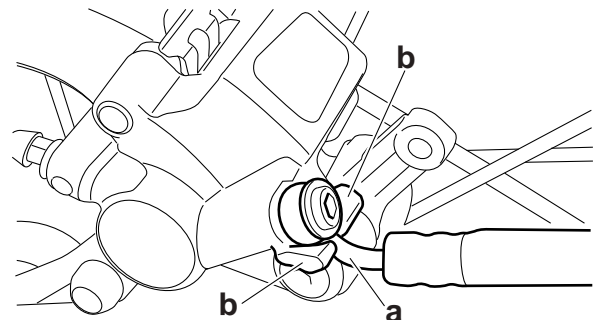
Brake hose union bolt
30 Nm (3.0 m-kgf, 22 ft-lbf)

WARNING

Proper brake hose routing is essential to insure safe vehicle operation.

NOTICE

Make sure that a bend in its pipe portion "a" is directed as shown and the brake hose touches the projection "b" on the brake caliper.



- Install:
 - Brake pad springs
 - Brake pads
 - Brake pad pin
 - Brake pad pin plug



Brake pad pin
17 Nm (1.7 m-kgf, 12 ft-lbf)
Brake pad pin plug
2.5 Nm (0.25 m-kgf, 1.8 ft-lbf)

Refer to "CHECKING THE REAR BRAKE PADS" on page 3-29.

- Pour brake fluid to the brake fluid reservoir up to the specified level.



Specified brake fluid
DOT 4

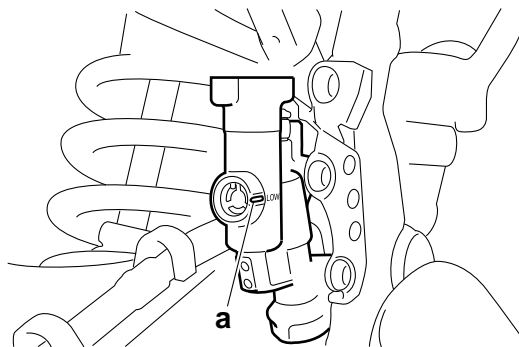
⚠ WARNING

- Use only the designated brake fluid. Other brake fluids may cause the rubber seals to deteriorate, causing leakage and poor brake performance.
- Refill with the same type of brake fluid that is already in the system. Mixing brake fluids may result in a harmful chemical reaction, leading to poor brake performance.
- When refilling, be careful that water does not enter the brake fluid reservoir. Water will significantly lower the boiling point of the brake fluid and could cause vapor lock.

NOTICE

Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilt brake fluid immediately.

5. Bleed:
 - Brake system
Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.
6. Check:
 - Brake fluid level
The minimum level mark "a" or below → Add.
Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-30.



7. Check:
 - Brake pedal operation
A softy or spongy feeling → Bleed the brake system.
Refer to "BLEEDING THE BRAKE SYSTEM" on page 3-25.

REMOVING THE REAR BRAKE MASTER CYLINDER

TIP

Before removing the rear brake master cylinder, drain the brake fluid from the entire brake system.

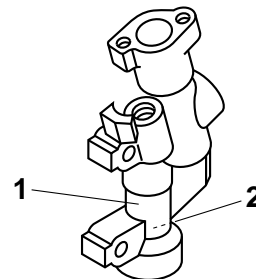
1. Remove:
 - Union bolt
 - Copper washers
 - Brake hose

TIP

To drain any remaining brake fluid, place a container under the master cylinder and the end of the brake hose.

CHECKING THE REAR BRAKE MASTER CYLINDER

1. Check:
 - Brake master cylinder "1"
Damage/scratches/wear → Replace.
 - Brake fluid delivery passages "2"
(brake master cylinder body)
Obstruction → Blow out with compressed air.



2. Check:
 - Brake master cylinder kit
Damage/wear → Replace.
3. Check:
 - Master cylinder reservoir cap
Crack/damage → Replace.
 - Brake master cylinder reservoir diaphragm holder
 - Brake master cylinder reservoir diaphragm
Crack/damage → Replace.
4. Check:
 - Brake hoses
Cracks/damage/wear → Replace.

ASSEMBLING THE REAR BRAKE MASTER CYLINDER

⚠ WARNING

- Before installation, all internal brake components should be cleaned and lubricated with clean or new brake fluid.
- Never use solvents on internal brake components.

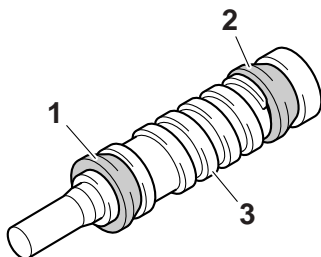
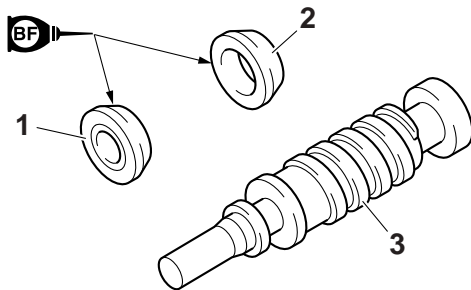


**Specified brake fluid
DOT 4**

1. Wash the brake master cylinder and the brake master cylinder kit with brake fluid.
2. Install:
 - Primary cylinder cup "1"
 - Secondary cylinder cup "2"
 Install to the brake master cylinder piston "3".

⚠ WARNING

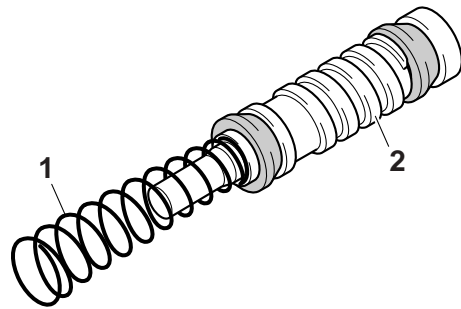
Apply brake fluid to the cylinder cups and install them as shown. Wrong orientation in installation causes poor braking performance.



3. Install:
 - Spring "1"
 Install to the brake master cylinder piston "2".

TIP

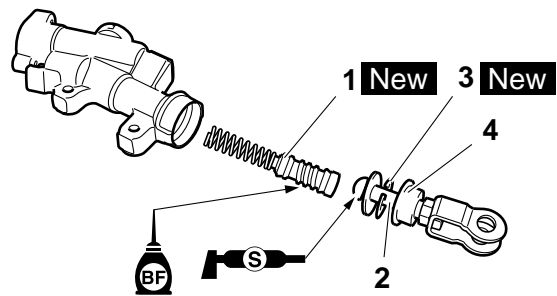
Install the spring with a smaller inside diameter to the brake master cylinder piston.



4. Install:
 - Master cylinder kit "1" **New**
 - Push rod "2"
 - Circlip "3" **New**
 - Dust boot "4"

TIP

- Before installation, apply brake fluid to the brake master cylinder kit.
- Before installation, apply silicone grease to the push rod end.
- Use circlip pliers to install the circlip.



INSTALLING THE REAR BRAKE MASTER CYLINDER

1. Install:
 - Copper washers **New**
 - Brake hose
 - Union bolt



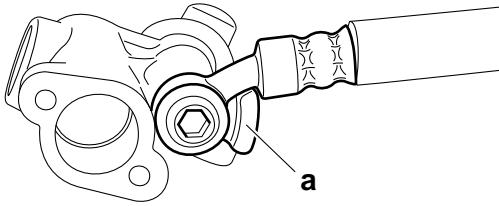
**Brake hose union bolt
30 Nm (3.0 m·kgf, 22 ft·lbf)**

⚠ WARNING

Proper brake hose routing is essential to insure safe vehicle operation.

NOTICE

Make sure that the pipe portion of the brake hose touches the projection "a" on the brake caliper.



2. Pour brake fluid to the brake fluid reservoir up to the specified level.



**Specified brake fluid
DOT 4**

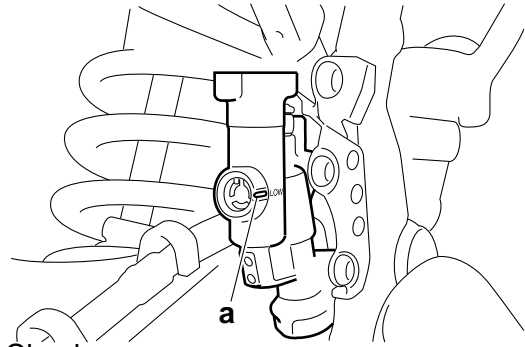
⚠ WARNING

- Use only the designated brake fluid. Other brake fluids may cause the rubber seals to deteriorate, causing leakage and poor brake performance.
- Refill with the same type of brake fluid that is already in the system. Mixing brake fluids may result in a harmful chemical reaction, leading to poor brake performance.
- When refilling, be careful that water does not enter the brake fluid reservoir. Water will significantly lower the boiling point of the brake fluid and could cause vapor lock.

NOTICE

Brake fluid may damage painted surfaces and plastic parts. Therefore, always clean up any spilt brake fluid immediately.

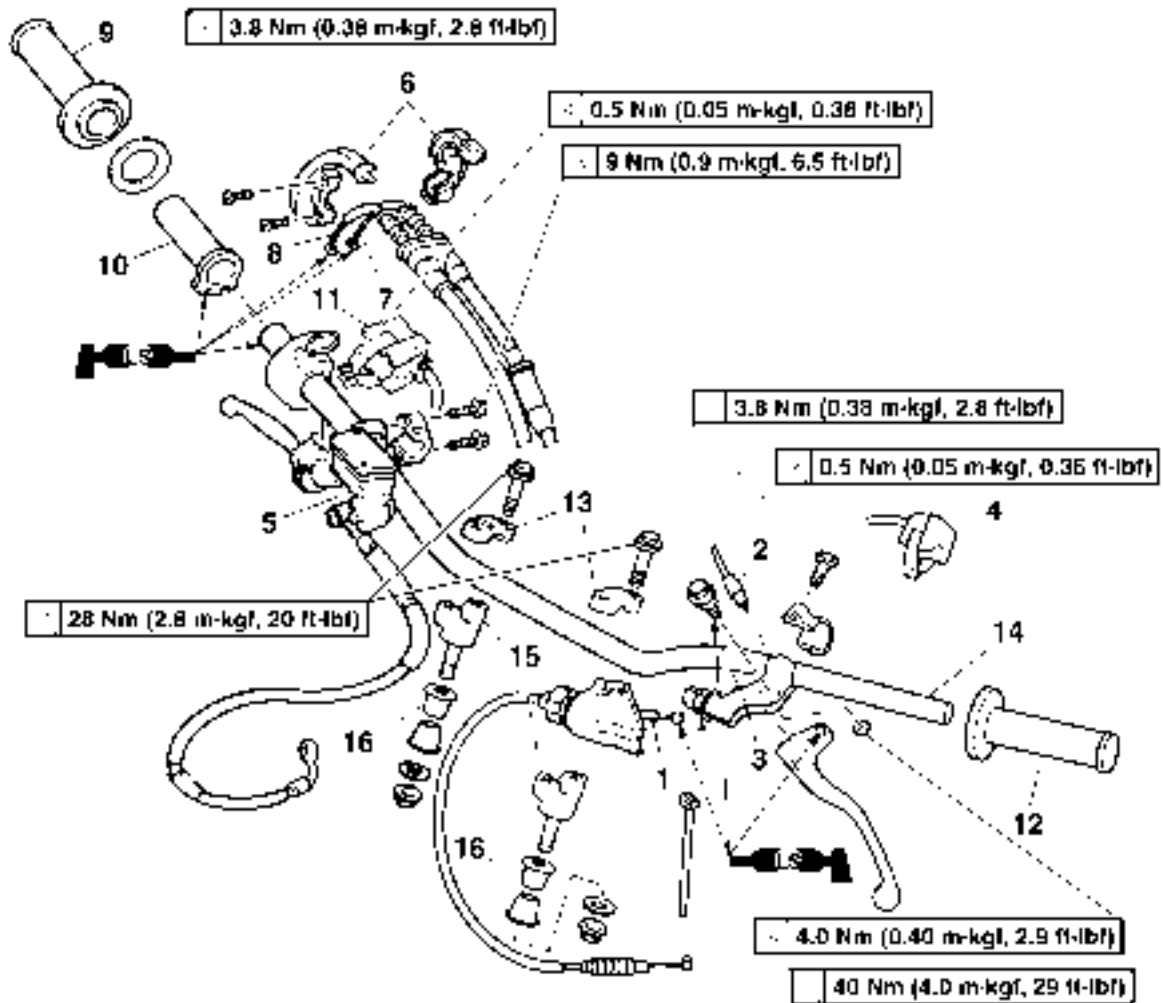
3. Bleed:
 - Brake system
Refer to “BLEEDING THE BRAKE SYSTEM” on page 3-25.
4. Check:
 - Brake fluid level
The minimum level mark “a” or below → Add.
Refer to “CHECKING THE BRAKE FLUID LEVEL” on page 3-30.



5. Check:
 - Brake pedal operation
A softy or spongy feeling → Bleed the brake system.
Refer to “BLEEDING THE BRAKE SYSTEM” on page 3-25.

HANDLEBAR

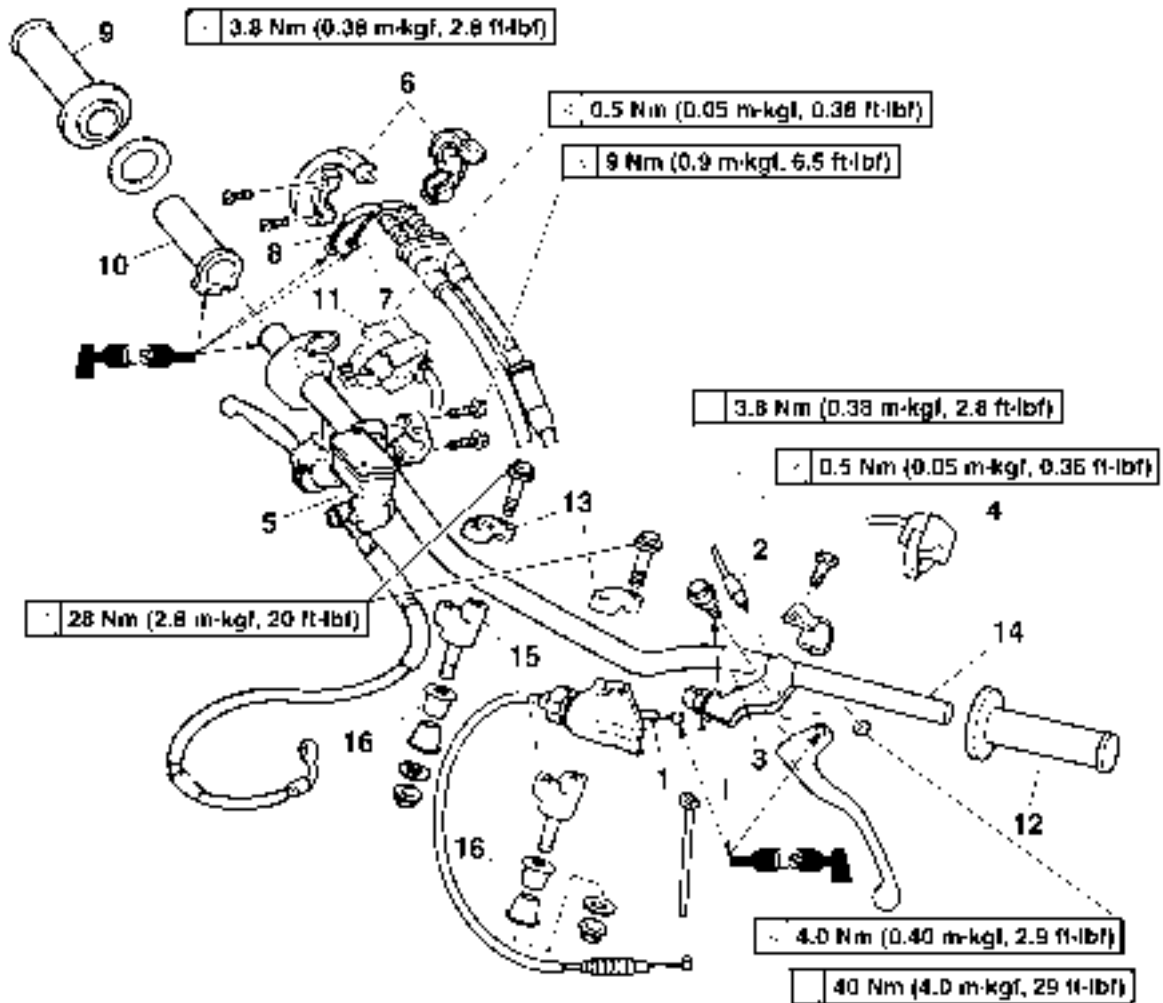
Removing the handlebar



Order	Part name	Q'ty	Remarks
1	Clutch cable	1	Disconnect.
2	Clutch switch	1	
3	Clutch lever holder	1	
4	Engine stop switch	1	
5	Brake master cylinder	1	
6	Throttle cable cap	1	
7	Throttle cable (pull)	1	Disconnect.
8	Throttle cable (return)	1	Disconnect.
9	Right grip	1	
10	Tube guide	1	
11	Start switch	1	
12	Left grip	1	
13	Upper handlebar holder	2	
14	Handlebar	1	

HANDLEBAR

Removing the handlebar



Order	Part name	Q'ty	Remarks
15	Lower handlebar holder	2	
16	Damper	4	
			For installation, reverse the removal procedure.

REMOVING THE HANDLEBAR

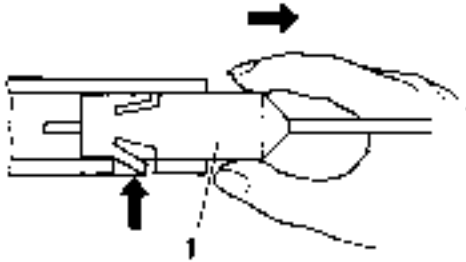
1. Stand the vehicle on a level surface.

⚠ WARNING

Securely support the vehicle so that there is no danger of it falling over.

2. Remove:

- Clutch switch "1"



TIP

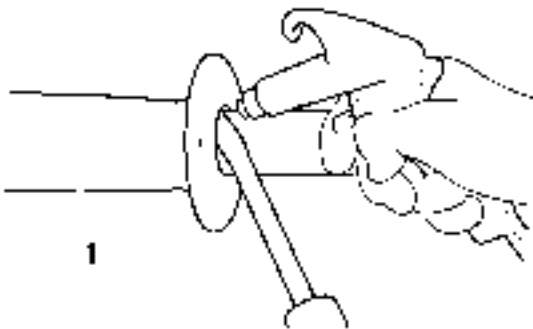
Press the projection, and remove it from the clutch lever assembly.

3. Remove:

- Handlebar grip "1"

TIP

Blow compressed air between the left handlebar and the handlebar grip, and gradually push the grip off the handlebar.

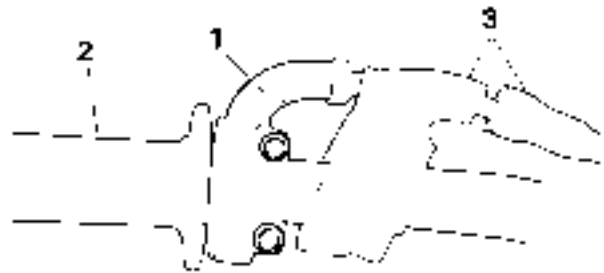


4. Remove:

- Throttle cable housings "1"
- Throttle grip "2"

TIP

While removing the throttle cable housing, pull back the rubber cover "3".



CHECKING THE HANDLEBAR

1. Check:

- Handlebar
- Bends/cracks/damage → Replace.

⚠ WARNING

Do not attempt to straighten a bent handlebar as this may dangerously weaken it.

INSTALLING THE HANDLEBAR

1. Stand the vehicle upright on a level surface.

⚠ WARNING

Securely support the vehicle so that there is no danger of it falling over.

2. Install:

- Damper "1"
- Lower handlebar holders "2" (temporarily)
- Handlebar "3"
- Upper handlebar holders "4"



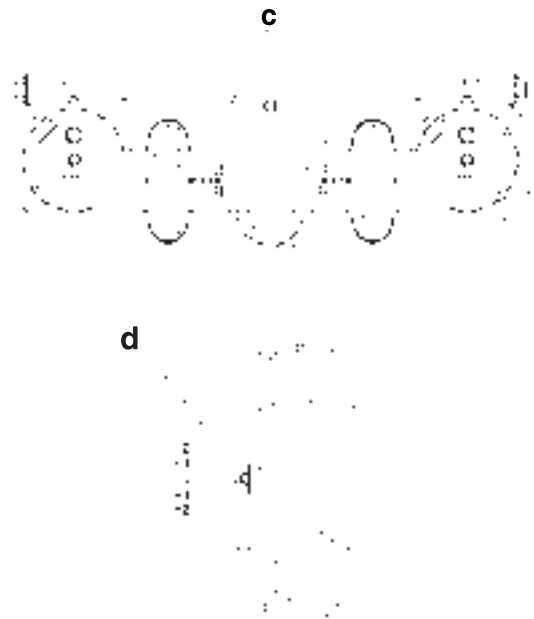
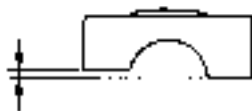
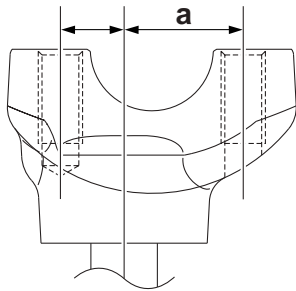
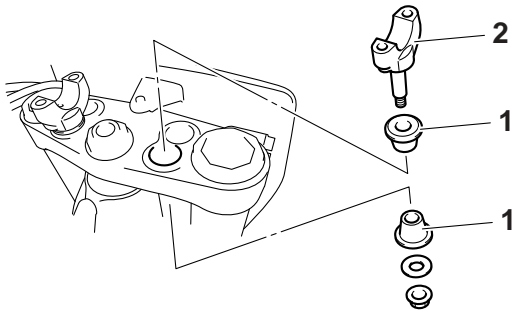
**Upper handlebar holder bolt
28 Nm (2.8 m·kgf, 20 ft·lbf)**

TIP

- Install the lower handlebar holders with them side having the greater distance "a" from the mounting bolt center facing forward.
- Installing the lower handlebar holders in the reverse direction allow the front-to-rear offset amount of the handlebar position to be changed.
- The upper handlebar holders should be installed with the punch marks "b" facing forward.
- When installing the handlebar, make sure that right and left marks "c" are in place identically on both sides.
- Install the handlebar so that the projection "d" of the upper handlebar holders is positioned at the mark on the handlebar as shown.

NOTICE

- First, tighten the bolts on the front side of the upper handlebar holder, and then on the rear side.
- Turn the handlebar all the way to the left and right. If there is any contact with the fuel tank, adjust the handlebar position.



3. Tighten:
 - Lower handlebar holder nut



**Lower handlebar holder nut
40 Nm (4.0 m-kgf, 29 ft-lbf)**

4. Install:
 - Handlebar grip "1"

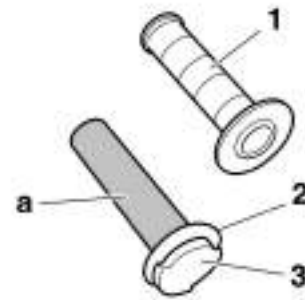
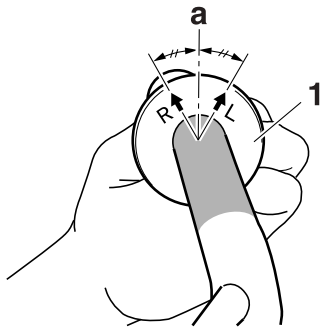
- a. Slightly coat the handlebar left end with a rubber adhesive.
- b. Install the handlebar grip on the handlebar by pressing the grip from the left side.
- c. Wipe off any excess adhesive with a clean cloth.

⚠ WARNING

Securely support the vehicle so that there is no danger of it falling over.

TIP

Install the handlebar grip to the handlebar so that the line "a" between the two arrow marks faces straight upward.



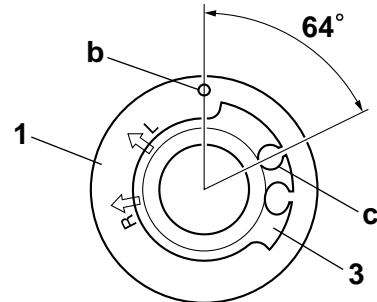
5. Install:

- Engine stop switch "1"
- Clutch lever "2"
- Clutch lever holder "3"
- Clamp "4"

	Engine stop switch screw
	0.5 Nm (0.05 m·kgf, 0.36 ft·lbf)
	Clutch lever holder bolt
	3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)

TIP

- The engine stop switch, the clutch lever, and the clutch lever holder should be installed according to the dimensions shown.
- Pass the engine stop switch lead through the middle of the clutch lever holder.

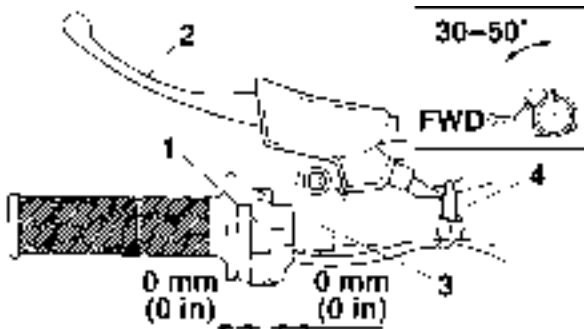


7. Install:

- Rubber cover "1"
- Throttle grip "2"

TIP

Apply the lithium-soap-based grease on the throttle grip sliding surface.

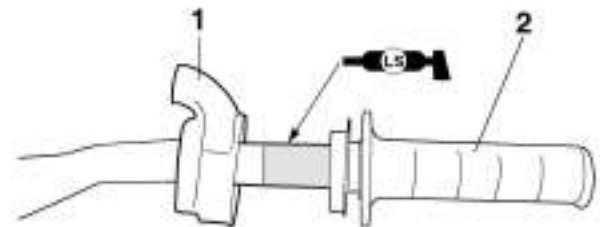


6. Install:

- Right grip "1"
 - Collar "2"
- Apply adhesive to the tube guide "3".

TIP

- Before applying the adhesive, wipe off grease or oil on the tube guide surface "a" with a lacquer thinner.
- Install the grip to the tube guide so that the grip match mark "b" and tube guide slot "c" form the angle as shown.



8. Install:

- Throttle cables "1"

TIP

Slightly coat the end of throttle cable and inside of throttle grip with lithium-soap-based grease. Then, mount the throttle grip onto the handlebar.



9. Install:

- Throttle cable housings “1”
- Screw (throttle cable housings) “2”



Screw (throttle cable housings)
3.8 Nm (0.38 m·kgf, 2.8 ft·lbf)

⚠ WARNING

After tightening the throttle cable housing screws, check that the throttle grip “3” moves smoothly. If it does not, retighten the screws for adjustment.



11. Install:

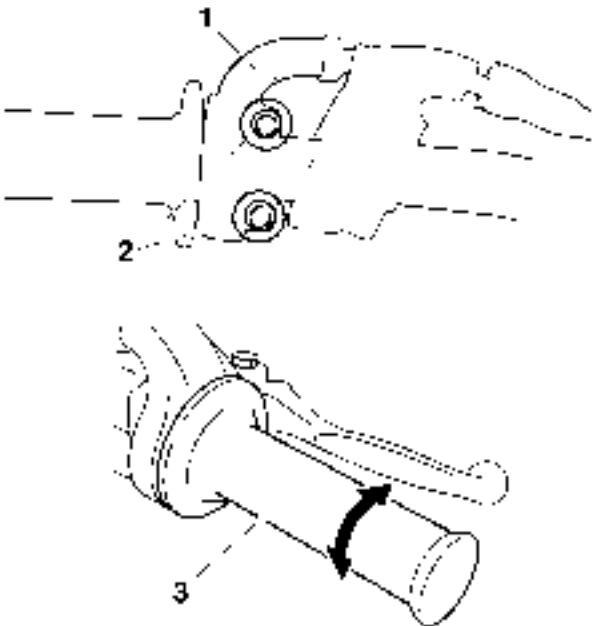
- Start switch “1”
- Front brake master cylinder assembly “2”
- Front brake master cylinder holder “3”
- Bolt (brake master cylinder holder) “4”
- Clamp “5”



Front brake master cylinder holder bolt
9 Nm (0.9 m·kgf, 6.5 ft·lbf)

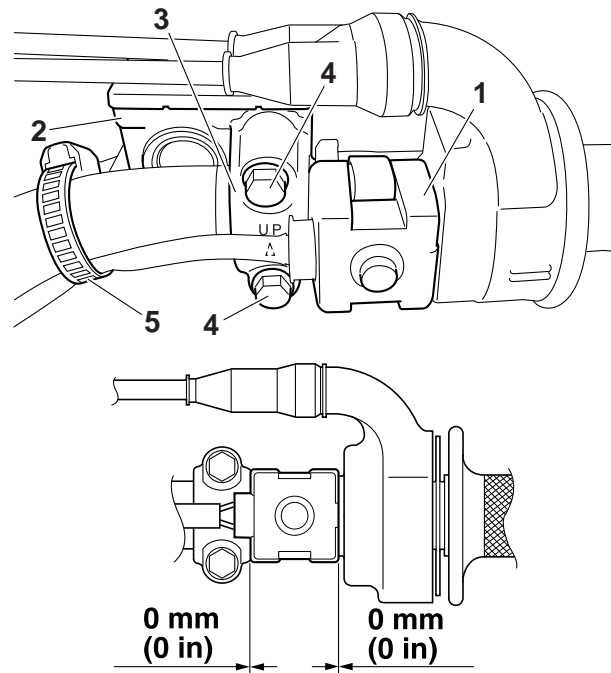
TIP

- Install the brake master cylinder holder with the “UP” mark facing up.
- Install in order for the top of the front brake master cylinder assembly to be level.
- First, tighten the upper bolt, then the lower bolt.



10. Install:

- Rubber cover “1”
- Cover (throttle cable housings) “2”

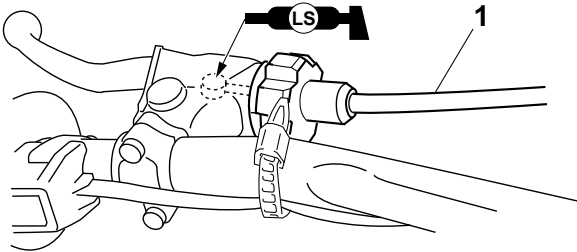


12.Install:

- Clutch cable "1"

TIP

Before installation, apply the lithium-soap-based grease to the clutch cable end.



13.Adjust:

- Clutch lever free play
Refer to "ADJUSTING THE CLUTCH LEVER FREE PLAY" on page 3-12.



Clutch lever free play
7.0–12.0 mm (0.28–0.47 in)

14.Adjust:

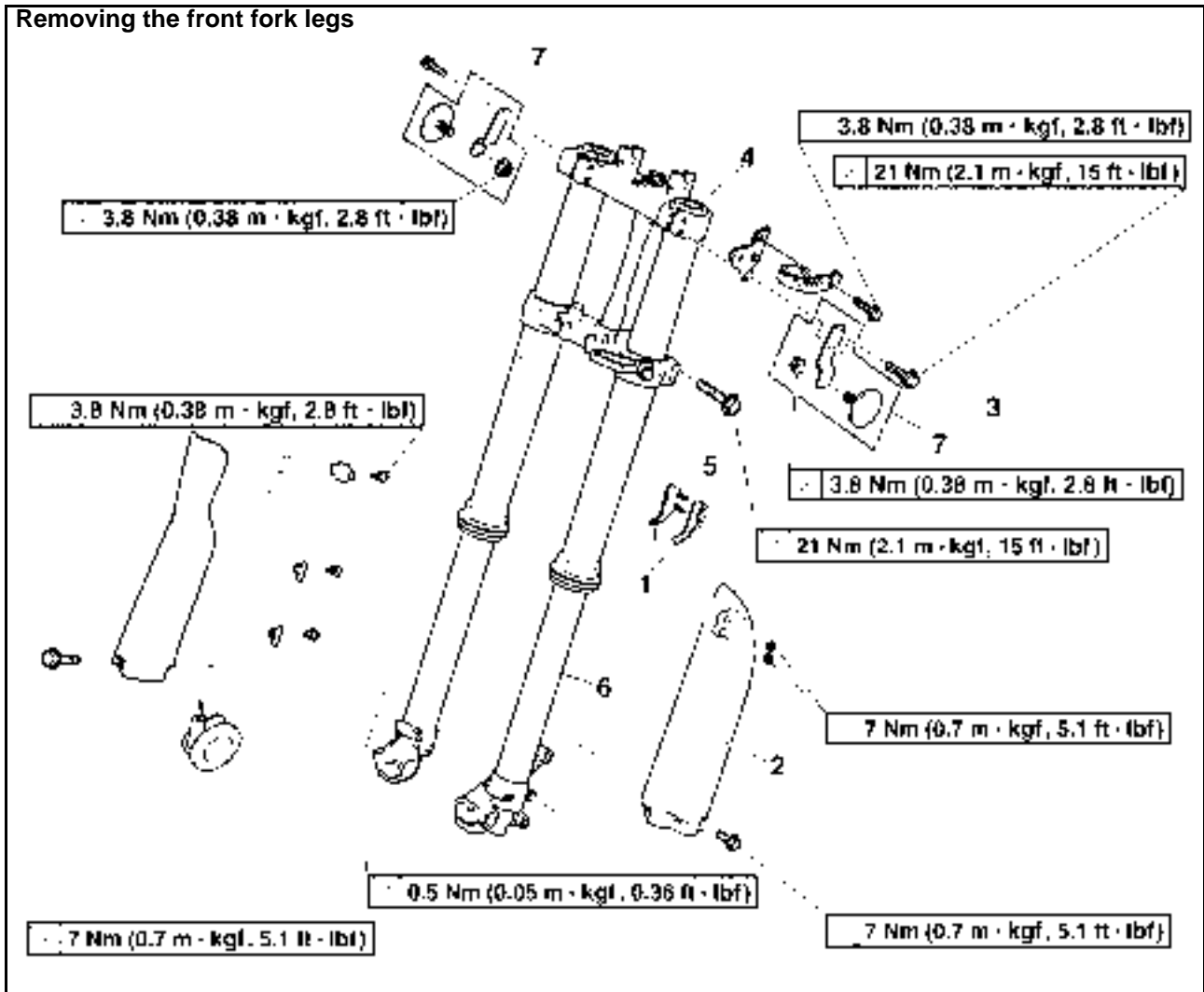
- Throttle grip free play
Refer to "ADJUSTING THE THROTTLE GRIP FREE PLAY" on page 3-13.



Throttle grip free play
3.0–6.0 mm (0.12–0.24 in)

FRONT FORK

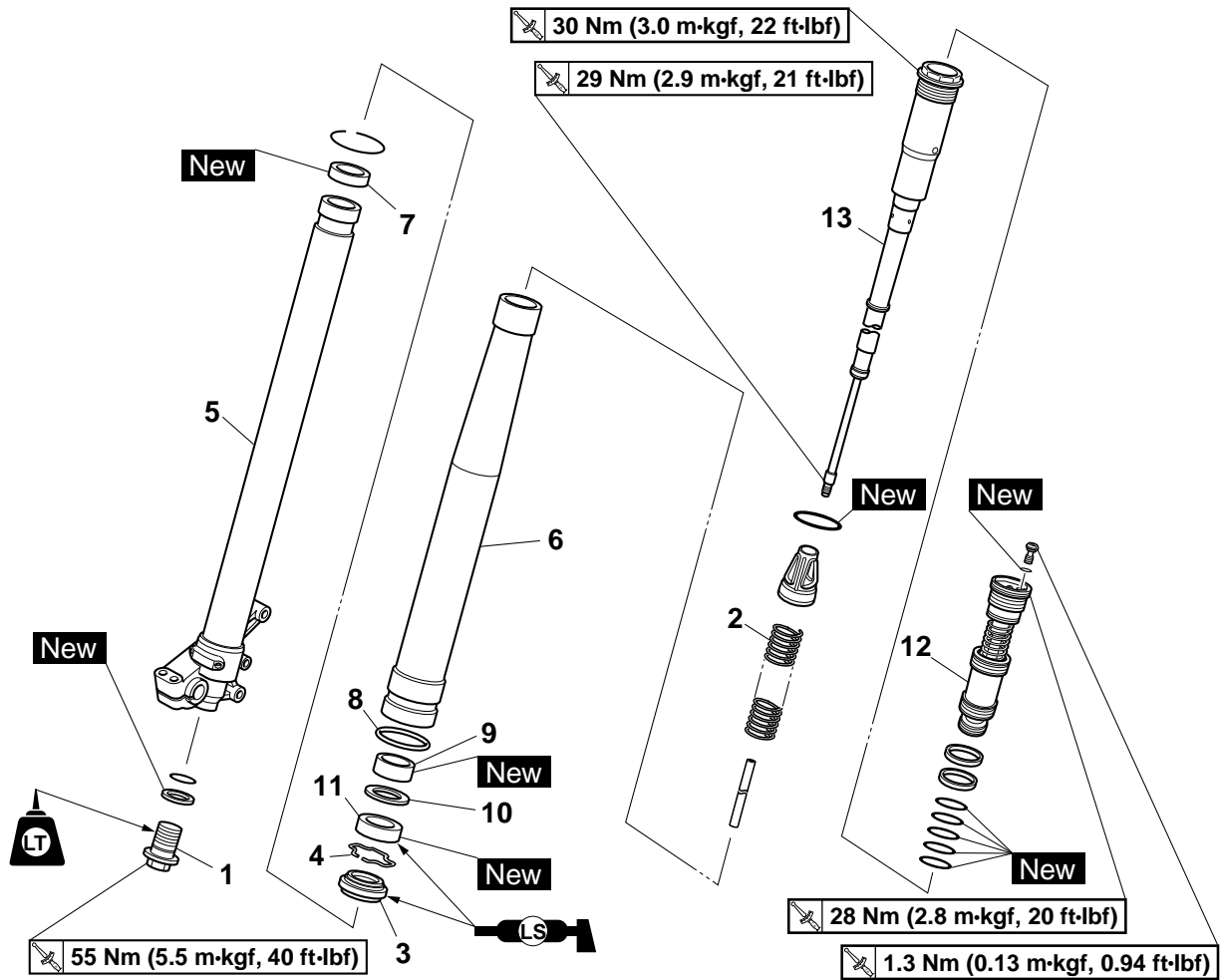
Removing the front fork legs



Order	Part name	Q'ty	Remarks
			Use a suitable stand to raise the front wheel off the ground.
	Front wheel		Refer to "FRONT WHEEL" on page 5-4.
	Front brake caliper		Refer to "FRONT BRAKE" on page 5-13.
1	Brake hose holder	2	
2	Protector	1	
3	Upper bracket pinch bolts	2	Loosen.
4	Damper assembly	1	Loosen.
5	Lower bracket pinch bolts	2	Loosen.
6	Front fork leg	1	
7	Reflector/Stay/Nut	1	For Canada
			For installation, reverse the removal procedure.

FRONT FORK

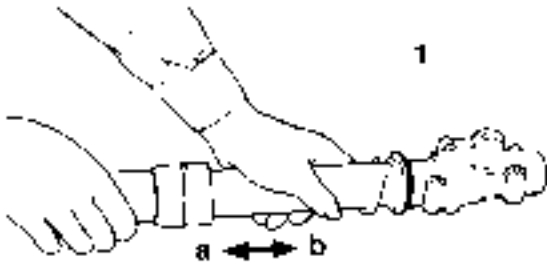
Disassembling the front fork leg



Order	Part name	Q'ty	Remarks
1	Adjuster	1	
2	Fork spring	1	
3	Dust seal	1	
4	Stopper ring	1	
5	Inner tube	1	
6	Outer tube	1	
7	Piston metal	1	
8	Protector guide	1	
9	Slide metal	1	
10	Washer	1	
11	Oil seals	1	
12	Base valve	1	
13	Damper assembly	1	
			For assembly, reverse the disassemble procedure.

FRONT FORK


- b. Repeat this step until the inner tube can be pulled out from the outer tube.

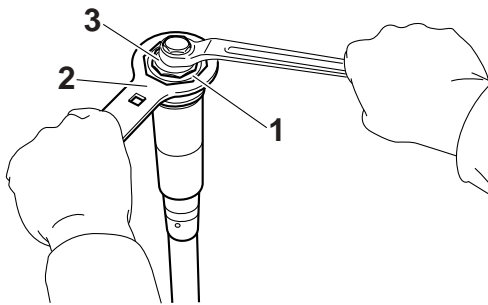


5. Remove:
- Base valve "1"
(from the damper assembly)

TIP


Hold the damper assembly with the cap bolt ring wrench "2" and use the cap bolt wrench "3" to remove the base valve.

	Cap bolt wrench 90890-01500
	Cap bolt wrench YM-01500
	Cap bolt ring wrench 90890-01501
	Cap bolt ring wrench YM-01501



CHECKING THE FRONT FORK LEGS

1. Check:
- Inner tube surface "a"
Scratches → Repair or replace.
Use #1000 grit wet sandpaper.
Damaged oil lock piece → Replace.
 - Inner tube bends
Out of specification → Replace.
Use the dial gauge "1".

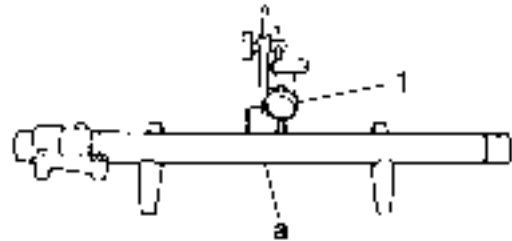
	Inner tube bending limit 0.2 mm (0.01 in)
---	--

TIP


The bending value is shown by one half of the dial gauge reading.

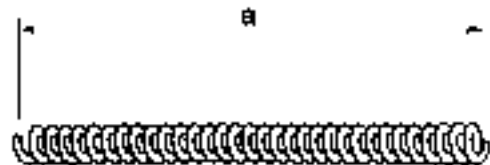
WARNING

Do not attempt to straighten a bent inner tube as this may dangerously weaken it.



2. Check:
- Outer tube
Scratches/wear/damage → Replace.
3. Measure:
- Fork spring free length "a"
Out of specification → Replace.

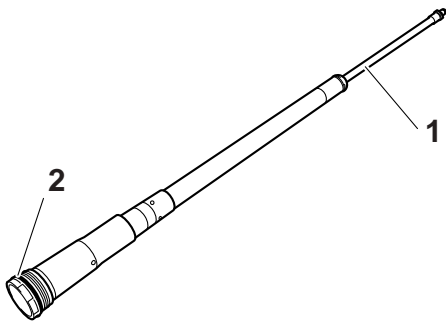
	Fork spring free length 470.0 mm (18.50 in)
	Limit 465.0 mm (18.31 in)



4. Check:
- Damper assembly "1"
Bend/damage → Replace.
 - O-ring "2"
Wear/damage → Replace.

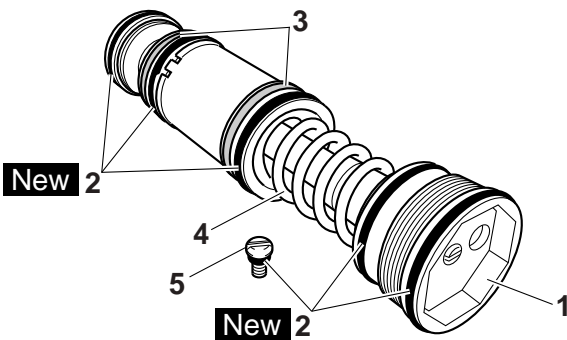
NOTICE

- The front fork leg has a built-in damper adjusting rod and a very sophisticated internal construction, which are particularly sensitive to foreign material.
- When disassembling and assembling the front fork leg, do not allow any foreign material to enter the front fork.



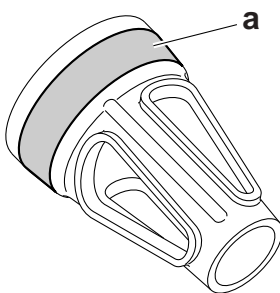
5. Check:

- Base valve “1”
Wear/damage → Replace.
Contamination → Clean.
- O-rings “2” **New**
Wear/damage → Replace.
- Base valve bushing “3”
Wear/damage → Replace.
- Spring “4”
Damage/fatigue → Replace the base valve.
- Air bleed screw “5”
Wear/damage → Replace.



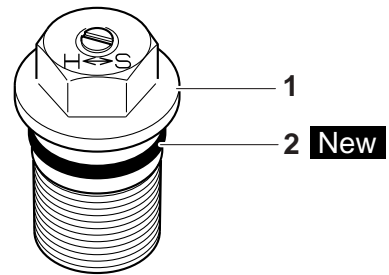
6. Check:

- Contacting surface “a”
Wear/damage → Replace.



7. Check:

- Adjuster “1”
- O-rings “2” **New**
Wear/damage → Replace.



ASSEMBLING THE FRONT FORK LEGS

⚠ WARNING

- Make sure the oil levels in both front fork legs are equal.
- Uneven oil levels can result in poor handling and a loss of stability.

TIP

- When assembling the front fork leg, be sure to replace the following parts:
 - Inner tube bushing
 - Outer tube bushing
 - Oil seals
 - Copper washers
- Before assembling the front fork leg, make sure that all of the components are clean.

1. Stretch the damper assembly fully.
2. Fill:
 - Damper assembly



Recommended oil
Yamaha Suspension Oil S1
Standard oil amount
210 cm³ (7.10 US oz, 7.41 Imp.oz)

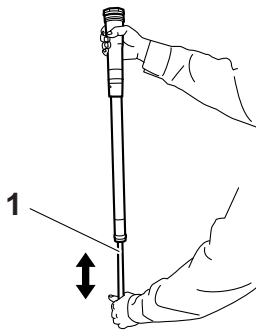
NOTICE

- Be sure to use the recommended oil. Other oils may have an adverse effect on front fork performance.
- When disassembling and assembling the front fork leg, take care not to allow any foreign material to enter the front fork.

3. After filling, pump the damper assembly “1” slowly up and down (about 200 mm (7.9 in) stroke) several times to bleed the damper assembly of air.


TIP

Avoid excessive full stroke. A stroke of 200 mm (7.9 in) or more will cause air to enter. In this case, repeat the steps 1 to 3.

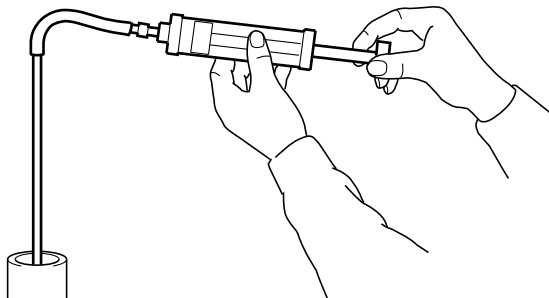
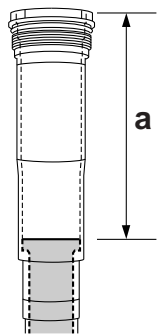


4. Measure:

- Oil level (left and right) "a"
- Out of specification → Regulate.



Standard oil level
145–148 mm (5.71–5.83 in)
From top of fully stretched
damper assembly.

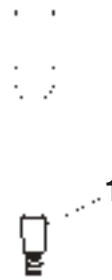


5. Tighten:

- Locknut "1"

TIP

Fully finger tighten the locknut onto the damper assembly.

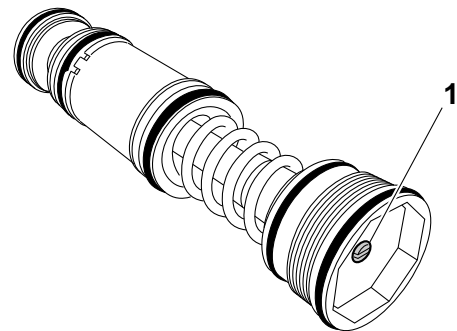


6. Loosen:

- Compression damping force adjuster "1"

TIP

- Before loosening the damping force adjuster, record the setting position.
- Unless the damping force adjuster is fully loosened, correct damping characteristic cannot be obtained after installation.

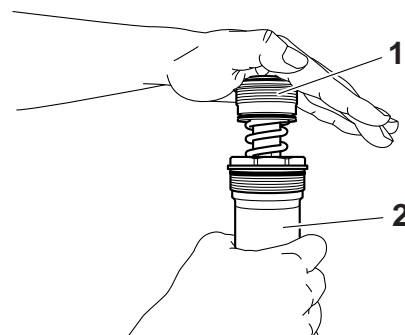


7. Install:

- Base valve "1"
- (to the damper assembly "2")

TIP


First bring the damper rod pressure to a maximum. Then install the base valve while releasing the damper rod pressure.



8. Check:


- Damper assembly
- Not fully stretched → Repeat the steps 1 to 7.

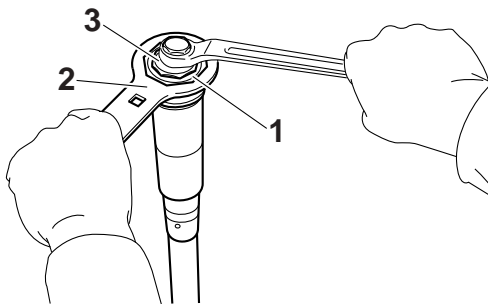
9. Tighten:
 • Base valve "1"

	Base valve 28 Nm (2.8 m-kgf, 20 ft-lbf)
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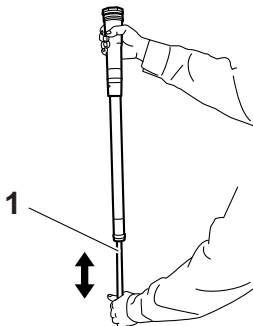
TIP

Hold the damper assembly with the cap bolt ring wrench "2" and use the cap bolt wrench "3" to tighten the base valve.

	Cap bolt wrench 90890-01500 Cap bolt wrench YM-01500 Cap bolt ring wrench 90890-01501 Cap bolt ring wrench YM-01501
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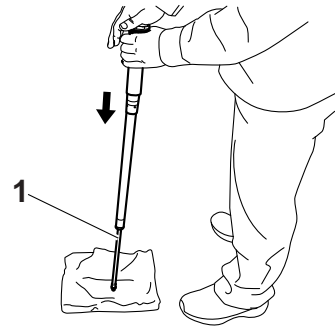
10. After filling, pump the damper assembly "1" slowly up and down more than 10 times to distribute the fork oil.



11. While protecting the damper assembly "1" with a cloth and compressing fully, allow excessive oil to overflow on the base valve side.

NOTICE

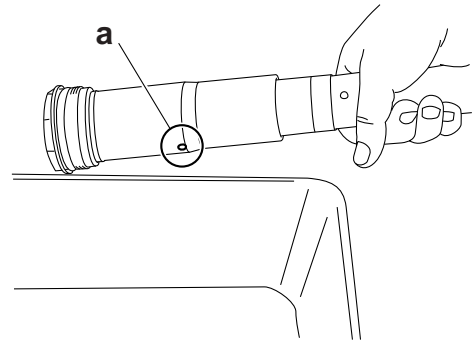
Take care not to damage the damper assembly.



12. Allow the overflowing oil to escape at the hole "a" in the damper assembly.

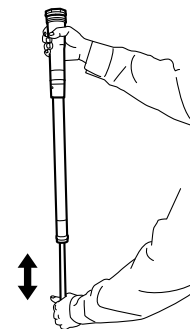
TIP

The overflow measures about 10 cm³ (0.34 US oz, 0.35 Imp.oz).



13. Check:

- Damper assembly smooth movement
- Tightness/binding/rough spots → Repeat the steps 1 to 12.



14. Install:

- Dust seal "1" **New**
- Oil seal clip "2"
- Oil seals "3" **New**
- Washer "4"
- Outer tube bushing "5" **New**
 (to the inner tube "6")

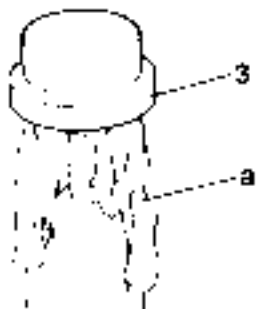
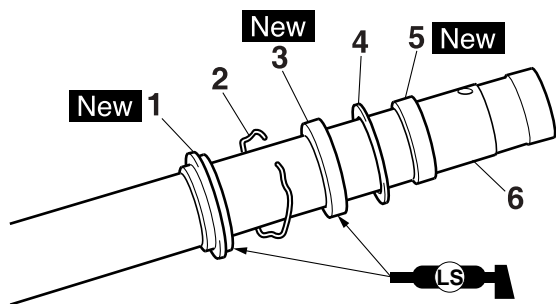
NOTICE

Make sure that the numbered side of the oil seal faces bottom side.

FRONT FORK

TIP

- Apply the lithium-soap-based grease on the dust seal lip and oil seal lip.
- Apply the fork oil on the inner tube.
- When installing the oil seal, use vinyl seat “a” with fork oil applied to protect the oil seal lip.

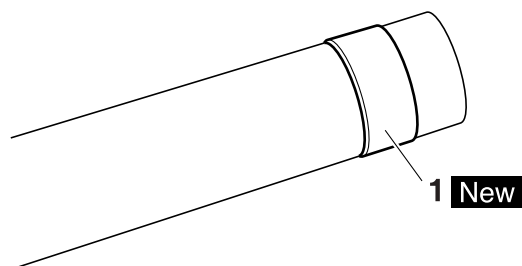


15. Install:

- Inner tube bushing “1” **New**

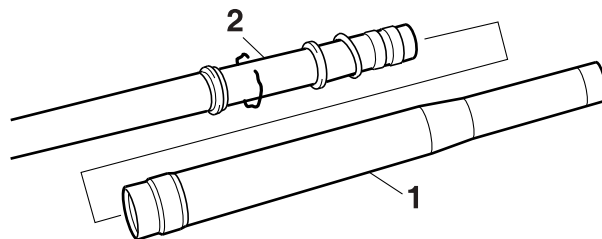
TIP

Install the inner tube bushing onto the slot on inner tube.



16. Install:

- Outer tube “1”
(to the inner tube “2”)



17. Install:

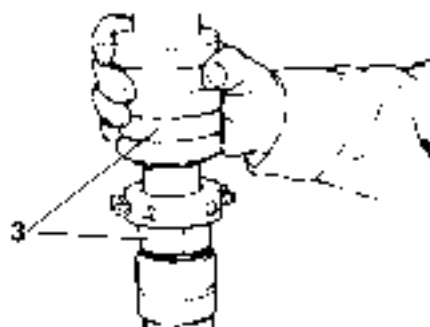
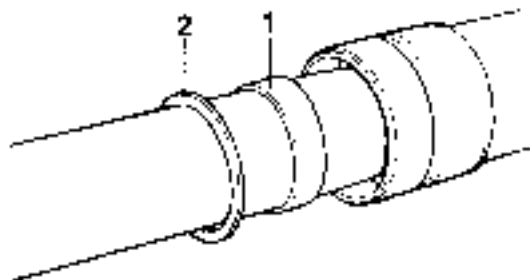
- Inner tube bushing “1”
- Washer “2”
(to the outer tube)

TIP

Press the inner tube bushing into the outer tube with fork seal driver “3”.



Fork seal driver
90890-01502
Fork seal driver (48)
YM-A0948



18. Install:

- Oil seals “1” **New**

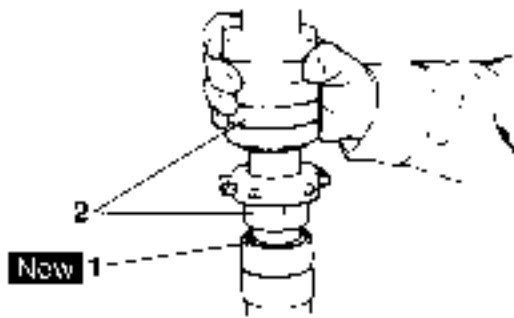
TIP

Using a fork seal driver “2”, press the oil seal in until the stopper ring groove fully appears.



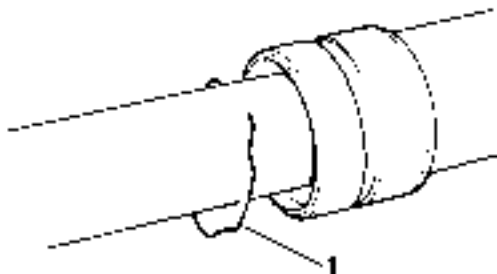
Fork seal driver
90890-01502
Fork seal driver (48)
YM-A0948

FRONT FORK



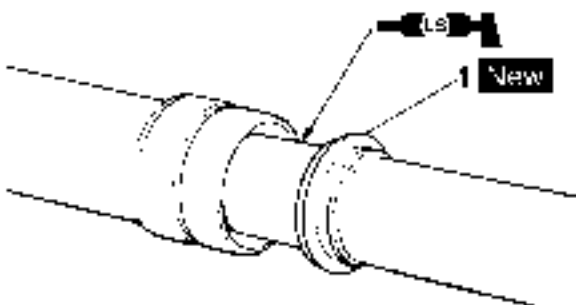
19. Install:
- Oil seal clip "1"

TIP _____
Fit the oil seal clip correctly in the groove in the outer tube.

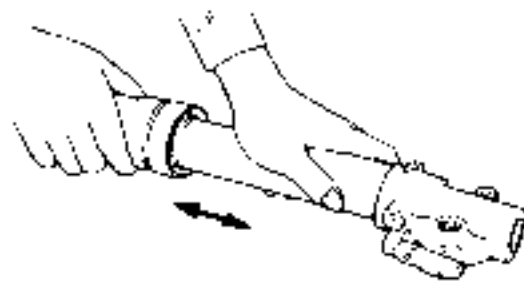


20. Install:
- Dust seal "1" **New**


TIP _____
Apply lithium-soap-based grease on the inner tube.

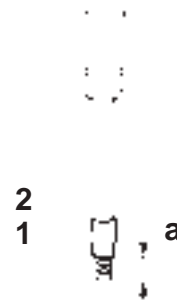


21. Check:
- Inner tube smooth movement
- Tightness/binding/rough spots → Repeat the steps 14 to 20.



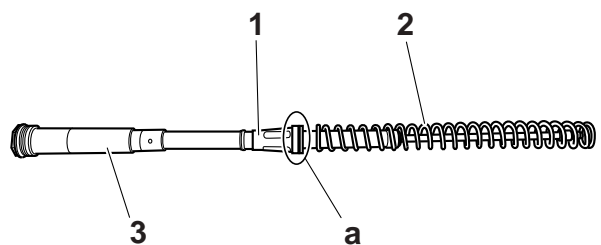
22. Measure:
- Distance "a"
- Out of specification → Turn into the locknut.

 **Distance "a"**
16 mm (0.63 in) or more
Between the damper assembly "1" bottom and locknut "2" bottom.



23. Install:
- Collar "1"
 - Fork spring "2"
- (to the damper assembly "3")

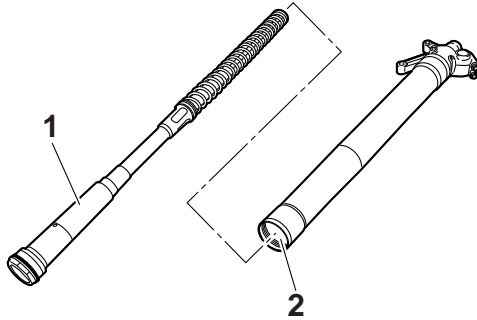
TIP _____
Install the collar with its larger dia. end "a" facing the fork spring.



24. Install:
- Damper assembly "1"
- (to the inner tube "2")

NOTICE

Allow the damper assembly to slide slowly down the inner tube until it contacts the bottom of the inner tube. Be careful not to damage the inner tube.

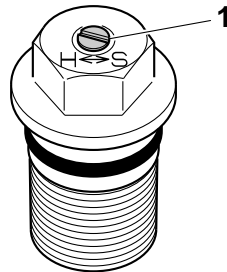


25. Loosen:

- Rebound damping force adjuster "1"

TIP

- Before loosening the damping force adjuster, record the setting position.
- Unless the damping force adjuster is fully loosened, correct damping characteristic cannot be obtained after installation.



26. Install:

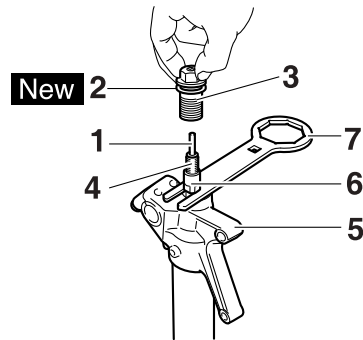
- Damper adjusting rod "1"
 - Copper washer "2" **New**
 - Adjuster "3"
- (to the damper assembly "4")

TIP

- While compressing the inner tube "5", set the cap bolt ring wrench "7" between the inner tube and locknut "6".
- Fully finger tighten the adjuster onto the damper assembly.



**Cap bolt ring wrench
90890-01501
Cap bolt ring wrench
YM-01501**



27. Measure:

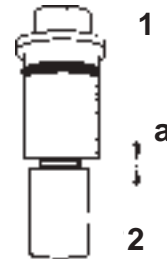
- Gap "a" between the adjuster "1" and the locknut "2"
- Out of specification → Retighten and readjust the locknut.



**Gap "a" between the adjuster and the locknut
0.5–1.0 mm (0.02–0.04 in)**

TIP

If it is installed with a gap out of specification, correct damping force cannot be obtained.



28. Tighten:

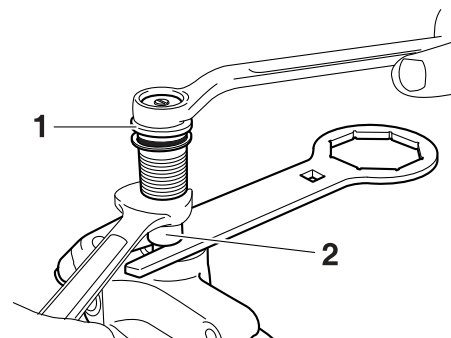
- Adjuster (locknut) "1"



**Adjuster (locknut)
29 Nm (2.9 m-kgf, 21 ft-lbf)**

TIP

Hold the locknut "2" and tighten the adjuster.



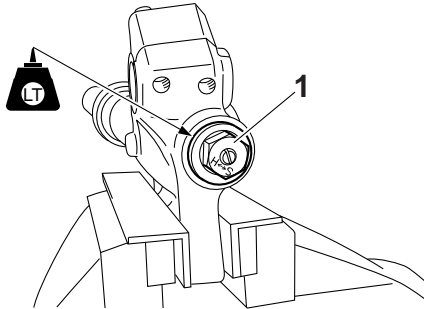
FRONT FORK

29. Install:

- Adjuster "1"
(to the inner tube)



Adjuster
55 Nm (5.5 m-kgf, 40 ft-lbf)
LOCTITE®



30. Fill:

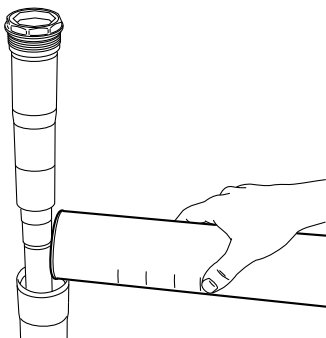
- Front fork leg



Recommended oil
Yamaha Suspension Oil S1
Standard oil amount
340 cm³ (11.50 US oz, 11.99 Imp.oz)
Extent of adjustment
300–365 cm³ (10.14–12.34 US oz, 10.58–12.87 Imp.oz)

NOTICE

- Be sure to use the recommended oil. Other oils may have an adverse effect on front fork performance.
- When disassembling and assembling the front fork leg, do not allow any foreign material to enter the front fork.

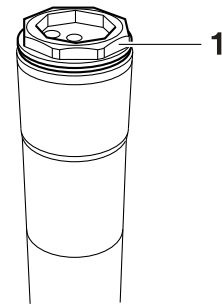


31. Install:

- Damper assembly "1"
(to the outer tube)

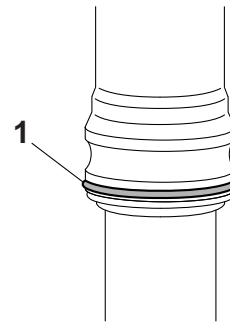
TIP

Temporarily tighten the damper assembly.



32. Install:

- Protector guide "1"



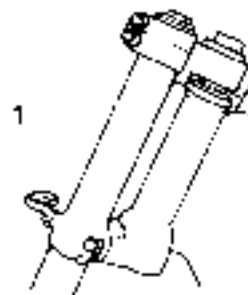
INSTALLING THE FRONT FORK LEGS

1. Install:

- Front fork "1"

TIP

- Temporarily tighten the pinch bolts (lower bracket).
- Do not tighten the pinch bolts (upper bracket) yet.



2. Tighten:

- Damper assembly "1"




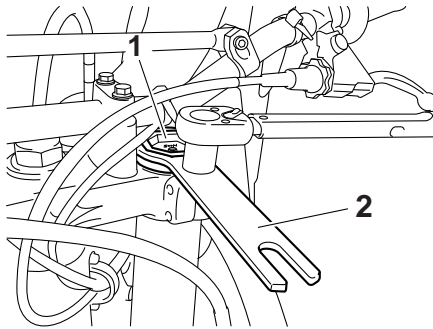
Damper assembly
30 Nm (3.0 m-kgf, 22 ft-lbf)

FRONT FORK

TIP

Use the cap bolt ring wrench "2" to tighten the damper assembly.

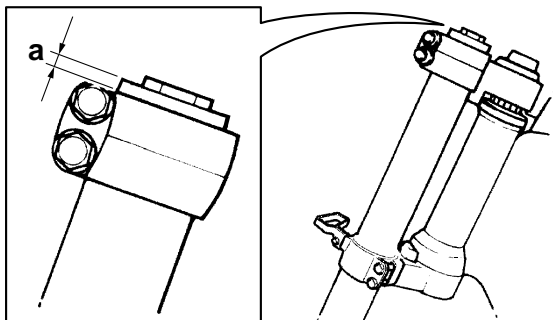
	<p>Cap bolt ring wrench 90890-01501</p> <p>Cap bolt ring wrench YM-01501</p>
---	--



3. Adjust:


- Front fork top end "a"

	<p>Front fork top end (standard) "a" 5 mm (0.20 in)</p>
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4. Tighten:

- Pinch bolt (upper bracket) "1"

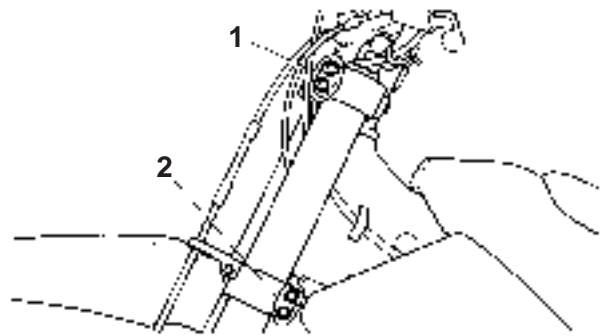
	<p>Upper bracket pinch bolts 21 Nm (2.1 m-kgf, 15 ft-lbf)</p>
---	--

- Pinch bolt (lower bracket) "2"

	<p>Lower bracket pinch bolts 21 Nm (2.1 m-kgf, 15 ft-lbf)</p>
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WARNING

Tighten the lower bracket to specified torque. If torqued too much, it may cause the front fork to malfunction.



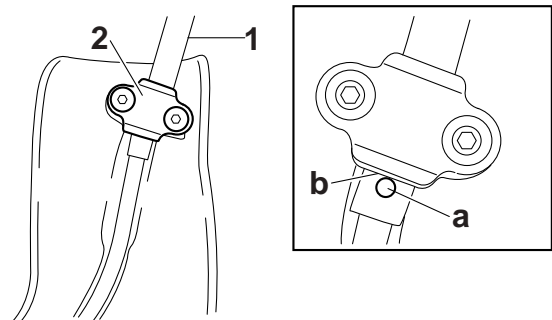
5. Install:

- Speed sensor lead "1"
 - Plate 1 "2"
- (to the right front fork protector)

	<p>Plate 1 bolt 3.8 Nm (0.38 m-kgf, 2.8 ft-lbf)</p>
---	--


TIP

Install the speed sensor lead so that its paint "a" directs as shown and align the bottom "b" of the plate 1 with the same paint.



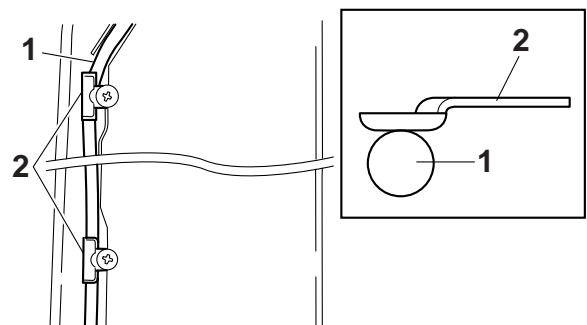
6. Install:

- Speed sensor lead "1"
 - Plate 2 "2"
- (to the right front fork protector)

	<p>Plate 2 screw 0.5 Nm (0.05 m-kgf, 0.36 ft-lbf)</p>
---	--

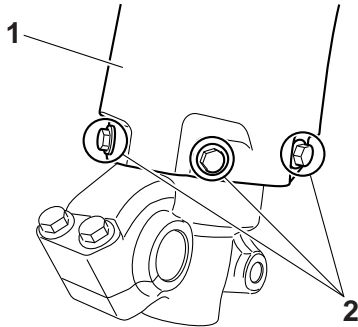
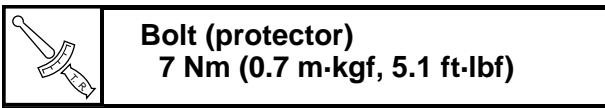
TIP

Install the plate 2 in the direction as shown.



7. Install:

- Protector "1"
- Bolt (protector) "2"

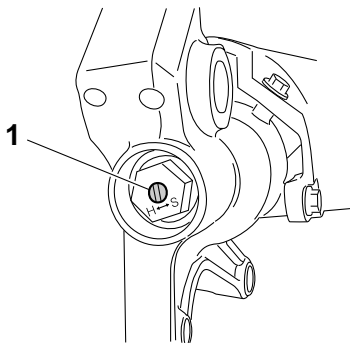


8. Adjust:

- Rebound damping force

TIP _____

Turn in the damping adjuster "1" finger-tight and then turn out to the originally set position.

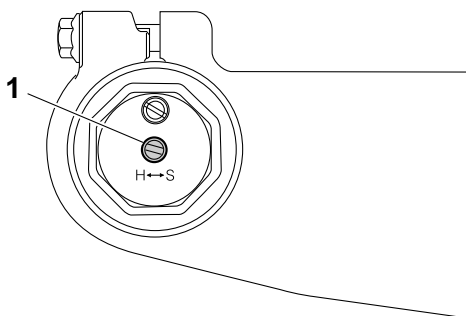


9. Adjust:

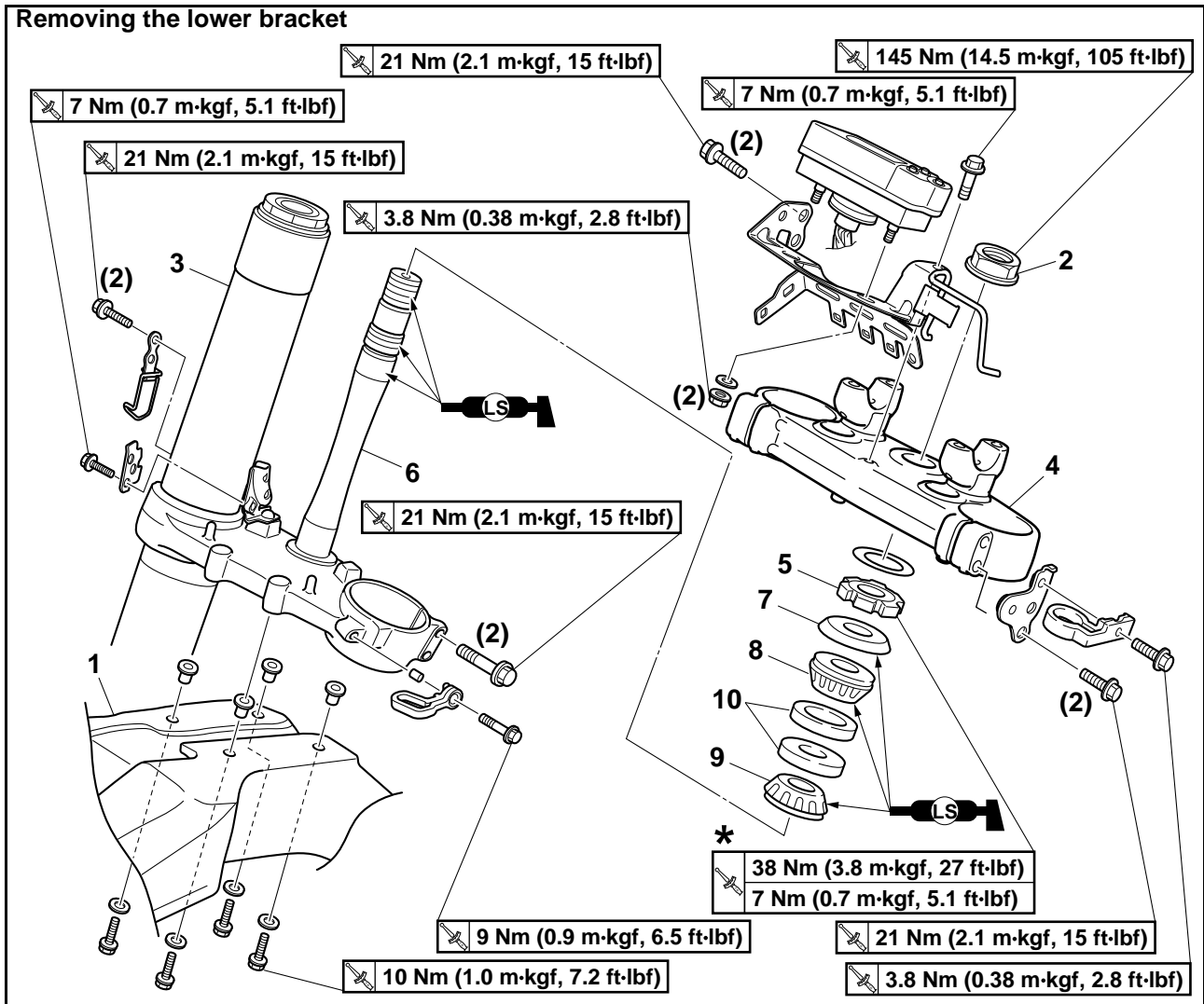
- Compression damping force

TIP _____

Turn in the damping adjuster "1" finger-tight and then turn out to the originally set position.



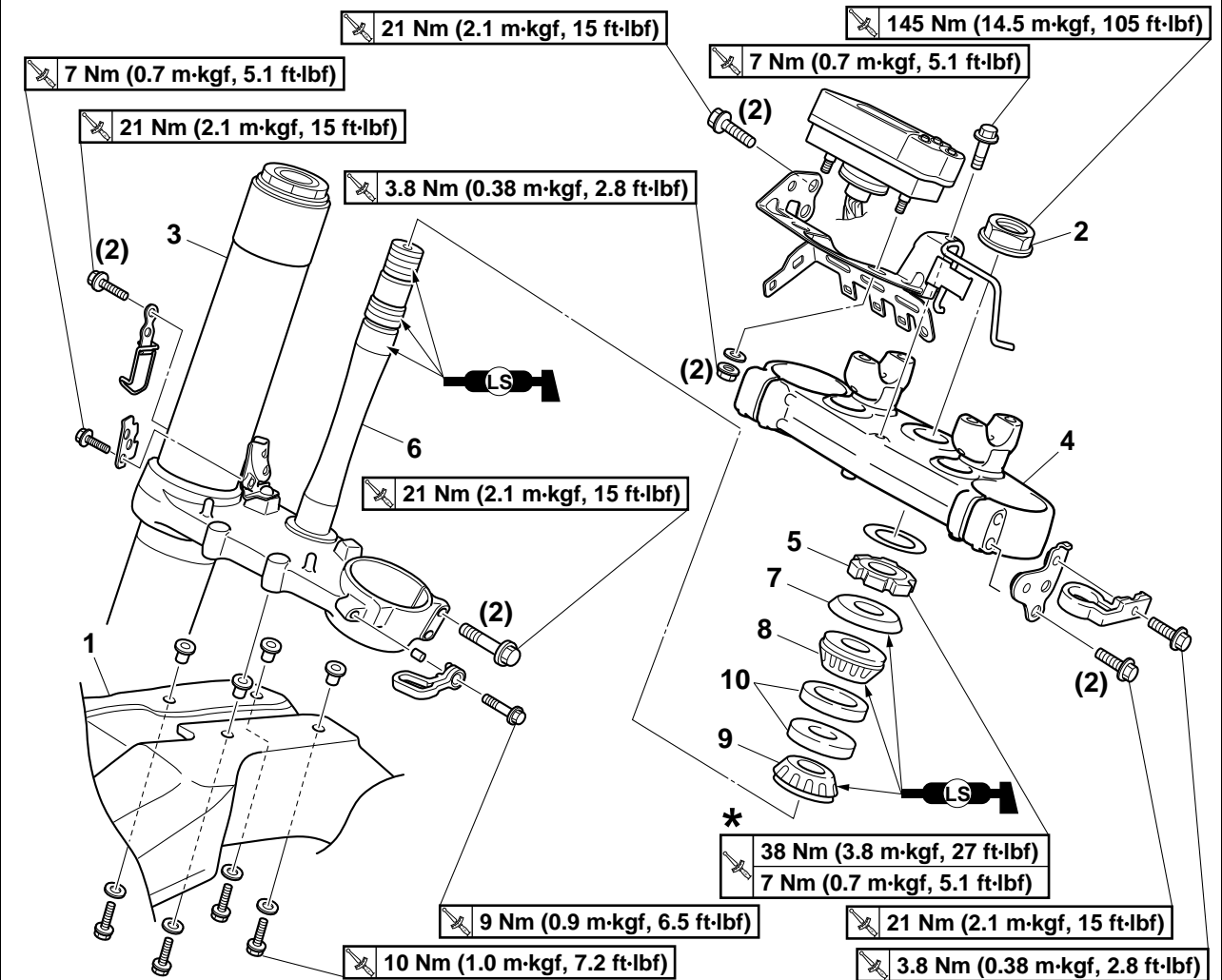
STEERING HEAD



Order	Part name	Q'ty	Remarks
			* Refer to "CHECKING AND ADJUSTING THE STEERING HEAD" on page 3-37.
			Use a suitable stand to raise the front wheel off the ground.
	Headlight assembly/multi-function meter/front fender		Refer to "GENERAL CHASSIS" on page 5-1.
	Handlebar		Refer to "HANDLEBAR" on page 5-33.
1	Front fender	1	
2	Steering stem nut	1	
3	Front fork leg (s)	2	Refer to "FRONT FORK" on page 5-40.
4	Upper bracket	1	
5	Steering ring nut	1	
6	Lower bracket	1	
7	Bearing race cover	1	
8	Upper bearing	1	
9	Bearing (lower side)	1	
10	Bearing races	2	

STEERING HEAD

Removing the lower bracket

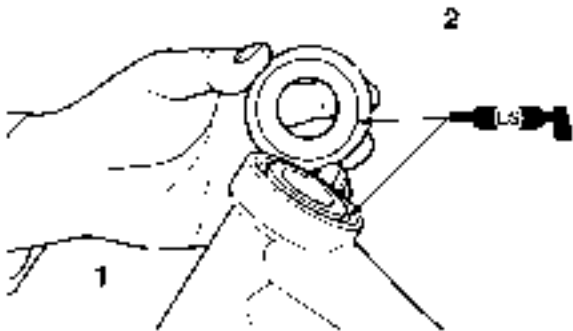


Order	Part name	Q'ty	Remarks
			For installation, reverse the removal procedure.

STEERING HEAD

TIP

Apply the lithium-soap-based grease on the bearing and bearing race cover lip.

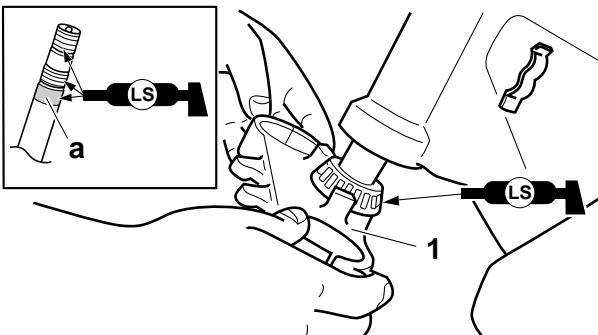


3. Install:

- Lower bracket "1"


TIP

Apply the lithium-soap-based grease on the bearing, the portion "a" and thread of the steering stem.



4. Install:

- Steering ring nut "1"

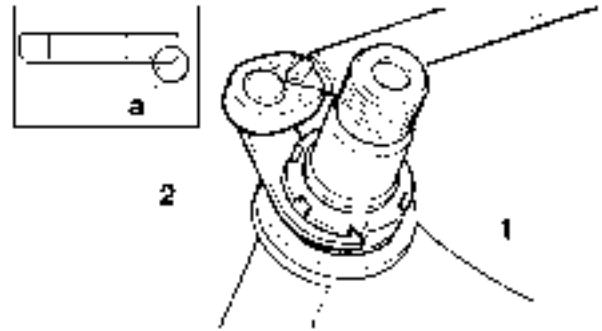
	<p>Steering ring nut 7 Nm (0.7 m-kgf, 5.1 ft-lbf)</p>
---	--

TIP

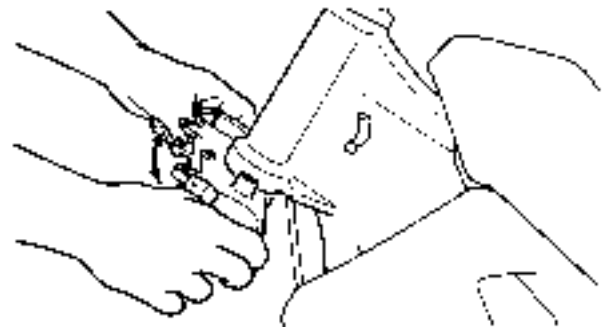
Install the steering nut with its stepped side "a" facing downward.

Tighten the steering ring nut with a steering nut wrench "2".

Refer to "CHECKING AND ADJUSTING THE STEERING HEAD" on page 3-37.

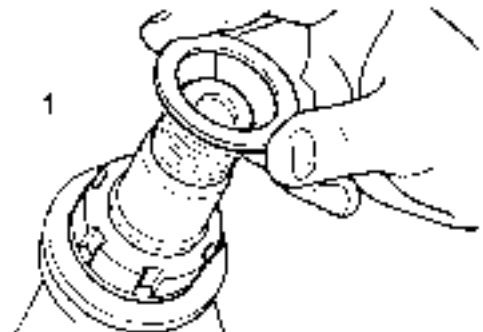


5. Check the steering stem by turning this lock to lock. If there is any binding, remove the steering stem and check the steering bearing.



6. Install:

- Washer "1"



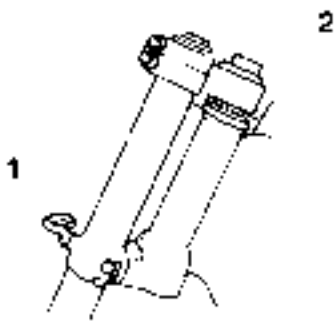
7. Install:

- Front fork "1"
- Upper bracket "2"

TIP


- Temporarily tighten the pinch bolts (lower bracket).
- Do not tighten the pinch bolts (upper bracket) yet.

STEERING HEAD



8. Install:

- Steering stem nut "1"

	Steering stem nut 145 Nm (14.5 m-kgf, 105 ft-lbf)
---	--

TIP

Apply the lithium-soap-based grease to the contact surface of the steering stem nut when installing.

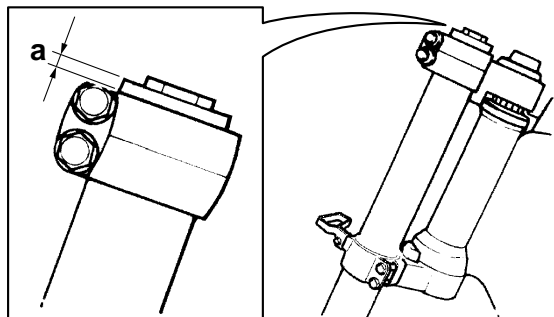


9. After tightening the nut, check the steering for smooth movement. If not, adjust the steering by loosening the steering ring nut little by little.

10. Adjust:


- Front fork top end "a"

	Front fork top end (standard) "a" 5 mm (0.20 in)
---	---




11. Tighten:

- Pinch bolt (upper bracket) "1"

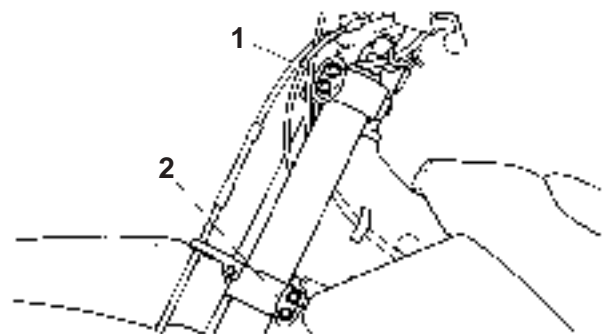
	Upper bracket pinch bolts 21 Nm (2.1 m-kgf, 15 ft-lbf)
---	---

- Pinch bolt (lower bracket) "2"

	Lower bracket pinch bolts 21 Nm (2.1 m-kgf, 15 ft-lbf)
---	---


⚠ WARNING

Tighten the lower bracket to specified torque. If torqued too much, it may cause the front fork to malfunction.



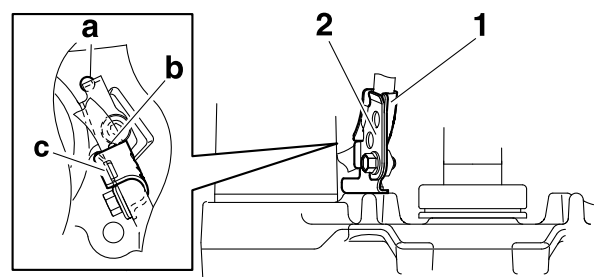
12. Install:

- Speed sensor lead holder "1"
- Speed sensor lead clamp "2"

	Speed sensor lead holder bolt 13 Nm (1.3 m-kgf, 9.4 ft-lbf) Speed sensor lead clamp bolt 7 Nm (0.7 m-kgf, 5.1 ft-lbf)
---	--

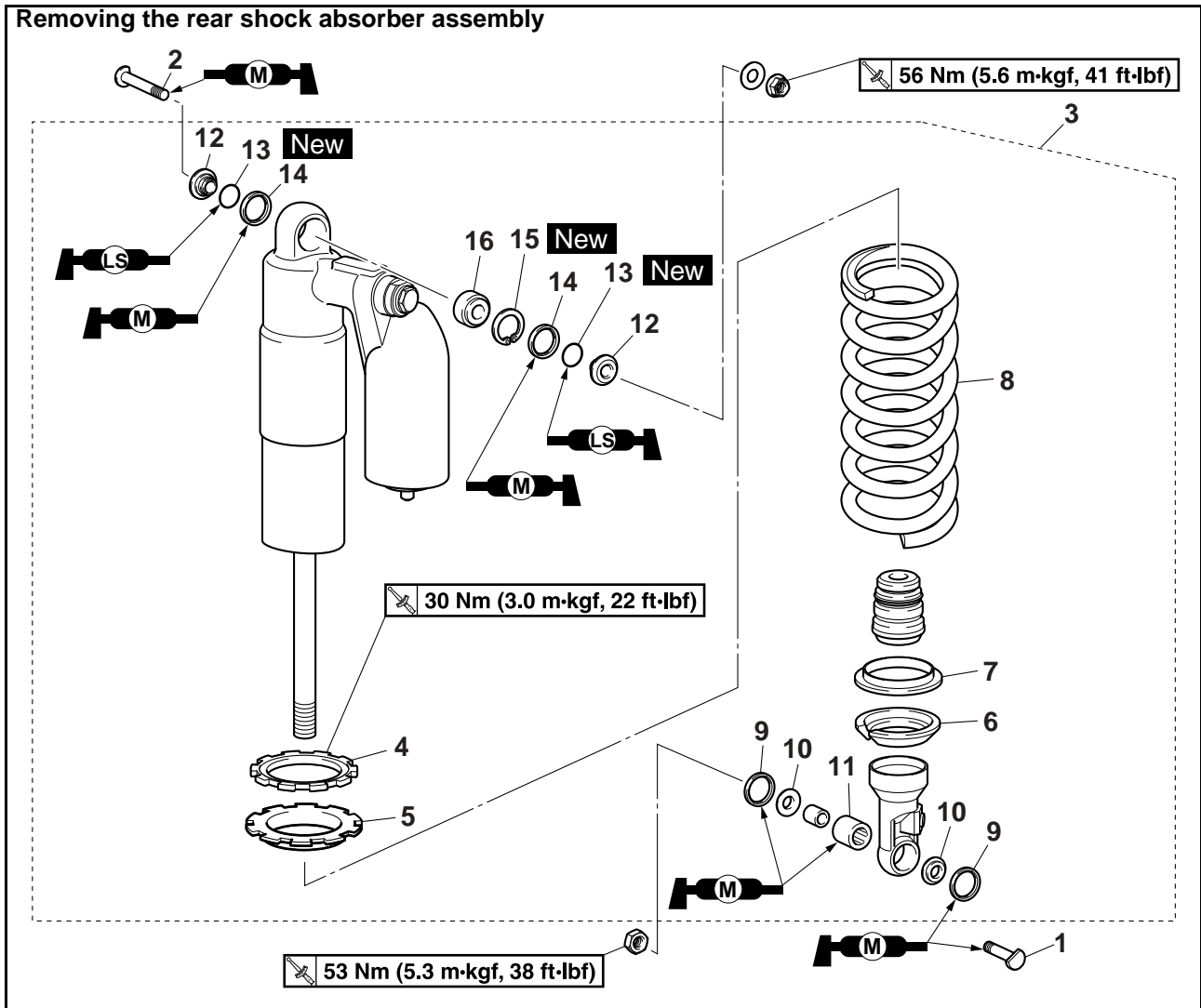
TIP

- Insert the end of the speed sensor lead holder in the hole in the lower bracket "a".
- Install so that the marking "b" on the speed sensor lead aligns with the speed sensor lead holder edge.
- Install the speed sensor lead clamp while inserting it in the hole "c" in the speed sensor lead holder.



REAR SHOCK ABSORBER ASSEMBLY

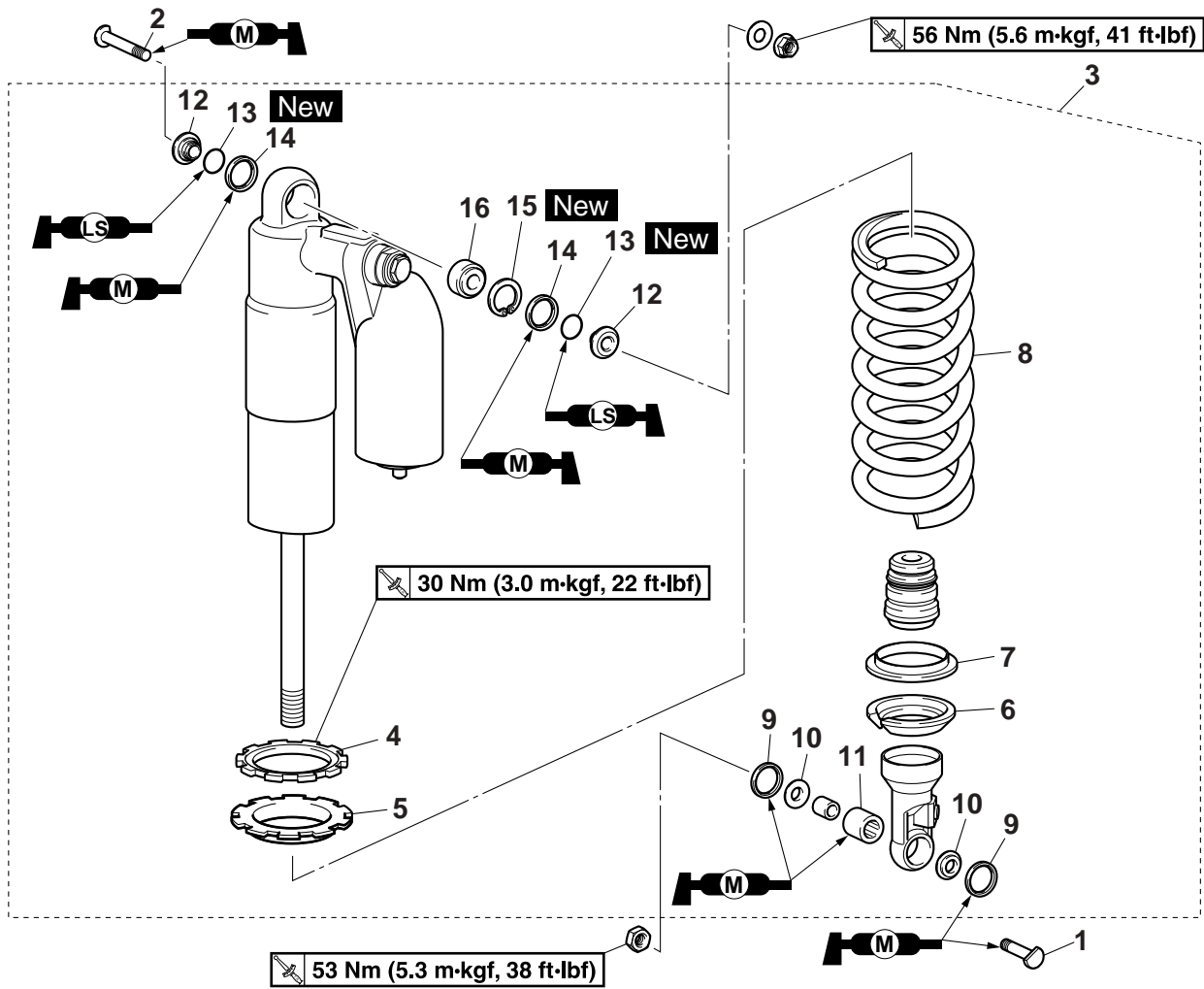
REAR SHOCK ABSORBER ASSEMBLY



Order	Part name	Q'ty	Remarks
	Seat		Refer to "GENERAL CHASSIS" on page 5-1.
	Side cover (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Air scoop (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Fuel tank		Refer to "FUEL TANK" on page 8-1.
1	Rear shock absorber assembly lower bolt	1	
2	Rear shock absorber assembly upper bolt	1	
3	Rear shock absorber assembly	1	
4	Locknut	1	
5	Adjusting nut	1	
6	Lower spring guide	1	
7	Upper spring guide	1	
8	Spring	1	
9	Dust seal	2	
10	Collars	2	
11	Bushing	1	

REAR SHOCK ABSORBER ASSEMBLY

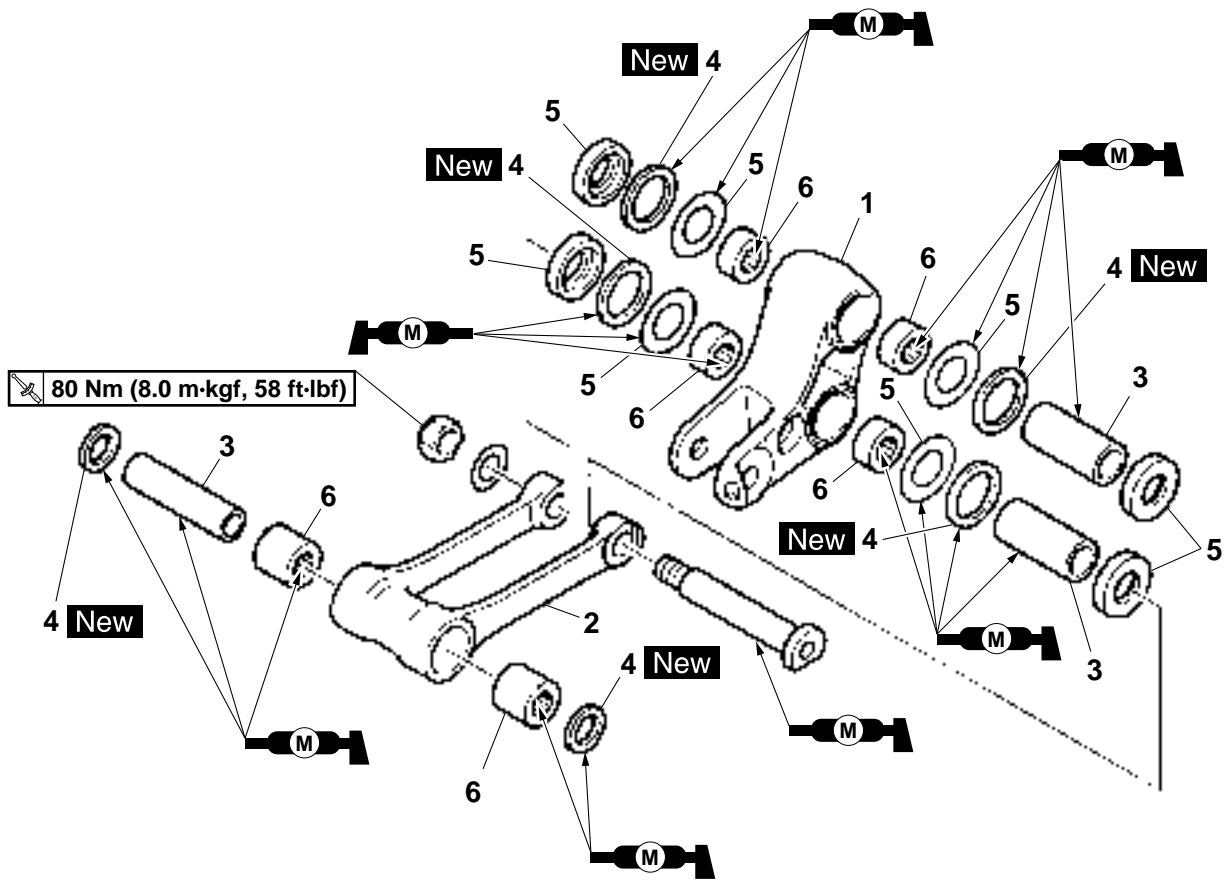
Removing the rear shock absorber assembly



Order	Part name	Q'ty	Remarks
12	Collars	2	
13	O-ring	2	
14	Dust seal	2	
15	Stopper ring	1	
16	Bearing	1	
			For installation, reverse the removal procedure.

REAR SHOCK ABSORBER ASSEMBLY

Disassembling the relay arm



Order	Part name	Q'ty	Remarks
1	Relay arm	1	
2	Connecting arm	1	
3	Collars	3	
4	Oil seals	6	
5	Washers	8	
6	Bearing	6	
			For assembly, reverse the disassemble procedure.

REAR SHOCK ABSORBER ASSEMBLY

HANDLING THE REAR SHOCK ABSORBER

⚠ WARNING

This rear shock absorber contains highly compressed nitrogen gas. Before handling the rear shock absorber, read and make sure that you understand the following information. The manufacturer cannot be held responsible for property damage or personal injury that may result from improper handling of the rear shock absorber.

- Do not tamper or attempt to open the rear shock absorber.
- Do not subject the rear shock absorber to an open flame or any other source of high heat. High heat can cause an explosion due to excessive gas pressure.
- Do not deform or damage the rear shock absorber in any way. Rear shock absorber damage will result in poor damping performance.

TIP

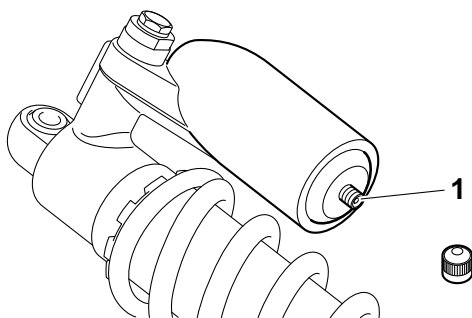
A break-in is required up to about 50 km of running.

DISPOSING OF A REAR SHOCK ABSORBER

Before disposing the rear shock absorber, be sure to extract the nitrogen gas from valve "1".

⚠ WARNING

- Wear protective glasses to prevent your eyes from damage due to possible gas or metal chips scattered.
- To dispose of a damaged or a worn-out rear shock absorber, take the unit to your Yamaha dealer for this disposal procedure.



REMOVING THE REAR SHOCK ABSORBER ASSEMBLY

1. Use a suitable stand to raise the rear wheel off the ground.

⚠ WARNING

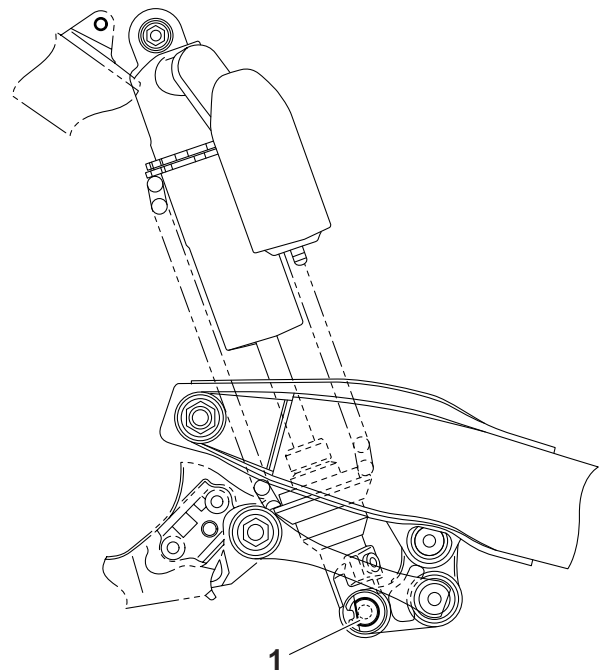
Securely support the vehicle so that there is no danger of it falling over.

2. Remove:

- Rear shock absorber assembly lower bolt "1"

TIP

While removing the rear shock absorber assembly lower bolt, hold the swingarm so that it does not drop down.



3. Remove:

- Rear shock absorber assembly upper bolt
- Rear shock absorber assembly

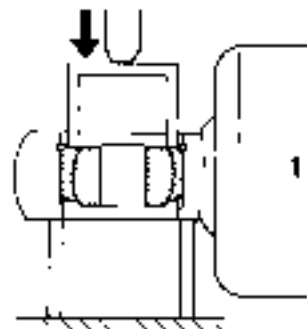
REMOVING THE BEARING

1. Remove:

- Stopper ring (upper bearing) "1"

TIP

Press in the bearing while pressing its outer race and remove the stopper ring.



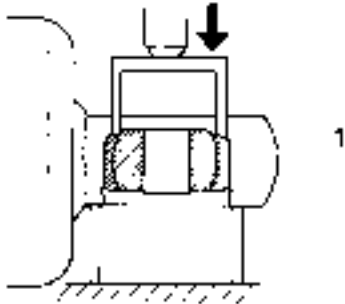
REAR SHOCK ABSORBER ASSEMBLY

2. Remove:

- Upper bearing "1"

TIP _____

Remove the bearing by pressing its outer race.

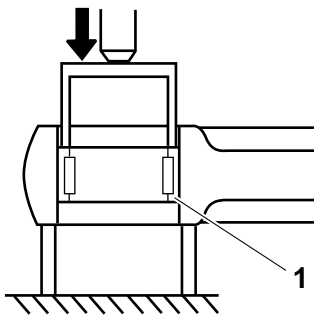


3. Remove:

- Lower bearing "1"

TIP _____

Remove the bearing by pressing its outer race.



CHECKING THE REAR SHOCK ABSORBER ASSEMBLY

1. Check:

- Rear shock absorber rod
Bends/damage → Replace the rear shock absorber assembly.
- Rear shock absorber
Gas leaks/oil leaks → Replace the rear shock absorber assembly.
- Spring
Damage/wear → Replace.
- Spring guide
Damage/wear → Replace.
- Bearing
Damage/wear → Replace.
- Bolts
Bends/damage/wear → Replace.

CHECKING THE CONNECTING ARM AND RELAY ARM

1. Check:

- Connecting arm
Damage/wear → Replace.

2. Check:

- Bearing
Damage/pitting/scratches → Replace the bearings and spacers as a set.

3. Check:

- Oil seals
Damage/pitting → Replace.

INSTALLING THE RELAY ARM

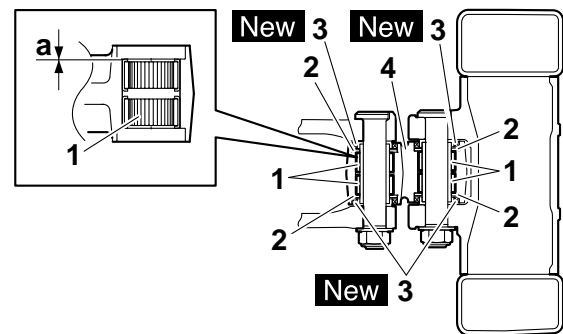
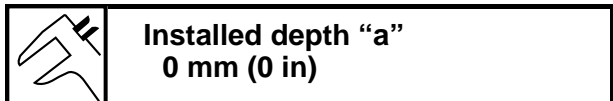
1. Lubricate:

- Oil seals
- Bearing
- Spacers
- Washers
- Collars



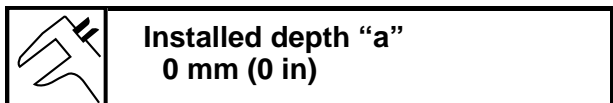
2. Install:

- Bearing "1"
- Washer "2"
- Oil seals "3" **New**
(to relay arm "4")

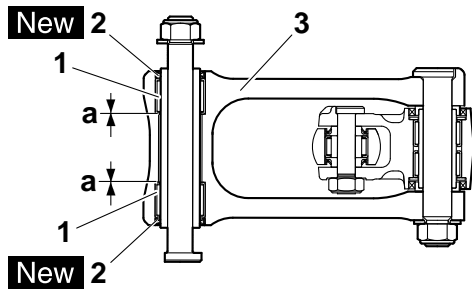


3. Install:

- Bearing "1"
- Oil seals "2" **New**
(to connecting arm "3")

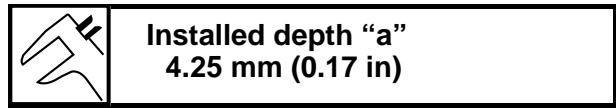


REAR SHOCK ABSORBER ASSEMBLY



TIP

Install the dust seals with their lips facing inward.



INSTALLING THE REAR SHOCK ABSORBER ASSEMBLY

1. Lubricate:

- Bearing (lower side)
- Dust seal
- Collars
- Bushing



NOTICE

Do not apply the grease to the bearing outer race because it will wear the rear shock absorber surface on which the bearing is press fitted.

2. Lubricate:

- O-ring



3. Install:

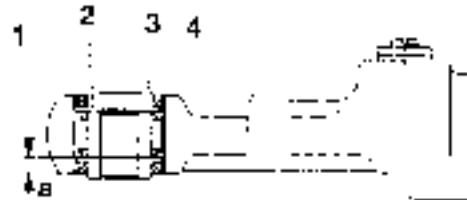
- Bearing
- Stopper ring **New**
(to rear shock absorber assembly (upper side))

TIP

- Install the bearing parallel until the stopper ring groove appears by pressing its outer race.
- After installing the stopper ring, push back the bearing unit it contacts the stopper ring.

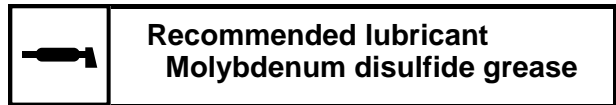
4. Install:

- Bearing "1"
- Bushing "2"
- Collar "3"
- Dust seal "4"
(to rear shock absorber assembly (lower side))



5. Lubricate:

- Connecting arm and frame bolt
- Relay arm and connecting arm bolt
- Relay arm and swingarm bolt
(circumference and threaded portion)
- Rear shock absorber assembly upper bolt
- Rear shock absorber assembly lower bolt



6. Install:

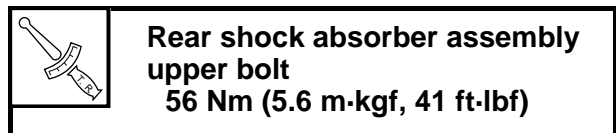
- Rear shock absorber assembly

TIP

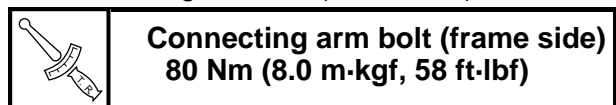
- When installing the rear shock absorber assembly, lift up the swingarm.
- Install the rear shock absorber assembly upper bolt, and connecting arm bolt (frame side) from the right.
- Install the rear shock absorber assembly lower bolts, connecting arm bolt (relay arm side), and relay arm bolt (swingarm side) from the left.

7. Tighten:

- Rear shock absorber assembly upper bolt




- Connecting arm bolt (frame side)




REAR SHOCK ABSORBER ASSEMBLY


- Connecting arm bolt (relay arm side)

	Connecting arm bolt (relay arm side) 80 Nm (8.0 m-kgf, 58 ft-lbf)
---	--

- Relay arm bolt (swingarm side)

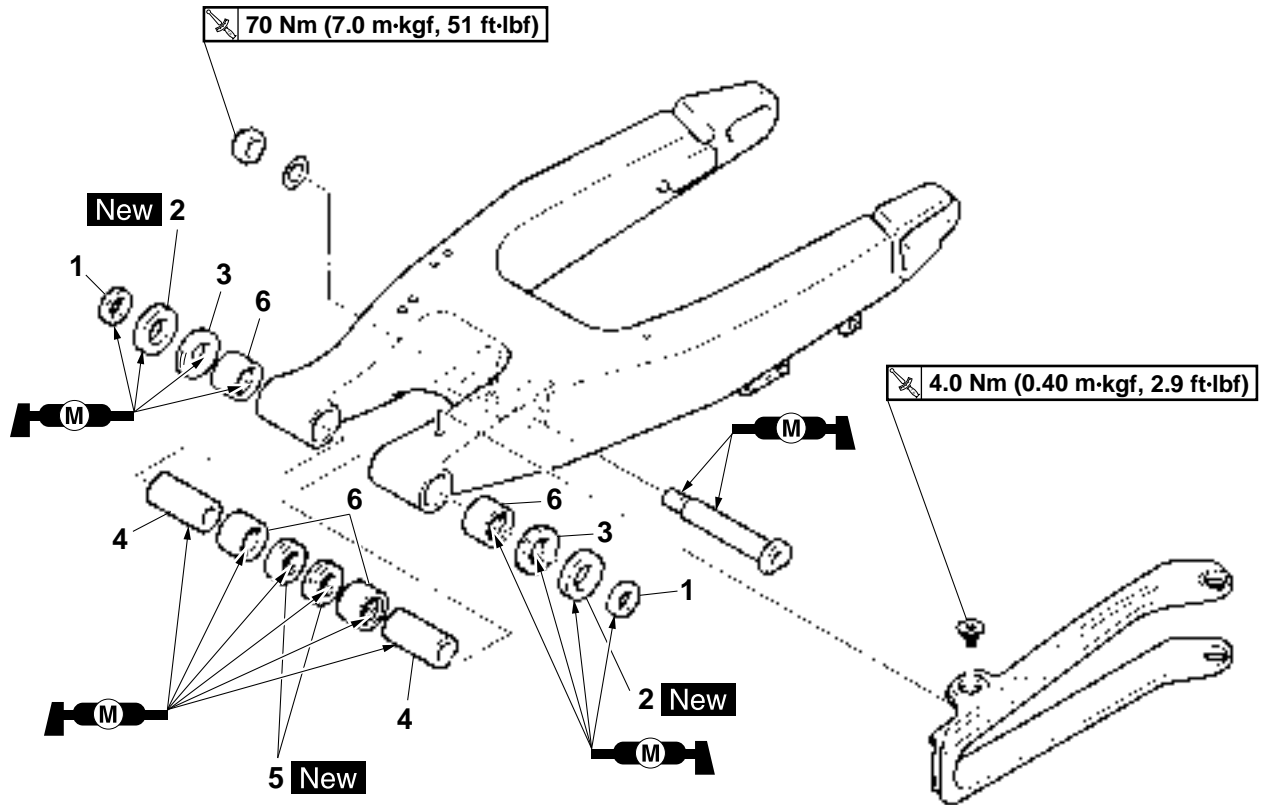
	Relay arm bolt (swingarm side) 70 Nm (7.0 m-kgf, 51 ft-lbf)
---	--

- Rear shock absorber assembly lower bolt

	Rear shock absorber assembly lower bolt 53 Nm (5.3 m-kgf, 38 ft-lbf)
---	---

SWINGARM

Removing the swingarm

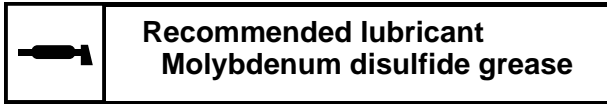


Order	Part name	Q'ty	Remarks
			Use a suitable stand to raise the front wheel off the ground.
	Brake hose holder		Refer to "REAR BRAKE" on page 5-23.
	Rear brake caliper		Refer to "REAR BRAKE" on page 5-23.
	Bolt (brake pedal)		
	Drive chain		
1	Collars	2	
2	Oil seals	2	
3	Thrust bearing	2	
4	Bushing	2	
5	Oil seals	2	
6	Bearing	4	
			For installation, reverse the removal procedure.

INSTALLING THE SWINGARM

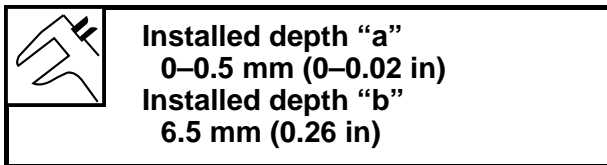
1. Lubricate:

- Bearing
- Collars
- Spacers
- Oil seal **New**
- Pivot shaft



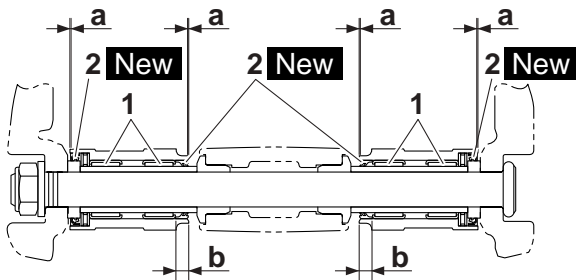
2. Install:

- Bearing "1"
- Oil seals "2" **New**
(to the swingarm)



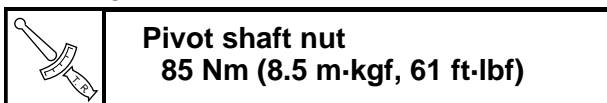
TIP

First install the outer and then the inner bearings to a specified depth from inside.



3. Install:

- Swingarm



TIP

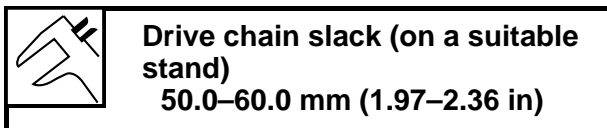
Install the pivot shaft from the right.

4. Install:

- Rear wheel
Refer to "REAR WHEEL" on page 5-9.

5. Adjust:

- Drive chain slack
Refer to "ADJUSTING THE DRIVE CHAIN SLACK" on page 3-31.



CHAIN DRIVE

Removing the drive chain

1

New

75 Nm (7.5 m·kgf, 54 ft·lbf)

7 Nm (0.7 m·kgf, 5.1 ft·lbf)

Job Order	Part name	Q'ty	Servicing Information
	Drive sprocket		Refer to "ENGINE REMOVAL" on page 6-1.
1	Drive chain	1	
			For installation, reverse the removal procedure.

REMOVING THE DRIVE CHAIN

1. Stand the vehicle on a level surface.

WARNING

Securely support the vehicle so that there is no danger of it falling over.

TIP

Place the vehicle on a suitable stand so that the rear wheel is elevated.

2. Remove:

- Drive chain

TIP

Cut the drive chain with the drive chain cut & rivet tool. (Use goods on the market)

CHECKING THE DRIVE CHAIN

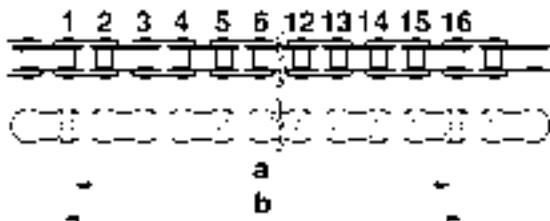
1. Measure:

- 15-link section of the drive chain
Out of specification → Replace the drive chain.



15-link length limit
239.3 mm (9.42 in)

a. Measure the length "a" between the inner sides of the pins and the length "b" between the outer sides of the pins on a 15-link section of the drive chain as shown in the illustration.



b. Calculate the length "c" of the 15-link section of the drive chain using the following formula.

Drive chain 15-link section length "c" =
(length "a" between pin inner sides + length "b" between pin outer sides)/2



TIP

- When measuring a 15-link section of the drive chain, make sure that the drive chain is taut.
- Perform this procedure 2–3 times, at a different location each time.

2. Check:

- Drive chain
Stiffness → Clean, lubricate, or replace.



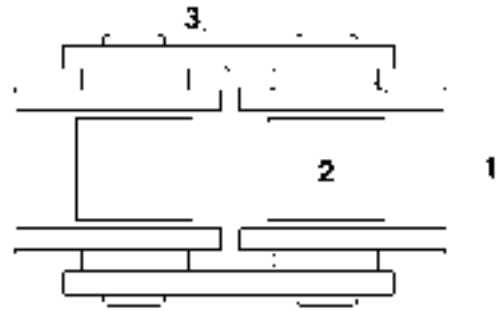
3. Clean:

- Drive chain

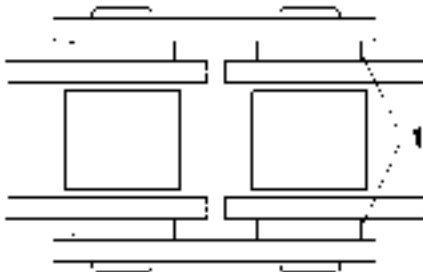
- a. Wipe the drive chain with a clean cloth.
b. Put the drive chain in kerosene and remove any remaining dirt.
c. Remove the drive chain from the kerosene and completely dry it.

NOTICE

- This vehicle has a drive chain with small rubber O-rings “1” between the drive chain side plates. Never use high-pressure water or air, steam, gasoline, certain solvents (e.g., benzine), or a coarse brush to clean the drive chain. High-pressure methods could force dirt or water into the drive chain’s internals, and solvents will deteriorate the O-rings. A coarse brush can also damage the O-rings. Therefore, use only kerosene to clean the drive chain.
- Do not soak the drive chain in kerosene for more than ten minutes, otherwise the O-rings can be damaged.



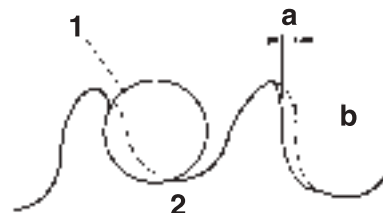
5. Lubricate:
 - Drive chain



4. Check:
 - O-rings “1”
Damage → Replace the drive chain.
 - Drive chain rollers “2”
Damage/wear → Replace the drive chain.
 - Drive chain side plates “3”
Damage/wear → Replace the drive chain.

CHECKING THE DRIVE SPROCKET

1. Check:
 - Drive sprocket
More than 1/4 tooth wear “a” → Replace the drive sprocket and the rear wheel sprocket as a set.
Bent tooth → Replace the drive sprocket and the rear wheel sprocket as a set.



- b. Correct
 1. Drive chain roller
 2. Drive sprocket

CHECKING THE REAR WHEEL SPROCKET

Refer to “CHECKING AND REPLACING THE REAR WHEEL SPROCKET” on page 5-10.

INSTALLING THE DRIVE CHAIN

1. Install:
 - Drive chain

NOTICE

Be sure to put on safety goggles when working.

TIP

Install the drive chain joint with the drive chain cut & rivet tool. (Use goods on the market)

ENGINE

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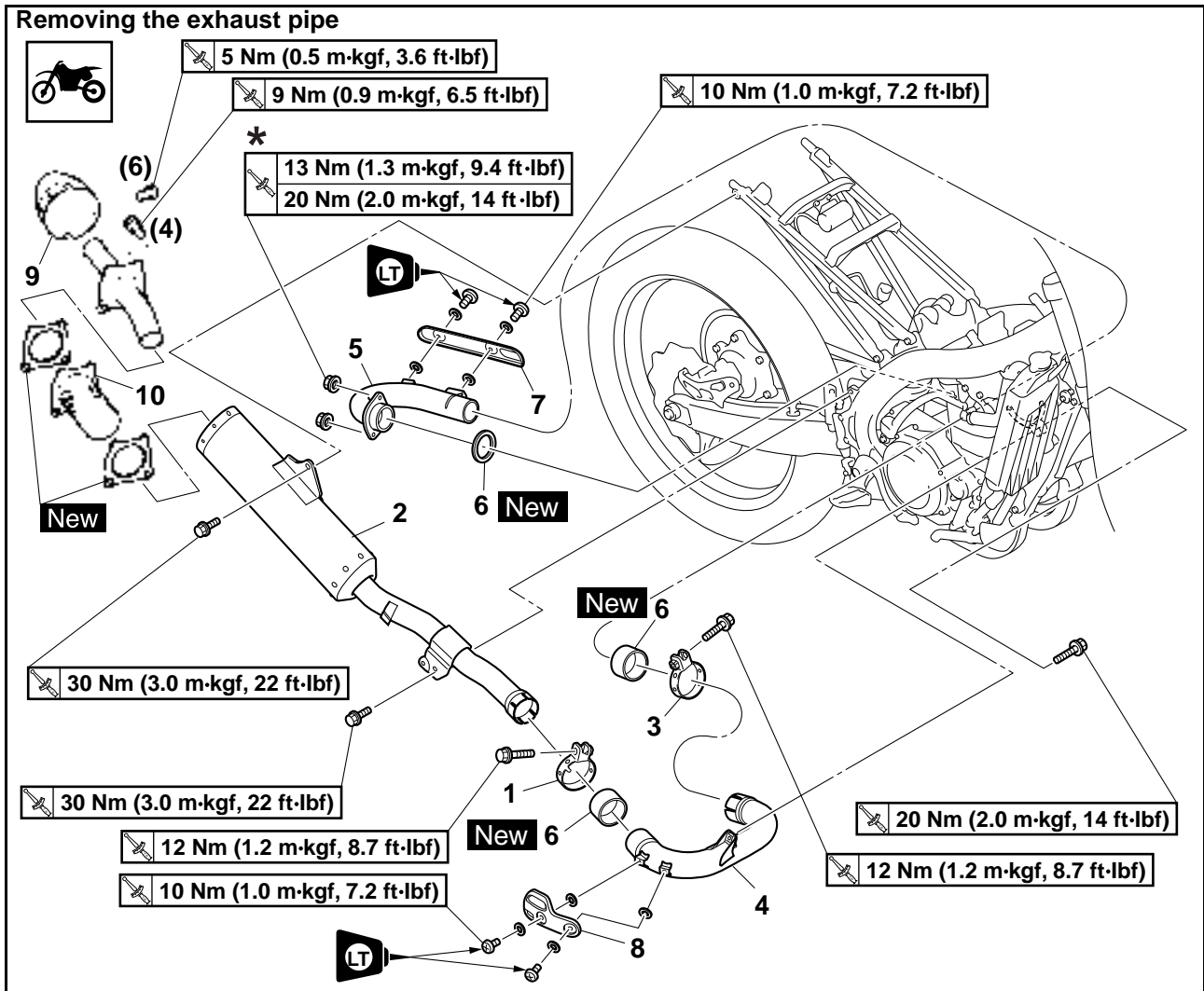
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ENGINE REMOVAL

TIP

This section is intended for those who have basic knowledge and skill concerning the servicing of Yamaha motorcycles (e.g., Yamaha dealers, service engineers, etc.). Those who have little knowledge and skill concerning servicing are requested not to undertake inspection, adjustment, disassembly, or reassembly only by reference to this manual. It may lead to servicing trouble and mechanical damage.

ENGINE REMOVAL



Order	Part name	Q'ty	Remarks
			* Refer to "INSTALLING THE EXHAUST PIPE AND MUFFLER" on page 6-10.
	Side cover (right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Rear shock absorber assembly lower bolt		Refer to "REAR SHOCK ABSORBER ASSEMBLY" on page 5-58.
	Connecting arm bolt (frame side)		Refer to "REAR SHOCK ABSORBER ASSEMBLY" on page 5-58.
1	Silencer clamp	1	Loosen.
2	Silencer	1	
3	Exhaust pipe 2 clamp	1	Loosen.
4	Exhaust pipe 2	1	

ENGINE REMOVAL

Removing the exhaust pipe

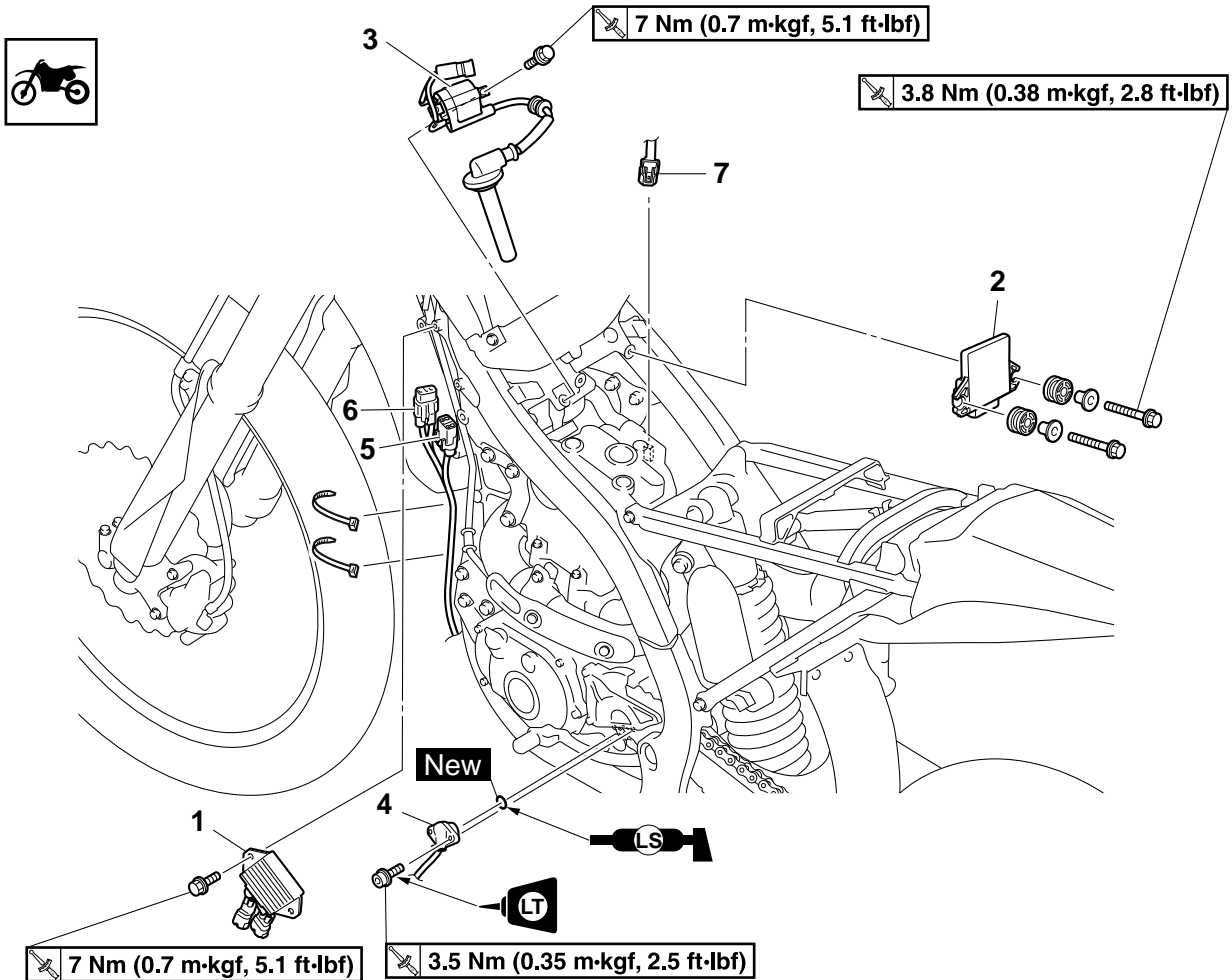
5 Nm (0.5 m·kgf, 3.6 ft·lbf)
 9 Nm (0.9 m·kgf, 6.5 ft·lbf)
 10 Nm (1.0 m·kgf, 7.2 ft·lbf)
 *
 13 Nm (1.3 m·kgf, 9.4 ft·lbf)
 20 Nm (2.0 m·kgf, 14 ft·lbf)
 30 Nm (3.0 m·kgf, 22 ft·lbf)
 30 Nm (3.0 m·kgf, 22 ft·lbf)
 12 Nm (1.2 m·kgf, 8.7 ft·lbf)
 10 Nm (1.0 m·kgf, 7.2 ft·lbf)
 20 Nm (2.0 m·kgf, 14 ft·lbf)
 12 Nm (1.2 m·kgf, 8.7 ft·lbf)

Order

Order	Part name	Q'ty	Remarks
5	Exhaust pipe 1	1	
6	Gaskets	3	
7	Exhaust pipe 1 protector	1	
8	Exhaust pipe 2 protector	1	
9	Silencer cap	1	
10	Spark arrester	1	
			For installation, reverse the removal procedure.

ENGINE REMOVAL

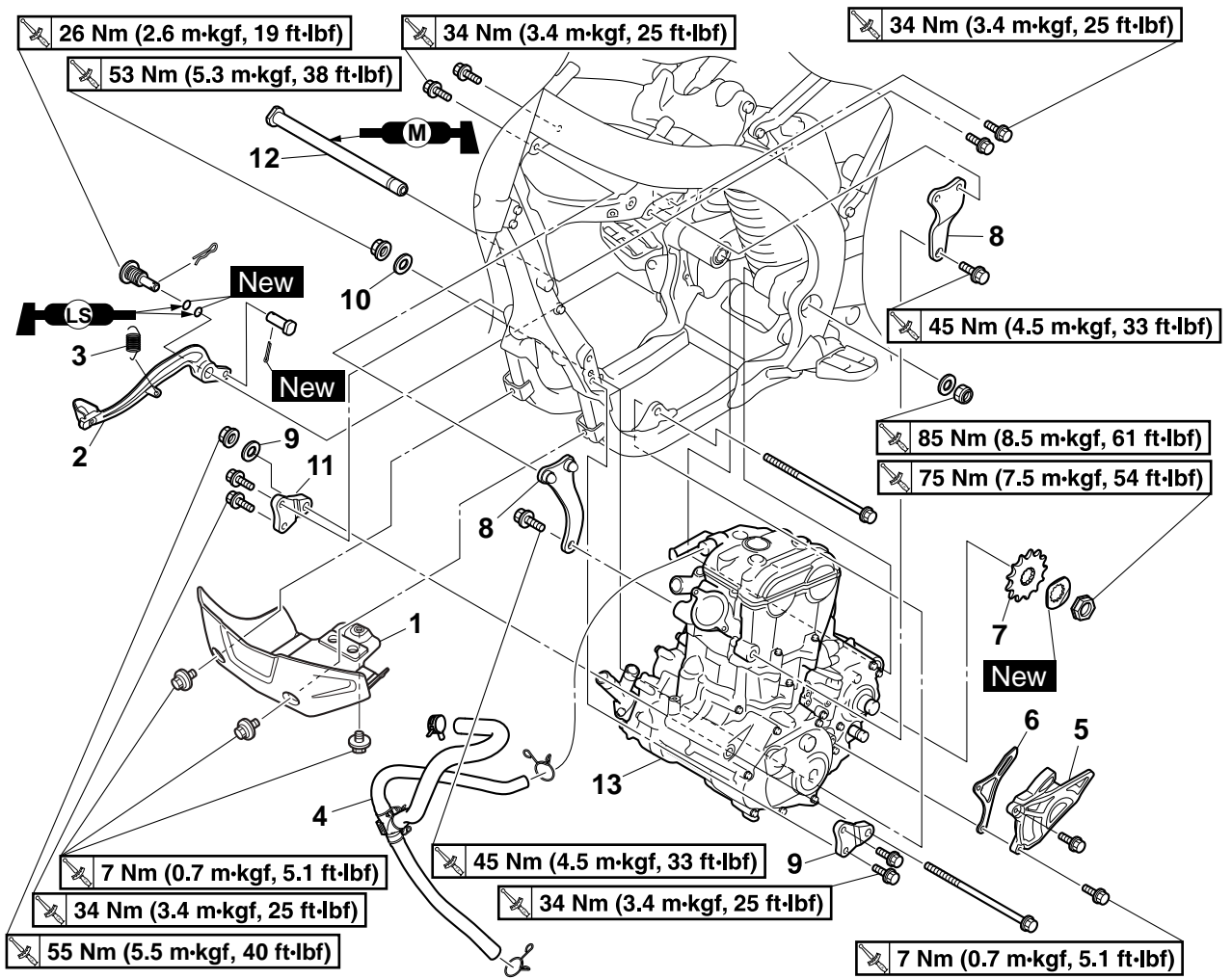
Removing the electronic parts



Order	Part name	Q'ty	Remarks
			Use a suitable stand to raise the front wheel off the ground.
	Seat		Refer to "GENERAL CHASSIS" on page 5-1.
	Side cover (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Air scoop (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Fuel tank		Refer to "FUEL TANK" on page 8-1.
	Air filter case cover		
1	Rectifier/regulator	1	
2	ECU	1	
3	Ignition coil	1	
4	Neutral switch	1	
5	AC magneto coupler	1	Disconnect.
6	Crankshaft position sensor coupler	1	Disconnect.
7	Coolant temperature sensor coupler	1	Disconnect.
			For installation, reverse the removal procedure.

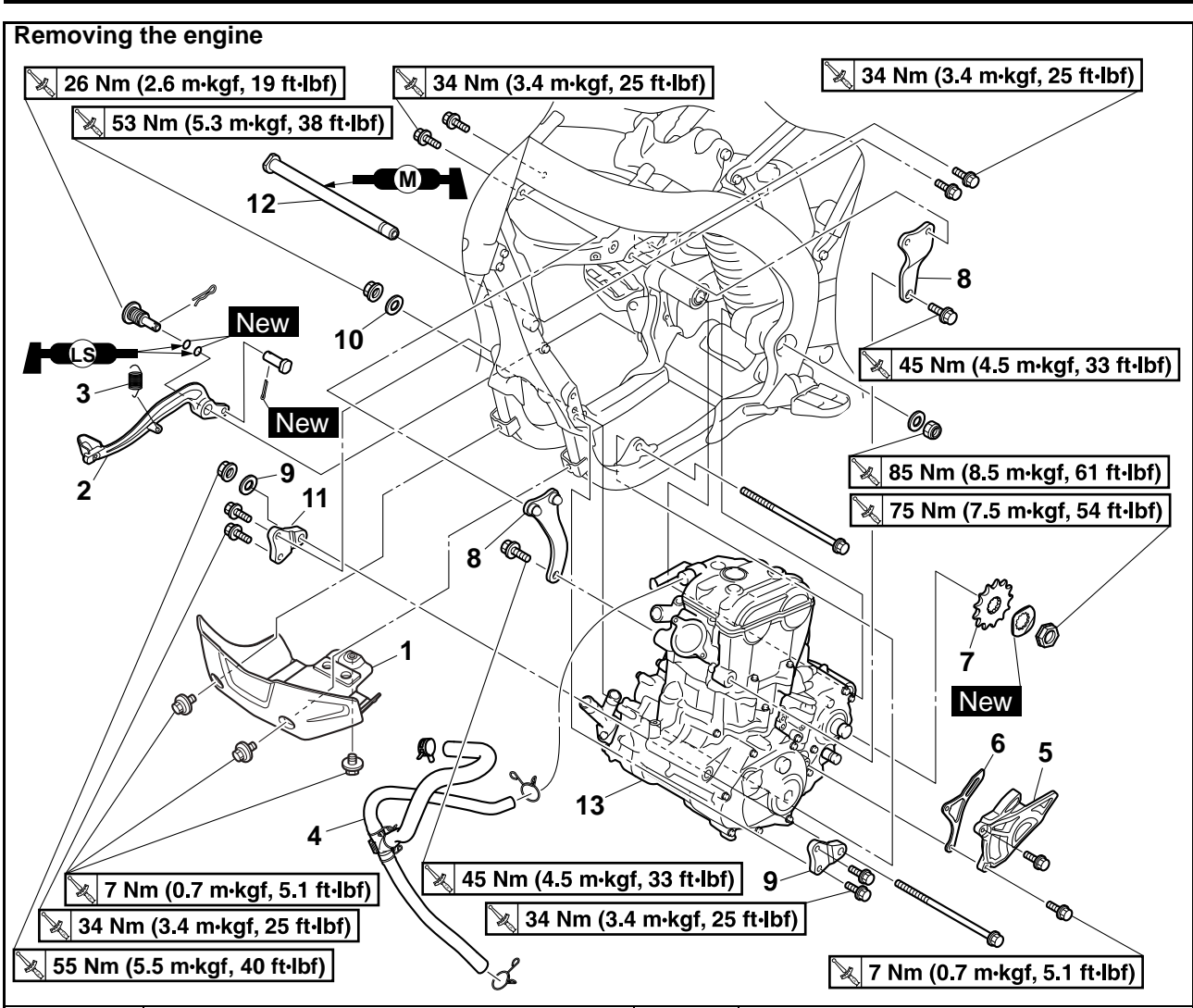
ENGINE REMOVAL

Removing the engine



Order	Part name	Q'ty	Remarks
			Use a suitable stand to raise the front wheel off the ground.
	Seat		Refer to "GENERAL CHASSIS" on page 5-1.
	Side cover (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Air scoop (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Fuel tank		Refer to "FUEL TANK" on page 8-1.
	Exhaust pipe and silencer		Refer to "ENGINE REMOVAL" on page 6-1.
	Air filter case		Refer to "THROTTLE BODY" on page 8-7.
	Throttle body		Refer to "THROTTLE BODY" on page 8-7.
	Clutch cable		Refer to "CLUTCH" on page 6-42.
	Shift pedal		Refer to "SHIFT SHAFT" on page 6-54.
	Starter motor		Refer to "ELECTRIC STARTER" on page 6-37.
1	Engine guard	1	
2	Brake pedal	1	
3	Spring	1	
4	Cylinder head breather hose	1	

ENGINE REMOVAL



Order	Part name	Q'ty	Remarks
5	Drive sprocket cover	1	
6	Drive chain guide	1	
7	Drive sprocket	1	
8	Upper engine bracket	2	
9	Washer	1	Thickness:2.3 mm (0.09 in)
10	Washer	1	Thickness:1.0 mm (0.04 in)
11	Lower engine bracket	2	
12	Pivot shaft	1	
13	Engine	1	
			For installation, reverse the removal procedure.

ENGINE REMOVAL

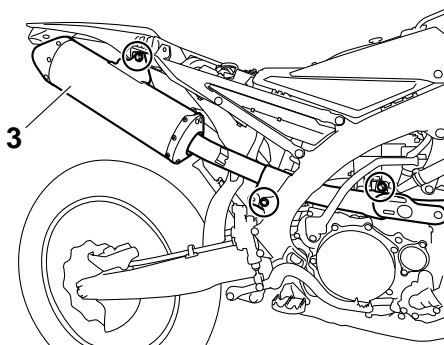
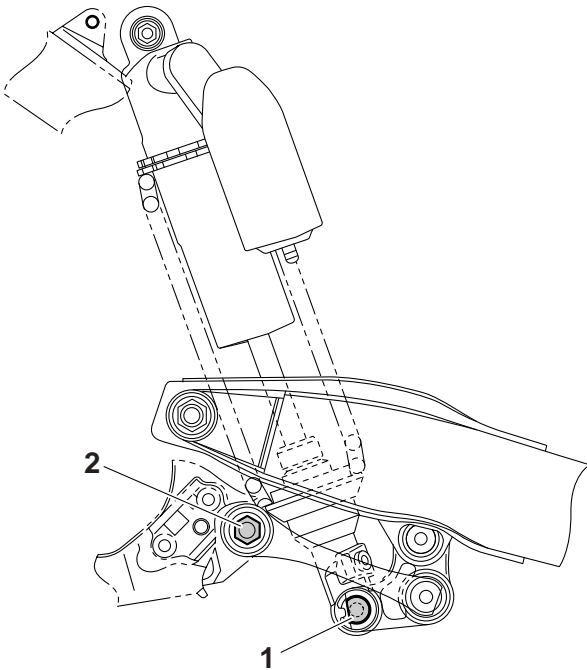
REMOVING THE SILENCER

1. Remove:

- Rear shock absorber assembly lower bolt "1"
- Connecting arm bolt (frame side) "2"
- Silencer "3"

TIP

Move the rear shock absorber to the left side of the chassis, and remove the silencer.



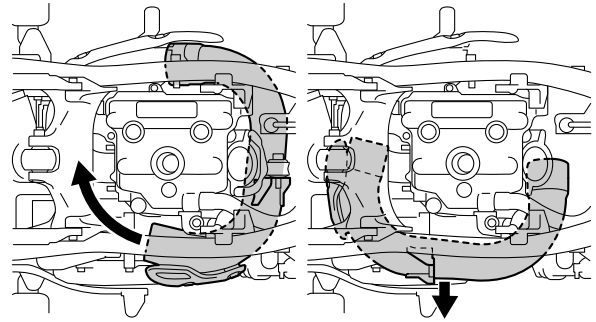
REMOVING THE EXHAUST PIPE 2

1. Remove:

- Exhaust pipe 2

TIP

Put the Exhaust pipe 2 into the state as shown by moving this, and then remove it.



REMOVING THE DRIVE SPROCKET

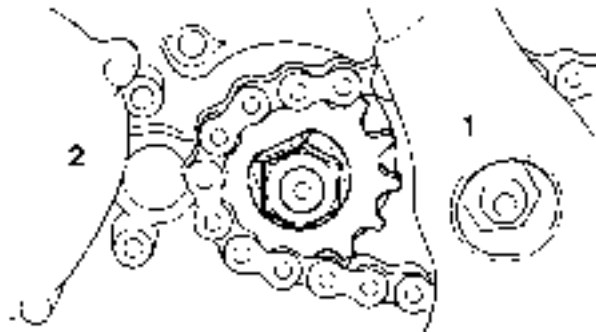
1. Straighten the lock washer tab.

2. Remove:

- Nut (drive sprocket) "1"
- Lock washer "2"

TIP

Loosen the nut while applying the rear brake.



3. Remove:

- Drive sprocket "1"
- Drive chain "2"

TIP

Remove the drive sprocket together with the drive chain.



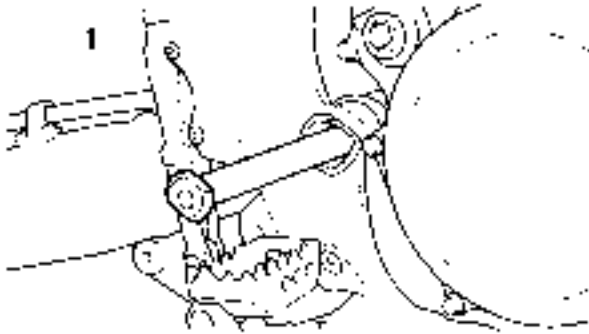
ENGINE REMOVAL

REMOVING THE ENGINE

1. Remove:
 - Pivot shaft "1"

TIP

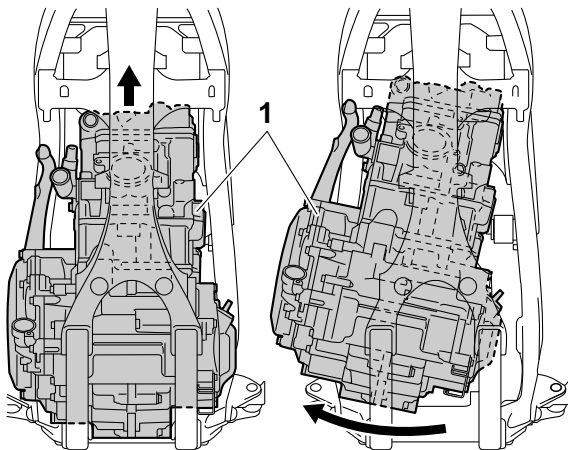
If the pivot shaft is pulled all the way out, the swingarm will come loose. If possible, insert a shaft of similar diameter into the other side of the swingarm to support it.



2. Remove:
 - Engine "1"From the right side.

TIP

- Make sure that the couplers, the hoses, and the cables are disconnected.
- Lift up the engine, and remove this from its lower part toward the right of the chassis.

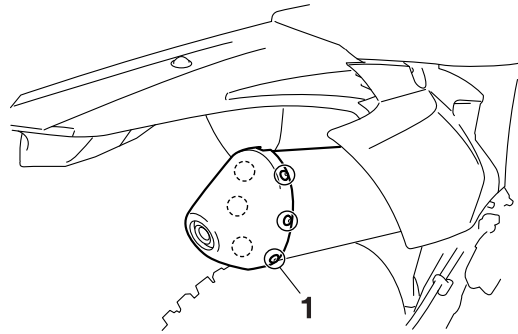


CLEANING THE SPARK ARRESTER

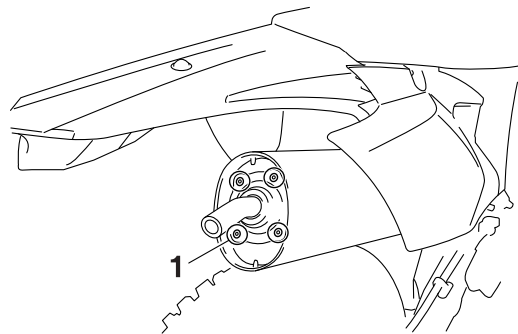
⚠ WARNING

- Be sure the exhaust pipe and muffler are cool before cleaning the spark arrester.
- Do not start the engine when cleaning the exhaust system.

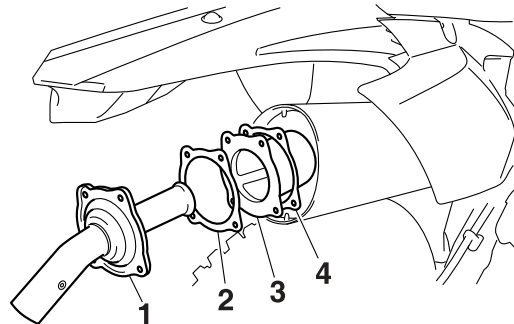
1. Remove:
 - Muffler cap screws "1"



2. Remove:
 - Spark arrester bolts "1"



3. Remove:
 - Tail pipe "1"
 - Tail pipe gasket "2"
 - Spark arrester "3"Pull the spark arrester out of the muffler.
 - Spark arrester gasket "4"

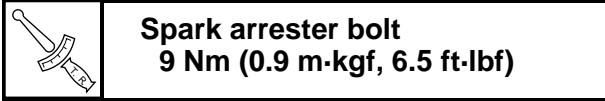


4. Clean:
 - Spark arresterTap the spark arrester lightly, then use a wire brush to remove any carbon deposits.

ENGINE REMOVAL

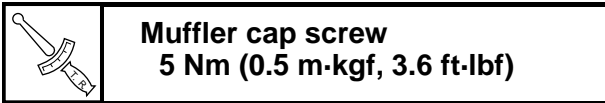
5. Install:

- Spark arrester gasket **New**
- Spark arrester
Insert the spark arrester into the muffler and align the bolt holes.
- Tail pipe gasket **New**
- Spark arrester bolts



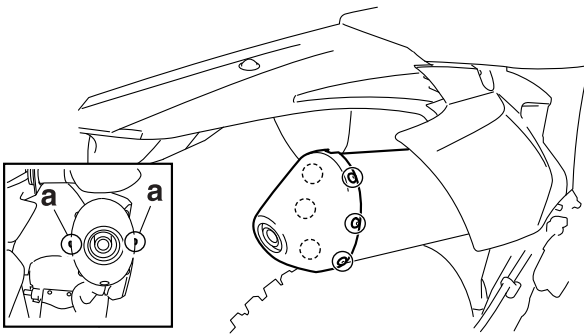
6. Install:

- Muffler cap



TIP _____

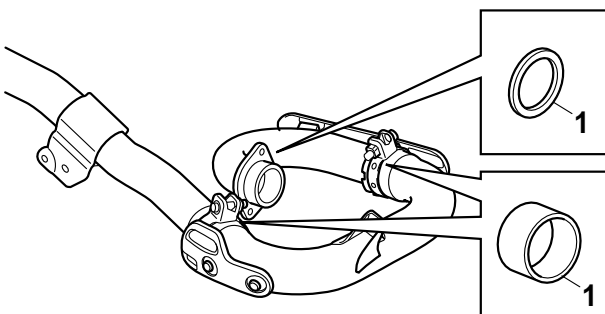
First tighten the two screws "a" located horizontally apart, and then tighten the others.



CHECKING THE SILENCER AND EXHAUST PIPE

1. Check:

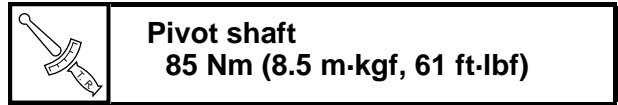
- Gasket "1"
Damage → Replace.



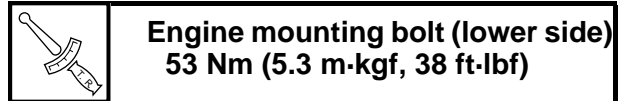
INSTALLING THE ENGINE

1. Install:

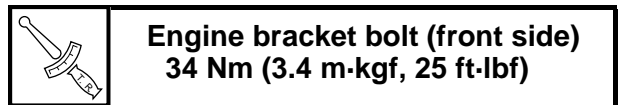
- Engine "1"
- Install the engine from the right side.
- Pivot shaft "2"



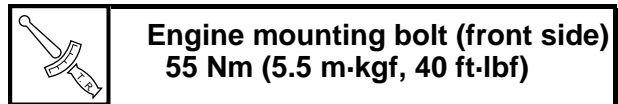
- Engine mounting bolt (lower side) "3"



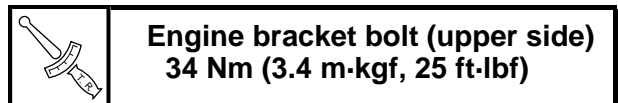
- Front engine bracket "4"
- Engine bracket bolt (front side) "5"



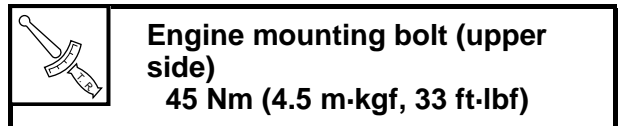
- Engine mounting bolt (front side) "6"



- Upper engine bracket "7"
- Engine bracket bolt (upper side) "8"



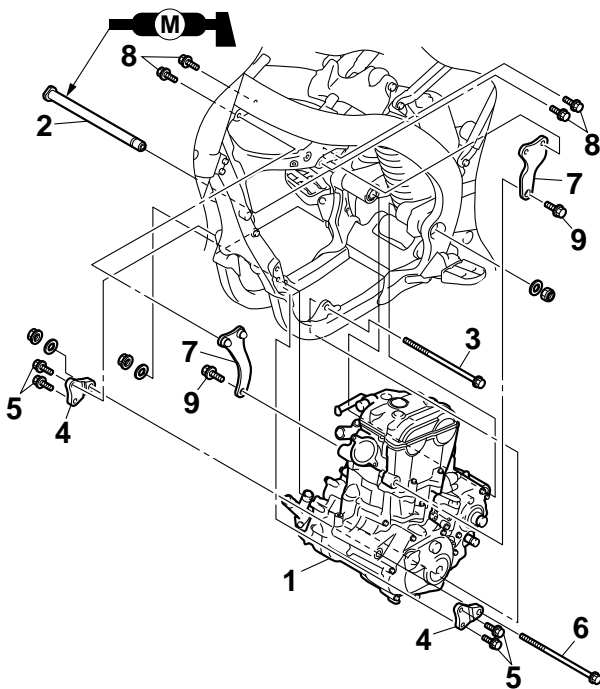
- Engine mounting bolt (upper side) "9"



TIP _____


Apply molybdenum disulfide grease to the pivot shaft.

ENGINE REMOVAL



INSTALLING THE BRAKE PEDAL

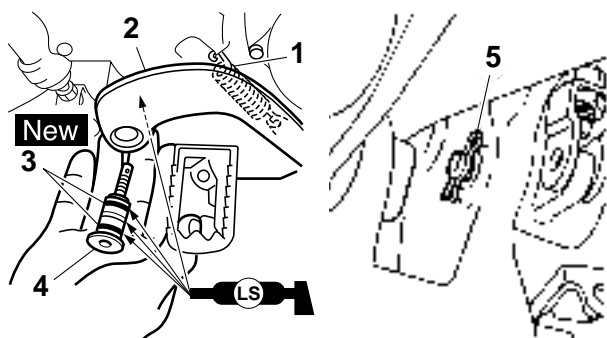
1. Install:
 - Spring "1"
 - Brake pedal "2"
 - O-rings "3" **New**
 - Bolt (brake pedal) "4"

	Bolt (brake pedal) 26 Nm (2.6 m-kgf, 19 ft-lbf)
---	---

- Clip "5"

TIP

Apply the lithium-soap-based grease on the bolt, O-rings and brake pedal bracket.

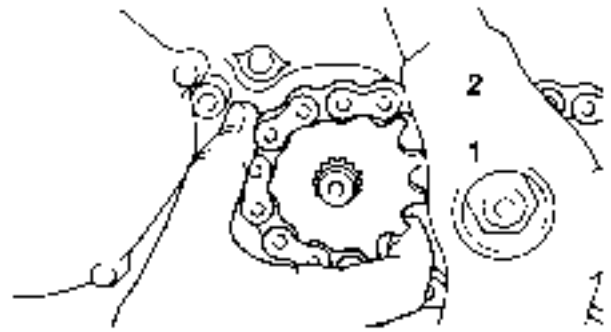


INSTALLING THE DRIVE SPROCKET


1. Install:
 - Drive sprocket "1"
 - Drive chain "2"

TIP

Install the drive sprocket together with the drive chain.



2. Install:
 - Lock washer "1" **New**
 - Nut (drive sprocket) "2"

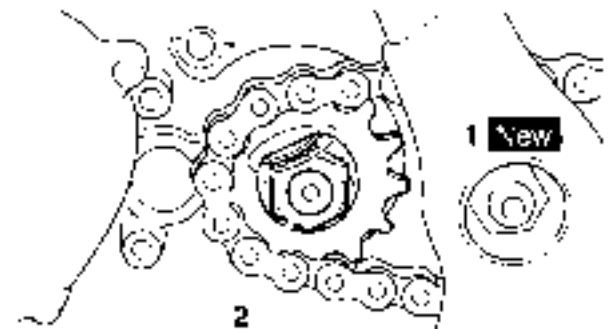
	Nut (drive sprocket) 75 Nm (7.5 m-kgf, 54 ft-lbf)
--	---

TIP


Tighten the nut while applying the rear brake.

NOTICE

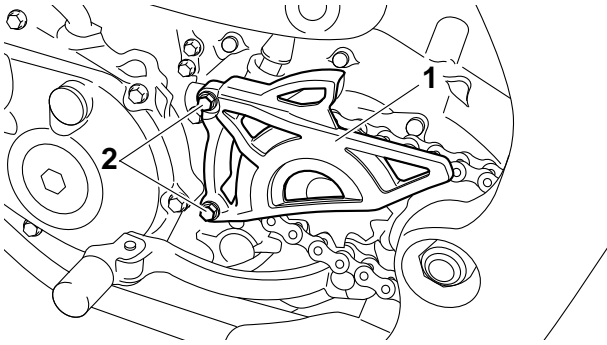
Make sure to tighten to specification; otherwise, it may damage the other part that is fastened together.



3. Bend the lock washer tab to lock the nut.
4. Install:
 - Drive sprocket guide
 - Drive sprocket cover "1"
 - Bolt (drive sprocket cover) "2"

	Bolt (drive sprocket cover) 7 Nm (0.7 m-kgf, 5.1 ft-lbf)
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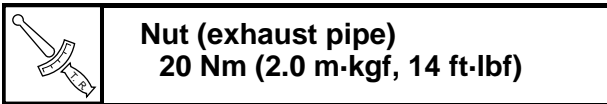
ENGINE REMOVAL



INSTALLING THE EXHAUST PIPE AND MUFFLER

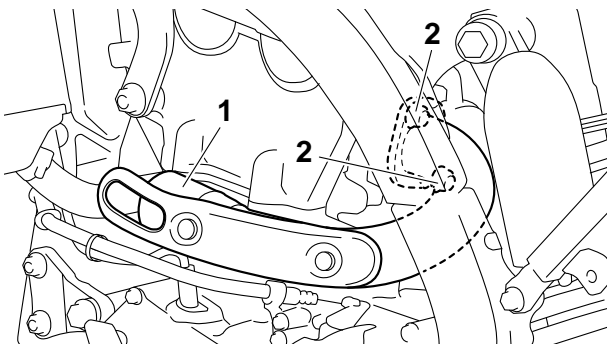
1. Install:

- Gasket **New**
- Exhaust pipe 1 "1"
- Nut (exhaust pipe 1) "2"



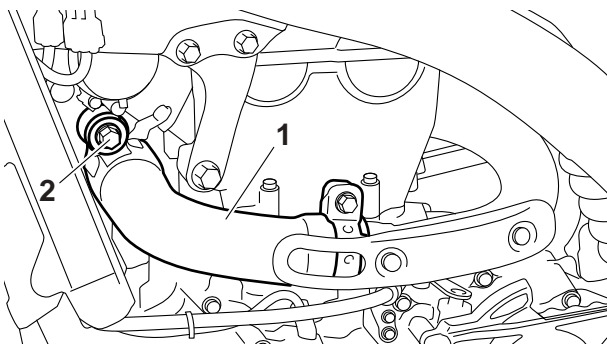
TIP

First temporarily tighten all nuts to 13 Nm (1.3 m-kgf, 9.4 ft-lbf). Then retighten them to 20 Nm (2.0 m-kgf, 14 ft-lbf).



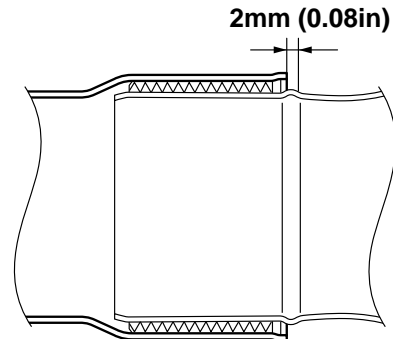
2. Install:

- Clamp
- Exhaust pipe 2 "1"
- Bolt (exhaust pipe 2) "2"



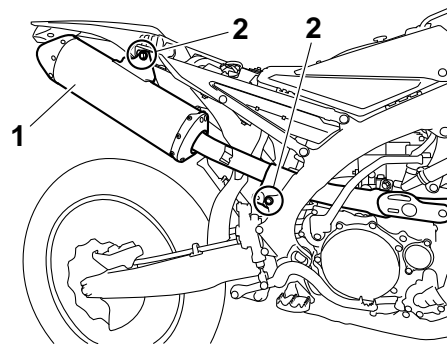
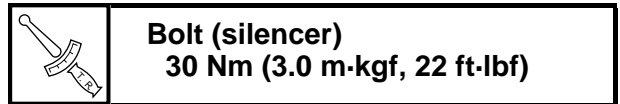
TIP

Install and temporarily tighten the exhaust pipe 2 with its end positioned as shown with respect to the exhaust pipe 1.



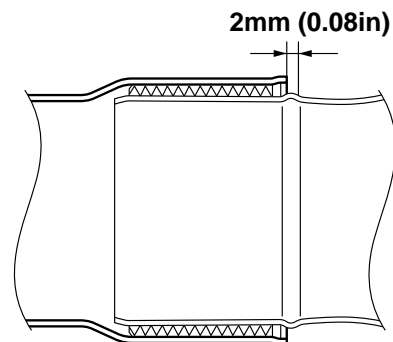
3. Install:

- Clamp
- Silencer "1"
- Bolt (silencer) "2"




TIP

Install and temporarily tighten the silencer so that its joint is positioned as shown with respect to the exhaust pipe 2.




4. Tighten:

- Bolt (exhaust pipe 2)

	Bolt (exhaust pipe 2) 20 Nm (2.0 m-kgf, 14 ft-lbf)
---	---

- Clamp

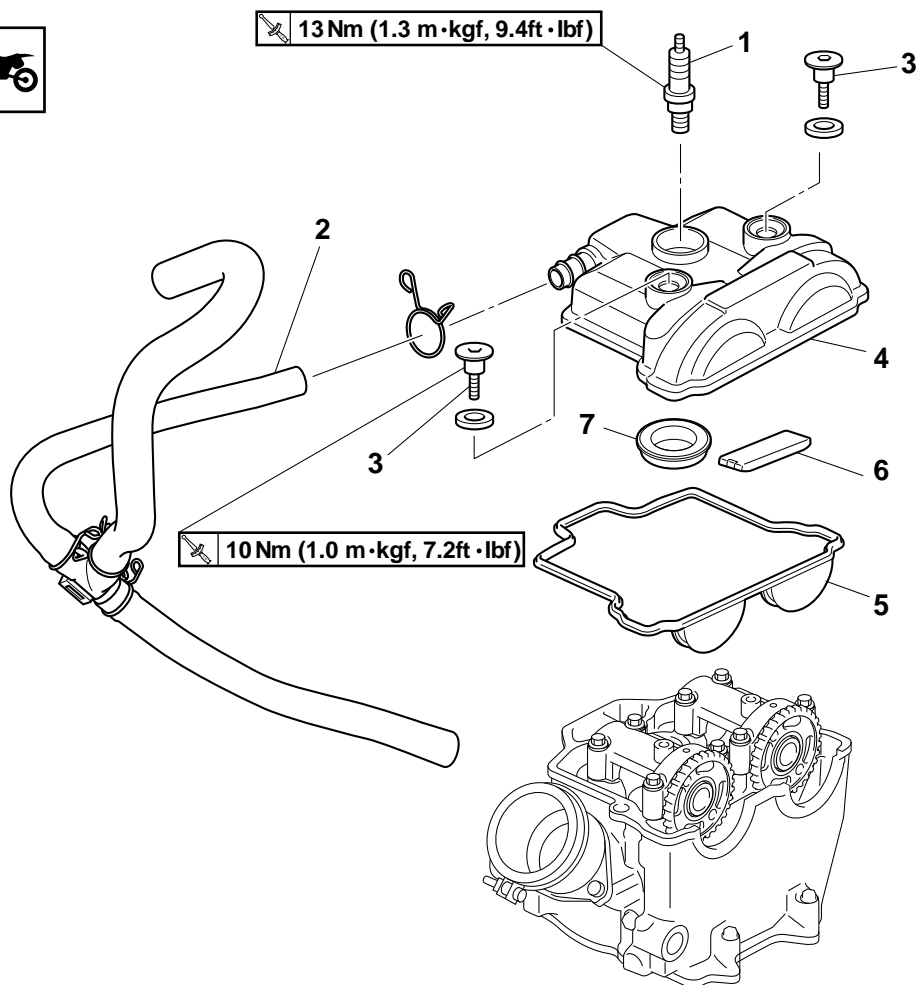
	Clamp 12 Nm (1.2 m-kgf, 8.7 ft-lbf)
---	--

TIP

Tighten while checking that their front and rear joints are inserted in position.

CAMSHAFT

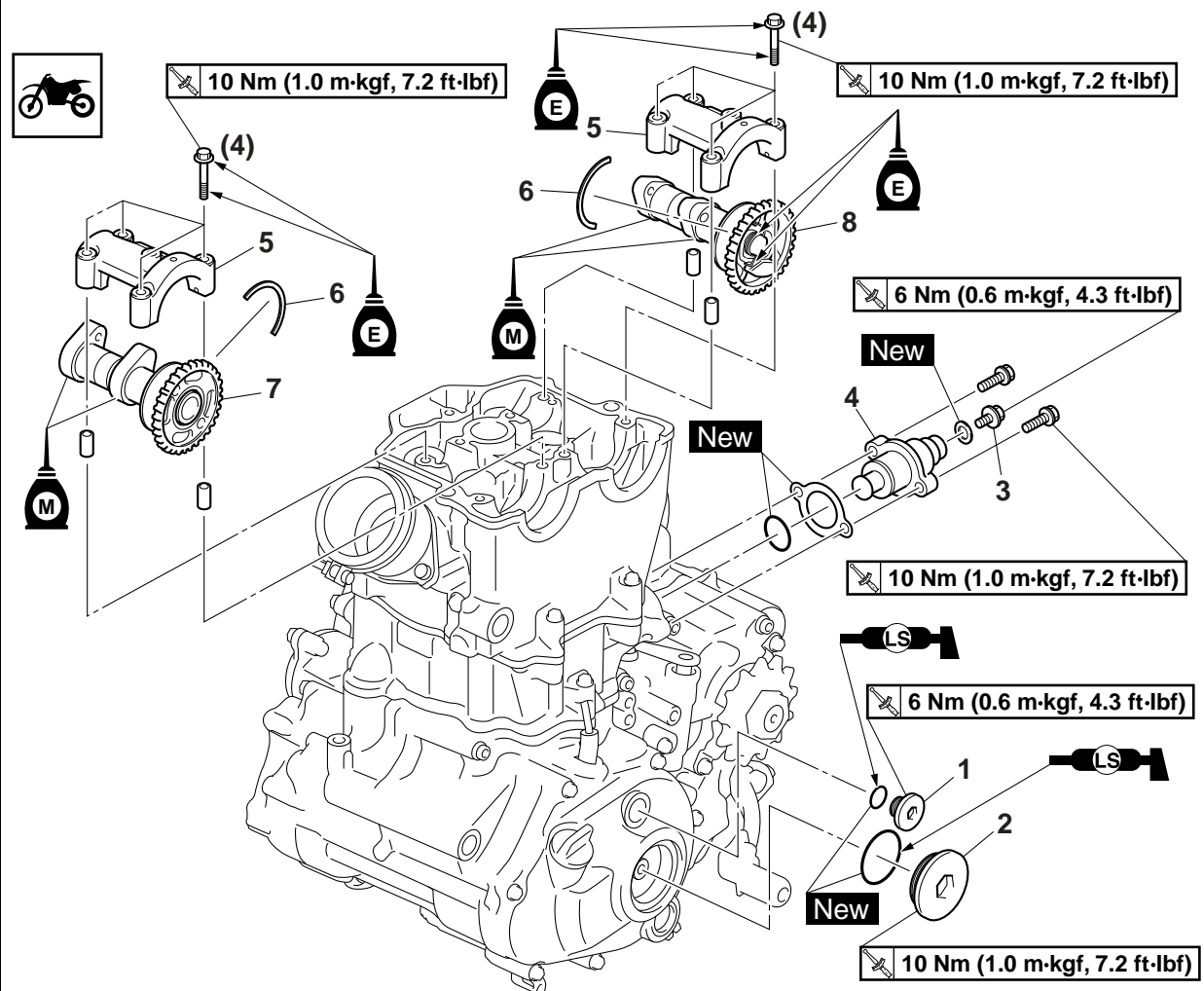
Removing the cylinder head cover



Order	Part name	Q'ty	Remarks
	Seat		Refer to "GENERAL CHASSIS" on page 5-1.
	Side cover (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Air scoop (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Fuel tank		Refer to "FUEL TANK" on page 8-1.
1	Spark plug	1	
2	Cylinder head breather hose	1	
3	Bolt (cylinder head cover)	2	
4	Cylinder head cover	1	
5	Cylinder head cover gasket	1	
6	Timing chain guide (top side)	1	
7	Cylinder head cover gasket	1	
			For installation, reverse the removal procedure.

CAMSHAFT

Removing the camshaft

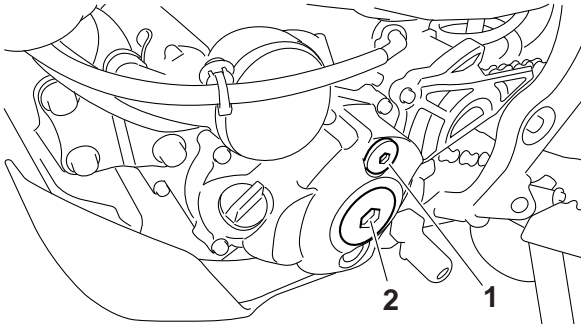


Order	Part name	Q'ty	Remarks
1	Timing mark accessing screw	1	
2	Crankshaft end accessing screw	1	
3	Timing chain tensioner cap bolt	1	
4	Timing chain tensioner	1	
5	Camshaft cap	2	
6	Clip	2	
7	Intake camshaft	1	
8	Exhaust camshaft	1	
			For installation, reverse the removal procedure.

REMOVING THE CAMSHAFT

1. Remove:

- Timing mark accessing screw "1"
- Crankshaft end accessing screw "2"



2. Align:

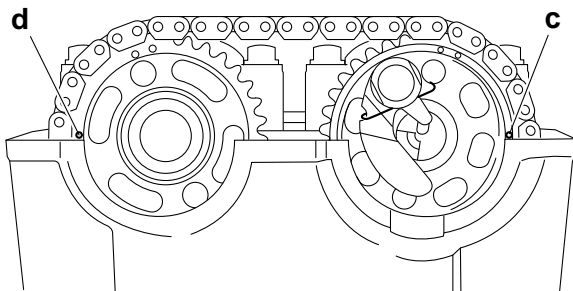
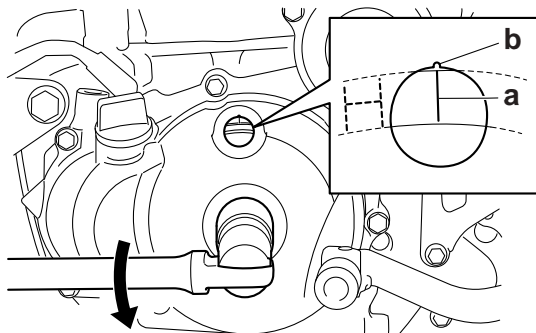
- Alignment mark



- Turn the crankshaft counterclockwise with a wrench.
- Align the top dead center (TDC) mark "a" on the rotor with the alignment mark "b" on the crankcase cover.

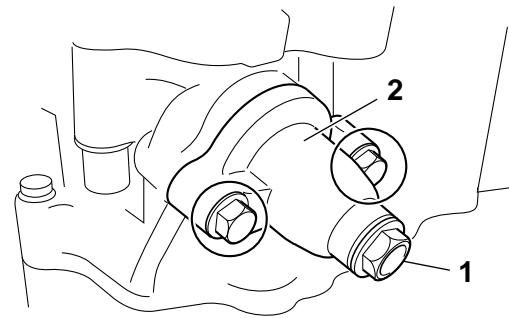
TIP

Align the alignment mark "c" on the exhaust camshaft sprocket and the alignment mark "d" on the intake camshaft sprocket with the edge of the cylinder head.



3. Remove:

- Timing chain tensioner cap bolt "1"
- Timing chain tensioner "2"
- Gaskets



4. Remove:

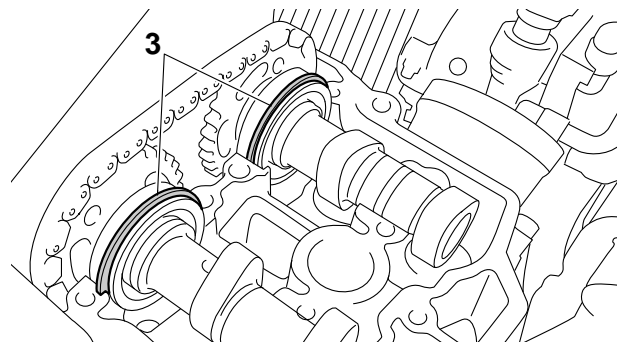
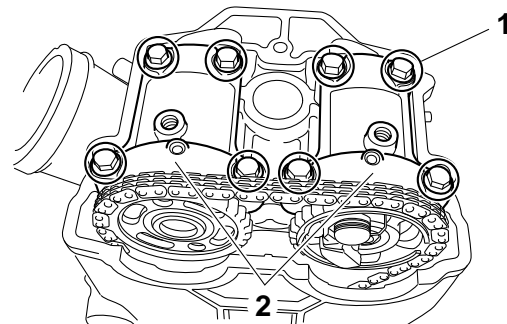
- Bolt (camshaft cap) "1"
- Camshaft cap "2"
- Clip "3"

TIP

- Remove the bolts (camshaft cap) in a criss-cross pattern, working from the outside in.
- In order to prevent the clip from falling into the crankcase, remove the camshaft cap.

NOTICE

The bolts (camshaft cap) must be removed evenly to prevent damage to the cylinder head, camshafts or camshaft caps.



5. Remove:

- Exhaust camshaft "1"
- Intake camshaft "2"


TIP

Attach a wire "3" to the timing chain to prevent it from falling into the crankcase.

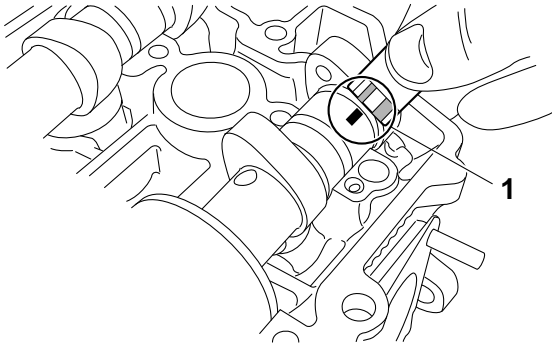
c. Install the dowel pins and the camshaft caps.

TIP

- Tighten the camshaft cap bolts in a crisscross pattern from innermost to outer caps.
- Do not turn the camshaft when measuring the camshaft journal-to-camshaft cap clearance.


	Camshaft cap bolts 10 Nm (1.0 m·kgf, 7.2 ft·lbf)
---	---

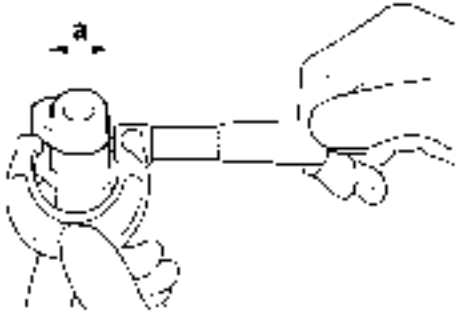
d. Remove the camshaft caps and then measure the width of the Plastigauge® "1".



5. Measure:

- Camshaft journal diameter "a"
Out of specification → Replace the camshaft.
Within specification → Replace the cylinder head and the camshaft caps as a set.

	Camshaft journal diameter 21.959–21.972 mm (0.8645–0.8650 in)
---	--



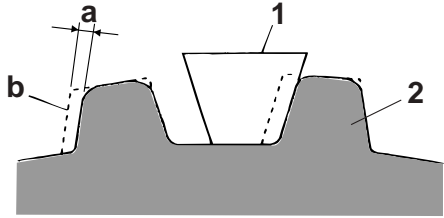
CHECKING THE TIMING CHAIN AND CAMSHAFT SPROCKET

1. Check:

- Timing chain
Damage/stiffness → Replace the timing chain and camshaft as a set.

2. Check:

- Camshaft sprocket
More than 1/4 tooth wear "a" → Replace the camshaft and the timing chain as a set.



- a. 1/4 tooth
 - b. Correct
1. Timing chain roller
 2. Camshaft sprocket

CHECKING THE TIMING CHAIN TENSIONERS

1. Check:

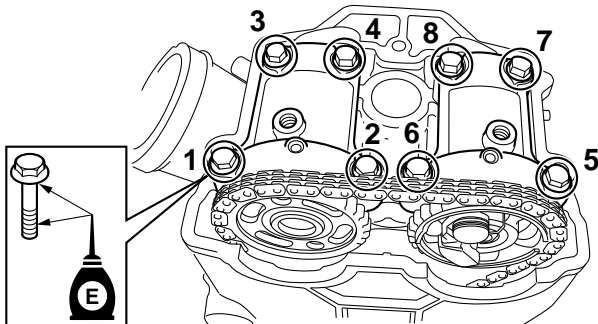
- Timing chain tensioner
Crack/damage → Replace.

- a. While pressing the tensioner rod lightly with your fingers, use a thin screwdriver "1" to wind the tensioner rod up fully clockwise.
- b. When releasing the screwdriver by pressing lightly with your fingers, make sure that the tensioner rod will come out smoothly.
- c. If not, replace the tensioner assembly.



NOTICE

The bolts (camshaft cap) must be tightened evenly, or damage to the cylinder head, camshaft caps, and camshaft will result.




2. Install:

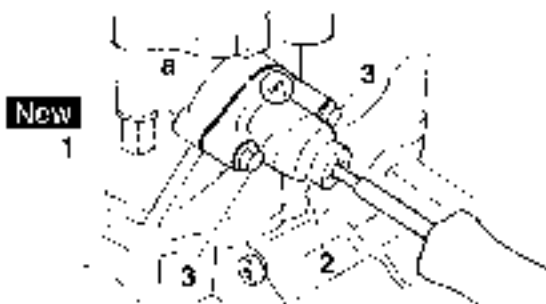
- Timing chain tensioner

- a. While pressing the tensioner rod lightly with your fingers, use a thin screwdriver to wind the tensioner rod up fully clockwise.



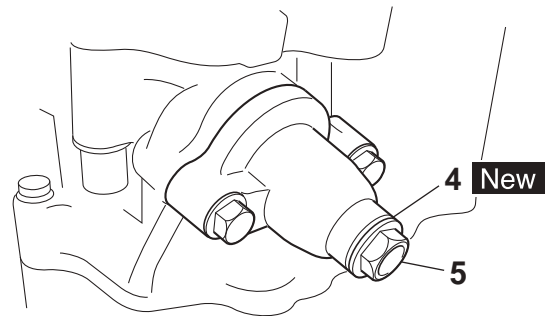
- b. With the tensioner rod fully wound and the chain tensioner UP mark "a" facing upward, install the gasket "1" and the timing chain tensioner "2" and tighten the bolt "3".

	Bolt (timing chain tensioner) 10 Nm (1.0 m-kgf, 7.2 ft-lbf)
---	---



- c. Release the screwdriver, check that the tensioner rod comes out smoothly, and tighten the gasket "4" and the cap bolt "5".

	Tensioner cap bolt 6 Nm (0.6 m-kgf, 4.3 ft-lbf)
---	---



3. Turn:


- Crankshaft
Counterclockwise several turns.

4. Check:

- Top dead center (TDC) mark on the rotor
Align with the crankcase alignment mark.
- Camshaft match marks
Align with the cylinder head surface.
Out of alignment → Adjust.


5. Install:

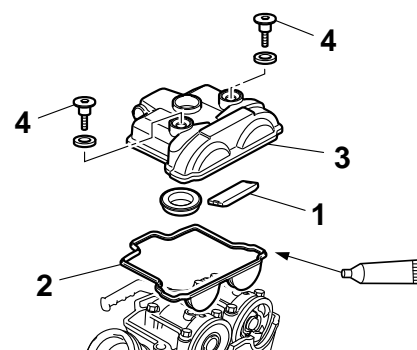
- Timing chain guide (top side) "1"
- Cylinder head cover gasket "2"
- Cylinder head cover "3"
- Bolt (cylinder head cover) "4"

	Bolt (cylinder head cover) 10 Nm (1.0 m-kgf, 7.2 ft-lbf)
---	--

TIP


Before installation, apply the sealant to the cylinder head cover gasket.

	Yamaha bond No.1215 90890-85505 (Three bond No.1215®)
---	--



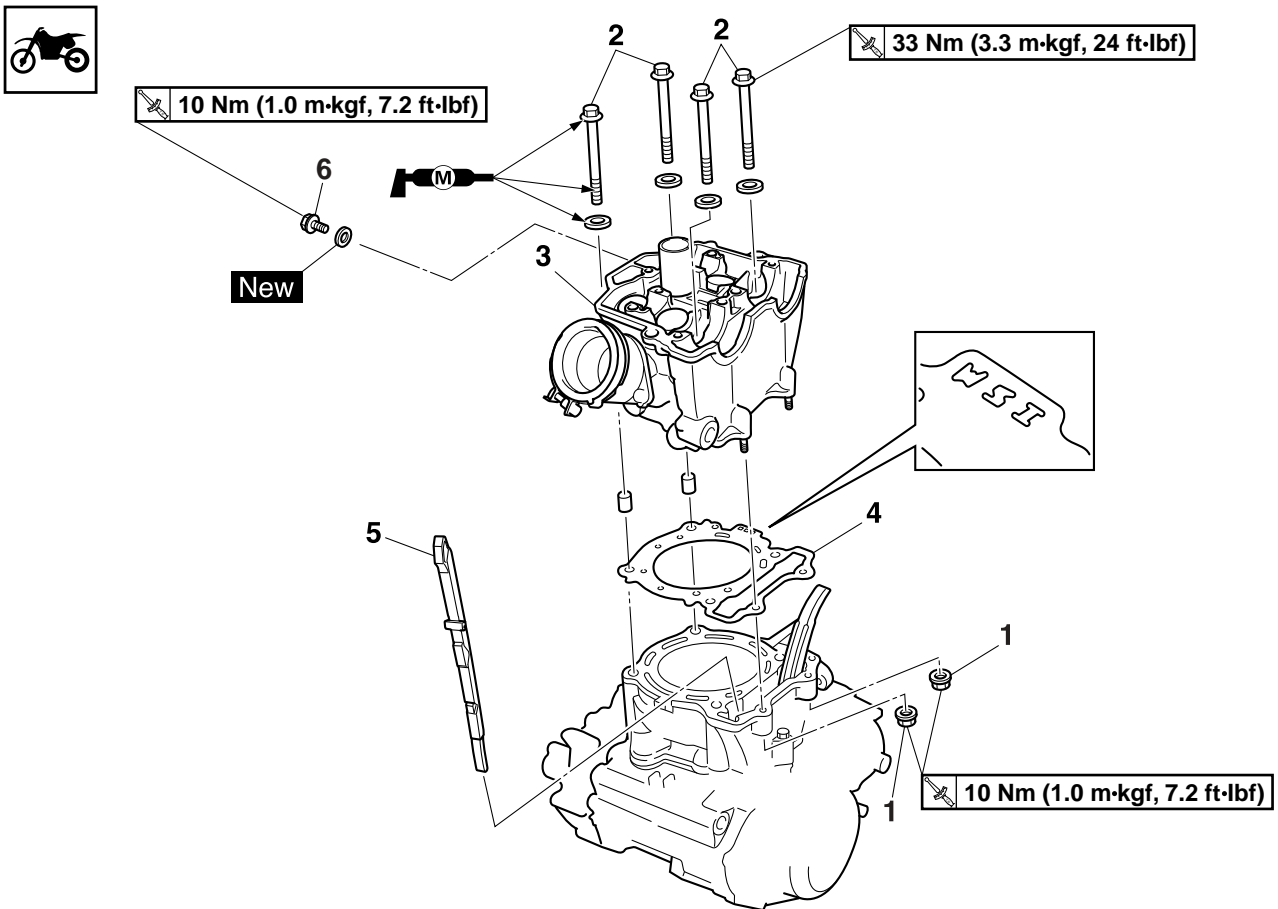
6. Install:

- Cylinder head breather hose
- Spark plug

	<p>Spark plug 13 Nm (1.3m-kgf, 9.4 ft-lbf)</p>
---	---

CYLINDER HEAD

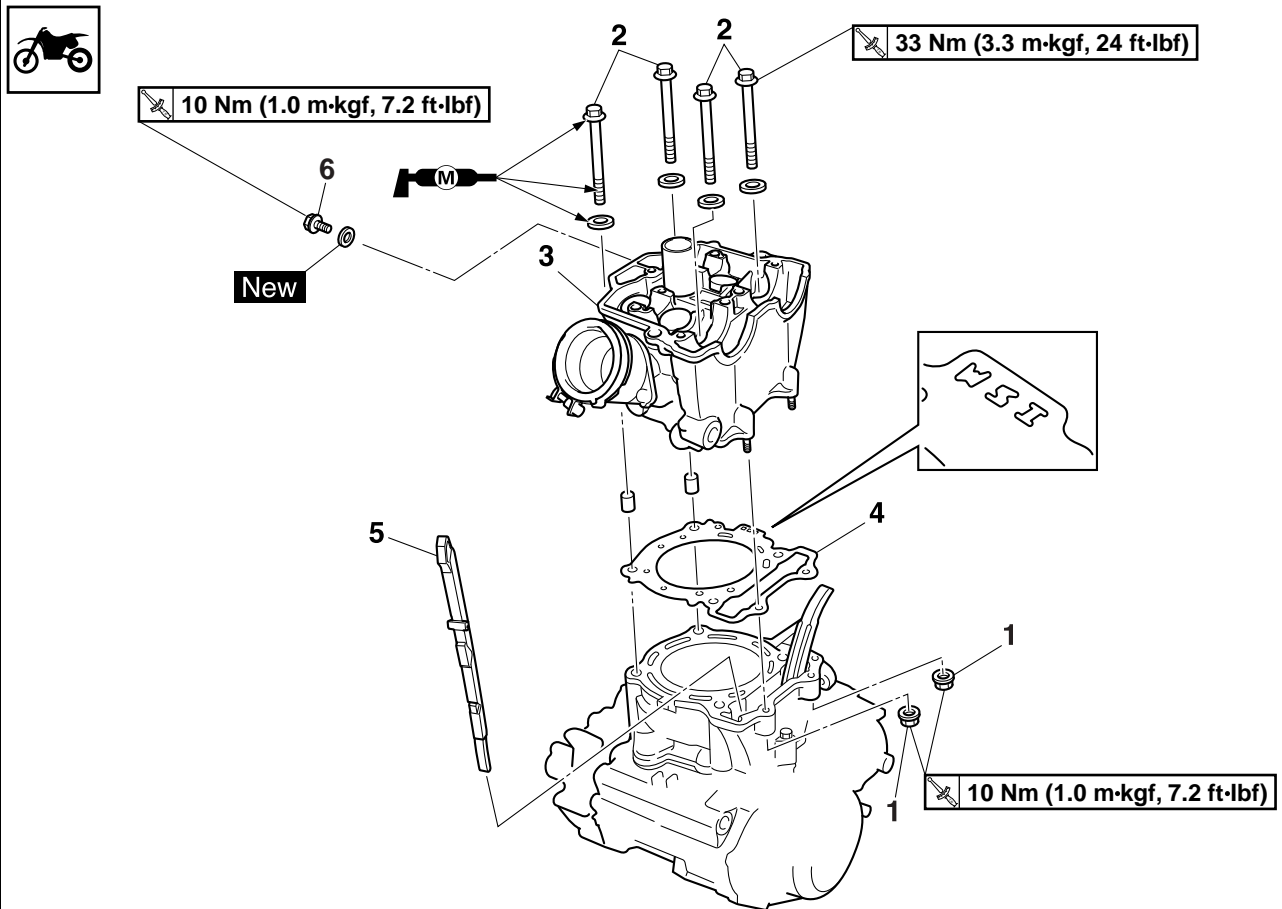
Removing the cylinder head



Order	Part name	Q'ty	Remarks
	Seat		Refer to "GENERAL CHASSIS" on page 5-1.
	Side cover (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Air scoop (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Fuel tank		Refer to "FUEL TANK" on page 8-1.
	Exhaust pipe and silencer		Refer to "ENGINE REMOVAL" on page 6-1.
	Radiator hose		Disconnect.
	Coolant temperature sensor coupler		Disconnect.
	Throttle body		Refer to "THROTTLE BODY" on page 8-7.
	Camshaft		Refer to "CAMSHAFT" on page 6-12.
	Upper engine bracket		Refer to "ENGINE REMOVAL" on page 6-1.
1	Nut (cylinder head)	2	
2	Bolt (cylinder head)	4	
3	Cylinder head	1	
4	Cylinder head gasket	1	

CYLINDER HEAD

Removing the cylinder head



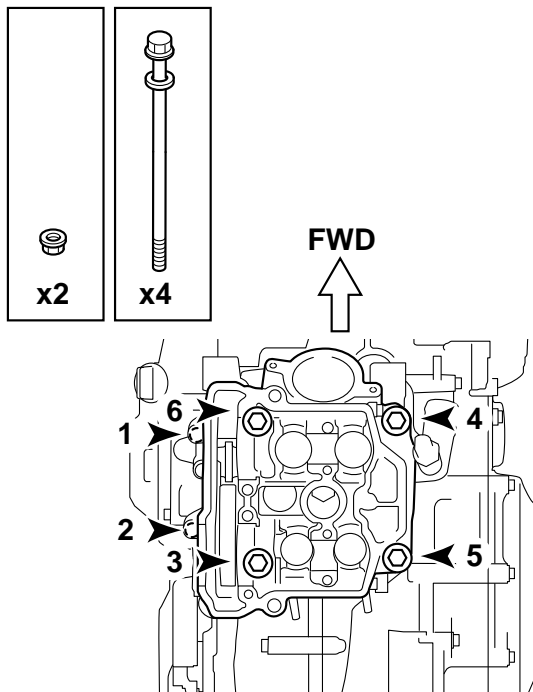
Order	Part name	Q'ty	Remarks
5	Timing chain guide (intake side)	1	
6	Oil check bolt	1	
			For installation, reverse the removal procedure.

REMOVING THE CYLINDER HEAD

- Remove:
 - Intake camshaft
 - Exhaust camshaft
 Refer to "REMOVING THE CAMSHAFT" on page 6-14.
- Remove:
 - Cylinder head nuts
 - Cylinder head bolts

TIP

- Loosen the bolts in the proper sequence as shown.
- Loosen each bolt 1/2 of a turn at a time. After fully loosening all the bolts, remove them.



CHECKING THE TIMING CHAIN GUIDE (INTAKE SIDE)

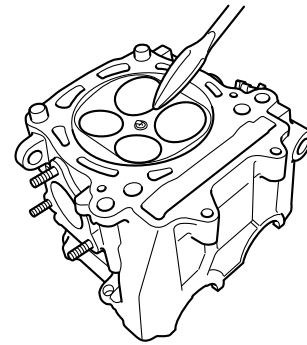
- Check:
 - Timing chain guide (intake side)
 Damage/wear → Replace.

CHECKING THE CYLINDER HEAD

- Eliminate:
 - Combustion chamber carbon deposits

TIP

Use a rounded scraper, not a sharp instrument, in order not to damage or scratch the spark plug bore threads.



- Check:
 - Cylinder head
 Damage/scratches → Replace.

TIP

When replacing the cylinder head, replace also the valve.

Refer to "CHECKING THE VALVE SEATS" on page 6-27.

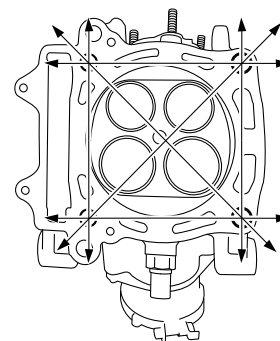
- Cylinder head coolant passages
 - Mineral deposits/rust → Eliminate.
- Measure:
 - Cylinder head warpage
 Out of specification → Resurface the cylinder head.

	Warpage limit 0.05 mm (0.0020 in)
--	--

- Place a straightedge and a thickness gauge across the cylinder head.
- Measure the warpage.
- If the limit is exceeded, resurface the cylinder head as follows.
- Place a 400–600 grit wet sandpaper on a surface plate, and resurface the cylinder head using a figure-eight sanding pattern.

TIP

To ensure an even surface, turn the cylinder head several times.



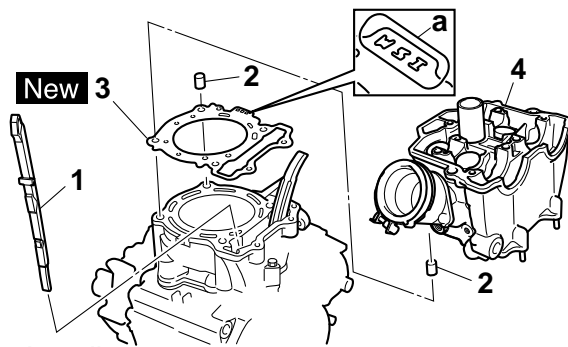
CYLINDER HEAD

INSTALLING THE CYLINDER HEAD

1. Install:
 - Timing chain guide (intake side) "1"
 - Dowel pin "2"
 - Cylinder head gasket "3" **New**
 - Cylinder head "4"

TIP

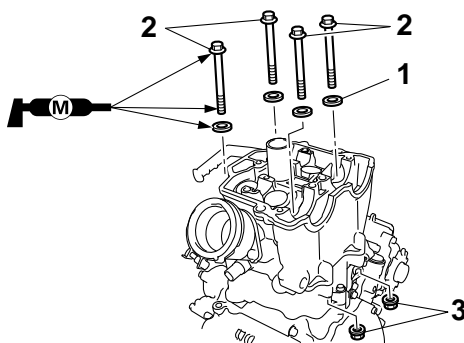
- Install the cylinder head gasket with its character stamp "a" rearward of the vehicle as shown.
- While pulling up the timing chain, install the timing chain guide (intake side) and the cylinder head.



2. Install:
 - Washer "1"
 - Cylinder head bolt "2"
 - Cylinder head nut "3"

TIP

Apply molybdenum disulfide grease to the threads and contact surfaces of the bolts and to both contact surfaces of the washers.



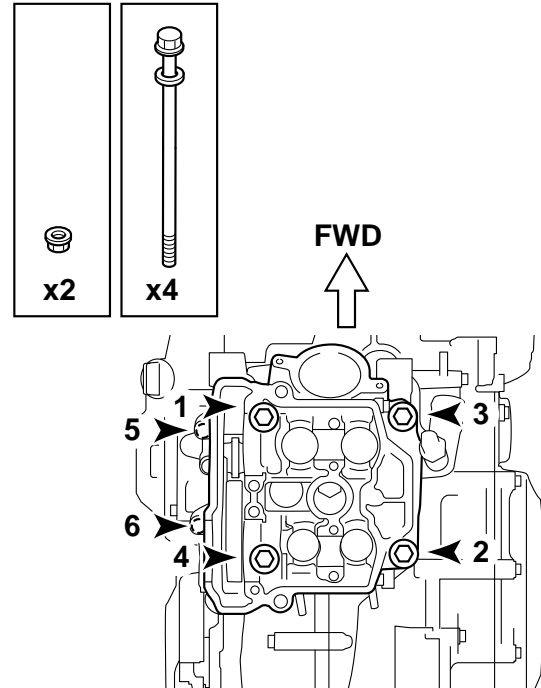
3. Tighten:
 - Cylinder head bolt "1" – "4"
 - Cylinder head nut "5", "6"



Cylinder head bolt "1" – "4"
33 Nm (3.3 m·kgf, 24 ft·lbf)
Cylinder head nut "5", "6"
10 Nm (1.0 m·kgf, 7.2 ft·lbf)

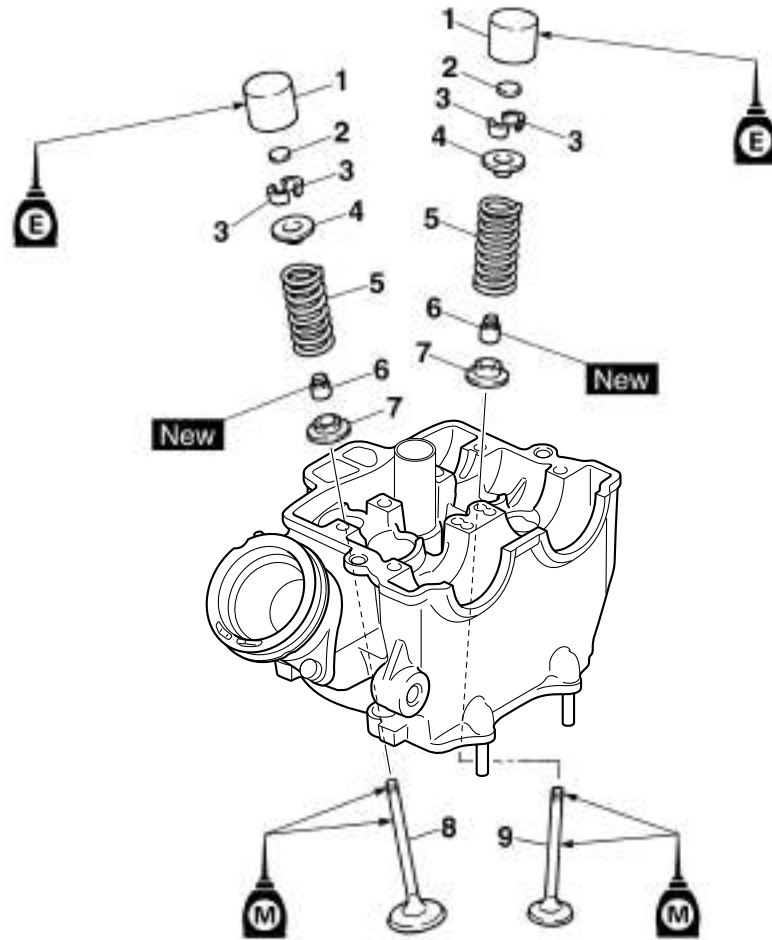
TIP

Tighten the bolts and nuts to the specified torque in two or three steps in the proper tightening sequence as shown.



VALVES AND VALVE SPRINGS

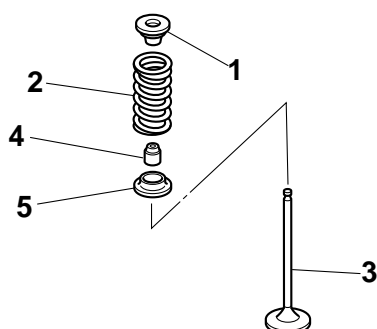
Removing the valves and valve springs



Order	Part name	Q'ty	Remarks
	Cylinder head		Refer to "CYLINDER HEAD" on page 6-20.
1	Valve lifter	4	
2	Adjusting pad	4	
3	Valve cotter	8	
4	Valve spring retainer	4	
5	Valve spring	4	
6	Valve stem seal	4	
7	Valve spring seat	4	
8	Intake valve	2	
9	Exhaust valve	2	
			For installation, reverse the removal procedure.

TIP

Identify the position of each part very carefully so that it can be reinstalled in its original place.



CHECKING THE VALVES AND VALVE GUIDES

1. Measure:

- Valve-stem-to-valve-guide clearance
Out of specification → Replace the valve guide.

$$\text{Valve-stem-to-valve-guide clearance} = \text{Valve guide inside diameter "a"} - \text{Valve stem diameter "b"}$$



Valve-stem-to-valve-guide clearance (intake)

0.010–0.037 mm (0.0004–0.0015 in)

Limit

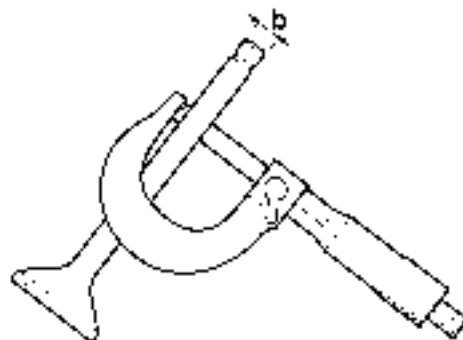
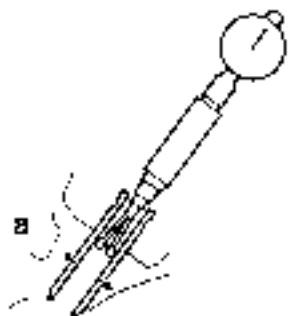
0.080 mm (0.0032 in)

Valve-stem-to-valve-guide clearance (exhaust)

0.025–0.052 mm (0.0010–0.0020 in)

Limit

0.100 mm (0.0039 in)



2. Replace:

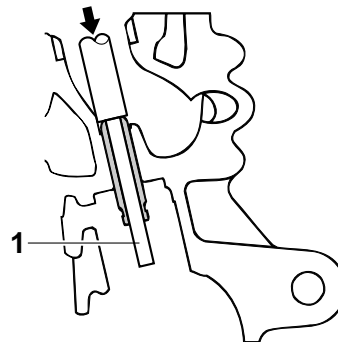
- Valve guide

TIP

To ease valve guide removal and installation, and to maintain the correct fit, heat the cylinder head to 100 °C (212 °F) in an oven.



- a. Remove the valve guide with the valve guide remover "1".



- b. Install the new valve guide with the valve guide installer "2" and the valve guide remover "1".



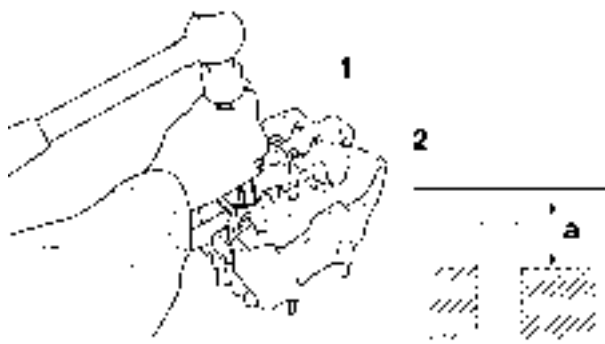
Valve guide installation height "a"

Intake

10.8–11.2 mm (0.43–0.44 in)

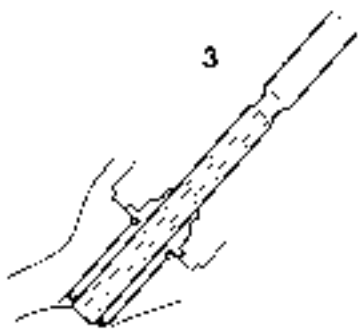
Exhaust

11.2–11.6 mm (0.44–0.46 in)



- c. After installing the valve guide, expand the hole in the valve guide with the valve guide reamer "3" to obtain the proper valve-stem-to-valve-guide clearance.

VALVES AND VALVE SPRINGS



TIP

After replacing the valve guide, reface the valve seat.



Intake

Valve guide remover (ø5)

90890-04097

Valve guide remover (5.0 mm)

YM-04097

Valve guide installer (ø5)

90890-04098

Valve guide installer (5.0 mm)

YM-04098

Valve guide reamer (ø5)

90890-04099

Valve guide reamer (5.0 mm)

YM-04099

Exhaust

Valve guide remover (ø4.5)

90890-04116

Valve guide remover (4.5 mm)

YM-04116

Valve guide installer (ø4.5)

90890-04117

Valve guide installer (4.5 mm)

YM-04117

Valve guide reamer (ø4.5)

90890-04118

Valve guide reamer (4.5 mm)

YM-04118



3. Eliminate:

- Carbon deposits (from the valve face and valve seat)

4. Check:

- Valve face
Pitting/wear → Grind the valve face.
- Valve stem end
Mushroom shape or diameter larger than the body of the valve stem → Replace the valve.

5. Measure:

- Valve margin thickness “a”
Out of specification → Replace the valve.

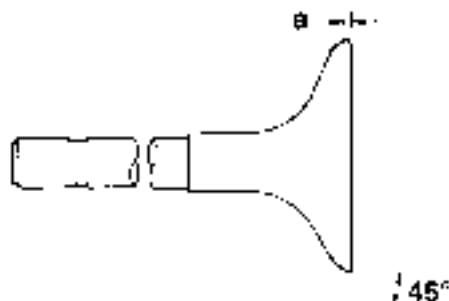


Valve margin thickness (intake)

1.20 mm (0.0472 in)

Valve margin thickness (exhaust)

0.85 mm (0.0335 in)



6. Measure:

- Valve stem runout
Out of specification → Replace the valve.

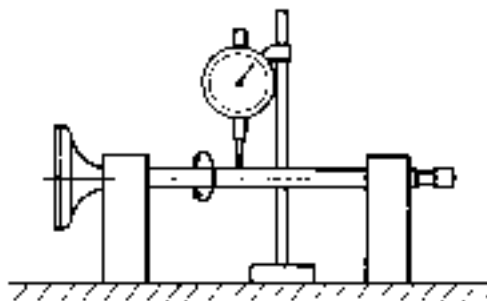
TIP

- When installing a new valve, always replace the valve guide.
- If the valve is removed or replaced, always replace the valve stem seal.



Valve stem runout

0.010 mm (0.0004 in)



CHECKING THE VALVE SEATS

1. Eliminate:

- Carbon deposits (from the valve face and valve seat)

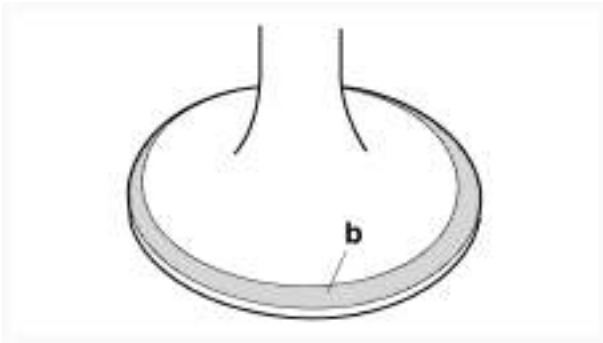
2. Check:

- Valve seat
Pitting/wear → Replace the cylinder head.

3. Measure:

- Valve seat contact width “a”
Out of specification → Replace the cylinder head.

VALVES AND VALVE SPRINGS



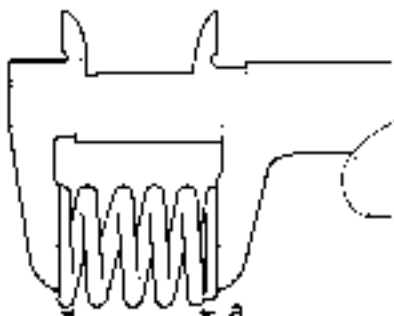
- h. Install the valve into the cylinder head.
- i. Press the valve through the valve guide and onto the valve seat to make a clear impression.
- j. Measure the valve seat contact width "c" again. If the valve seat contact width is out of specification, reface and lap the valve seat.



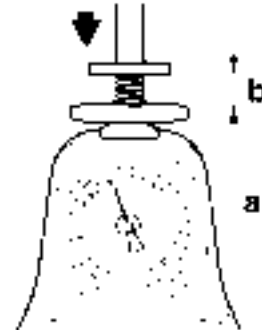
CHECKING THE VALVE SPRINGS

1. Measure:
 - Valve spring free length "a"
 - Out of specification → Replace the valve spring.

	Free length (intake)	36.69 mm (1.44 in)
	Limit	34.85 mm (1.37 in)
	Free length (exhaust)	34.86 mm (1.37 in)
	Limit	33.11 mm (1.30 in)



2. Measure:
 - Compressed valve spring force "a"
 - Out of specification → Replace the valve spring.

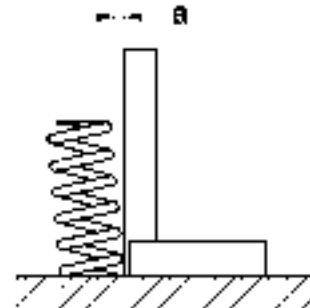


b. Installed length

	Installed compression spring force (intake)	146.00–168.00 N (14.89–17.13 kgf, 32.82–37.77 lbf)
	Installed compression spring force (exhaust)	137.00–157.00 N (13.97–16.01 kgf, 30.80–35.29 lbf)
	Installed length (intake)	31.40 mm (1.24 in)
	Installed length (exhaust)	28.50 mm (1.12 in)

3. Measure:
 - Valve spring tilt "a"
 - Out of specification → Replace the valve spring.

	Spring tilt (intake)	2.5 °/1.6 mm (2.5 °/0.06 in)
	Spring tilt (exhaust)	2.5 °/1.5 mm (2.5 °/0.06 in)



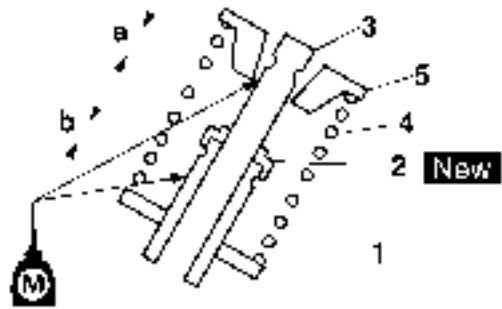
CHECKING THE VALVE LIFTERS

1. Check:
 - Valve lifter
 - Damage/scratches → Replace the valve lifters and cylinder head.

VALVES AND VALVE SPRINGS



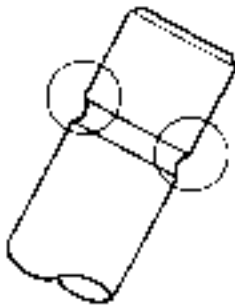
III



INSTALLING THE VALVES

1. Clean:

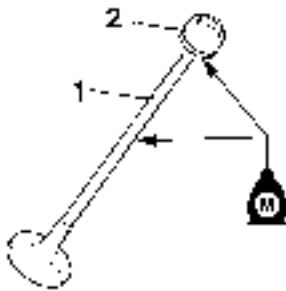
- Valve stem end



2. Lubricate:

- Valve stem "1"
- Valve stem seal "2"

	Recommended lubricant Molybdenum disulfide oil
---	--



3. Install:

- Spring seat "1"
- Valve stem seal "2" **New**
- Valve "3"
- Valve spring "4"
- Valve spring retainer "5"
(to the cylinder head)

TIP

- Make sure each valve is installed in its original place.
- Install the valve springs with the larger pitch "a" facing up.

b. Smaller pitch

4. Install:

- Valve cottenner "1"

TIP

Install the valve cotteners by compressing the valve spring with the valve spring compressor "2" and the valve spring compressor adapter "3".



Valve spring compressor
90890-04019

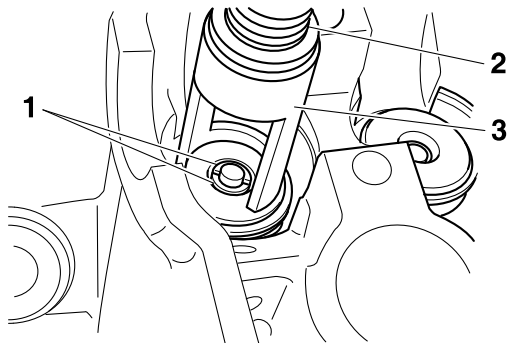
Valve spring compressor
YM-04019

Valve spring compressor attach-
ment

90890-04108

Valve spring compressor adapter
22 mm

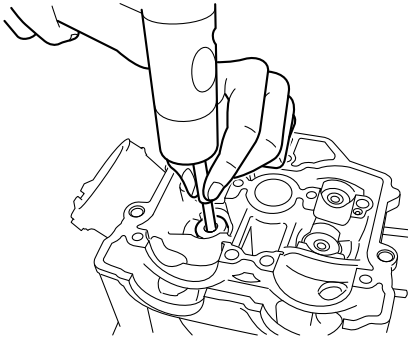
YM-04108



- 5. To fasten the valve cotteners onto the valve stem, lightly tap the valve tip with a soft-face hammer.

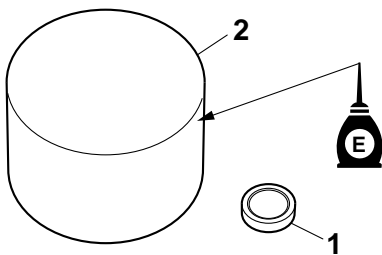
NOTICE

Hitting the valve tip with excessive force could damage the valve.



6. Lubricate:

- Adjusting pad “1”
- Valve lifter “2”



7. Install:

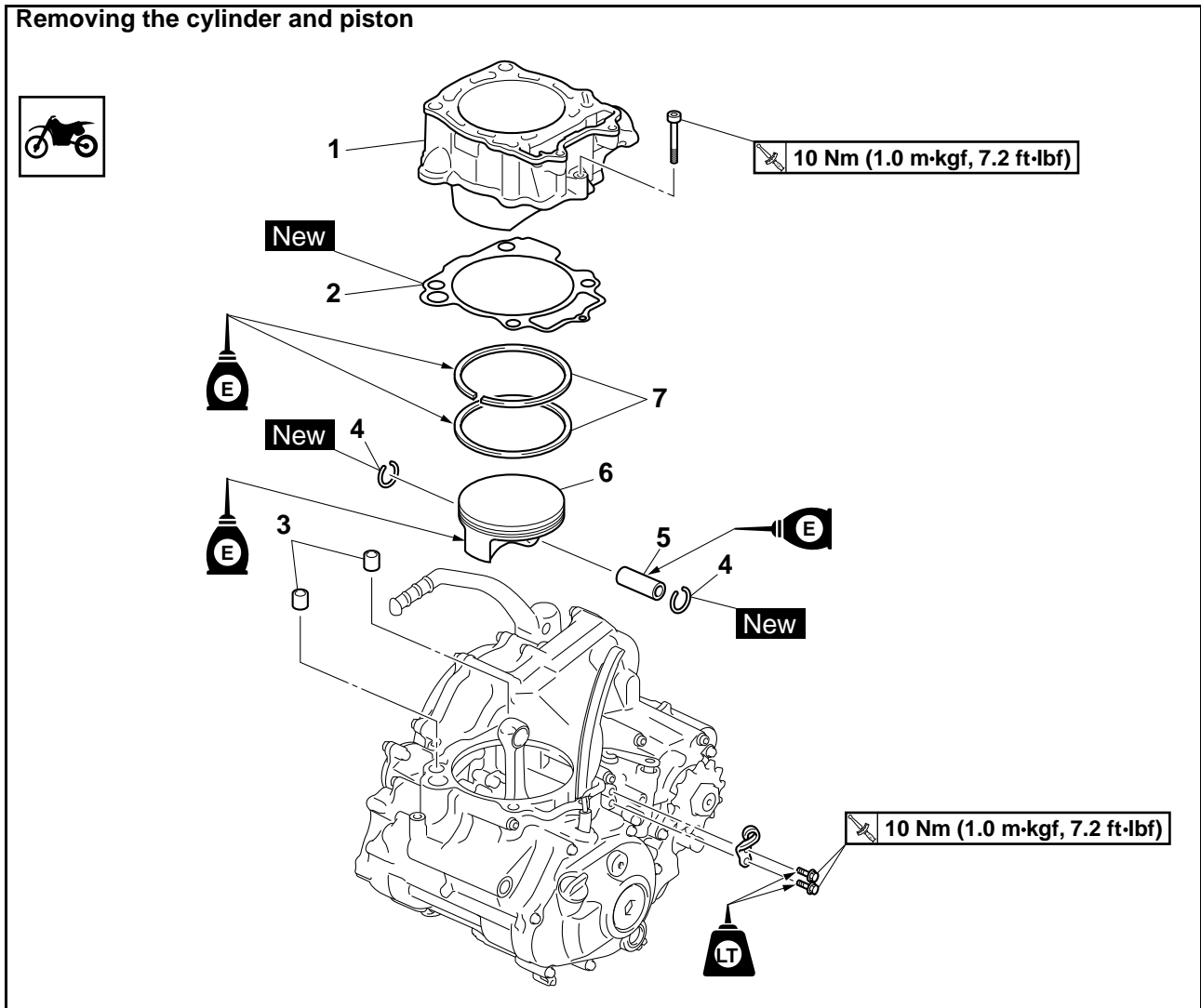
- Adjusting pad
- Valve lifter

TIP _____

- Check that the valve lifter turns smoothly when rotated with your finger.
 - Make sure that the valve lifter and the adjusting pad are reinstalled in their original positions.
-

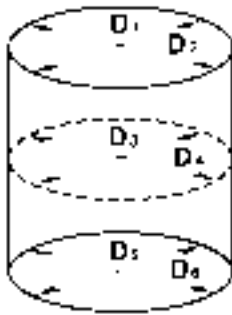
CYLINDER AND PISTON

Removing the cylinder and piston



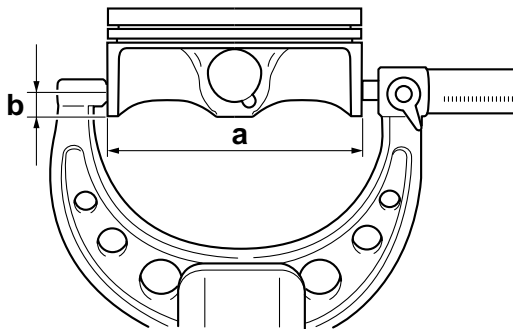
Order	Part name	Q'ty	Remarks
	Cylinder head		Refer to "CYLINDER HEAD" on page 6-20.
1	Cylinder body	1	
2	Gaskets	1	
3	Dowel pin	2	
4	Piston pin clip	2	
5	Piston pin	1	
6	Piston	1	
7	Piston ring set	1	
			For installation, reverse the removal procedure.

CYLINDER AND PISTON



- b. If out of specification, rebores or replace the cylinder, and replace the piston and the piston rings as a set.
- c. Measure the piston outside diameter “a” at the measuring point (from piston skirt bottom) “b” with the micrometer.

	Diameter
	76.955–76.970 mm (3.0297–3.0303 in)
	Measuring point (from piston skirt bottom)
	6.0 mm (0.24 in)



- d. If out of specification, replace the cylinder, the piston, and the piston rings as a set.
- e. Calculate the piston-to-cylinder clearance with the following formula.

$\text{Piston-to-cylinder clearance} = \text{Cylinder bore} - \text{Piston diameter}$

	Piston-to-cylinder clearance
	0.030–0.055 mm (0.0012–0.0022 in)
	Limit
	0.15 mm (0.006 in)

- f. If out of specification, replace the cylinder, the piston, and the piston rings as a set.



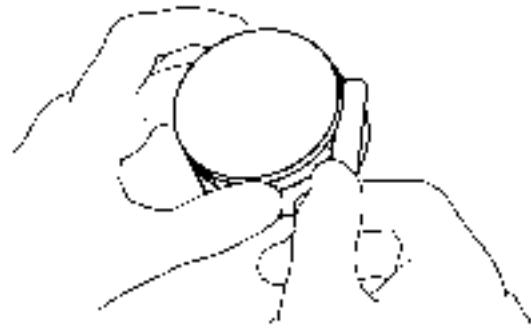
CHECKING THE PISTON RINGS

1. Measure:
 - Piston ring side clearance
 Out of specification → Replace the piston and piston rings as a set.

TIP

Before measuring the piston ring side clearance, eliminate any carbon deposits from the piston ring grooves and piston rings.

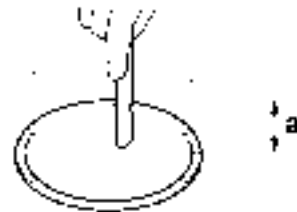
	Ring side clearance
	0.030–0.065 mm (0.0012–0.0026 in)
	Limit
	0.115 mm (0.0045 in)



2. Install:
 - Piston rings

TIP

Level the piston ring into the cylinder with the piston.




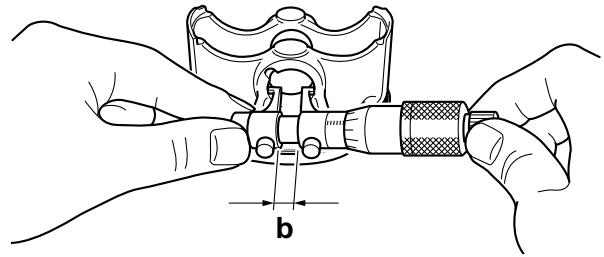
- a. 10 mm (0.39 in)

3. Measure:
 - Piston ring end gap
 Out of specification → Replace the piston ring.

TIP


The oil ring expander's end gap cannot be measured. If the oil ring rail's gap is excessive, replace all three oil rings.

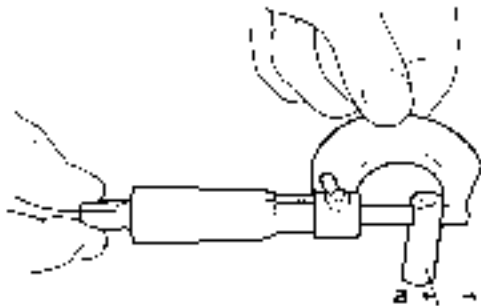
	Piston ring
	Top ring
	End gap (installed) 0.15–0.25 mm (0.0059–0.0098 in)
	Limit 0.50 mm (0.0197 in)
	Oil ring
	End gap (installed) 0.10–0.35 mm (0.0039–0.0138 in)




CHECKING THE PISTON PIN

- Check:
 - Piston pin
Blue discoloration/grooves → Replace the piston pin and then check the lubrication system.
- Measure:
 - Piston pin outside diameter “a”
Out of specification → Replace the piston pin.

	Piston pin outside diameter
	15.991–16.000 mm (0.6296–0.6299 in)
	Limit 15.971 mm (0.6288 in)



- Measure:
 - Piston pin bore inside diameter “b”
Out of specification → Replace the piston.

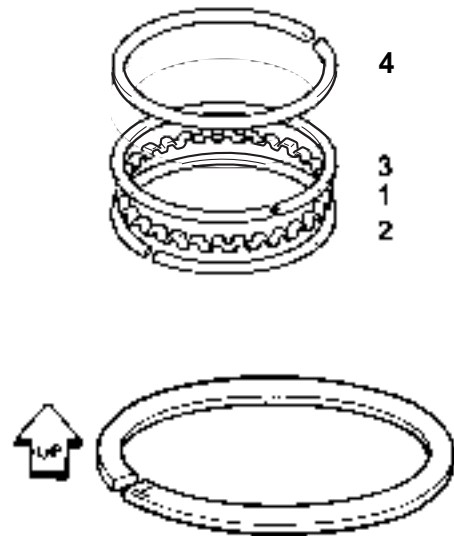
	Piston pin bore inside diameter
	16.002–16.013 mm (0.6300–0.6304 in)
	Limit 16.043 mm (0.6316 in)

INSTALLING THE PISTON AND CYLINDER

- Install:
 - Oil ring expander “1”
 - Lower oil ring rail “2”
 - Upper oil ring rail “3”
 - Top ring “4”

TIP

Be sure to install the piston ring so that the manufacturer’s marks or numbers face up.

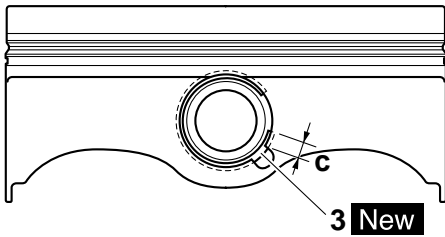
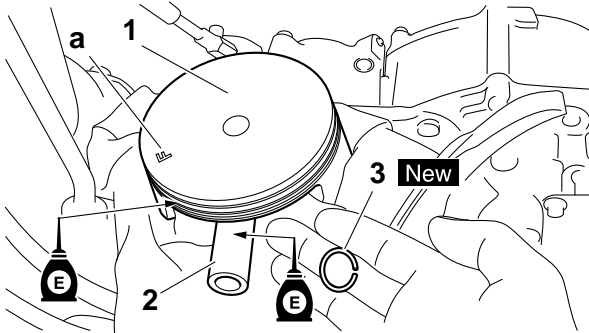


- Install:
 - Piston “1”
 - Piston pin “2”
 - Piston pin clip “3” **New**

CYLINDER AND PISTON

TIP

- Apply the engine oil to the piston pin.
- Install the piston with the F mark “a” on it pointing to its intake (front) side.
- Before installing the piston pin clip, cover the crankcase opening with a cloth to prevent the clip from falling into the crankcase.
- Install the piston pin clips, so that the clip ends are 3 mm (0.12 in) “c” or more from the cutout in the piston.

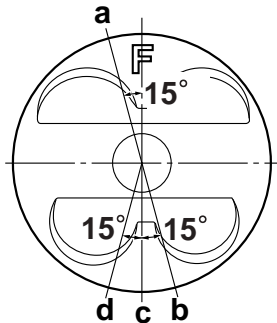


3. Lubricate:

- Piston
- Piston rings
- Cylinder

4. Offset:

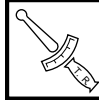
- Piston ring end gap



- a. Top ring
- b. Upper oil ring rail
- c. Oil ring expander
- d. Lower oil ring rail

5. Install:

- Cylinder gasket **New**
- Dowel pin
- Cylinder



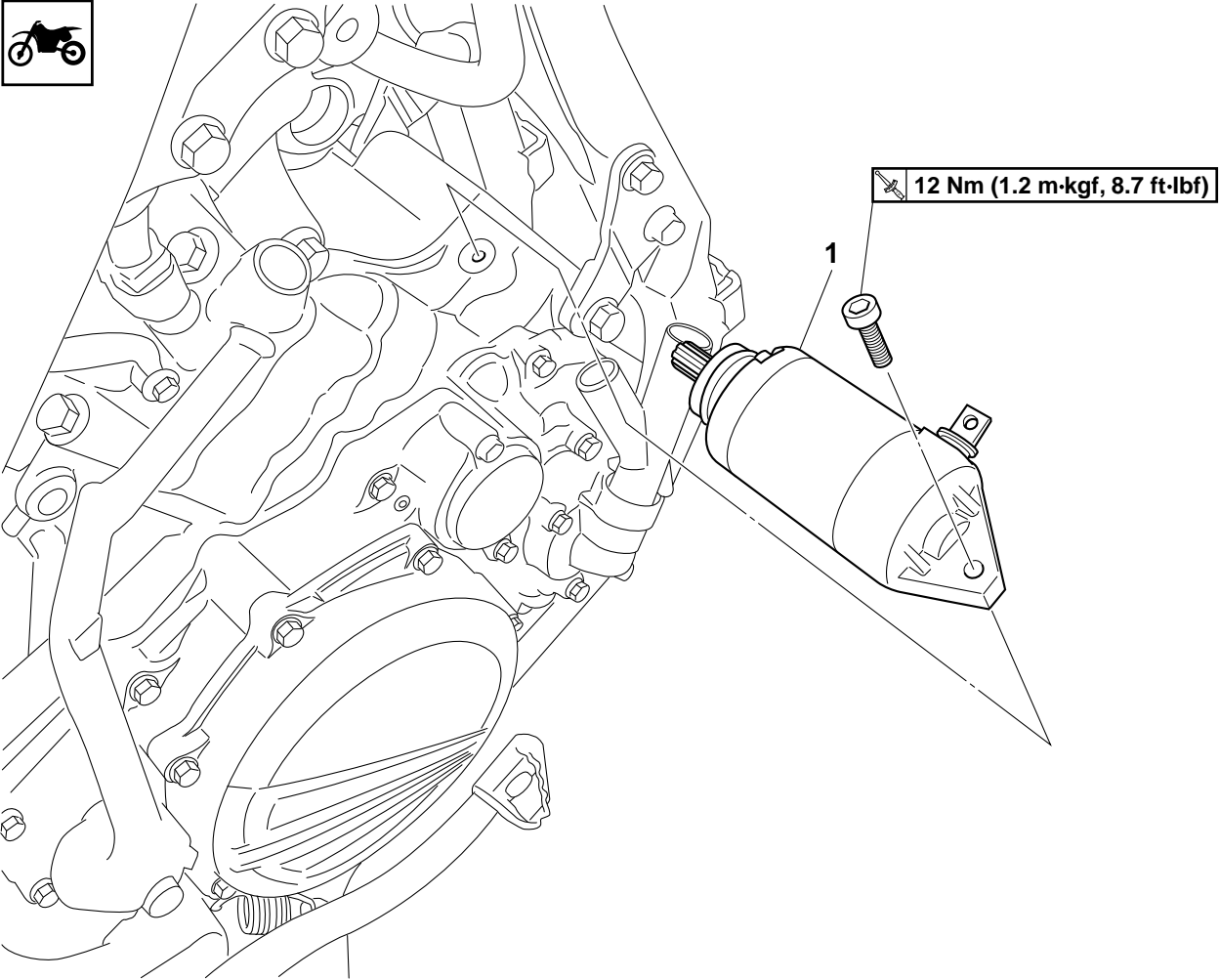
Cylinder bolt
10 Nm (1.0 m-kgf, 7.2 ft-lbf)

TIP

- While compressing the piston rings with one hand, install the cylinder with the other hand.
- Pass the timing chain and timing chain guide (exhaust side) through the timing chain cavity.

ELECTRIC STARTER

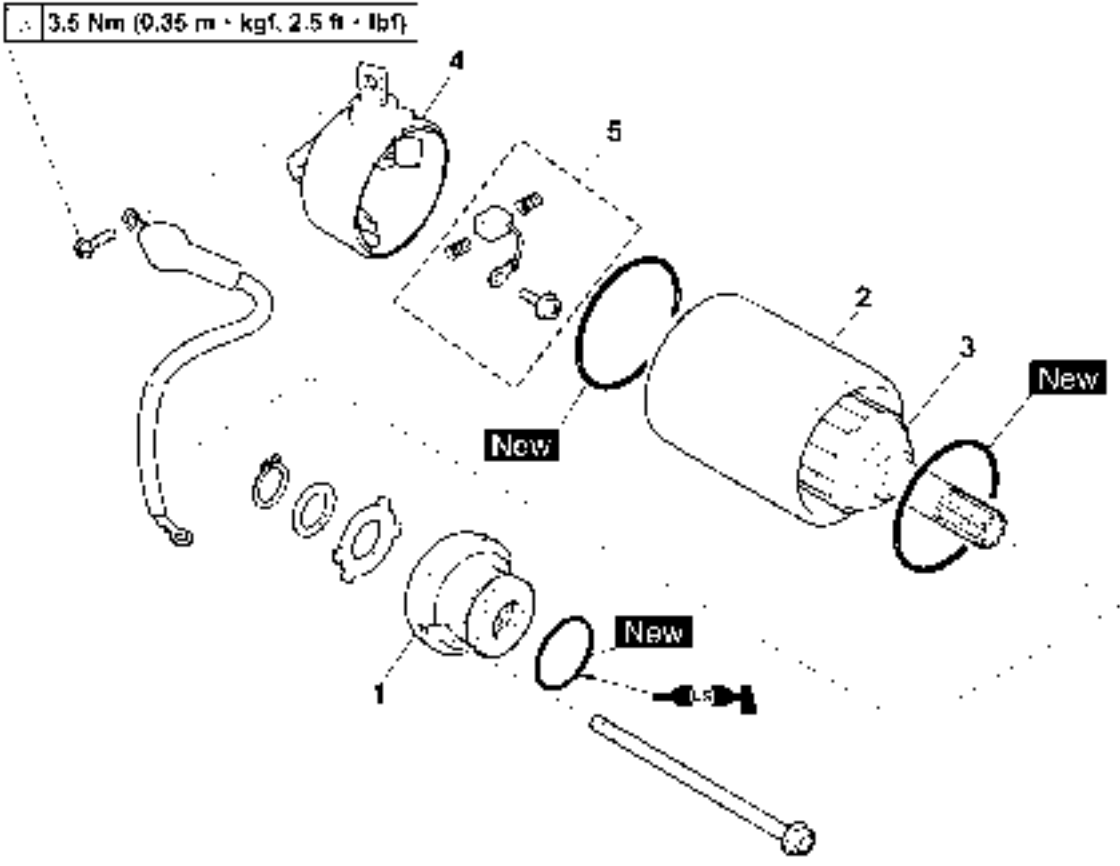
Removing the starter motor



Order	Job/Parts to remove	Q'ty	Remarks
	Exhaust pipe		Refer to "ENGINE REMOVAL" on page 6-1.
1	Starter motor	1	
			For assembly, reverse the disassemble procedure.

ELECTRIC STARTER

Disassembling the starter motor




Order	Job/Parts to remove	Q'ty	Remarks
1	Starter motor front cover	1	
2	Starter motor yoke	1	
3	Armature assembly	1	
4	Starter motor rear cover	1	
5	Brush set	2	
			For assembly, reverse the disassembly procedure.

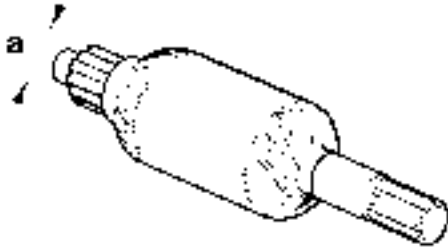
ELECTRIC STARTER

CHECKING THE STARTER MOTOR


1. Check:
 - Commutator
Dirt → Clean with 600 grit sandpaper.

2. Measure:
 - Commutator diameter "a"
Out of specification → Replace the starter motor.

	Limit 16.6 mm (0.65 in)
---	--



3. Measure:
 - Mica undercut "a"
Out of specification → Scrape the mica to the proper measurement with a hacksaw blade that has been grounded to fit the commutator.

	Mica undercut (depth) 1.50 mm (0.06 in)
---	--

TIP
The mica of the commutator must be undercut to ensure proper operation of the commutator.



4. Measure:
 - Armature assembly resistances (commutator and insulation)
Out of specification → Replace the starter motor.

- a. Measure the armature assembly resistances with the pocket tester.

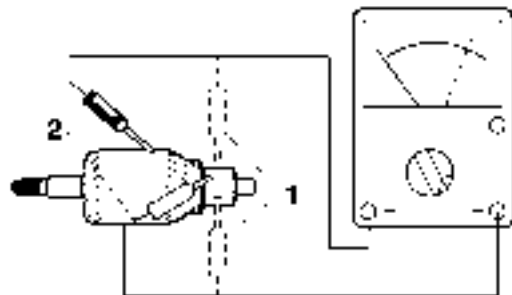


Pocket tester
90890-03112
Analog pocket tester
YU-03112-C



Armature coil
Commutator resistance "1"
0.0189–0.0231 Ω
Insulation resistance "2"
Above 1 MΩ

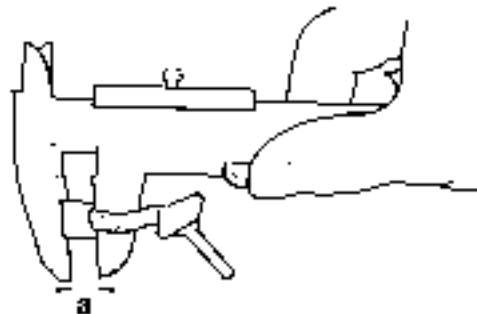
- b. If any resistance is out of specification, replace the starter motor.



5. Measure:
 - Brush length "a"
Out of specification → Replace the brush set.



Limit
3.50 mm (0.14 in)



6. Measure:
 - Brush spring force
Out of specification → Replace the brush set.



Brush spring force
3.92–5.88 N (400–600 gf, 14.11–21.17 oz)

7. Check:
 - Gear teeth
Damage/wear → Replace the starter motor.

ELECTRIC STARTER

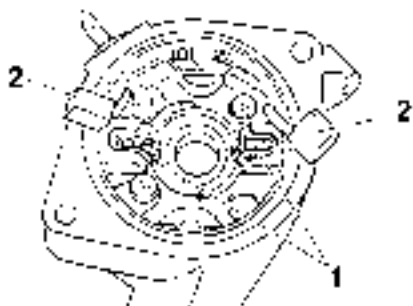
8. Check:

- Oil seal
- Damage/wear → Replace the defective part (s).

ASSEMBLING THE STARTER MOTOR

1. Install:

- Brush spring "1"
- Brush "2"

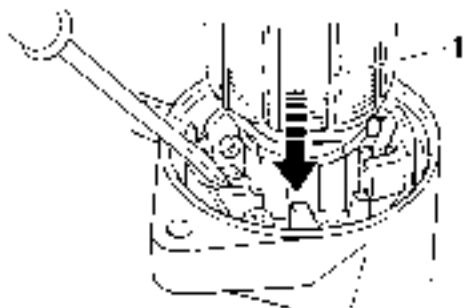


2. Install:

- Armature assembly "1"
- Install while holding down the brush using a thin screw driver.

NOTICE

Be careful not to damage the brush during installation.



3. Install:

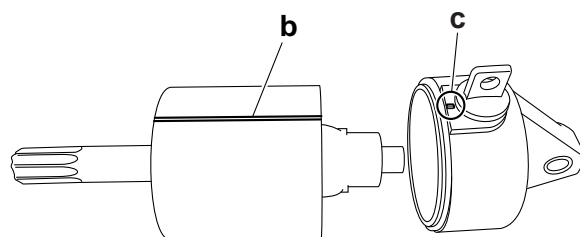
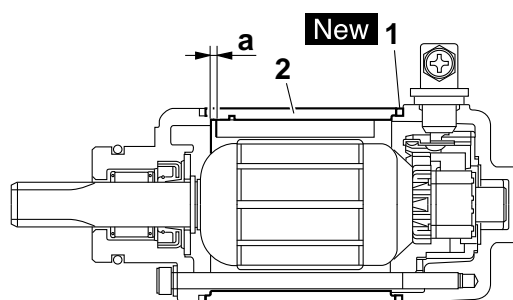
- O-ring "1" **New**
- Starter motor yoke "2"

NOTICE

Install the part that has a smaller step difference "a" with the magnet of the starter motor yoke facing the starter motor front cover.

TIP

Align the match mark "b" on the starter motor yoke with the match mark "c" on the starter motor rear cover.

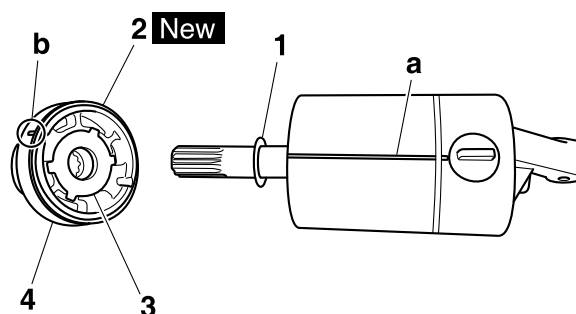


4. Install:

- Circlip
- Plain washer "1"
- O-ring "2" **New**
- Washer (starter motor front cover) "3"
- Starter motor front cover "4"

TIP

- For installation, align the projections on the washer with the slots in the front cover.
- Align the match mark "a" on the starter motor yoke with the match mark "b" on the starter motor front cover.



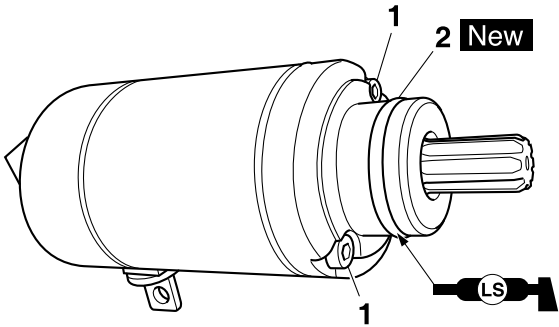
5. Install:

- Bolt "1"
- O-ring "2" **New**

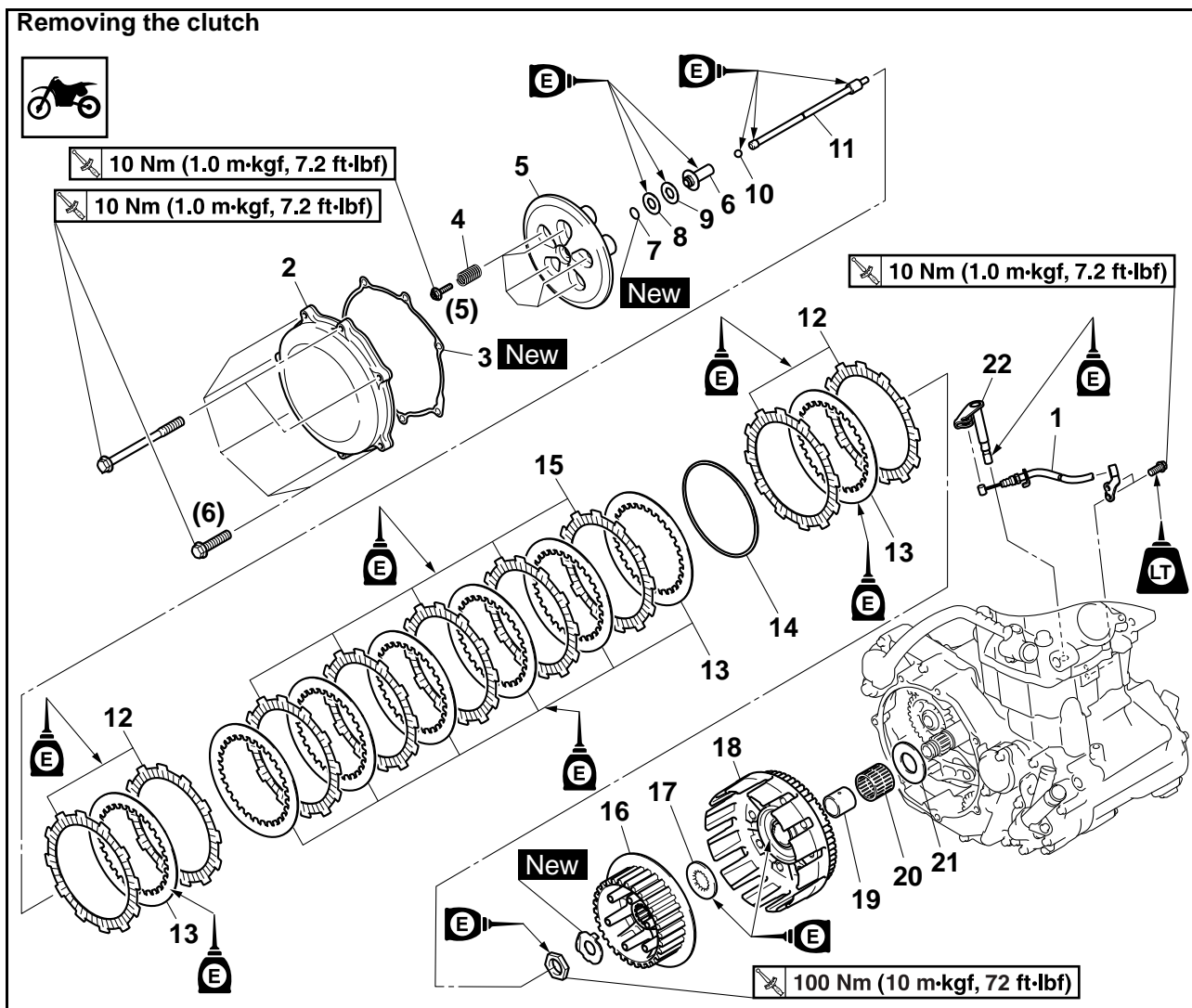
TIP

Apply the lithium-soap-based grease on the O-ring.

ELECTRIC STARTER



CLUTCH



Order	Part name	Q'ty	Remarks
	Engine oil		Drain. Refer to "CHANGING THE ENGINE OIL" on page 3-17.
	Brake pedal		Refer to "ENGINE REMOVAL" on page 6-1.
1	Clutch cable	1	Disconnect.
2	Clutch cover	1	
3	Gasket	1	
4	Clutch spring	5	
5	Pressure plate	1	
6	Push rod 1	1	
7	Circlip	1	
8	Washer	1	
9	Bearing	1	
10	Ball	1	
11	Push rod 2	1	
12	Friction plate 1	4	
13	Clutch plate	8	

CLUTCH

Removing the clutch

10 Nm (1.0 m·kgf, 7.2 ft·lbf)

10 Nm (1.0 m·kgf, 7.2 ft·lbf)

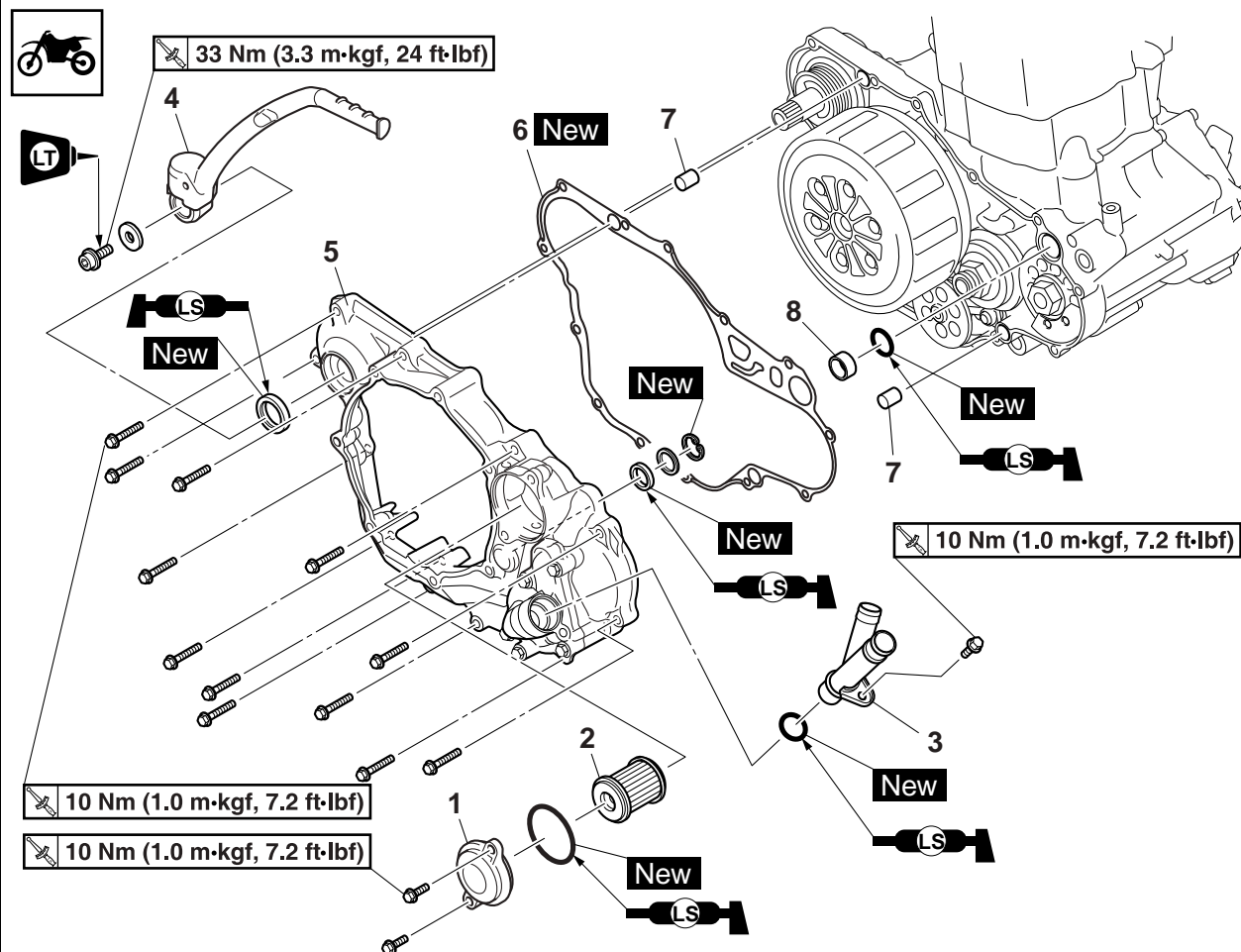
10 Nm (1.0 m·kgf, 7.2 ft·lbf)

100 Nm (10 m·kgf, 72 ft·lbf)

Order

Order	Part name	Q'ty	Remarks
14	Cushion spring	1	
15	Friction plate 2	5	Identification color (purple)
16	Clutch boss	1	
17	Thrust washer	1	
18	Primary driven gear	1	
19	Spacer	1	
20	Bearing	1	
21	Washer	1	
22	Push lever shaft	1	
			For installation, reverse the removal procedure.

Removing the right crankcase cover



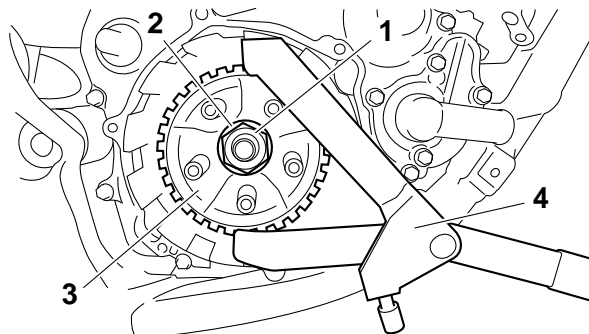
Order	Part name	Q'ty	Remarks
	Engine guard		Refer to "ENGINE REMOVAL" on page 6-1.
	Engine oil		Drain. Refer to "CHANGING THE ENGINE OIL" on page 3-17.
	Coolant		Drain. Refer to "CHANGING THE COOLANT" on page 3-10.
	Brake pedal		Refer to "ENGINE REMOVAL" on page 6-1.
	Clutch cover		Refer to "CLUTCH" on page 6-42.
1	Oil filter element cover	1	
2	Oil filter element	1	
3	Radiator pipe 2	1	
4	Kickstarter lever	1	
5	Right crankcase cover	1	
6	Gaskets	1	
7	Dowel pin	2	
8	Collar	1	
			For installation, reverse the removal procedure.

REMOVING THE CLUTCH

- Remove:
 - Clutch boss nut "1"
 - Lock washer "2"
 - Clutch boss "3"

TIP

- Straighten the lock washer tab.
- While holding the clutch boss with the clutch holder "4", loosen the clutch boss nut.

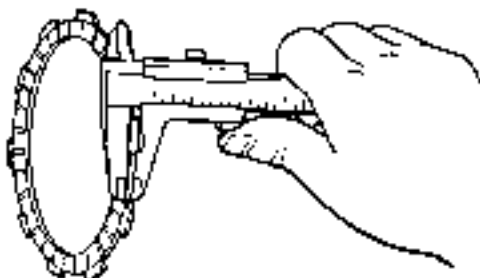


CHECKING THE FRICTION PLATES

- Check:
 - Friction plate
 Damage/wear → Replace the friction plates as a set.
- Measure:
 - Friction plate thickness
 Out of specification → Replace the friction plates as a set.

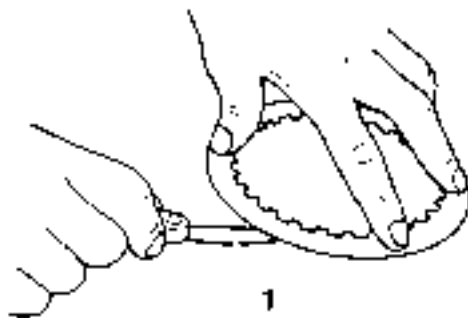
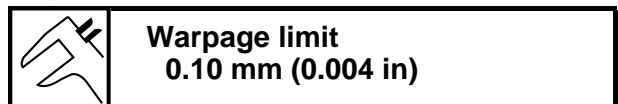
TIP

Measure it at four points on the friction plate.



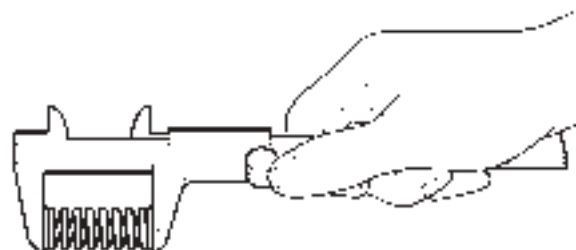
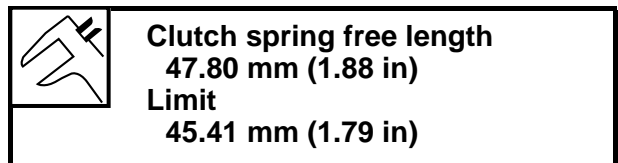
CHECKING THE CLUTCH PLATES

- Check:
 - Clutch plate
 Damage → Replace the clutch plates as a set.
- Measure:
 - Clutch plate warpage
 (with a surface plate and thickness gauge "1")
 Out of specification → Replace the clutch plates as a set.



CHECKING THE CLUTCH SPRINGS

- Check:
 - Clutch spring
 Damage → Replace the clutch springs as a set.
- Measure:
 - Clutch spring free length
 Out of specification → Replace the clutch springs as a set.



111291

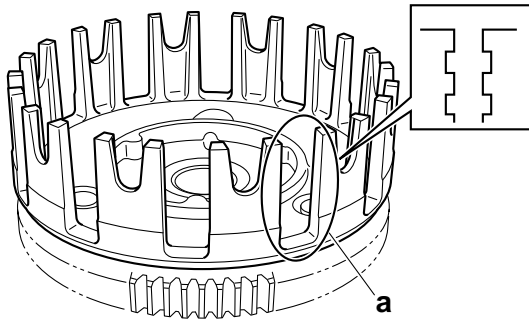
CHECKING THE CLUTCH HOUSING

1. Check:

- Clutch housing dogs "a"
Damage/pitting/wear → Deburr the clutch housing dogs or replace the clutch housing.

TIP

Pitting on the clutch housing dogs will cause erratic clutch operation.



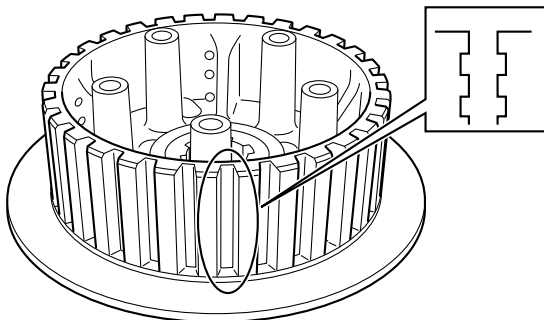
CHECKING THE CLUTCH BOSS

1. Check:

- Clutch boss splines
Damage/pitting/wear → Replace the clutch boss.

TIP

Pitting on the clutch boss splines will cause erratic clutch operation.



CHECKING THE PRESSURE PLATE

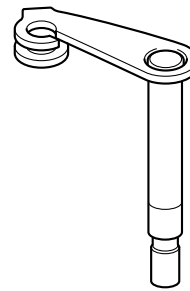
1. Check:

- Pressure plate
Crack/damage → Replace.

CHECKING THE PUSH LEVER SHAFT

1. Check:

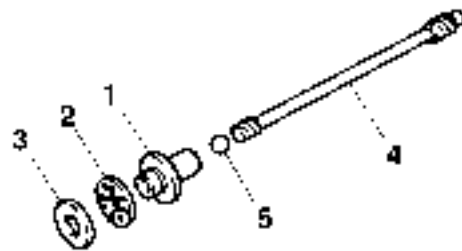
- Push lever shaft
Wear/damage → Replace.



CHECKING THE CLUTCH PUSH RODS

1. Check:

- Push rod 1 "1"
 - Bearing "2"
 - Washer "3"
 - Push rod 2 "4"
 - Ball "5"
- Cracks/damage/wear → Replace.



2. Measure:

- Push rod 2 bending limit
Out of specification → Replace.



**Push rod bending limit
0.30 mm (0.012 in)**

CHECKING THE PRIMARY DRIVE GEAR

1. Check:

- Primary drive gear
Damage/wear → Replace the primary drive and primary driven gears as a set.
Excessive noise during operation → Replace the primary drive and primary driven gears as a set.

2. Check:

- Primary-drive-gear-to-primary-driven-gear free play
Free play exists → Replace the primary drive and primary driven gears as a set.

CHECKING THE PRIMARY DRIVEN GEAR

1. Check:

- Primary driven gear
Damage/wear → Replace the primary drive and primary driven gears as a set.
Excessive noise during operation → Replace the primary drive and primary driven gears as a set.

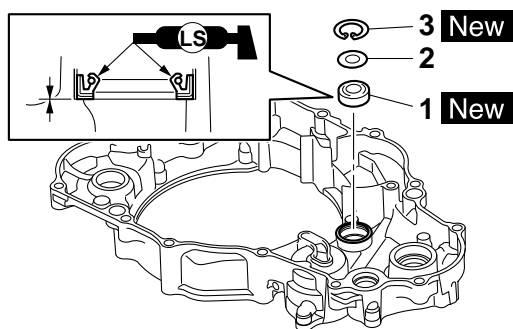
INSTALLING THE OIL SEAL

1. Install:

- Oil seal "1" **New**
- Washer "2"
- Circlip "3" **New**

TIP

- Apply the lithium-soap-based grease on the oil seal lip.
- Install the oil seal in parallel with its manufacture's marks or numbers facing inward.



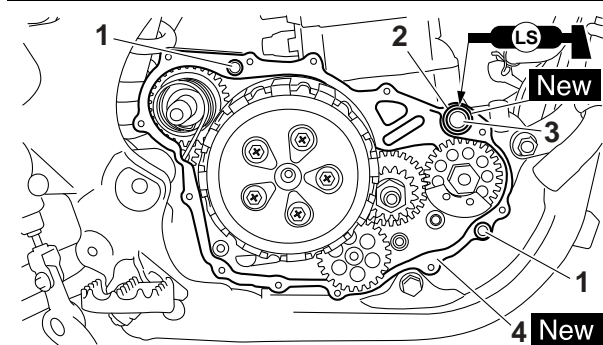
INSTALLING THE RIGHT CRANKCASE COVER

1. Install:

- Dowel pin "1"
- O-ring "2" **New**
- Collar "3"
- Gasket "4" **New**

TIP

Apply the lithium-soap-based grease on the O-ring.



2. Install:

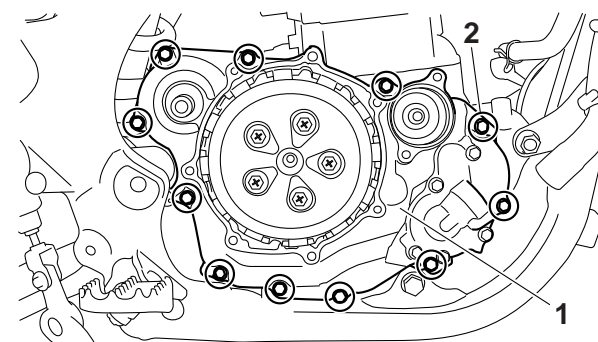
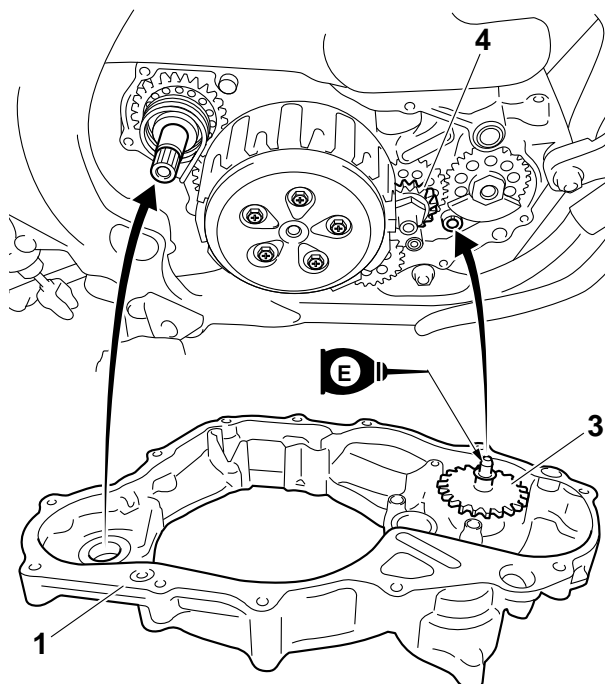
- Right crankcase cover "1"
- Right crankcase cover bolt "2"



**Right crankcase cover bolt
10 Nm (1.0 m-kgf, 7.2 ft-lbf)**

TIP

- Apply the engine oil on the impeller shaft end.
- Mesh the impeller shaft gear "3" with primary drive gear "4".
- Tighten the right crankcase cover bolts in stages and in a crisscross pattern.



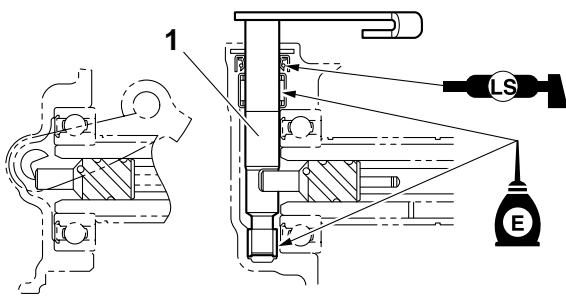
INSTALLING THE CLUTCH

1. Install:

- Push lever shaft "1"

TIP

- Apply the lithium-soap-based grease on the oil seal lip.
- Before installation, apply the engine oil to the push lever shaft sliding surface.

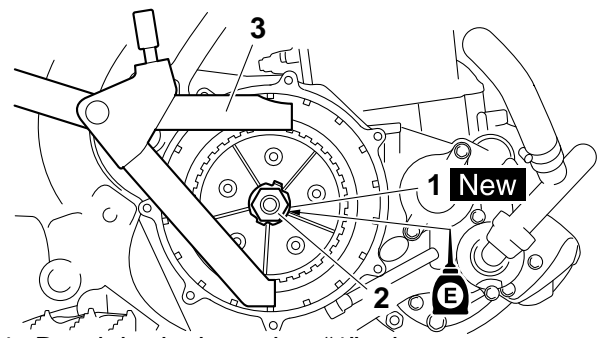


2. Install:

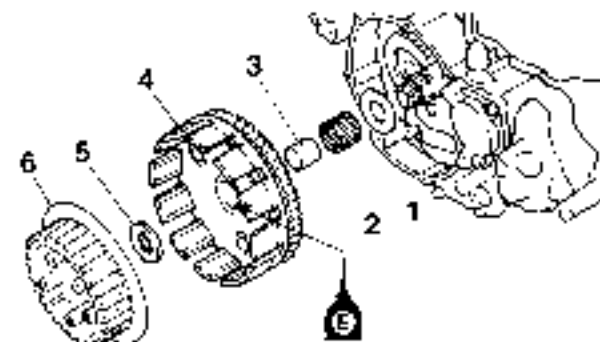
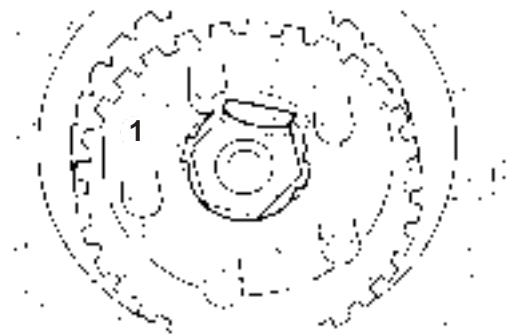
- Washer "1"
- Bearing "2"
- Collar "3"
- Primary driven gear "4"
- Thrust washer "5"
- Clutch boss "6"

TIP

Apply the engine oil on the primary driven gear inner circumference.




4. Bend the lock washer "1" tab.



3. Install:

- Lock washer "1" **New**
- Clutch boss nut "2"

	<p>Clutch boss nut 100 Nm (10 m-kgf, 72 ft-lbf)</p>
---	--

NOTICE

Make sure to tighten to specification; otherwise, it may damage the other part that is fastened together.

TIP

- Apply the engine oil to the threads and contact surface of the clutch boss nut.
- Use the clutch holding tool "3" to hold the clutch boss.

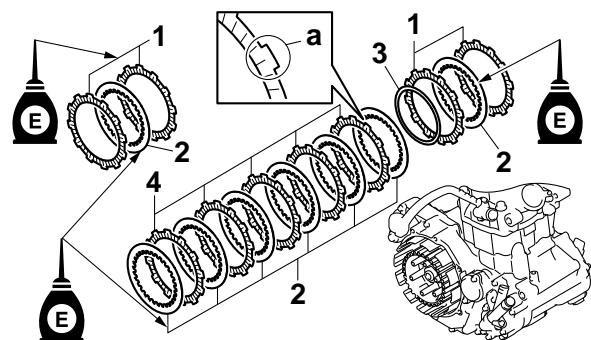
	<p>Universal clutch holder 90890-04086 Universal clutch holder YM-91042</p>
---	--

5. Install:

- Friction plate 1 "1"
- Clutch plate "2"
- Cushion spring "3"
- Friction plate 2 "4"

TIP

- Install the clutch plates and friction plates alternately on the clutch boss, starting with a friction plate and ending with a friction plate.
- Install the cushion spring "3" in the position as shown.
- From the clutch boss side, install the friction plates in order: friction plate 1 × 2, friction plate 2 (identification color: purple) × 5, and friction plate 1 × 2.
- Apply the engine oil on the friction plates and clutch plates.

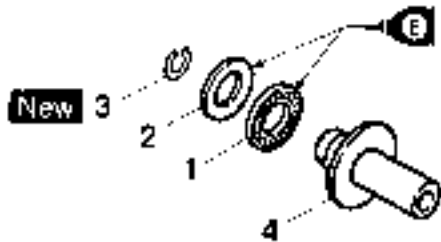


a. Identification color

6. Install:
- Bearing "1"
 - Washer "2"
 - Circlip "3" **New**
- To push rod 1 "4".

TIP

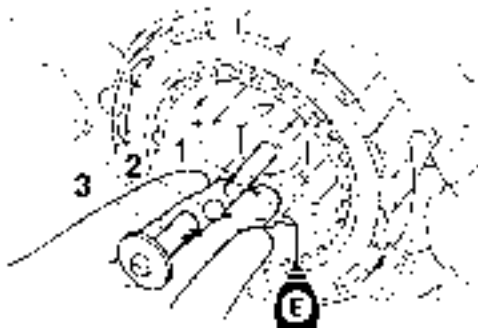
Apply the engine oil on the bearing and washer.



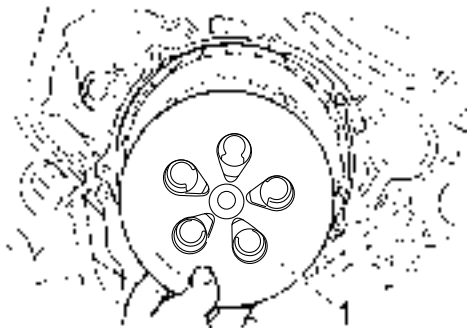
7. Install:
- Push rod 2 "1"
 - Ball "2"
 - Push rod 1 "3"

TIP

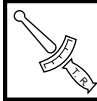
Apply the engine oil on the push rod 1, 2 and ball.



8. Install:
- Pressure plate "1"



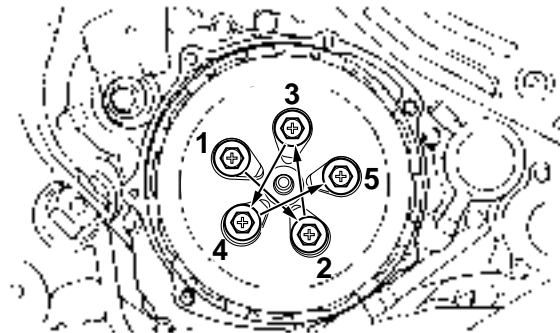
9. Install:
- Clutch spring
 - Clutch spring bolt



Clutch spring bolt
10 Nm (1.0 m-kgf, 7.2 ft-lbf)

TIP

Tighten the bolts in stages and in a crisscross pattern.



10. Install:
- Gasket "1" **New**

1 New



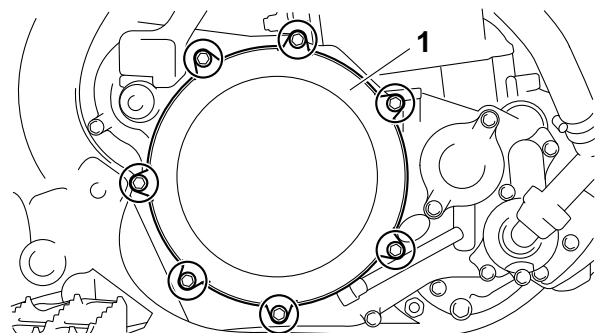
11. Install:
- Clutch cover "1"
 - Clutch cover bolt



Clutch cover bolt
10 Nm (1.0 m-kgf, 7.2 ft-lbf)

TIP

Tighten the bolts in stages and in a crisscross pattern.



INSTALLING THE KICKSTARTER LEVER

1. Install:

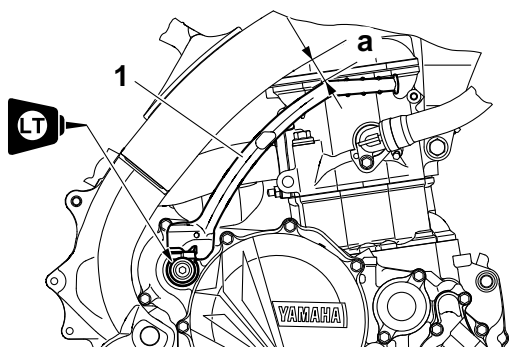
- Kickstarter lever "1"
- Washer
- Bolt (kickstarter lever)



Bolt (kickstarter lever)
33 Nm (3.3 m·kgf, 24 ft·lbf)
LOCTITE®

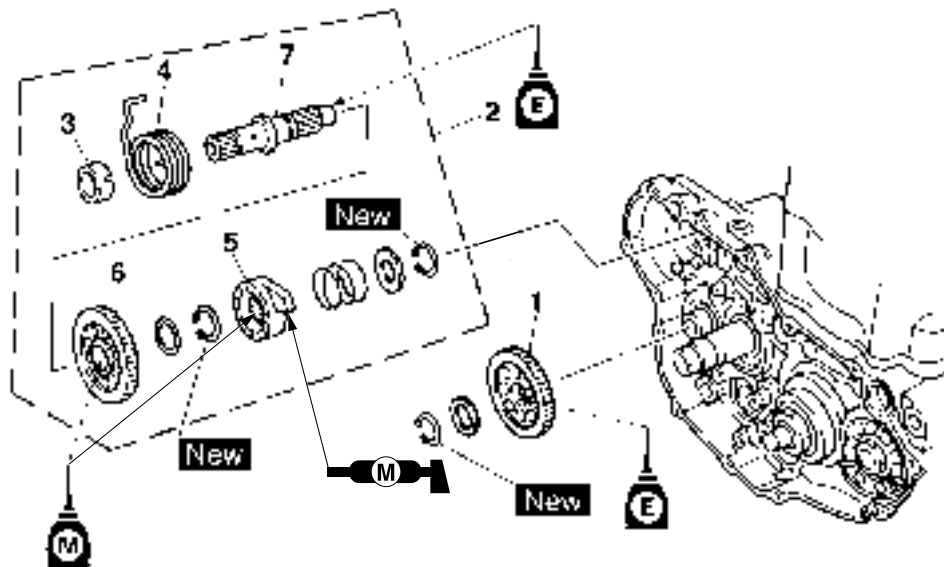
TIP

Install so that there is a clearance "a" of 5 mm (0.2 in) or more between the kickstarter lever and the frame and that the kickstarter lever does not contact the right crankcase cover when it is pulled.



KICKSTATER

Removing the kick shaft



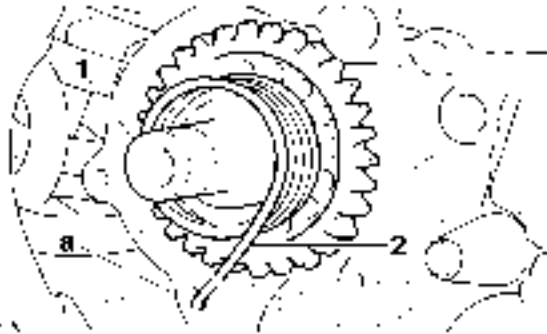
Order	Part name	Q'ty	Remarks
	Primary driven gear		Refer to "CLUTCH" on page 6-42.
1	Kick idle gear	1	
2	Kick shaft assembly	1	
3	Spring guide	1	
4	Torsion spring	1	
5	Ratchet wheel	1	
6	Kick gear	1	
7	Kick shaft	1	
			For installation, reverse the removal procedure.

REMOVING THE KICK SHAFT ASSEMBLY

- Remove:
 - Kick shaft assembly "1"

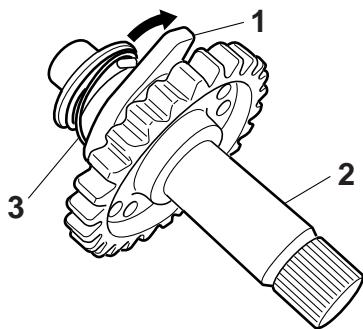
TIP

Unhook the torsion spring "2" from the hole "a" in the crankcase.



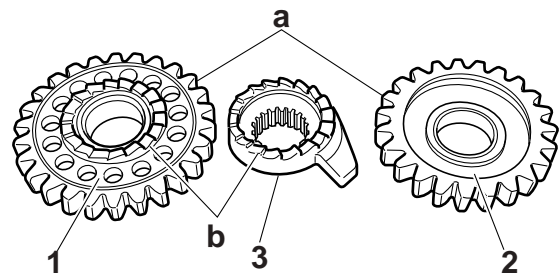
CHECKING THE KICK SHAFT AND RATCHET WHEEL

- Check:
 - Ratchet wheel "1" smooth movement
Unsmooth movement → Replace.
 - Kick shaft "2"
Wear/damage → Replace the kick shaft assembly.
 - Spring "3"
Broken → Replace.



CHECKING THE KICK GEAR, KICK IDLE GEAR AND RATCHET WHEEL

- Check:
 - Kick gear "1"
Wear/damage → Replace the kick shaft assembly.
 - Kick idle gear "2"
 - Ratchet wheel "3"
Gear teeth "a"
Ratchet teeth "b"
Wear/damage → Replace.

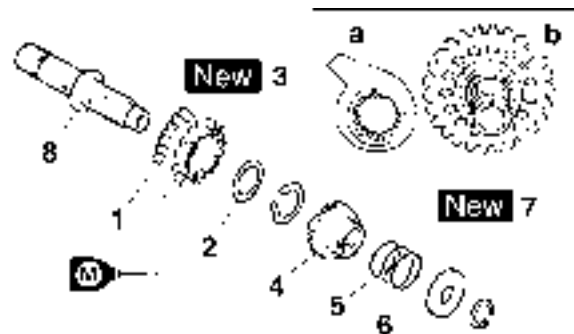


INSTALLING THE KICK SHAFT ASSEMBLY

- Install:
 - Kick gear "1"
 - Washer "2"
 - Circlip "3" **New**
 - Ratchet wheel "4"
 - Spring "5"
 - Washer "6"
 - Circlip "7" **New**
(to the kick shaft "8")

TIP

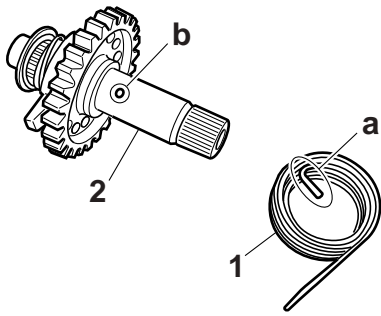
- Apply molybdenum disulfide oil to the inner circumferences of the kick gear and ratchet wheel.
- Align the punch mark "a" on the ratchet wheel with the punch mark "b" on the kick shaft.



- Install:
 - Torsion spring "1"
(to the kick shaft "2")

TIP

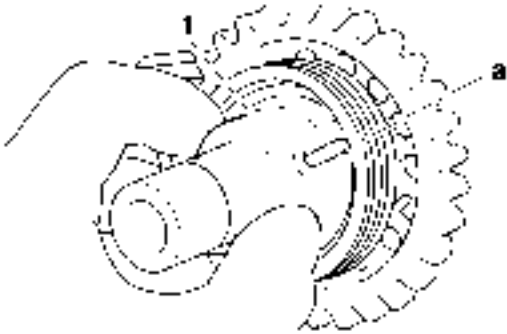
Make sure the stopper "a" of the torsion spring fits into the hole "b" on the kick shaft.



3. Install:
- Spring guide "1"

TIP

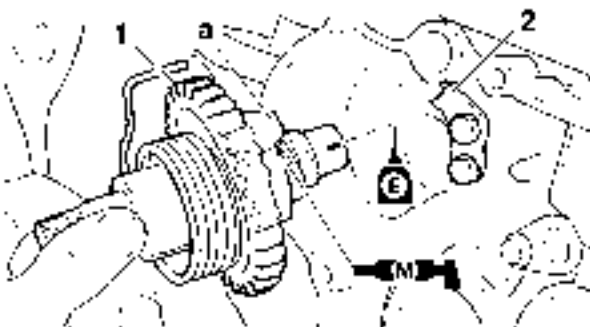
Slide the spring guide into the kick shaft, make sure the groove "a" in the spring guide fits on the stopper of the torsion spring.



4. Install:
- Kick shaft assembly "1"

TIP

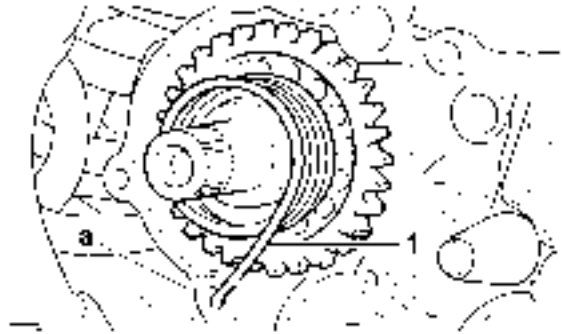
- Before installation, apply molybdenum disulfide grease to the contacting surfaces of the kick shaft ratchet wheel guide "2" and the kick shaft stopper "a".
- Apply the engine oil on the kick shaft.
- Slide the kick shaft assembly into the crankcase and make sure the kick shaft stopper "a" fits into the kick shaft ratchet wheel guide.



5. Install:
- Torsion spring "1"

TIP

Turn the torsion spring clockwise and hook into the proper hole "a" in the crankcase.

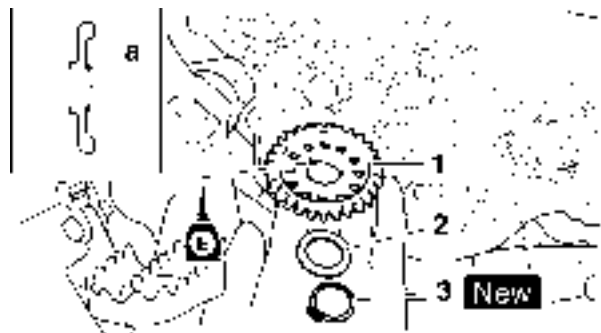


INSTALLING THE KICK IDLE GEAR

1. Install:
- Kick idle gear "1"
 - Washer "2"
 - Circlip "3" **New**

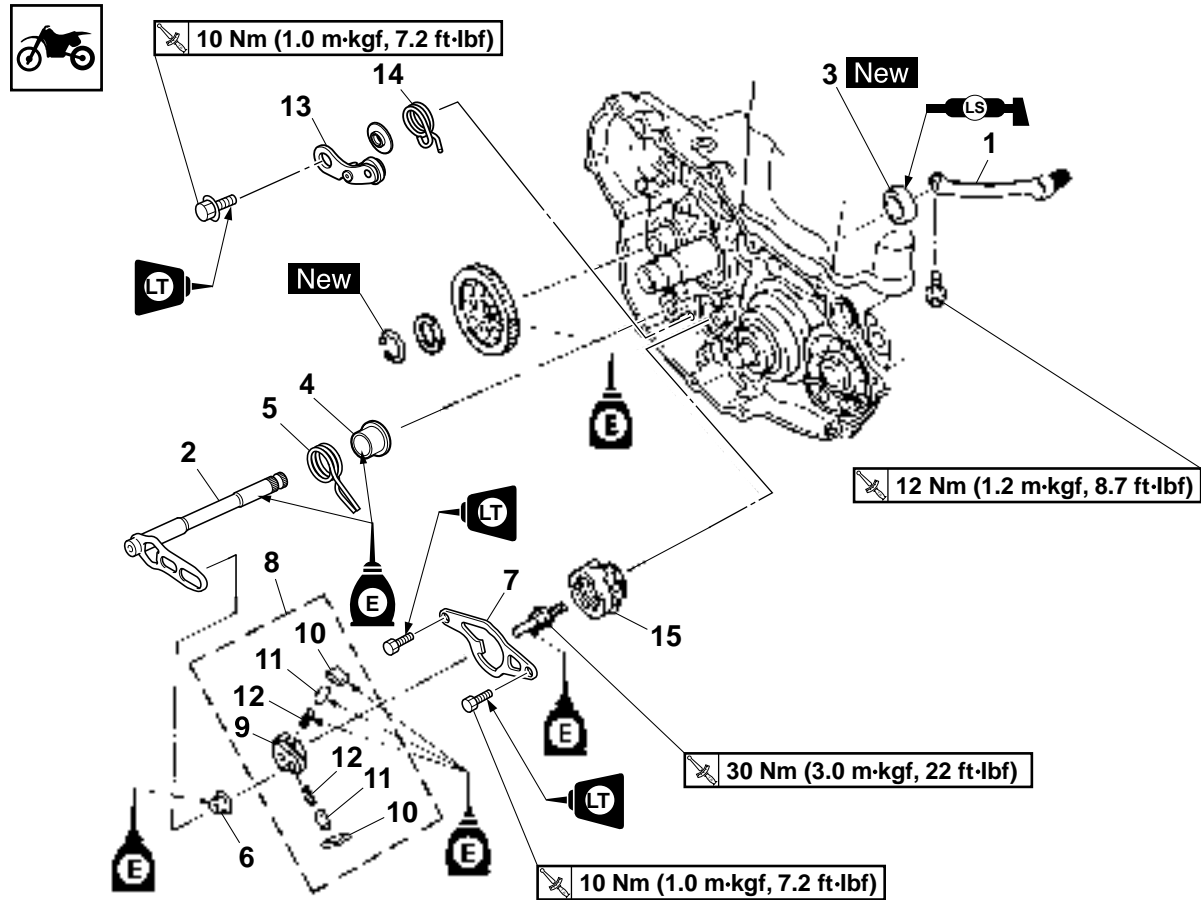
TIP

- Apply the engine oil on the kick idle gear inner circumference.
- Install the kick idle gear with its depressed side "a" toward you.



SHIFT SHAFT

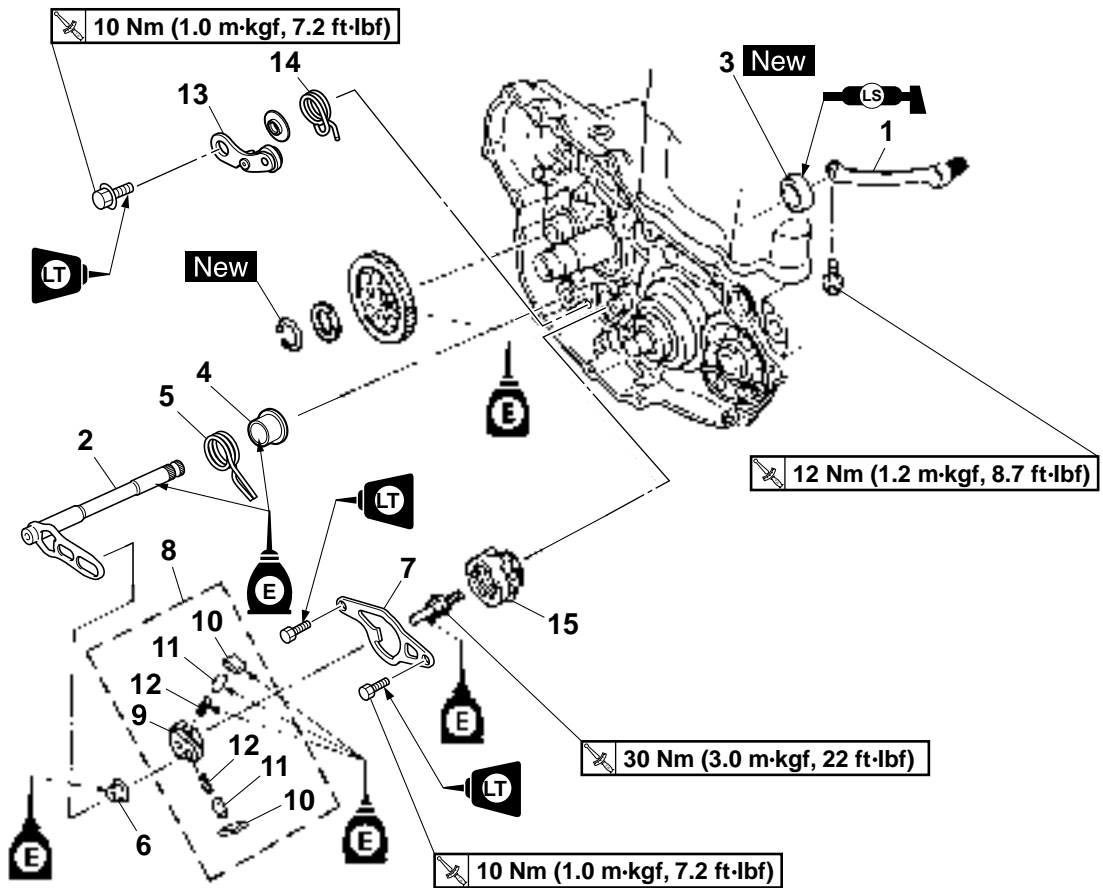
Removing the shift shaft and stopper lever



Order	Part name	Q'ty	Remarks
	Primary driven gear		Refer to "CLUTCH" on page 6-42.
1	Shift pedal	1	
2	Shift shaft	1	
3	Oil seal	1	
4	Collar	1	
5	Shift shaft spring	1	
6	Roller	1	
7	Shift guide	1	
8	Shift lever assembly	1	
9	Shift lever	1	
10	Pawl	2	
11	Pawl pin	2	
12	Spring	2	
13	Stopper lever	1	
14	Stopper lever spring	1	
15	Segment	1	

SHIFT SHAFT

Removing the shift shaft and stopper lever



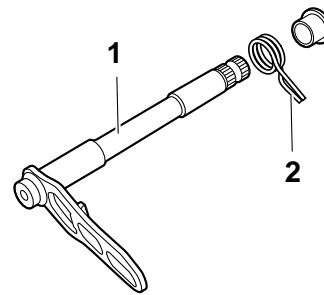
Order	Part name	Q'ty	Remarks
			For installation, reverse the removal procedure.

REMOVING THE SHIFT GUIDE AND SHIFT LEVER ASSEMBLY

- Remove:
 - Bolt (shift guide)
 - Shift guide "1"
 - Shift lever assembly "2"

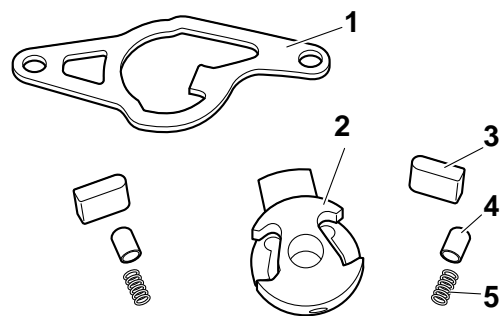
TIP

Make sure that the shift lever assembly is removed together with the shift guide.



CHECKING THE SHIFT GUIDE AND SHIFT LEVER ASSEMBLY

- Check:
 - Shift guide "1"
 - Shift lever "2"
 - Pawl "3"
 - Pawl pin "4"
 - Spring "5"
 Wear/damage → Replace.



REMOVING THE SEGMENT

- Remove:
 - Bolt (segment) "1"
 - Segment "2"

TIP

Turn the segment counterclockwise until it stops and loosen the bolt.

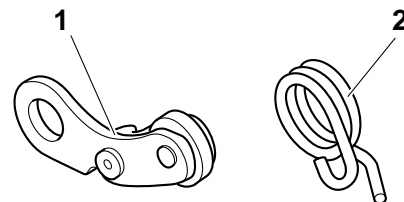
NOTICE

If the segment gets an impact, the stopper lever may be damaged. Take care not to give an impact to it when removing the bolt.



CHECKING THE STOPPER LEVER

- Check:
 - Stopper lever "1"
 - Torsion spring "2"
 Wear/damage → Replace.
 Broken → Replace.



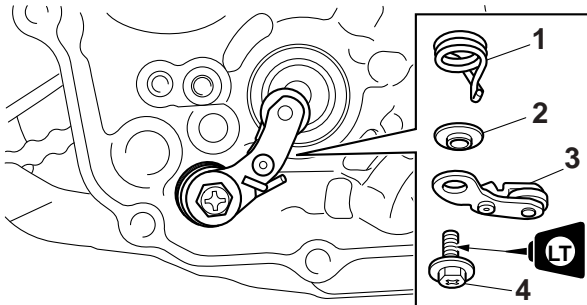
CHECKING THE SHIFT SHAFT

- Check:
 - Shift shaft "1"
 - Shift shaft spring "2"
 Bends/damage/wear → Replace.
 Damage/wear → Replace.

INSTALLING THE STOPPER LEVER


- Install:
 - Torsion spring "1"
 - Collar "2"
 - Stopper lever "3"
 - Bolt (stopper lever) "4"

	<p>Bolt (stopper lever) 10 Nm (1.0 m-kgf, 7.2 ft-lbf) LOCTITE®</p>
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INSTALLING THE SEGMENT

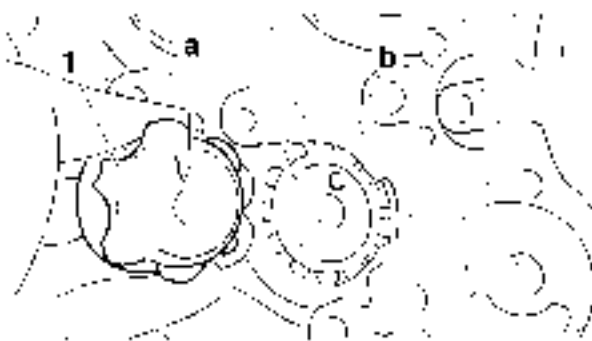
1. Install:
- Segment "1"
 - Segment bolt

	<p>Segment bolt 30 Nm (3.0 m-kgf, 22 ft-lbf)</p>
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- TIP**
- Align the notch "a" on the segment with the pin "b" on the shift cam.
 - With the stopper lever pushed down, install the segment.

NOTICE

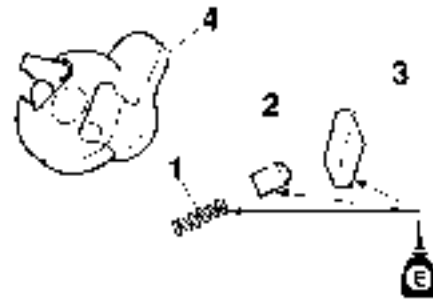
If the segment gets an impact, the stopper lever may be damaged. Take care not to give an impact to it when tightening the bolt.



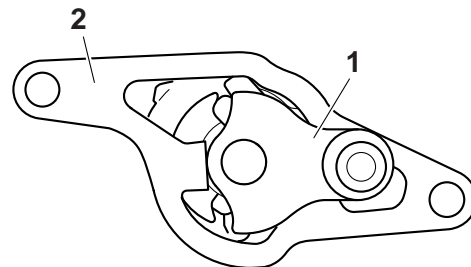
INSTALLING THE SHIFT GUIDE AND SHIFT LEVER ASSEMBLY

1. Install:
- Spring "1"
 - Pawl pin "2"
 - Pawl "3"
- (to the shift lever "4")

- TIP**
- Apply the engine oil on the spring, pawl pin and pawl.

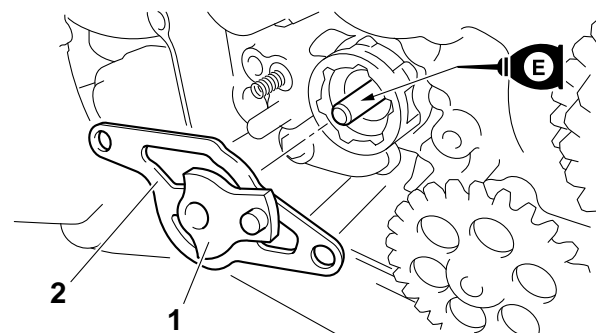


2. Install:
- Shift lever assembly "1"
 - (to the shift guide "2")




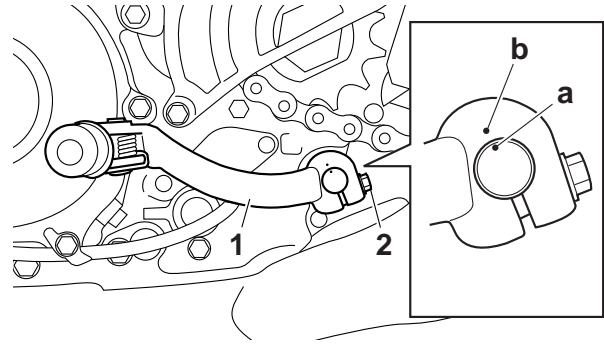
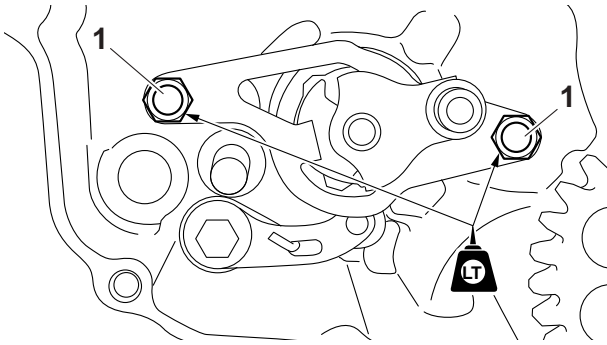
3. Install:
- Shift lever assembly "1"
 - Shift guide "2"

- TIP**
- The shift lever assembly is installed at the same time as the shift guide.
 - Apply the engine oil on the segment bolt shaft.



4. Tighten:
- Shift guide bolt "1"

	<p>Shift guide bolt 10 Nm (1.0 m-kgf, 7.2 ft-lbf) LOCTITE®</p>
---	---

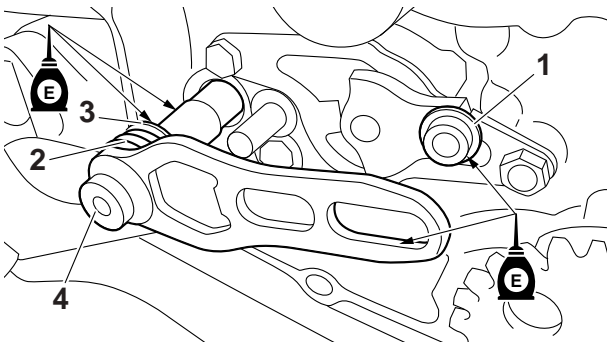


INSTALLING THE SHIFT SHAFT

1. Install:
 - Roller "1"
 - Shift shaft spring "2" (to shift shaft)
 - Collar "3" (to shift shaft)
 - Shift shaft "4"

TIP

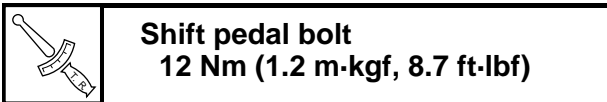
Apply the engine oil on the roller, collar and shift shaft.



2. Install:
 - Oil seal **New**

INSTALLING THE SHIFT PEDAL

1. Install:
 - Shift pedal "1"
 - Shift pedal bolt "2"



Shift pedal bolt
12 Nm (1.2 m·kgf, 8.7 ft·lbf)

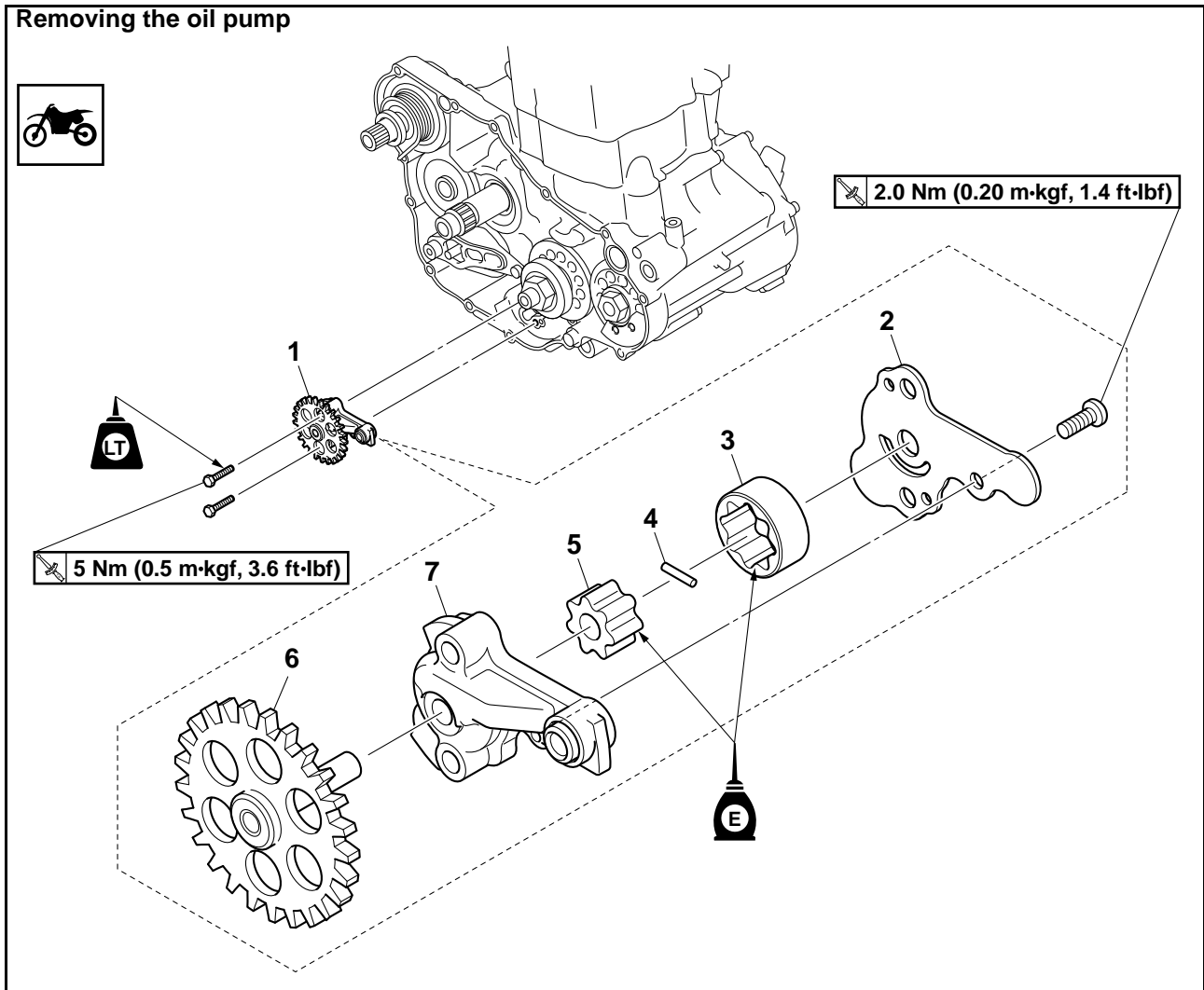
TIP

Align the punch mark "a" on the shift shaft with the punch mark "b" in the shift pedal.

OIL PUMP AND BALANCER GEAR

OIL PUMP AND BALANCER GEAR

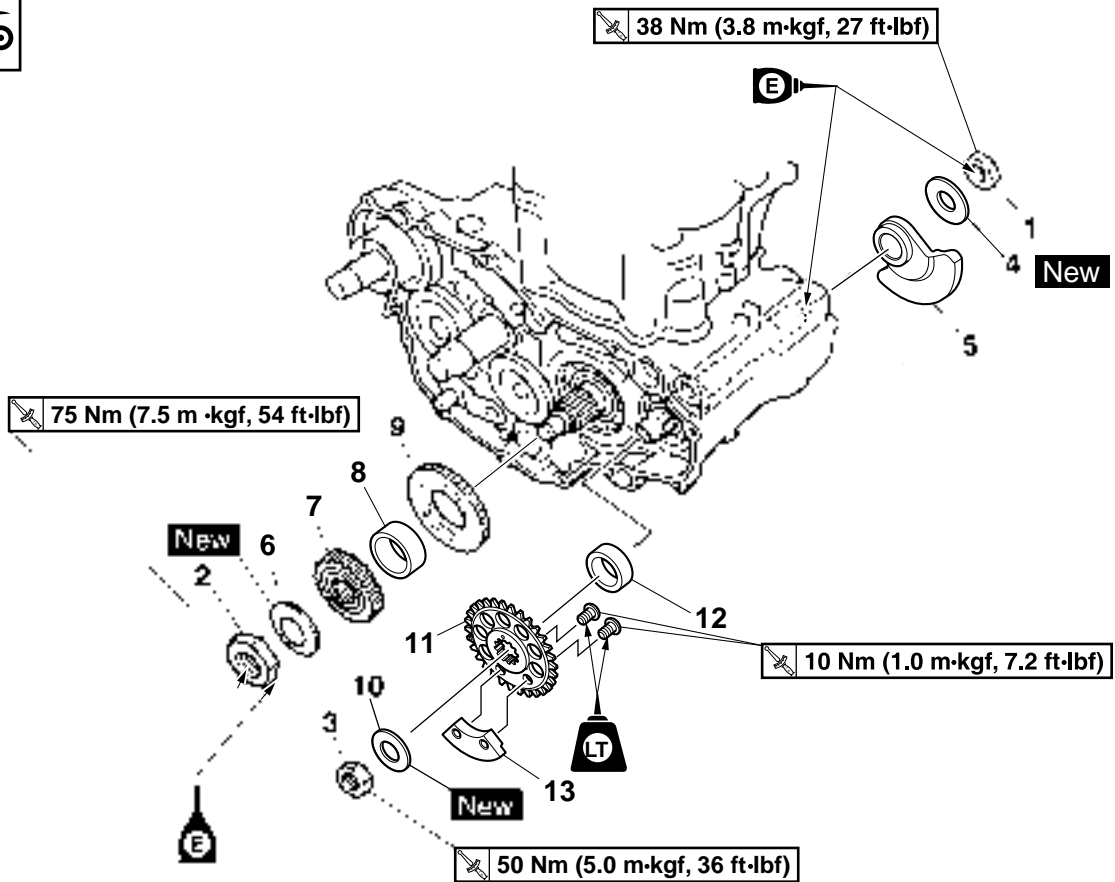
Removing the oil pump



Order	Part name	Q'ty	Remarks
	Primary driven gear		Refer to "CLUTCH" on page 6-42.
	Right crankcase cover		Refer to "CLUTCH" on page 6-42.
1	Oil pump assembly	1	
2	Oil pump cover	1	
3	Outer rotor	1	
4	Dowel pin	1	
5	Inner rotor	1	
6	Oil pump drive shaft	1	
7	Oil pump housing	1	
			For installation, reverse the removal procedure.

OIL PUMP AND BALANCER GEAR

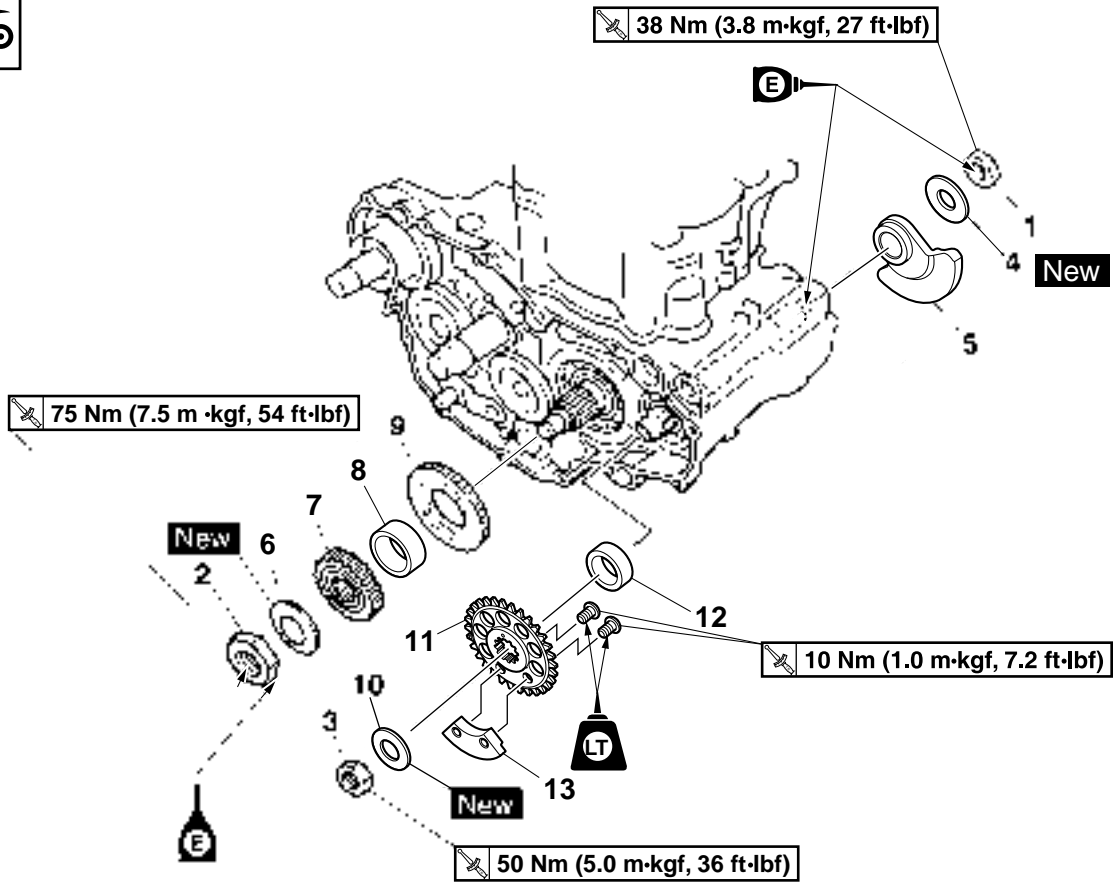
Removing the balancer



Order	Part name	Q'ty	Remarks
	Primary driven gear		Refer to "CLUTCH" on page 6-42.
	Right crankcase cover		Refer to "CLUTCH" on page 6-42.
	Generator rotor		Refer to "GENERATOR AND STARTER CLUTCH" on page 6-66.
1	Nut (balancer)	1	
2	Nut (primary drive gear)	1	
3	Nut (balancer weight gear)	1	
4	Conical washer	1	
5	Balancer	1	
6	Conical washer	1	
7	Primary drive gear	1	
8	Collar	1	
9	Balancer drive gear	1	
10	Conical washer	1	
11	Balancer weight gear	1	
12	Collar	1	
13	Balancer weight	1	

OIL PUMP AND BALANCER GEAR

Removing the balancer



Order	Part name	Q'ty	Remarks
			For installation, reverse the removal procedure.

OIL PUMP AND BALANCER GEAR

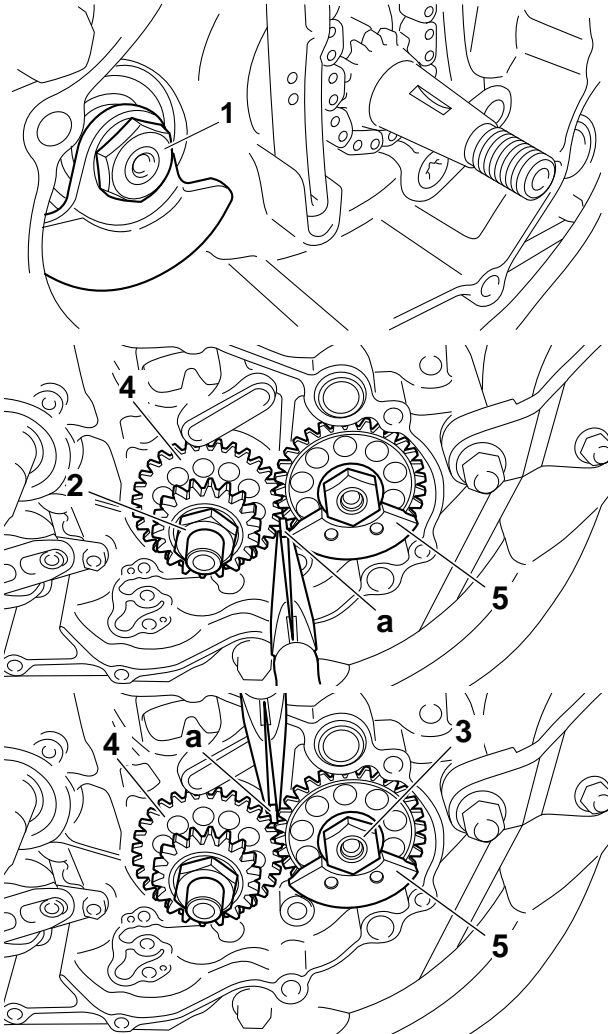
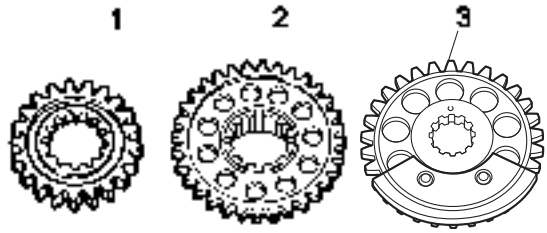
REMOVING THE BALANCER

1. Loosen:

- Balancer nut "1"
- Primary drive gear nut "2"
- Balancer weight gear nut "3"

TIP

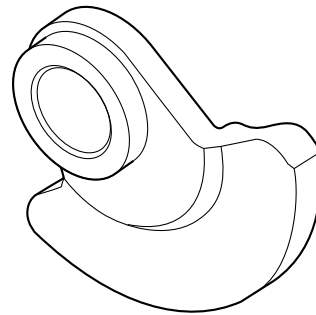
Place an aluminum plate "a" between the teeth of the balancer drive gear "4" and balancer weight gear "5".



CHECKING THE BALANCER

1. Check:

- Balancer
Crack/damage → Replace.



CHECKING THE OIL PUMP

1. Check:

- Oil pump cover
- Oil pump drive shaft
- Oil pump housing
Cracks/damage/wear → Replace the defective part(s).

2. Measure:

- Inner-rotor-to-outer-rotor-tip clearance "a"
- Outer-rotor-to-oil-pump-housing clearance "b"
- Oil-pump-housing-to-inner-rotor-and-outer-rotor clearance "c"
Out of specification → Replace the oil pump.

CHECKING THE PRIMARY DRIVE GEAR, BALANCER DRIVE GEAR, AND BALANCER WEIGHT GEAR

1. Check:

- Primary drive gear "1"
- Balancer drive gear "2"
- Balancer weight gear "3"
Wear/damage → Replace.

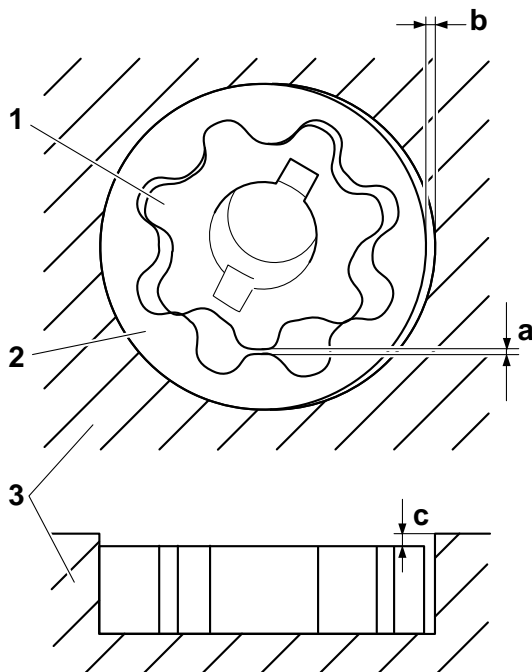
OIL PUMP AND BALANCER GEAR



Inner-rotor-to-outer-rotor-tip clearance
 0.000–0.150 mm (0.000–0.0059 in)
Limit
 0.23 mm (0.0091 in)

Outer-rotor-to-oil-pump-housing clearance
 0.13–0.18 mm (0.0051–0.0071 in)
Limit
 0.25 mm (0.0098 in)

Oil-pump-housing-to-inner-and-outer-rotor clearance
 0.06–0.11 mm (0.0024–0.0043 in)
Limit
 0.18 mm (0.0071 in)



1. Inner rotor
2. Outer rotor
3. Oil pump housing

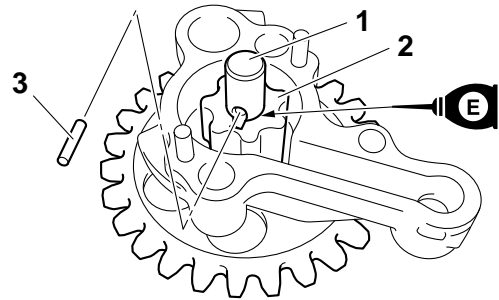
3. Check:
- Oil pump operation
- Rough movement → Repeat steps (1) and (2) or replace the defective part(s).

ASSEMBLING THE OIL PUMP

1. Install:
- Oil pump drive shaft “1”
 - Inner rotor “2”
 - Dowel pin “3”

TIP

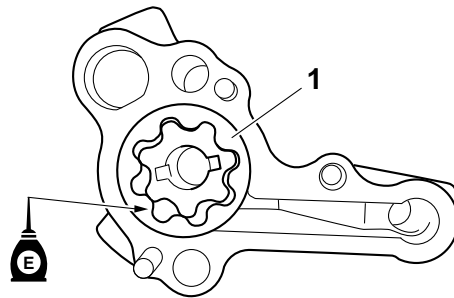
- Apply the engine oil on the oil pump drive shaft and inner rotor.
- Fit the dowel pin into the groove in the inner rotor.



2. Install:
- Outer rotor “1”

TIP

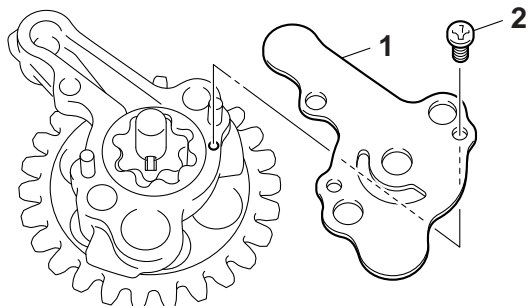
Apply the engine oil on the outer rotor.



3. Install:
- Oil pump cover “1”
 - Oil pump cover screw “2”




Oil pump cover screw
 2.0 Nm (0.20 m·kgf, 1.4 ft·lbf)

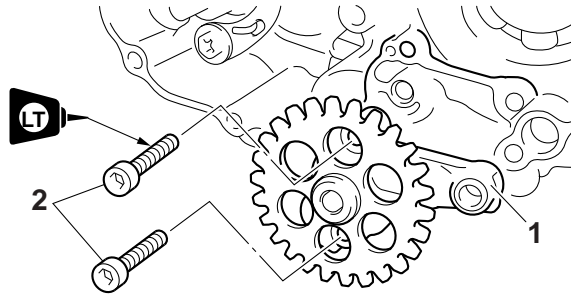


INSTALLING THE OIL PUMP AND BALANCER GEAR

1. Install:
- Oil pump assembly “1”
 - Oil pump assembly bolt “2”

OIL PUMP AND BALANCER GEAR

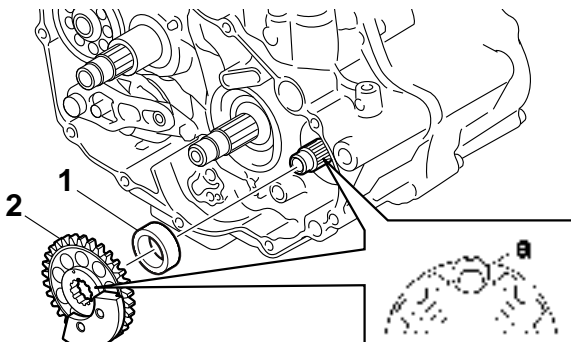
	Oil pump assembly bolt 5 Nm (0.5 m-kgf, 3.6 ft-lbf) LOCTITE®
---	---



NOTICE
After tightening the bolts, make sure that the oil pump turns smoothly.

2. Install:
- Collar "1"
 - Balancer weight gear "2"

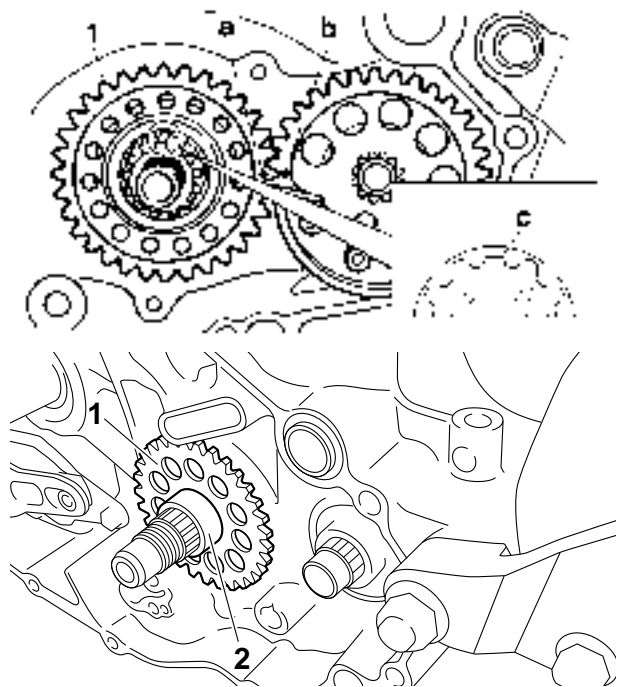
TIP
 Install the balancer weight gear and balancer shaft with their lower splines "a" aligning with each other.




3. Install:
- Balancer drive gear "1"
 - Collar "2"

TIP


- Align the punched mark "a" on the balancer drive gear with the punched mark "b" on the balancer weight gear.
- Install the balancer drive gear and crankshaft with the lower splines "c" aligning with each other.




4. Install:
- Conical washer "1" **New**
 - Balancer weight gear nut "2"

	Balancer weight gear nut 50 Nm (5.0 m-kgf, 36 ft-lbf)
---	--

- Primary drive gear "3"
- Conical washer "4" **New**
- Primary drive gear nut "5"

	Primary drive gear nut 75 Nm (7.5 m-kgf, 54 ft-lbf)
---	--

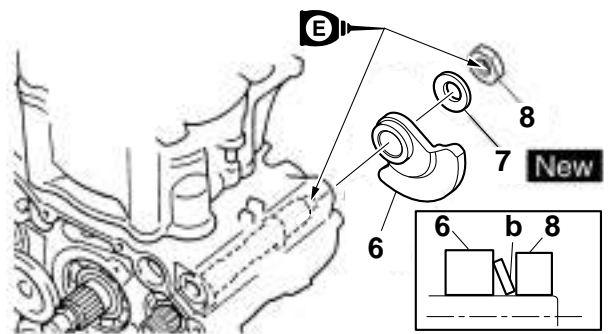
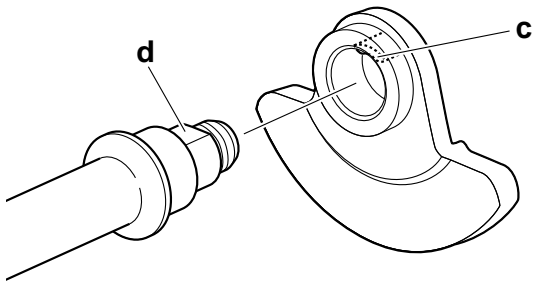
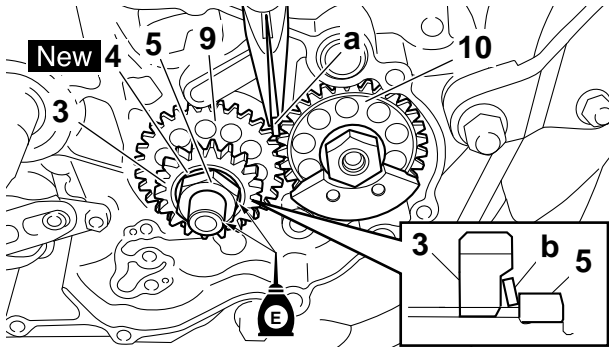
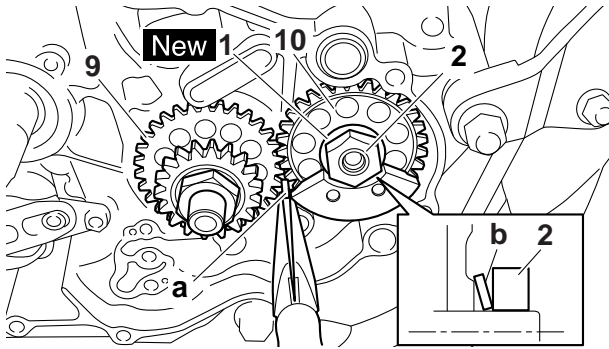
- Balancer "6"
- Conical washer "7" **New**
- Balancer nut "8"

	Balancer nut 38 Nm (3.8 m-kgf, 27 ft-lbf)
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TIP

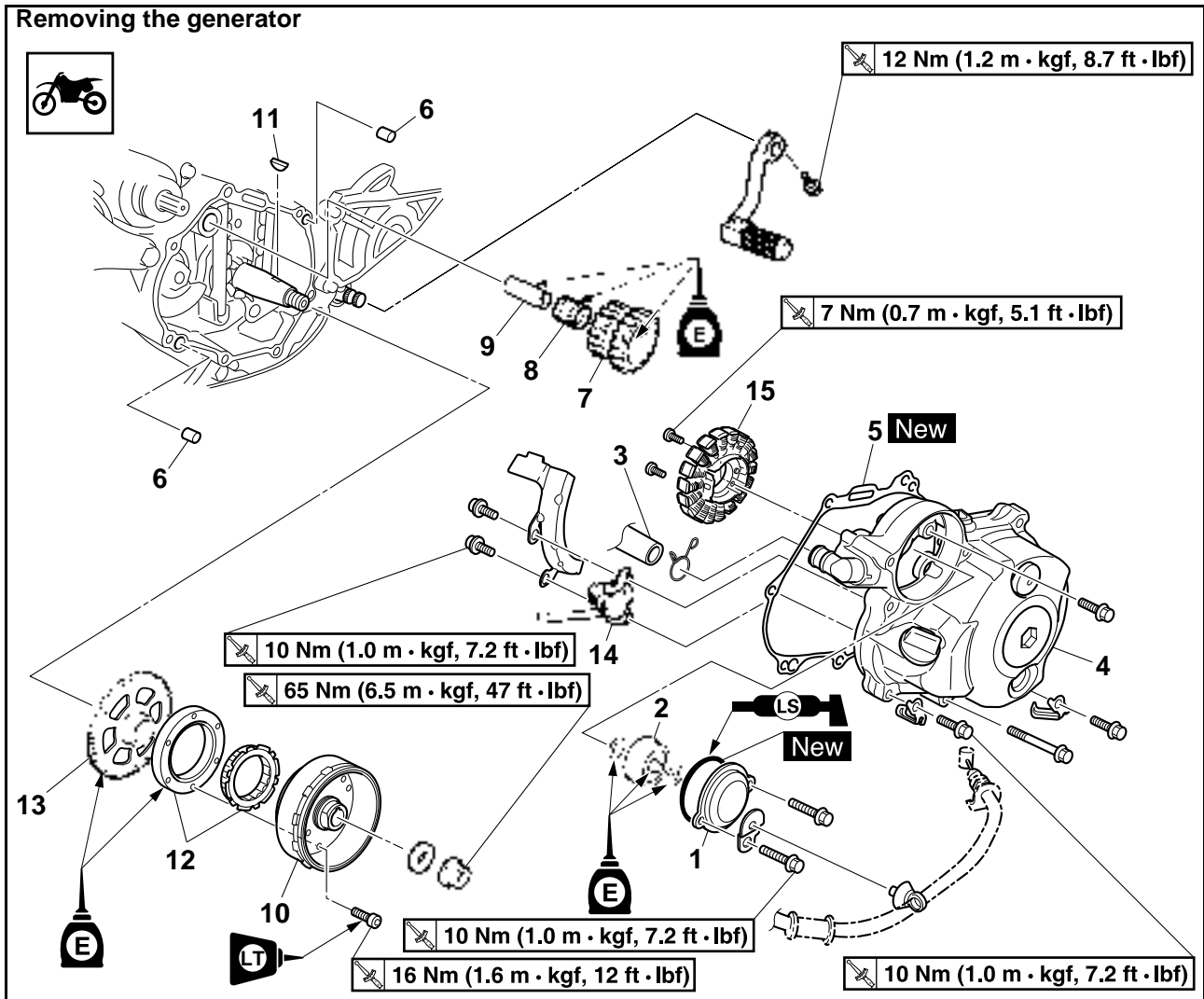
- Apply engine oil to the contact surface and threaded portion of the primary drive gear nut.
- Place an aluminum plate "a" between the teeth of the balancer drive gear "9" and balancer weight gear "10".
- Install the conical washer with its convex surface "b" outward.
- Align the balancer flat portion "c" with the flat portion "d".
- Apply the engine oil to the contact surface and threaded portion of the balancer nut.

OIL PUMP AND BALANCER GEAR



GENERATOR AND STARTER CLUTCH

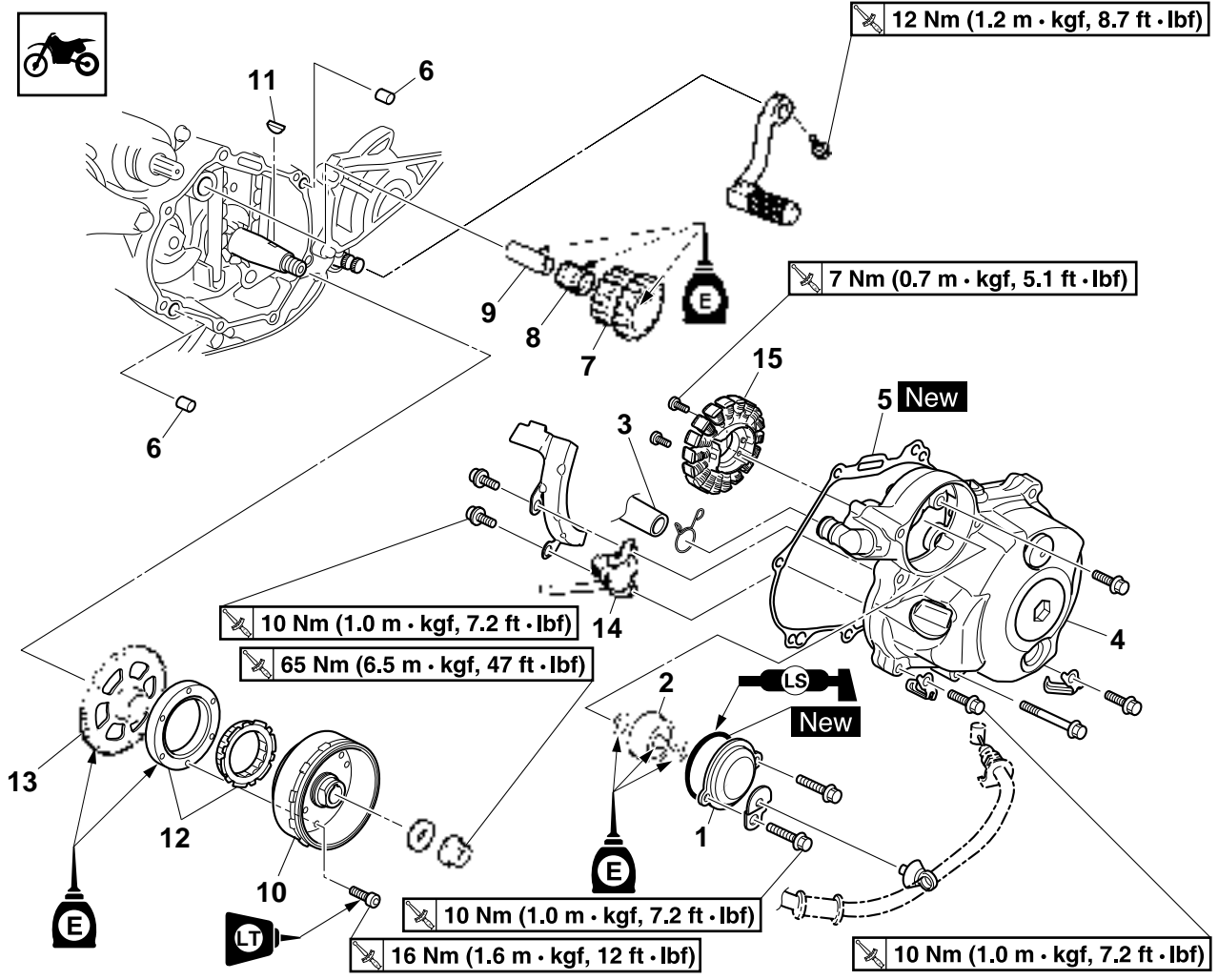
GENERATOR AND STARTER CLUTCH



Order	Job/Parts to remove	Q'ty	Remarks
	Drain the engine oil.		Refer to "CHANGING THE ENGINE OIL" on page 3-17.
	Seat and fuel tank		Refer to "GENERAL CHASSIS" on page 5-1 and "FUEL TANK" on page 8-1.
	Disconnect the AC magneto lead.		
	Clutch cable		
	Shift pedal		Refer to "SHIFT SHAFT" on page 6-54.
1	Cover (Damper assembly)	1	
2	Damper assembly	1	
3	Breather hose	1	
4	Left crankcase cover	1	
5	Gasket	1	
6	Dowel pin	2	
7	Starter idle gear	1	
8	Bearing	1	
9	Starter idle gear shaft	1	
10	Generator rotor	1	


GENERATOR AND STARTER CLUTCH

Removing the generator




Order	Job/Parts to remove	Q'ty	Remarks
11	Woodruff key	1	
12	Starter clutch	1	
13	Starter clutch drive gear	1	
14	Crankshaft position sensor	1	
15	Stator	1	
			For installation, reverse the removal procedure.

GENERATOR AND STARTER CLUTCH


	Stator bolt 7 Nm (0.7 m·kgf, 5.1 ft·lbf) LOCTITE®
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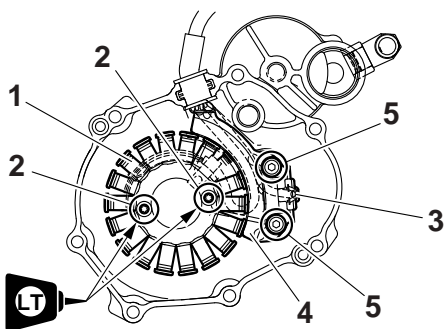
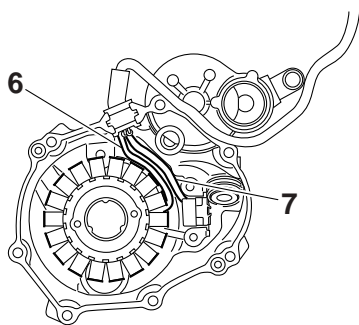
- Crankshaft position sensor “3”
- Holder “4”
- Crankshaft position sensor bolt “5”

	Crankshaft position sensor bolt 10 Nm (1.0 m·kgf, 7.2 ft·lbf)
---	--

TIP

- Pass the AC magneto lead “6” and crankshaft position sensor lead “7” under the holder as shown.
- Tighten the stator bolt using the T25 bit.
- Apply the sealant to the grommet of the AC magneto lead.

	Yamaha bond No.1215 90890-85505 (Three bond No.1215®)
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2. Install

- Starter clutch drive gear “1”

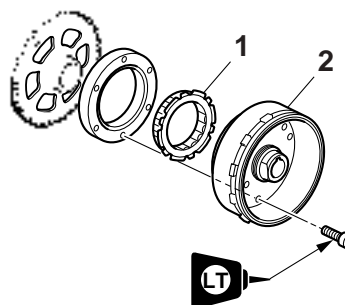
TIP


Apply the engine oil on the starter clutch drive gear inner circumference.



3. Install:

- Starter clutch “1”
To generator rotor “2”.



	Starter clutch bolt 16 Nm (1.6 m·kgf, 12 ft·lbf) LOCTITE®
---	--

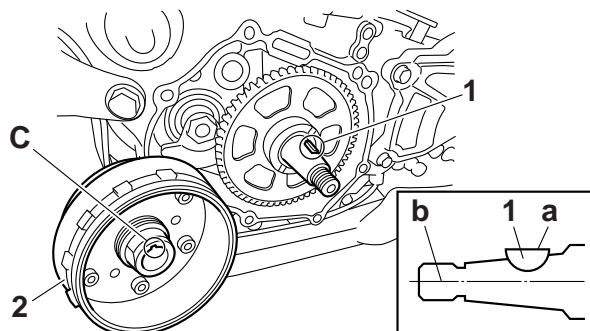
INSTALLING THE GENERATOR

1. Install:

- Woodruff key “1”
- Generator rotor “2”

TIP

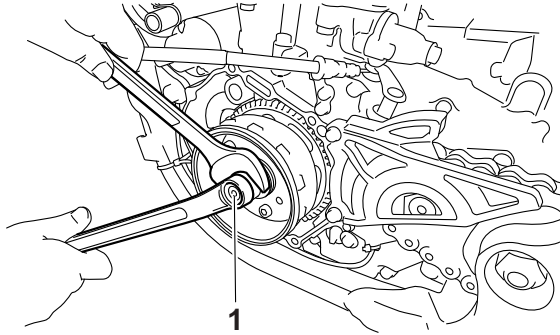
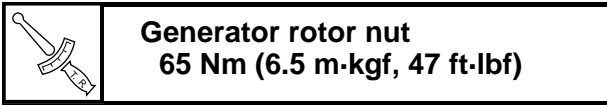
- Clean the contact surfaces of the tapered portions of the crankshaft and generator rotor.
- When installing the woodruff key, make sure that its flat surface “a” is in parallel with the crankshaft center line “b”.
- When installing the generator rotor, align the keyway “c” of the generator rotor with the woodruff key.



GENERATOR AND STARTER CLUTCH

2. Install:

- Washer
- Generator rotor nut "1"

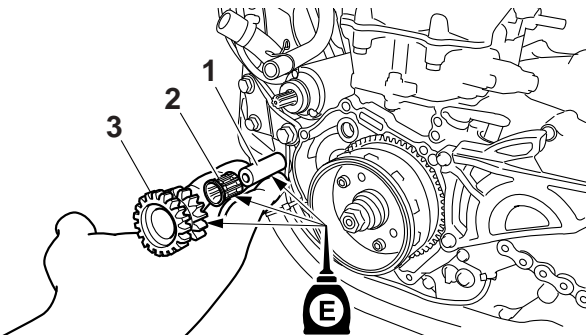


3. Install:

- Starter idle gear shaft "1"
- Bearing "2"
- Starter idle gear 2 "3"

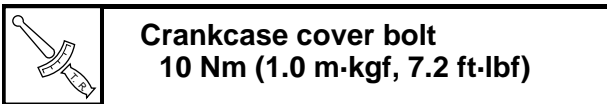
TIP

Apply the engine oil on the starter idle gear shaft, bearing and idle gear inner circumference.



4. Install:

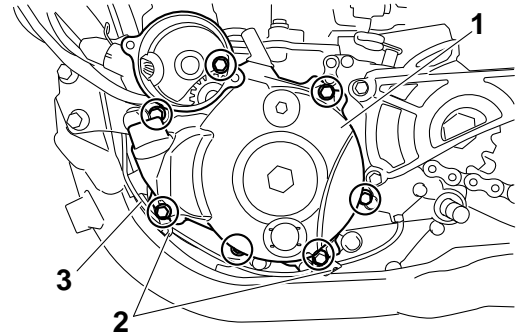
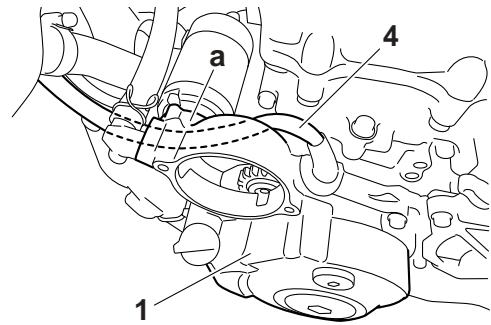
- Dowel pin
- Crankcase cover gasket **New**
- Left crankcase cover "1"
- Lead holder "2"
- Crankcase cover bolt



- Neutral switch lead "3"

TIP

- Pass the AC magneto lead "4" under the left crankcase cover "a" as shown.
- Tighten the bolts in stage, using a crisscross pattern.

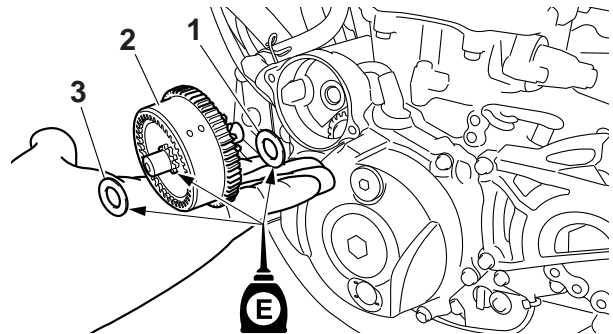


5. Install:

- Washer "1"
- Damper assembly "2"
- Washer "3"

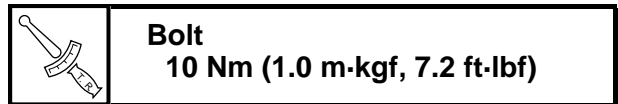
TIP

Apply the engine oil to the shaft and washers.



6. Install:

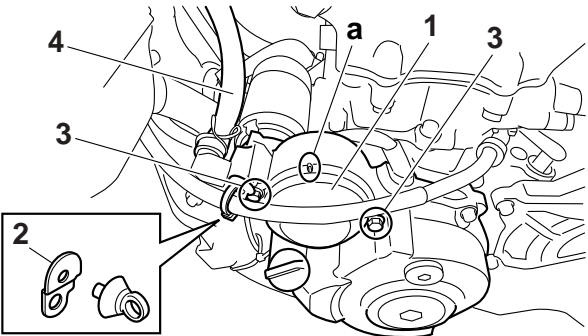
- Cover (damper assembly) "1"
- Bracket "2"
- Bolt "3"
- Breather hose 2 "4"



TIP

Install the cover (damper assembly) with its mark "a" facing upward.

GENERATOR AND STARTER CLUTCH



CRANKCASE

Separating the crankcase

5 Nm (0.5 m·kgf, 3.6 ft·lbf)

12 Nm (1.2 m·kgf, 8.7 ft·lbf)

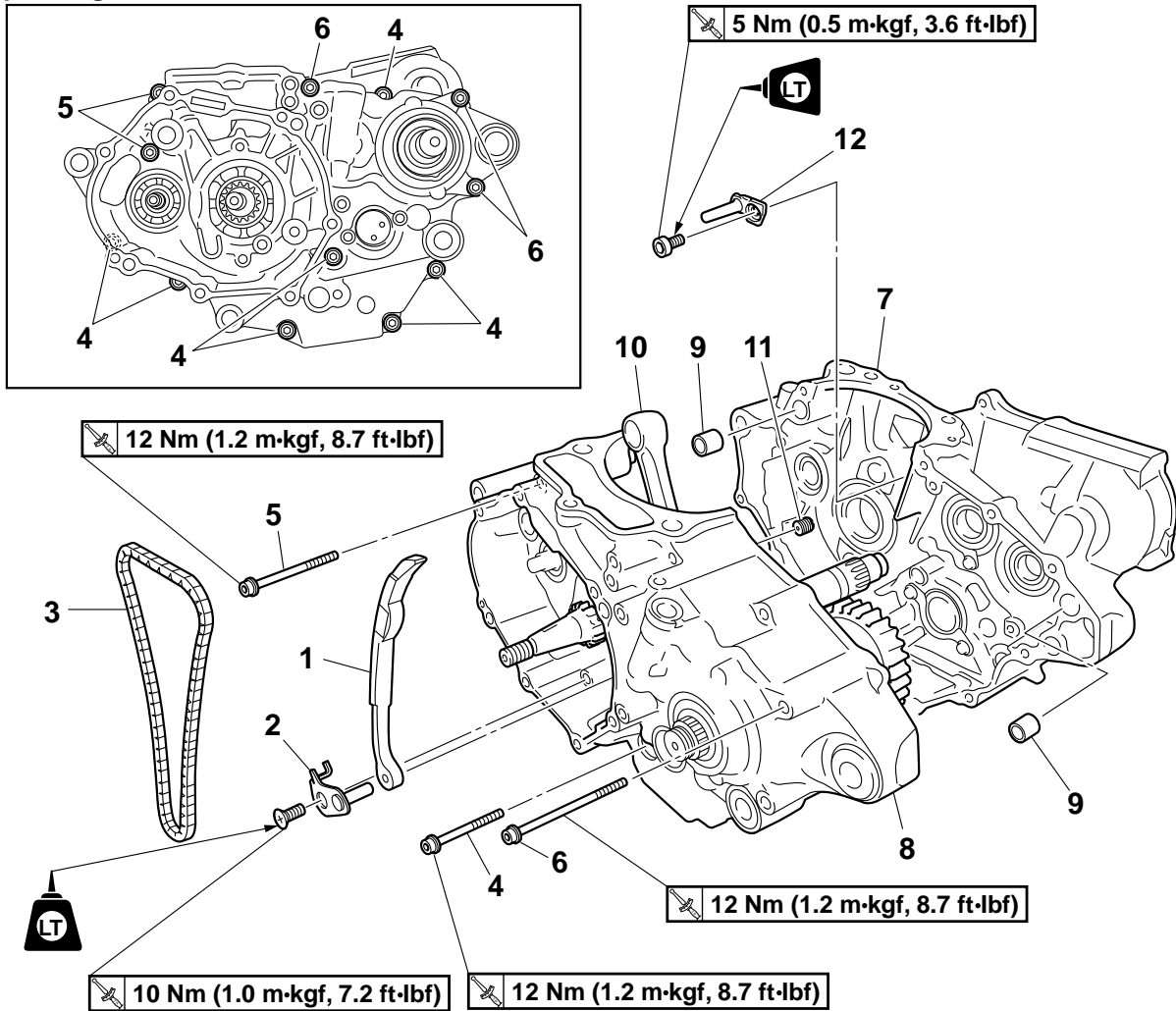
10 Nm (1.0 m·kgf, 7.2 ft·lbf)

12 Nm (1.2 m·kgf, 8.7 ft·lbf)

Order	Part name	Q'ty	Remarks
	Engine		Refer to "ENGINE REMOVAL" on page 6-1.
	Piston		Refer to "CYLINDER AND PISTON" on page 6-32.
	Balancer		Refer to "OIL PUMP AND BALANCER GEAR" on page 6-59.
	Kick shaft assembly		Refer to "KICKSTATER" on page 6-51.
	Segment		Refer to "SHIFT SHAFT" on page 6-54.
	Generator rotor		Refer to "GENERATOR AND STARTER CLUTCH" on page 6-66.
1	Timing chain guide (exhaust side)	1	
2	Timing chain guide stopper plate	1	
3	Timing chain	1	
4	Bolt [L = 45 mm (1.77 in)]	7	
5	Bolt [L = 60 mm (2.36 in)]	2	
6	Bolt [L = 75 mm (2.95 in)]	3	
7	Right crankcase	1	
8	Left crankcase	1	
9	Dowel pin	2	

CRANKCASE

Separating the crankcase



Order	Part name	Q'ty	Remarks
10	Crankshaft	1	
11	Oil passage squeeze nozzle	1	
12	Oil nozzle	1	
			For assembly, reverse the disassemble procedure.

CRANKCASE

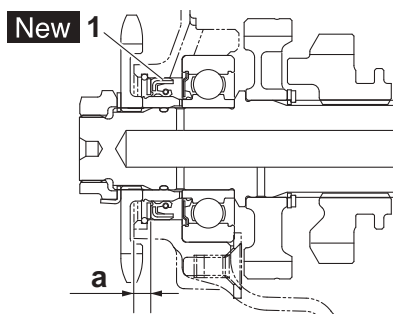
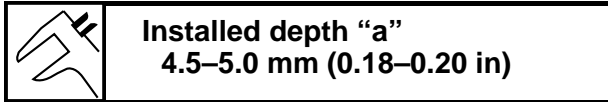
2. Check:

- Crankcase
Crack/damage → Replace.
- Oil delivery passages
Obstruction → Blow out with compressed air.

INSTALLING THE OIL SEAL

1. Install:

- Oil seal "1" **New**
(to left crankcase)



ASSEMBLING THE CRANKCASE

1. Install:

- Bearing cover plate screw

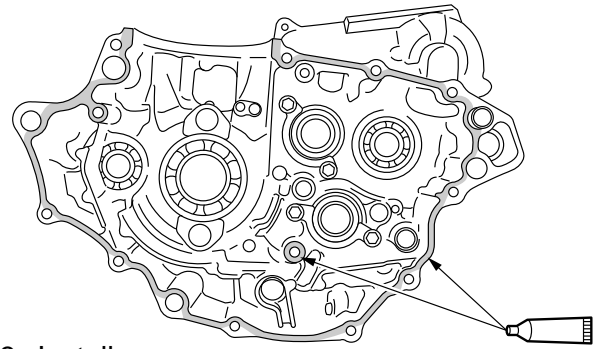
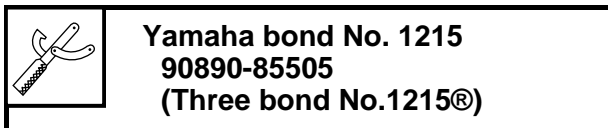


TIP

Install the bearing by pressing its outer race parallel.

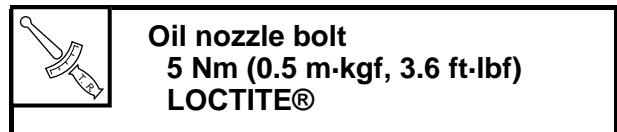
2. Apply:

- Sealant
(to the crankcase mating surface)

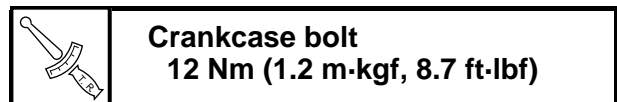


3. Install:

- Oil nozzle "1"



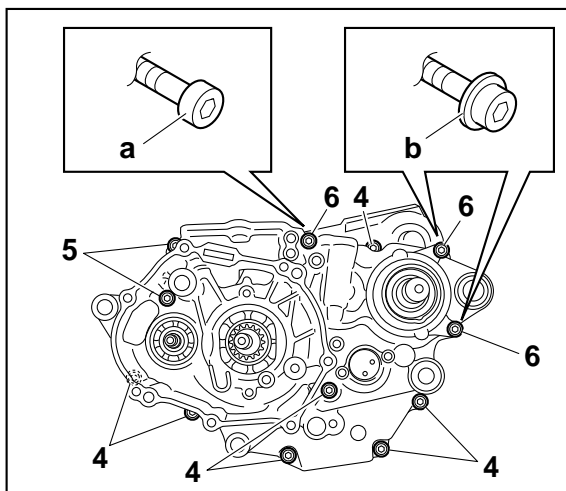
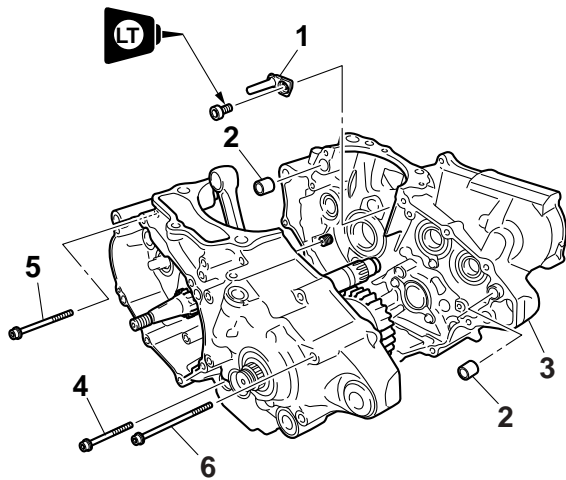
- Dowel pin "2"
- Crankcase "3"
(to the left crankcase)



TIP

- Apply the lithium-soap-based grease on the O-ring.
- Fit the right crankcase onto the left crankcase. Tap lightly on the case with soft hammer.
- When installing the crankcase, the connecting rod should be positioned at top dead center (TDC).
- Tighten the bolts in a crisscross pattern in two (2) stages, with 1/4 turn each.

CRANKCASE



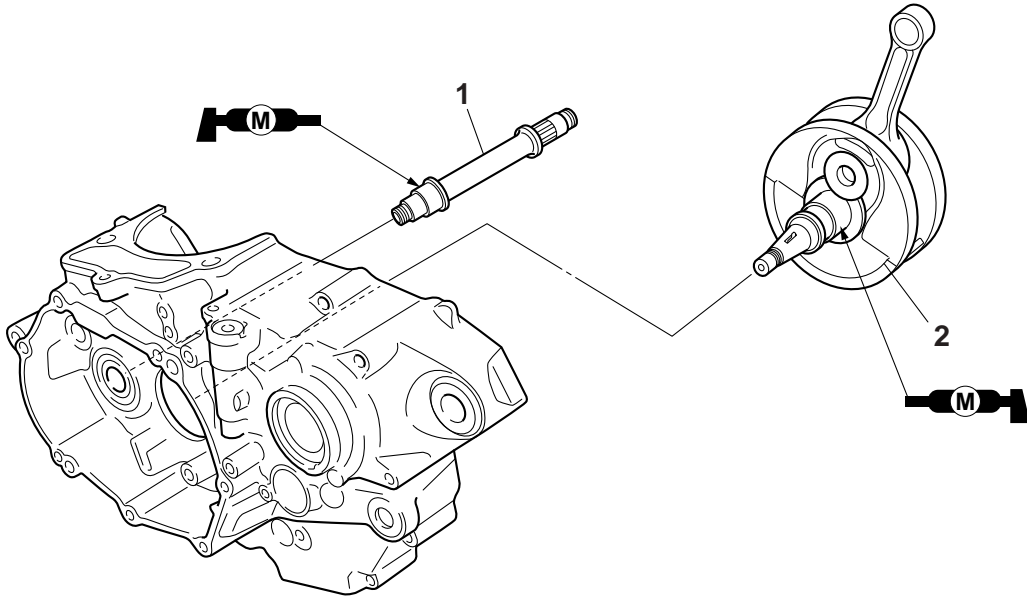
- 4. 45 mm (1.77 in)
- 5. 60 mm (2.36 in)
- 6. 75 mm (2.95 in)

- a. Hexagon socket head bolt without flange
- b. Hexagon socket head bolt with flange

CRANKSHAFT ASSEMBLY AND BALANCER SHAFT

CRANKSHAFT ASSEMBLY AND BALANCER SHAFT

Removing the crankshaft assembly and balancer shaft



Order	Part name	Q'ty	Remarks
	Crankcase		Separate. Refer to "CRANKCASE" on page 6-72.
	Transmission		Refer to "TRANSMISSION" on page 6-81.
1	Balancer shaft	1	
2	Crankshaft assembly	1	
			For installation, reverse the removal procedure.

CRANKSHAFT ASSEMBLY AND BALANCER SHAFT

REMOVING THE CRANKSHAFT ASSEMBLY

1. Remove:

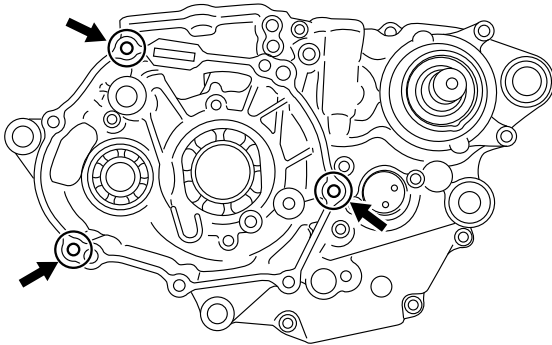
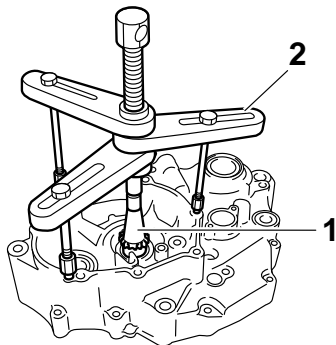
- Crankshaft assembly "1"

TIP

Remove the crankshaft assembly by using the crankcase separating tool "2".



**Crankcase separating tool
90890-04152**
**Crankcase separating tool
YU-A9642**



CHECKING THE CRANKSHAFT ASSEMBLY

1. Measure:

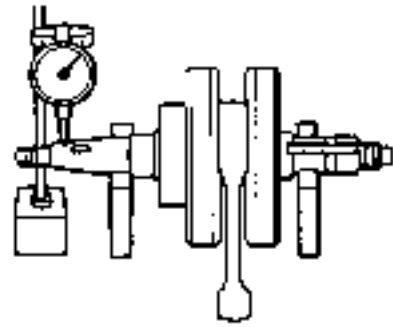
- Crankshaft runout
Out of specification → Replace the crankshaft, bearing or both.

TIP

Turn the crankshaft slowly.



**Runout limit
0.030 mm (0.0012 in)**

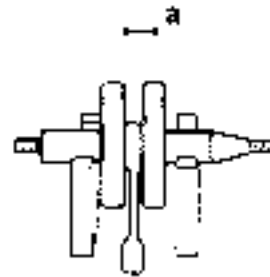


2. Measure:

- Big end side clearance "a"
Out of specification → Replace the big end bearing, crankshaft pin, or connecting rod.



**Big end side clearance
0.150–0.450 mm (0.0059–0.0177 in)**

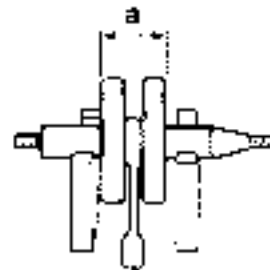


3. Measure:

- Crank assembly width "a"
Out of specification → Replace the crankshaft.



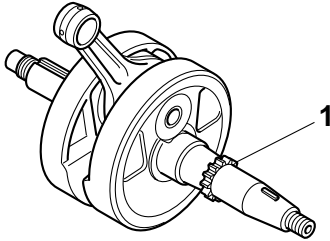
**Crank assembly width
55.95–56.00 mm (2.203–2.205 in)**



CRANKSHAFT ASSEMBLY AND BALANCER SHAFT

4. Check:

- Crankshaft sprocket "1"
Damage → Replace the crankshaft.



5. Check:

- Crankshaft journal oil passage
Obstruction → Blow out with compressed air.

INSTALLING THE CRANKSHAFT ASSEMBLY

1. Install:

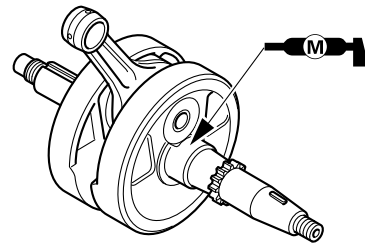
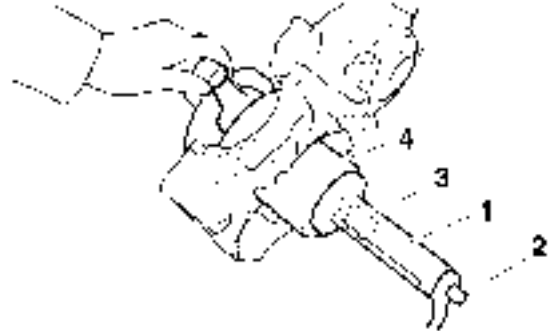
- Crankshaft assembly

TIP

Install the crankshaft assembly with the crankshaft installer pot "1", crankshaft installer bolt "2", adapter (M12) "3" and spacer "4".

TIP

Hold the connecting rod at top dead center (TDC) with one hand while turning the nut of the crankshaft installer bolt with the other. Turn the crankshaft installer bolt until the crankshaft assembly bottoms against the bearing.



Crankshaft installer pot
90890-01274

Installing pot
YU-90058

Crankshaft installer bolt
90890-01275

Bolt
YU-90060

Adapter (M12)
90890-01278

Adapter #3
YU-90063

Spacer (crankshaft installer)
90890-04081

Pot spacer
YM-91044

INSTALLING THE BALANCER SHAFT

1. Install:

- Balancer shaft "1"

TIP

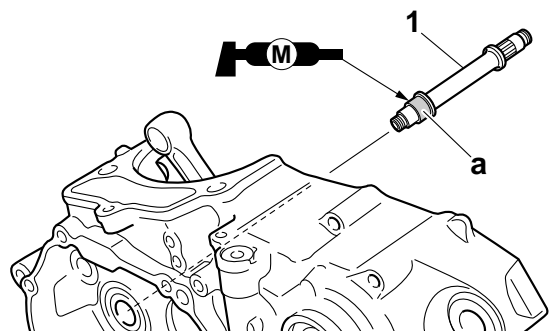
Apply the molybdenum grease to the part "a" where the balancer shaft fit into the bearing.

NOTICE

Do not apply the molybdenum grease to the balancer shaft thread.

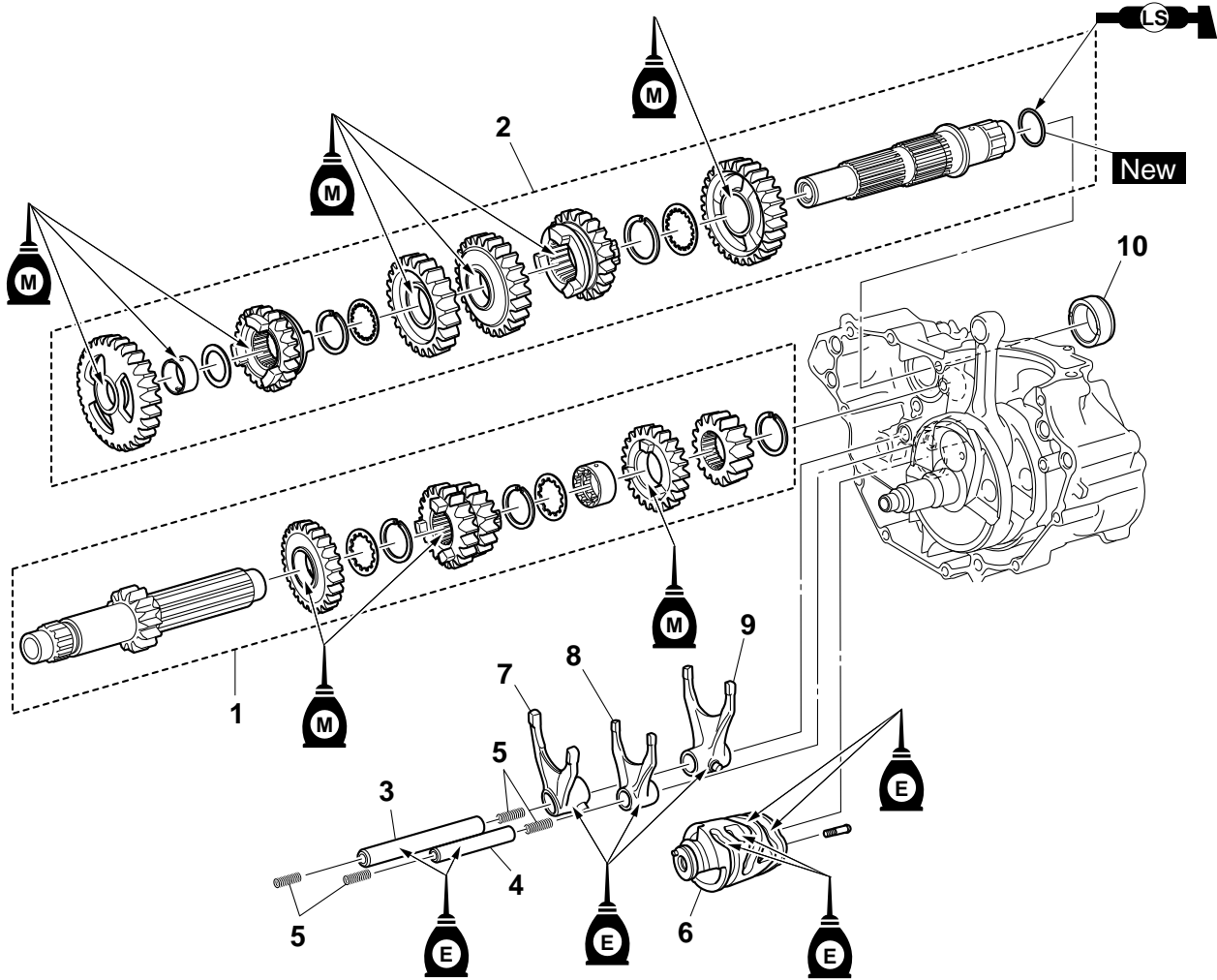
NOTICE

- To avoid scratching the crankshaft and to ease the installation procedure, lubricate the oil seal lips with lithium-soap-based grease.
- In order to prevent the crankshaft seizure, apply molybdenum disulfide grease.



TRANSMISSION

Removing the transmission, shift drum assembly, and shift forks



Order	Part name	Q'ty	Remarks
	Engine		Refer to "ENGINE REMOVAL" on page 6-1.
	Crankcase		Separate. Refer to "CRANKCASE" on page 6-72.
1	Main axle	1	
2	Drive axle	1	
3	Long shift fork guide bar	1	
4	Short shift fork guide bar	1	
5	Spring	4	
6	Shift cam	1	
7	Shift fork 3 (R)	1	
8	Shift fork 2 (C)	1	
9	Shift fork 1 (L)	1	
10	Collar	1	
			For installation, reverse the removal procedure.

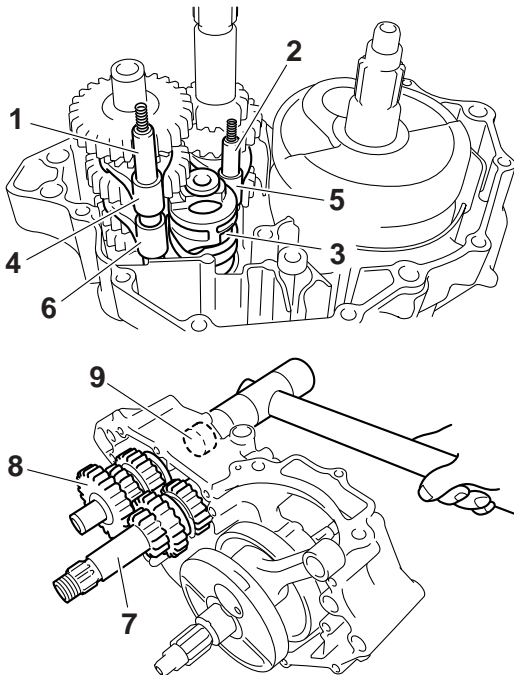
REMOVING THE TRANSMISSION

1. Remove:

- Long shift fork guide bar "1"
- Short shift fork guide bar "2"
- Shift cam "3"
- Shift fork 3 "4"
- Shift fork 2 "5"
- Shift fork 1 "6"
- Main axle "7"
- Drive axle "8"
- Collar "9"

TIP

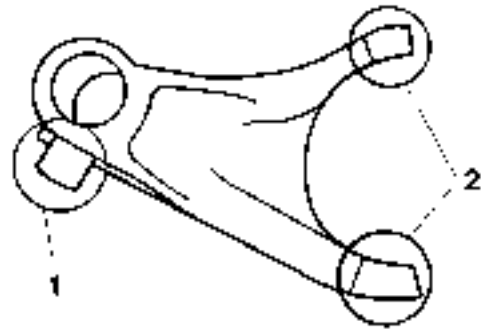
- Remove assembly with the collar "9" installed to the crankcase.
- Make a note of the position of each part. Pay particular attention to the location and direction of shift forks.
- Remove the main axle and the drive axle all together by tapping the drive axle lightly with a soft hammer.



CHECKING THE SHIFT FORKS

1. Check:

- Shift fork cam follower "1"
 - Shift fork pawl "2"
- Bends/damage/scoring/wear → Replace the shift fork.

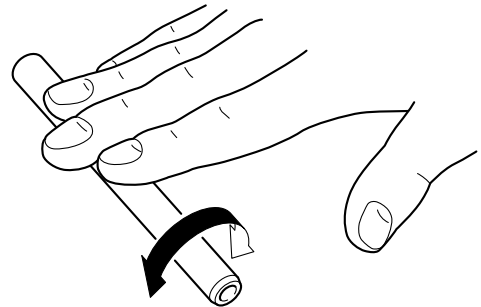


2. Check:

- Shift fork guide bar
- Roll the shift fork guide bar on a flat surface.
Bends → Replace.

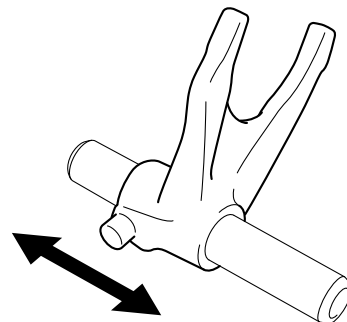
⚠ WARNING

Do not attempt to straighten a bent shift fork guide bar.



3. Check:

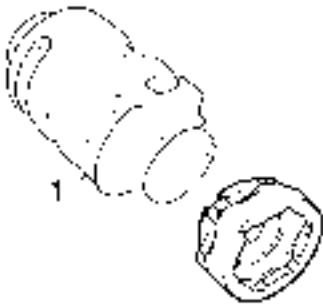
- Shift fork movement
(along the shift fork guide bar)
- Rough movement → Replace the shift forks and shift fork guide bar as a set.



CHECKING THE SHIFT DRUM ASSEMBLY

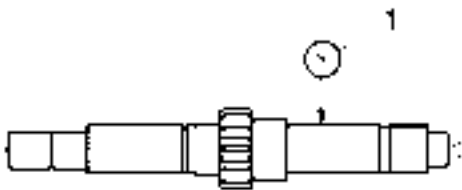
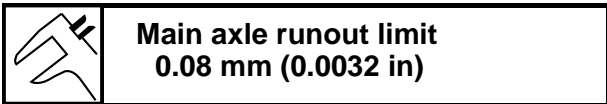
1. Check:

- Shift drum groove
- Damage/scratches/wear → Replace the shift drum assembly.
- Shift drum segment "1"
- Damage/wear → Replace the shift drum assembly.

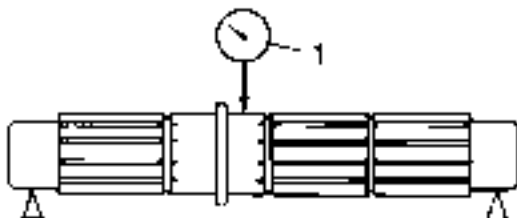
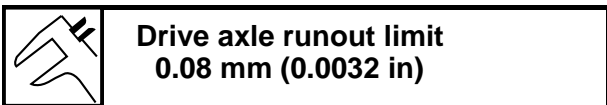


CHECKING THE TRANSMISSION

- Measure:
 - Main axle runout (with a centering device and dial gauge "1")
Out of specification → Replace the main axle.



- Measure:
 - Drive axle runout (with a centering device and dial gauge "1")
Out of specification → Replace the drive axle.



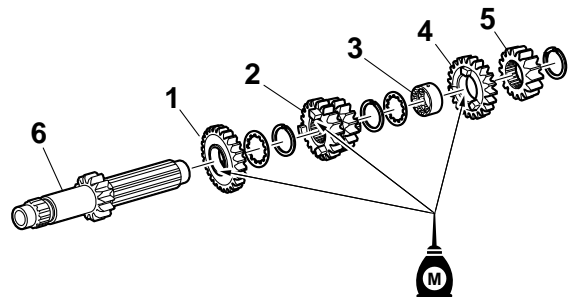
- Check:
 - Transmission gears
Blue discoloration/pitting/wear → Replace the defective gear (s).
 - Transmission gear dogs
Cracks/damage/rounded edges → Replace the defective gear (s).
- Check:
 - Transmission gear movement
Rough movement → Replace the defective gear (s).

INSTALLING THE TRANSMISSION

- Install:
 - 6th pinion gear (27T) "1"
 - 3rd/4th pinion gear (18T/21T) "2"
 - Collar "3"
 - 5th pinion gear (23T) "4"
 - 2nd pinion gear (16T) "5"
(to the main axle "6")

TIP

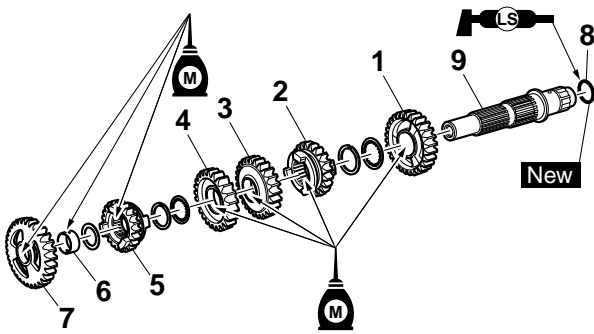
Before installation, apply molybdenum disulfide oil to the inner and end surface of the idler gear and to the inner surface of the sliding gear, then install.



- Install:
 - 2nd wheel gear (29T) "1"
 - 5th wheel gear (22T) "2"
 - 3rd wheel gear (26T) "3"
 - 4th wheel gear (24T) "4"
 - 6th wheel gear (22T) "5"
 - Collar "6"
 - 1st wheel gear (31T) "7"
 - O-ring "8" **New**
(to the drive axle "9")

TIP

- Before installation, apply molybdenum disulfide oil to the inner and end surface of the idler gear and the collar and to the inner surface of the sliding gear, then install.
- Apply the lithium-soap-based grease on the O-ring.

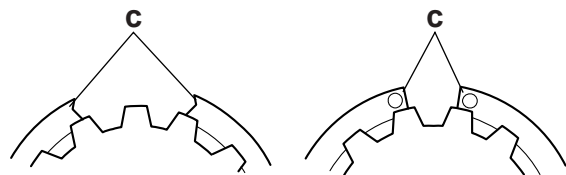
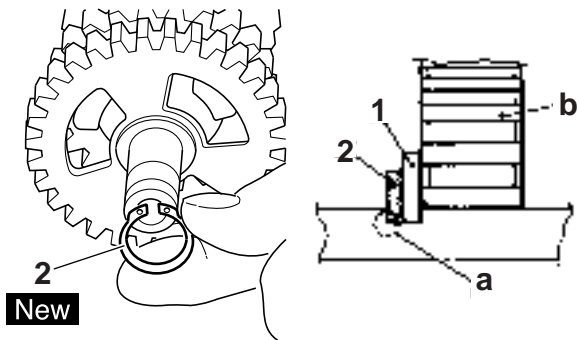


3. Install:

- Washer "1"
- Circlip "2" **New**

TIP

- Be sure the circlip sharp-edged corner "a" is positioned opposite side to the washer and gear "b".
- Install the circlip with its ends "c" settled evenly on the spline crests.



4. Install:

- Collar "1"

TIP

- Apply the lithium-soap-based grease on the oil seal lip.
- When installing the collar into the crankcase, pay careful attention to the crankcase oil seal lip.

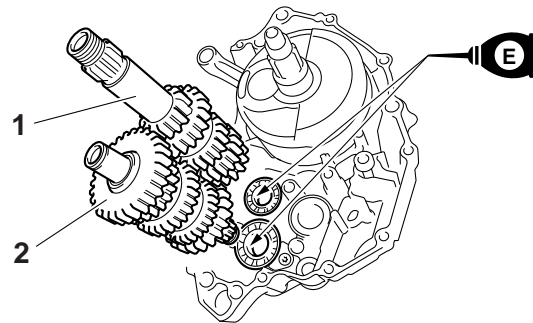


5. Install:

- Main axle "1"
- Drive axle "2"

TIP

- Install to the left crankcase simultaneously.
- Apply engine oil to the main axle and the drive axle bearing.

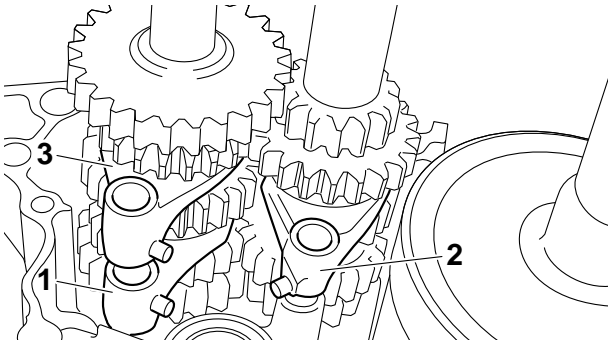


6. Install:

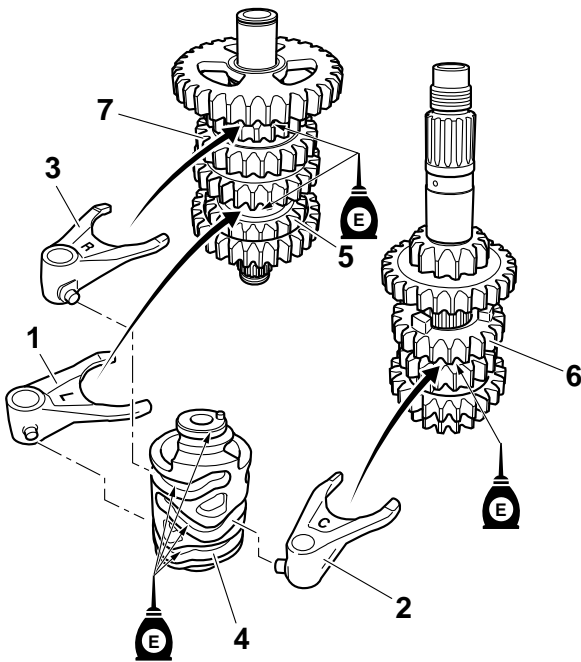
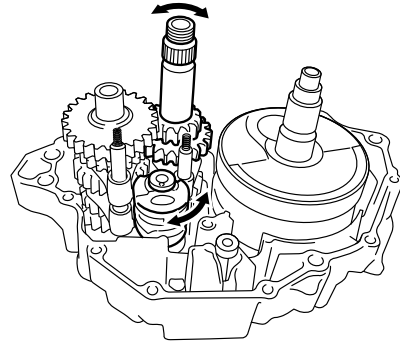
- Shift fork 1 (L) "1"
 - Shift fork 2 (C) "2"
 - Shift fork 3 (R) "3"
 - Shift cam "4"
- (to the main axle and the drive axle)

TIP

- Apply engine oil to the shift fork grooves.
- Apply engine oil to the shift cam groove and the bearing contact surface.
- Mesh the shift fork 1 (L) with the 5th wheel gear "5" and shift fork 3 (R) with the 6th wheel gear "7" on the drive axle.
- Mesh the shift fork 2 (C) with the 3rd/4th pinion gear "6" on the main axle.



8. Check:
- Operation of shift cam and shift fork
 - Transmission operation
- Unsmooth operation → Repair.

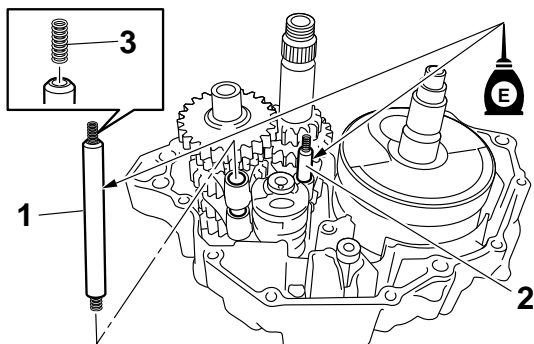


7. Install:

- Long shift fork guide bar "1"
- Short shift fork guide bar "2"
- Spring "3"

TIP

- Screw the spring into the shift fork guide bar lightly beforehand.
- Apply the engine oil on the shift fork guide bars.



COOLING SYSTEM

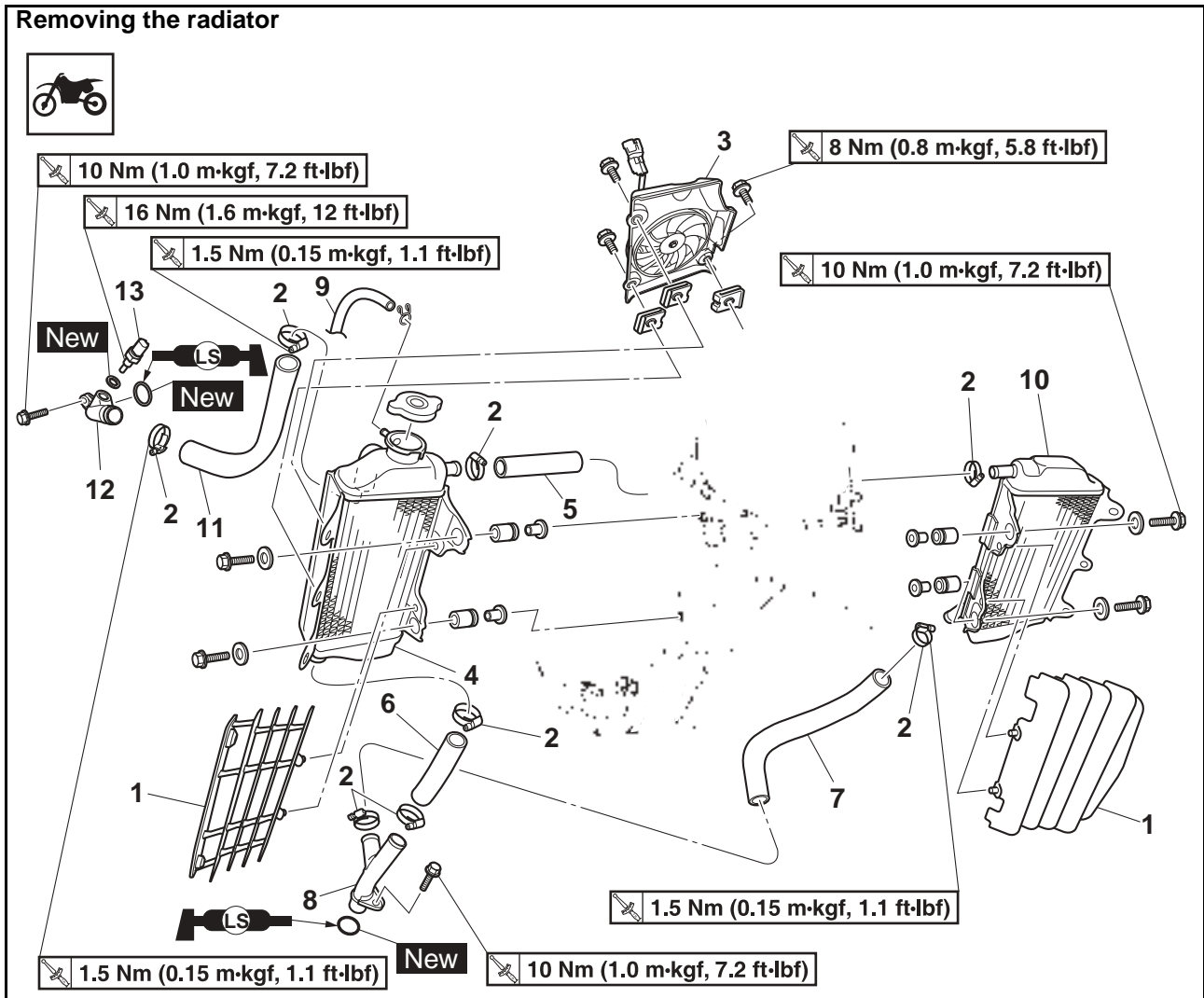
RADIATOR	7-1
HANDLING NOTE	7-3
CHECKING THE RADIATOR	7-3
WATER PUMP	7-4
REMOVING THE OIL SEAL	7-6
CHECKING THE WATER PUMP	7-6
CHECKING THE BEARING	7-6
INSTALLING THE OIL SEAL	7-6
ASSEMBLING THE WATER PUMP	7-6

RADIATOR

TIP

This section is intended for those who have basic knowledge and skill concerning the servicing of Yamaha motorcycles (e.g., Yamaha dealers, service engineers, etc.). Those who have little knowledge and skill concerning servicing are requested not to undertake inspection, adjustment, disassembly, or reassembly only by reference to this manual. It may lead to servicing trouble and mechanical damage.

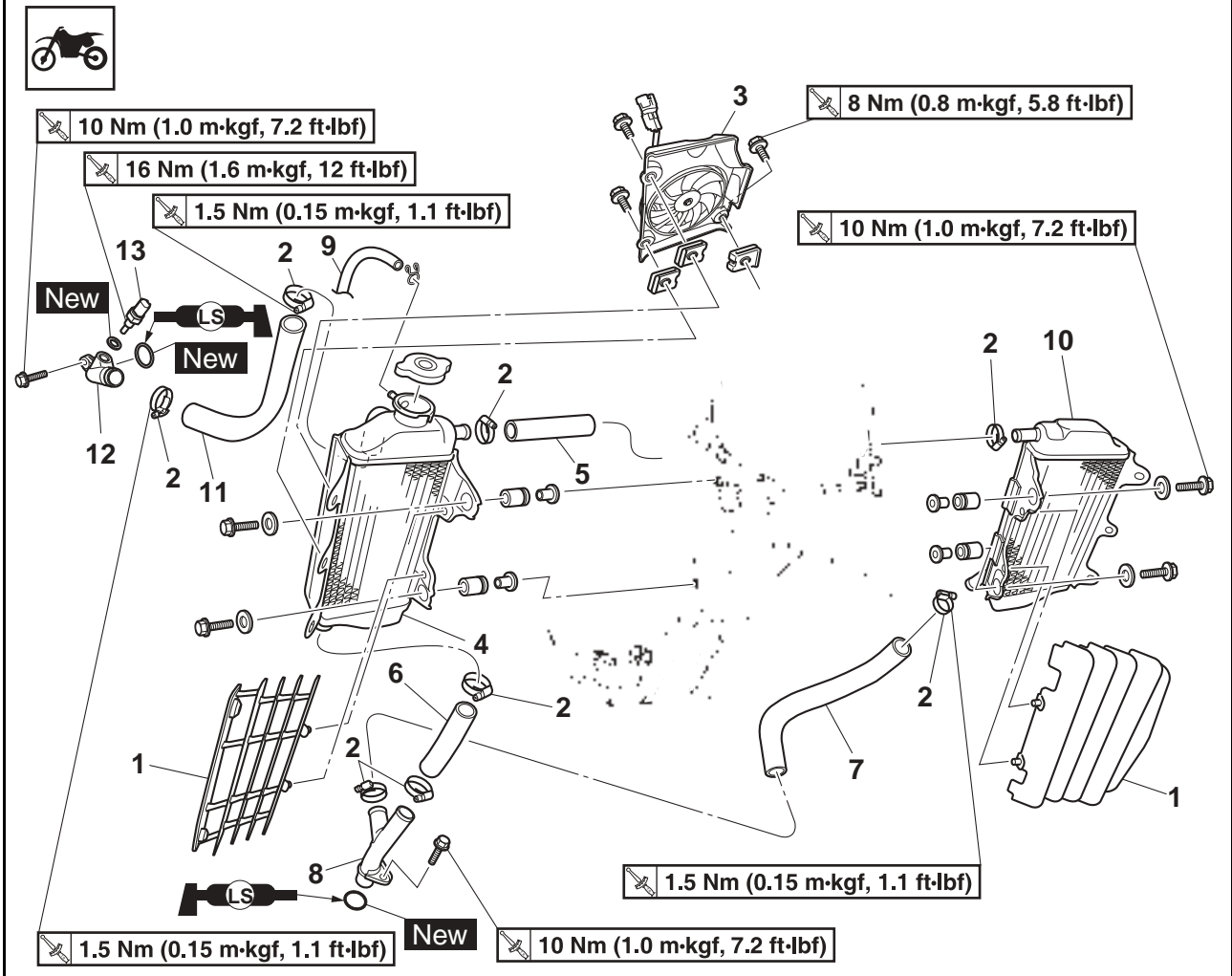
RADIATOR



Order	Part name	Q'ty	Remarks
	Coolant		Drain. Refer to "CHANGING THE COOLANT" on page 3-10.
	Seat		Refer to "GENERAL CHASSIS" on page 5-1.
	Side cover (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Air scoop (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Fuel tank		Refer to "FUEL TANK" on page 8-1.
	Air filter case		Refer to "THROTTLE BODY" on page 8-7.
1	Radiator guard	2	
2	Radiator hose clamp	8	Loosen.
3	Radiator fan	1	

RADIATOR

Removing the radiator



Order	Part name	Q'ty	Remarks
4	Right radiator	1	
5	Radiator hose 2	1	
6	Radiator hose 3	1	
7	Radiator hose 4	1	
8	Radiator pipe 2	1	
9	Radiator breather hose	1	
10	Left radiator	1	
11	Radiator hose 1	1	
12	Radiator pipe 1	1	
13	Coolant temperature sensor	1	
			For installation, reverse the removal procedure.

HANDLING NOTE

WARNING

If coolant seems hot, do not remove the radiator cap.

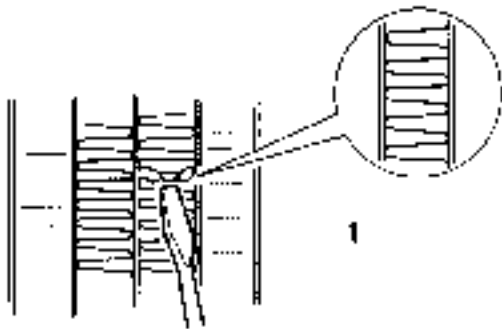
CHECKING THE RADIATOR

1. Check:

- Radiator fins “1”
Obstructions → Clean.
Apply compressed air to the rear of the radiator.
Damage → Repair or replace.

TIP

Correct any flattened fins with a thin, flat-head screwdriver.

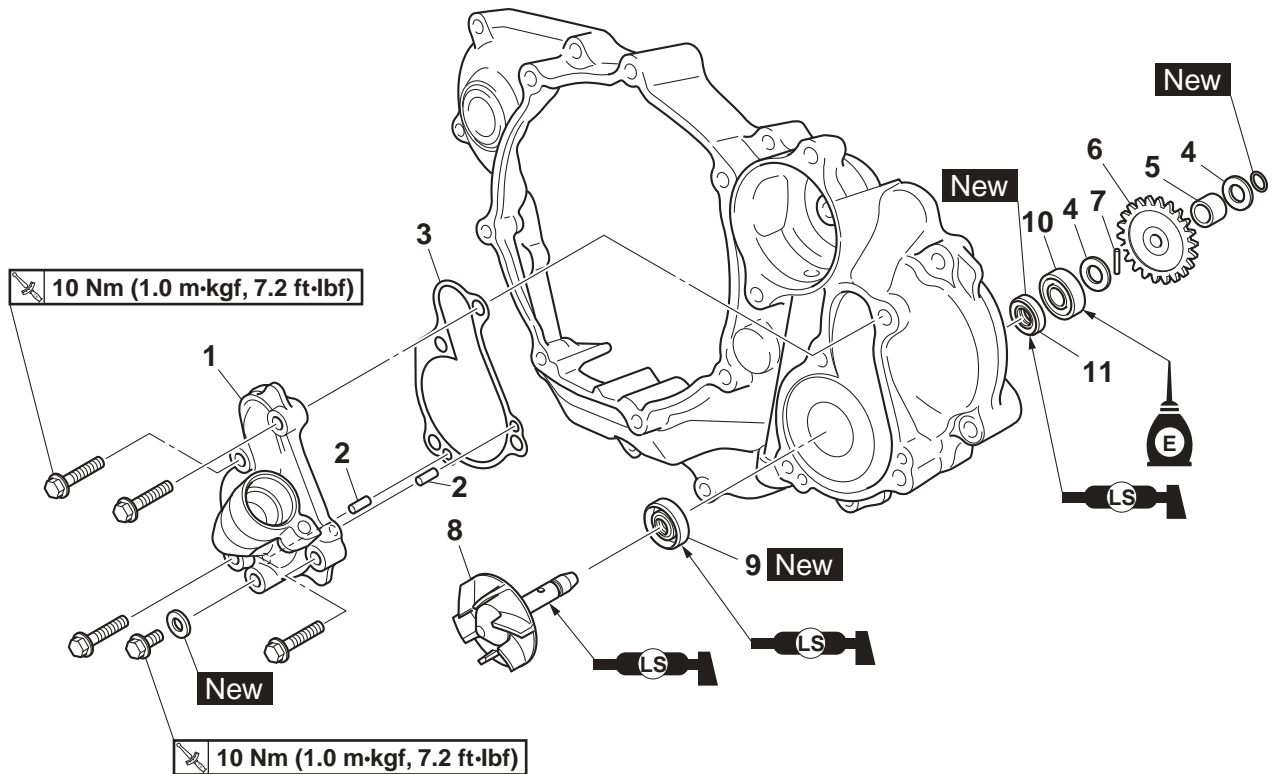


2. Check:

- Radiator hoses
- Radiator pipes
Crack/damage → Replace.

WATER PUMP

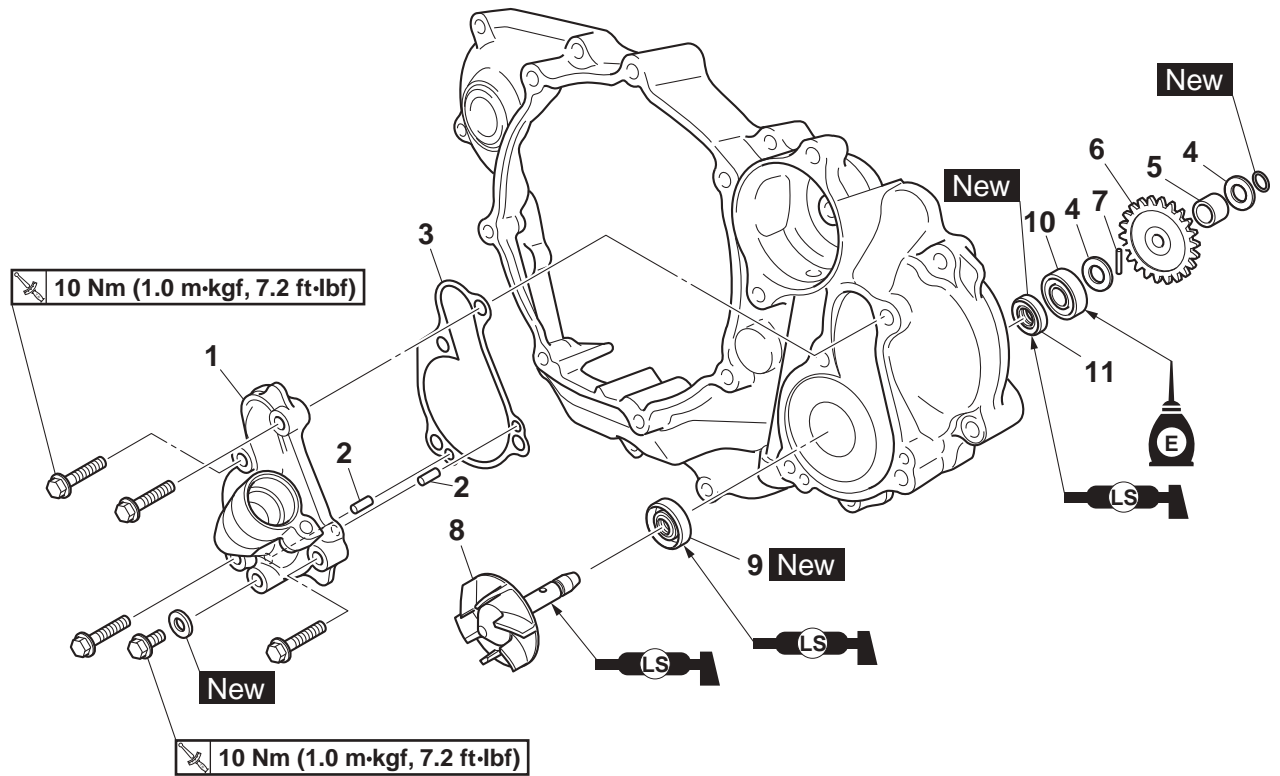
Removing the water pump



Order	Part name	Q'ty	Remarks
	Coolant		Drain. Refer to "CHANGING THE COOLANT" on page 3-10.
	Engine oil		Drain. Refer to "CHANGING THE ENGINE OIL" on page 3-17.
	Right crankcase cover		Refer to "CLUTCH" on page 6-42.
1	Water pump housing	1	
2	Dowel pin	2	
3	Gasket	1	
4	Washer	2	
5	Collar	1	
6	Gear	1	
7	Pin	1	
8	Impeller shaft assembly	1	
9	Oil seal	1	

WATER PUMP

Removing the water pump



Order	Part name	Q'ty	Remarks
10	Bearing	1	
11	Oil seal	1	
			For installation, reverse the removal procedure.

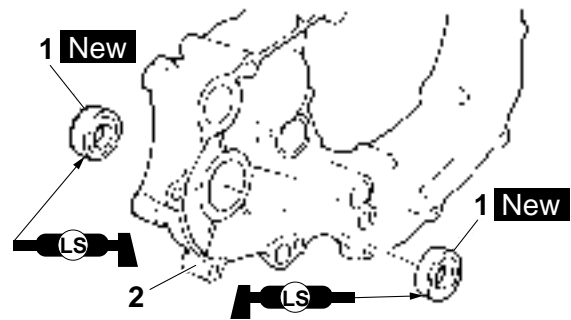
REMOVING THE OIL SEAL

TIP

- Remove the oil seal when the coolant level changes frequently more than usual, coolant has discolored, or engine oil has become milky.
- Do not use the removed oil seal.

1. Remove:

- Oil seals "1"

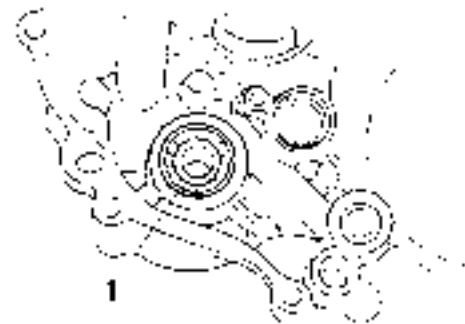


2. Install:

- Bearing "1"

TIP

Install the bearing by pressing its outer race parallel.



CHECKING THE WATER PUMP

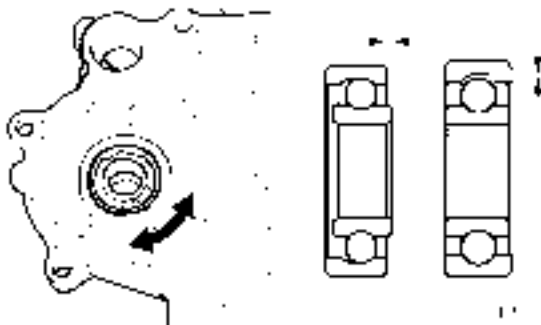
1. Check:

- Water pump housing cover
- Impeller shaft
Cracks/damage/wear → Replace.

CHECKING THE BEARING

1. Check:

- Bearing
Rotate the inner race with your finger.
Rough spot/seizure → Replace.



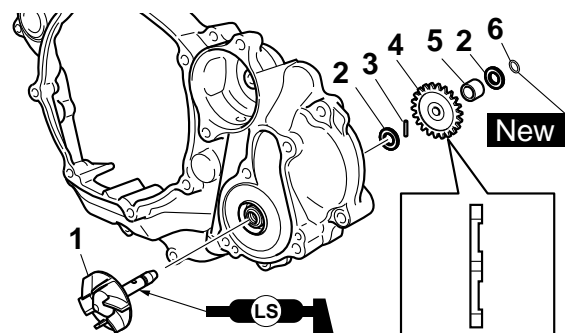
ASSEMBLING THE WATER PUMP

1. Install:

- Impeller shaft assembly "1"
- Washer "2"
- Pin "3"
- Gear "4"
- Collar "5"
- Circlip "6" **New**

TIP

- Take care so that the oil seal lip is not damaged or the spring does not slip off its position.
- Apply the lithium-soap-based grease on the impeller shaft.



INSTALLING THE OIL SEAL

1. Install:

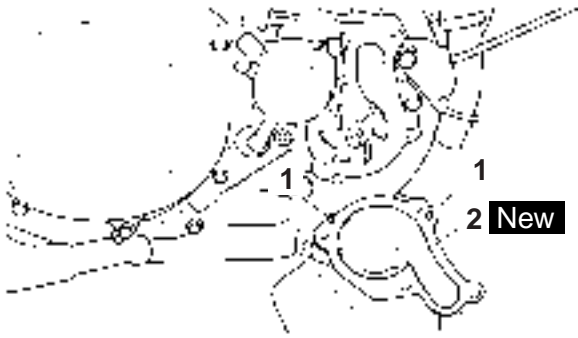
- Oil seals "1" **New**

TIP

- Apply the lithium-soap-based grease on the oil seal lip.
- Install the oil seal with its manufacture's marks or numbers facing the right crankcase cover "2".


2. Install:

- Dowel pin "1"
- Gasket "2" **New**




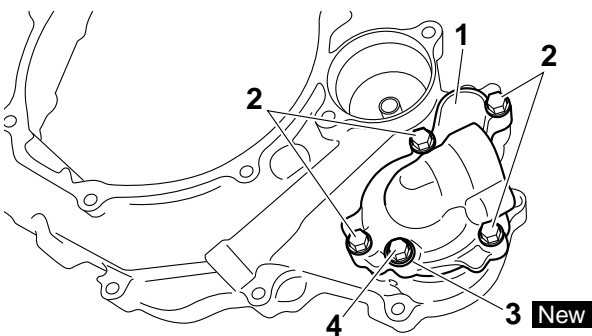
3. Install:

- Water pump housing "1"
- Water pump housing bolt "2"

	Water pump housing bolt 10 Nm (1.0 m-kgf, 7.2 ft-lbf)
---	---

- Washer "3" **New**
- Coolant drain bolt "4"

	Coolant drain bolt 10 Nm (1.0 m-kgf, 7.2 ft-lbf)
--	--



FUEL SYSTEM

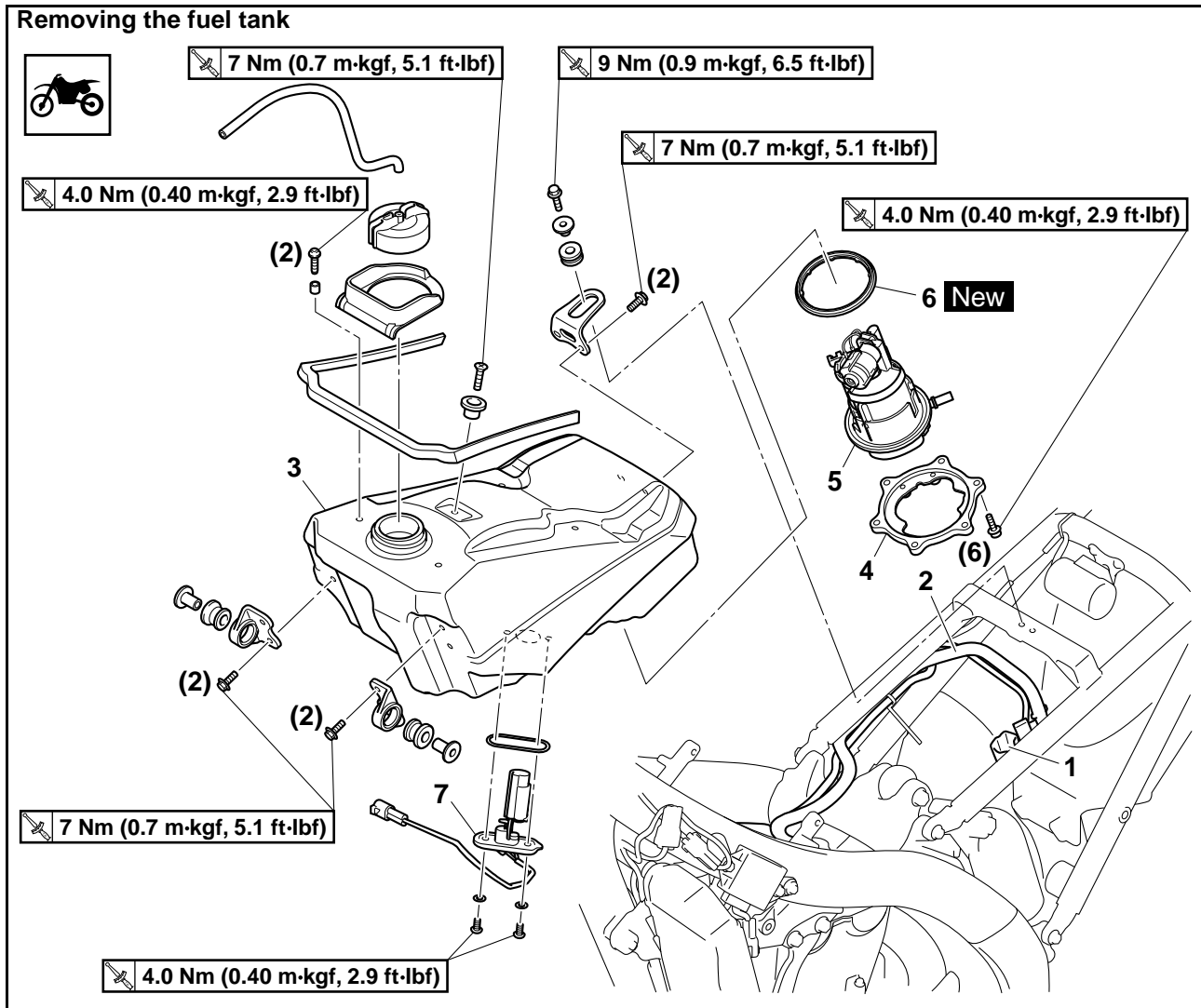
FUEL TANK	8-1
REMOVING THE FUEL TANK	8-3
REMOVING THE FUEL PUMP	8-3
CHECKING THE FUEL PUMP BODY	8-3
INSTALLING THE FUEL PUMP	8-3
REMOVING THE FUEL SENDER	8-4
CHECKING THE FUEL SENDER	8-4
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CHECKING THE FUEL PRESSURE	8-5
CHECKING THE DAMPER	8-6
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FUEL TANK

TIP

This section is intended for those who have basic knowledge and skill concerning the servicing of Yamaha motorcycles (e.g., Yamaha dealers, service engineers, etc.). Those who have little knowledge and skill concerning servicing are requested not to undertake inspection, adjustment, disassembly, or reassembly only by reference to this manual. It may lead to servicing trouble and mechanical damage.

FUEL TANK



Order	Part name	Q'ty	Remarks
	Seat		Refer to "GENERAL CHASSIS" on page 5-1.
	Side cover (left/right)		
	Air scoop (left/right)		
1	Fuel pump coupler	1	Disconnect.
2	Fuel hose	1	Disconnect.
3	Fuel tank	1	
4	Fuel pump bracket	1	
5	Fuel pump	1	
6	Fuel pump gasket	1	
7	Fuel sender	1	

FUEL TANK

Removing the fuel tank

7 Nm (0.7 m·kgf, 5.1 ft·lbf)

9 Nm (0.9 m·kgf, 6.5 ft·lbf)

7 Nm (0.7 m·kgf, 5.1 ft·lbf)

4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)

4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)

6 New

7 Nm (0.7 m·kgf, 5.1 ft·lbf)

4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)

Order	Part name	Q'ty	Remarks
			For installation, reverse the removal procedure.

REMOVING THE FUEL TANK

1. Extract the fuel in the fuel tank through the fuel tank cap with a pump.
2. Remove:
 - Fuel hose coupler

⚠ WARNING

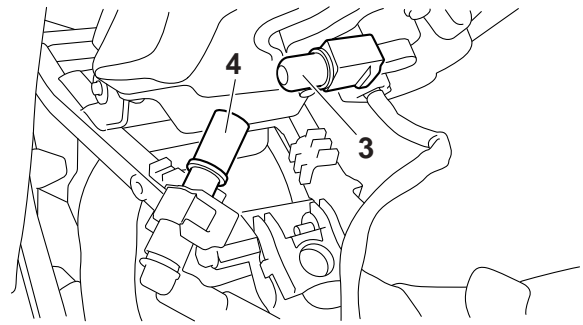
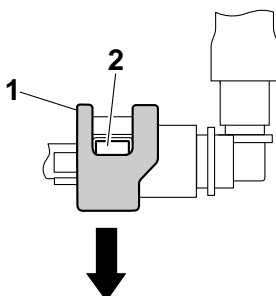
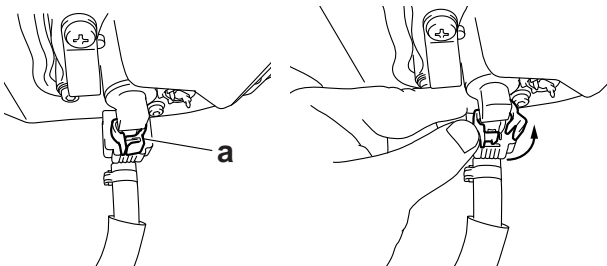
Cover the fuel hose connection with a cloth when disconnecting it. This is because residual pressure in the fuel hose could cause fuel to spurt out when the hose is removed.

NOTICE

Make sure that the fuel hose is disconnected by hand. Do not forcefully disconnect the hose with tools.

TIP

- To disconnect the fuel hose from the fuel tank, remove the fuel hose connector holder "a", and then slide the fuel hose connector cover.
- To remove the fuel hose from the fuel rail, slide the fuel hose connector cover "1" on the end of the hose in the direction of the arrow shown, press the two buttons "2" on the sides of the connector, and then remove the hose.
- Before removing the hose, place a few cloths in the area under where it will be removed.
- To prevent sand, dust, and other foreign materials from entering the fuel pump, install the included fuel hose joint cover 1 "3" and the fuel hose joint cover 2 "4" onto the disconnected fuel hose and the fuel pump.



3. Remove:
 - Side cover (left/right)
 - Seat
 - Air scoop (left/right)
 - Fuel tank

TIP

Do not set the fuel tank down on the installation surface of the fuel pump. Be sure to lean the fuel tank against a wall or the like.

REMOVING THE FUEL PUMP

1. Remove:
 - Fuel pump

NOTICE

Do not drop the fuel pump or give it a strong shock.

CHECKING THE FUEL PUMP BODY

1. Check:
 - Fuel pump body
 - Obstructions → Clean.
 - Cracks/damage → Replace the fuel pump assembly.

INSTALLING THE FUEL PUMP

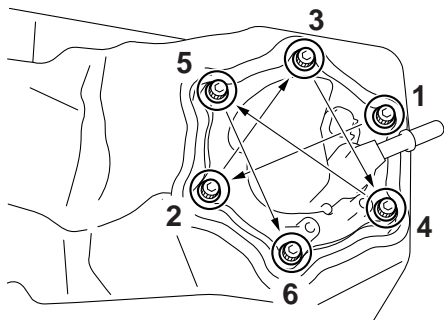
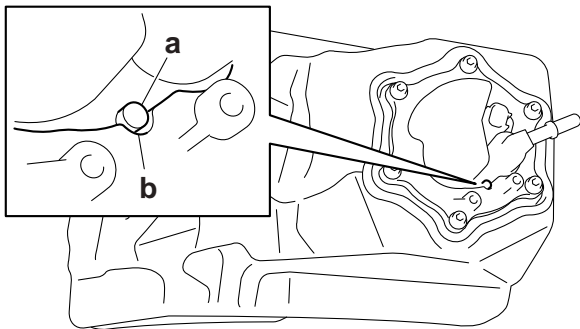
1. Install:
 - Fuel pump gasket **New**
 - Fuel pump
 - Fuel pump bracket



**Fuel pump bolts
4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)**

TIP

- Take care not to damage the installation surfaces of the fuel tank.
- Always use a new fuel pump gasket.
- Install the lip on the fuel pump gasket upward.
- Install the fuel pump as shown in the figure.
- Align the projection “a” on the fuel pump with the slot “b” in the fuel pump bracket.
- Tighten the fuel pump bolts in the proper tightening sequence as shown.



REMOVING THE FUEL SENDER

1. Remove:
 - Fuel sender

NOTICE

Do not drop the fuel sender or give it a strong shock.

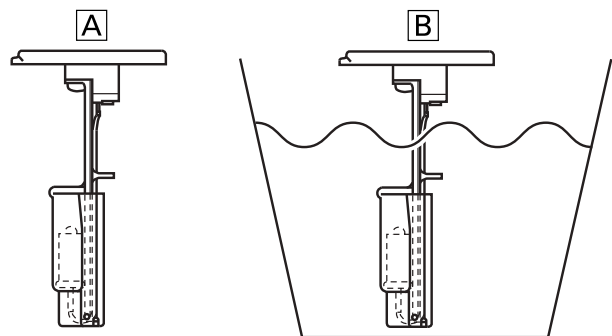
CHECKING THE FUEL SENDER

1. Disconnect:
 - Fuel pump coupler
 - Fuel sender coupler (from the wire harness)
2. Disconnect:
 - Starter motor lead (from starter relay)
3. Remove:
 - Fuel tank
4. Remove:
 - Fuel sender (from the fuel tank)

5. Connect:
 - Fuel sender coupler
6. Push the start switch.
7. Check:
 - Fuel level warning light

Out of specification → Replace the fuel sender.

Fuel pump is atmosphere “A”
 → Fuel level warning light is come on
Fuel pump is soaked in fuel “B”
 → Fuel level warning light is goes off



INSTALLING THE FUEL SENDER

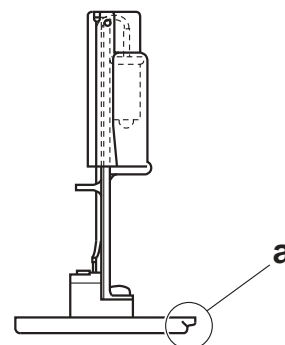
1. Install:
 - Fuel sender gasket **New**
 - Fuel sender



Fuel sender bolts
 4.0 Nm (0.40 m·kgf, 2.9 ft·lbf)

TIP

- Do not damage the installation surfaces of the fuel tank when installing the fuel sender.
- Always use a new fuel sender gasket.
- Install the fuel sender as shown in the illustration.
- When install the fuel sender, make sure that the projection “a” faces the rear of the vehicle.



INSTALLING THE FUEL TANK

1. Install:
 - Fuel tank

CHECKING THE DAMPER

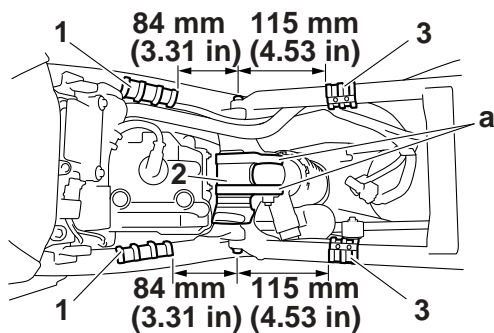
1. Check:

- Damper 1 “1”
- Damper 2 “2”
- Damper 3 “3”

Wear/damage → Replace.

TIP

- Affix dampers 1 and 3 with the arrow on each damper pointing outward.
- Affix the damper 2 with its projection “a” facing the rear of the vehicle.



CHECKING AND REPLACING THE PRO-TECTOR

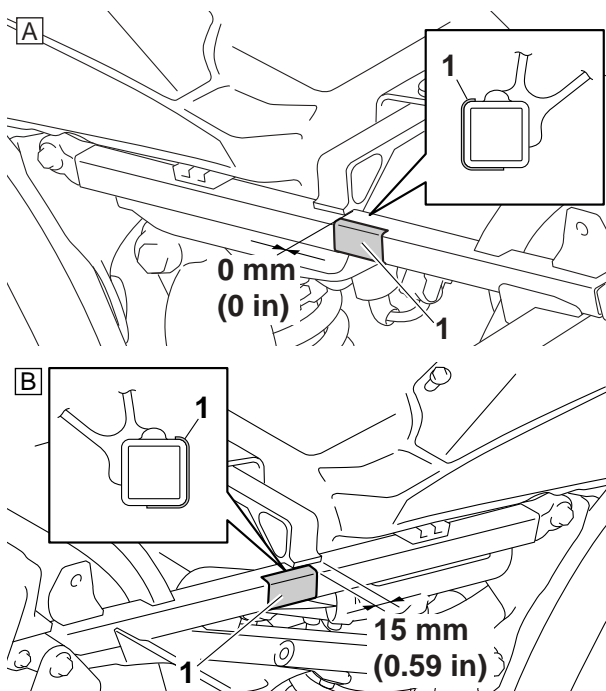
1. Check:

- Protector “1”

Wear/damage → Replace.

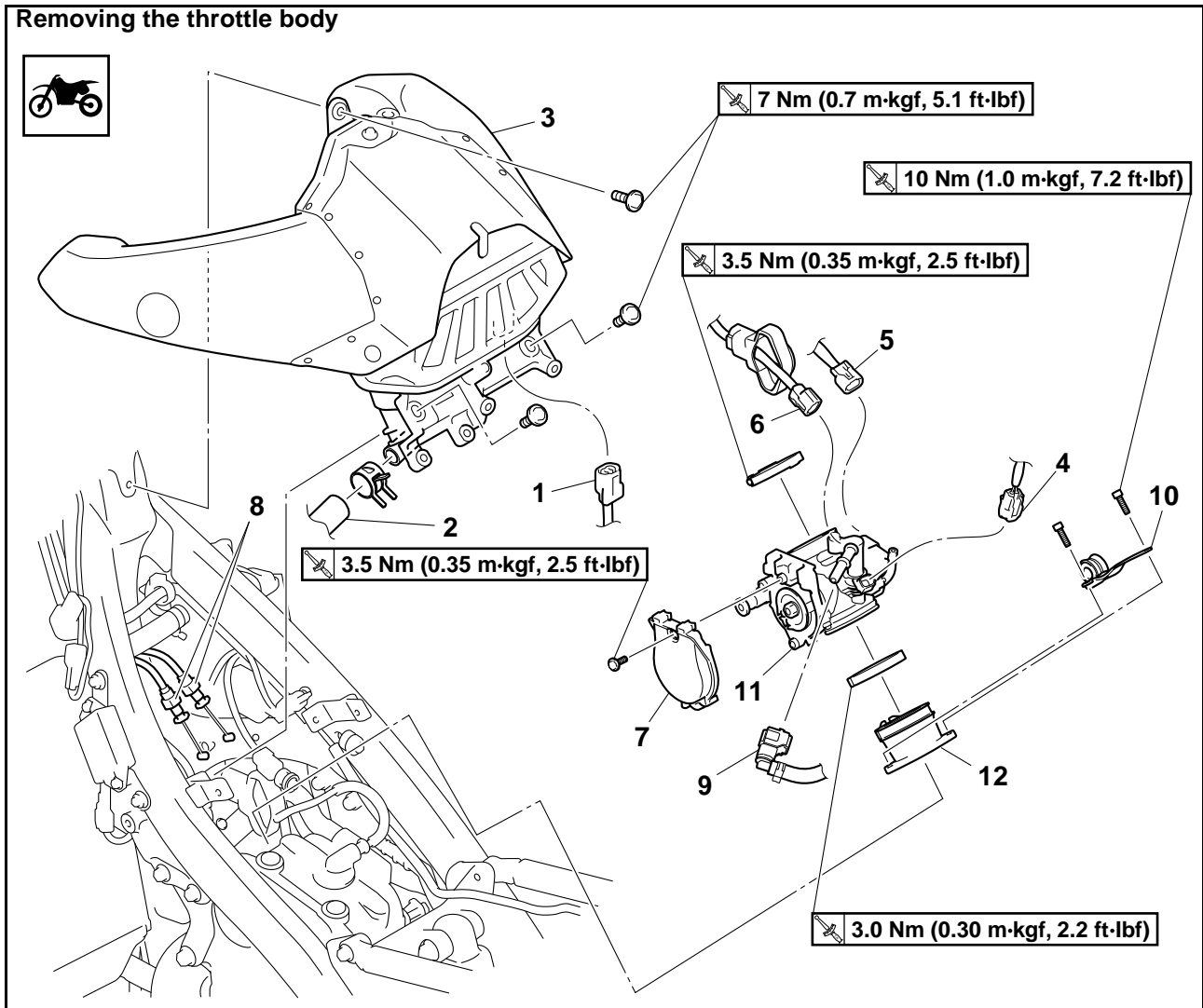
TIP

Affix the protector as shown.



- A. Left
- B. Right

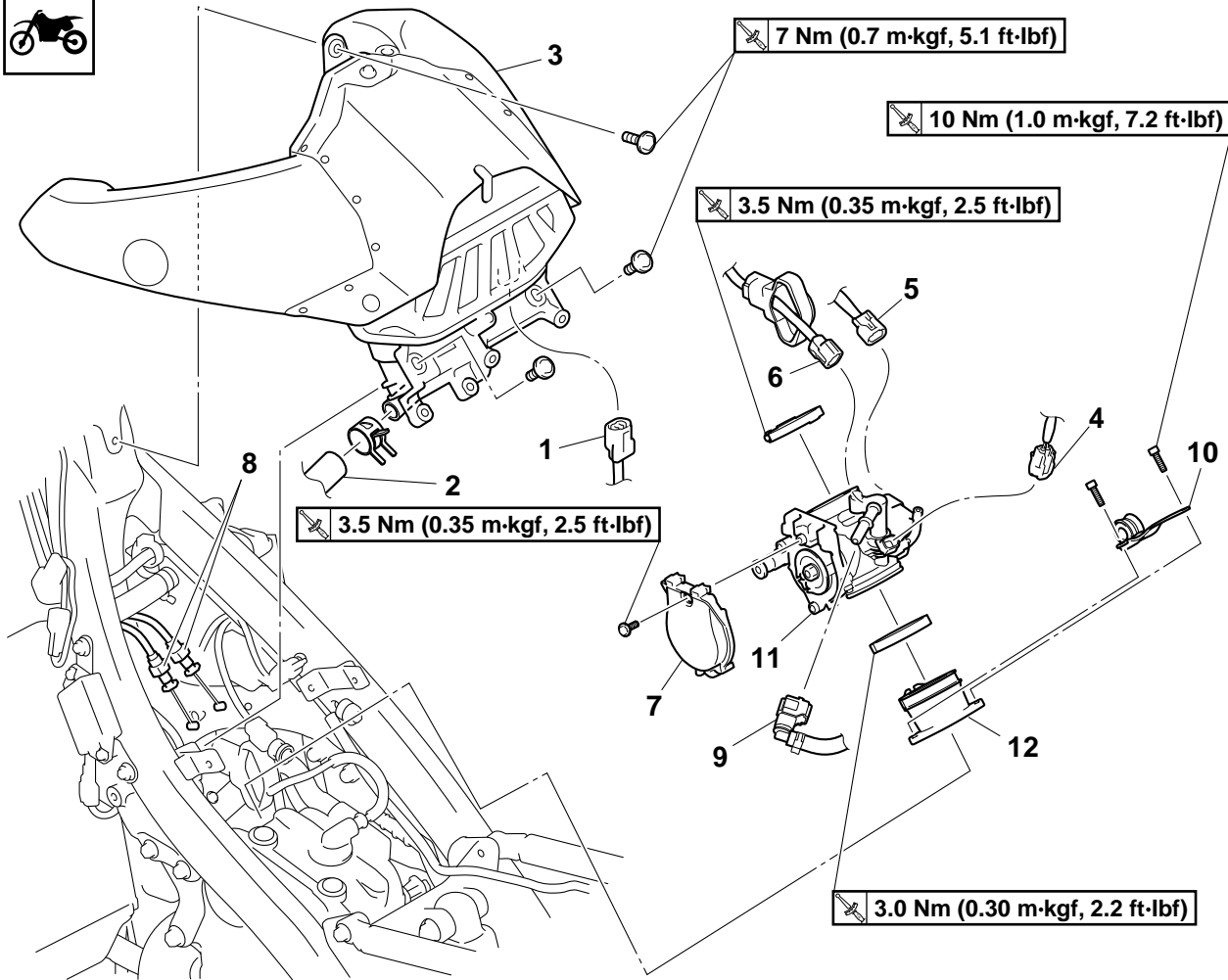
THROTTLE BODY



Order	Part name	Q'ty	Remarks
	Seat		Refer to "GENERAL CHASSIS" on page 5-1.
	Side cover (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Air scoop (left/right)		Refer to "GENERAL CHASSIS" on page 5-1.
	Fuel tank		Refer to "FUEL TANK" on page 8-1.
	ECU		Refer to "ENGINE REMOVAL" on page 6-1.
	Ignition coil		Refer to "ENGINE REMOVAL" on page 6-1.
1	Intake air temperature sensor coupler	1	Disconnect.
2	Breather hose 3	1	
3	Air filter case	1	
4	Fuel injector coupler	1	Disconnect.
5	Intake air pressure sensor coupler	1	Disconnect.
6	Throttle position sensor coupler	1	Disconnect.
7	Throttle cable cover	1	
8	Throttle cable	2	

THROTTLE BODY

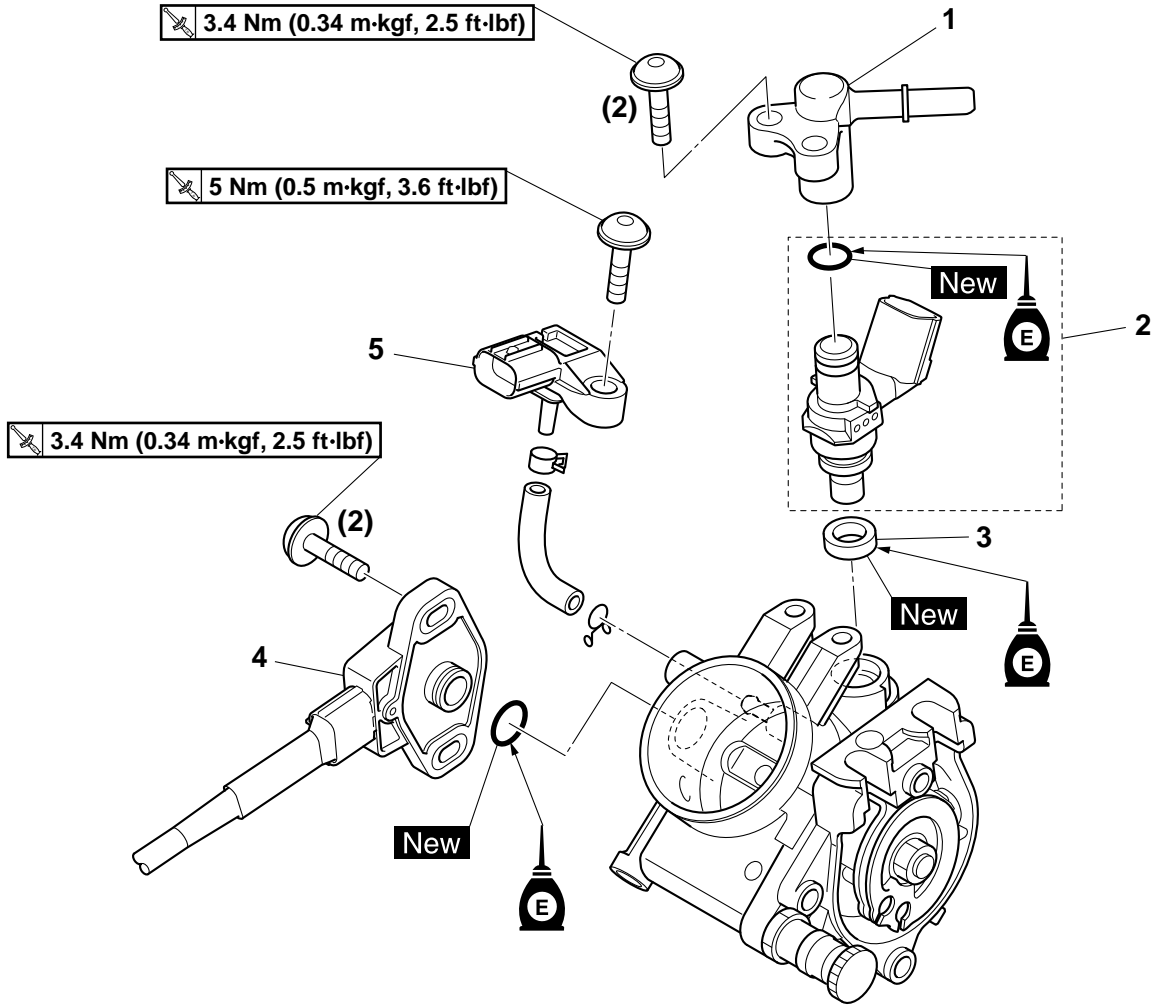
Removing the throttle body



Order	Part name	Q'ty	Remarks
9	Fuel hose	1	
10	Exhaust pipe bracket	1	
11	Throttle body	1	
12	Throttle body joint	1	
			For installation, reverse the removal procedure.

THROTTLE BODY

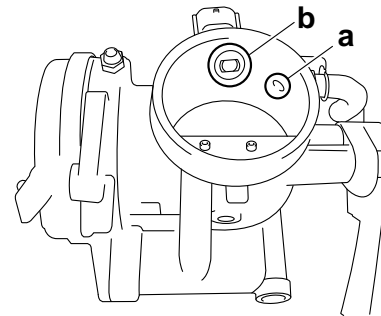
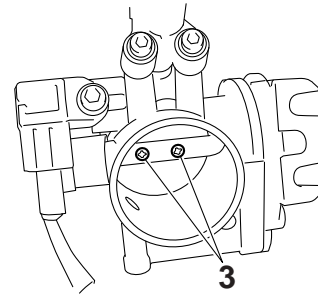
Removing the injector



Order	Part name	Q'ty	Remarks
1	Fuel inlet pipe	1	
2	Injector	1	
3	Gaskets	1	
4	Throttle position sensor	1	
5	Intake air pressure sensor	1	
			For installation, reverse the removal procedure.

CHECKING THE INJECTOR

1. Check:
 - Injectors
 - Obstruction → Replace, and check the fuel pump and the fuel injection system. Refer to “FUEL INJECTION SYSTEM” on page 9-28.
 - Deposits → Replace.
 - Damage → Replace.
2. Check:
 - Injector resistance
 - Refer to “CHECKING THE FUEL INJECTOR” on page 9-81.



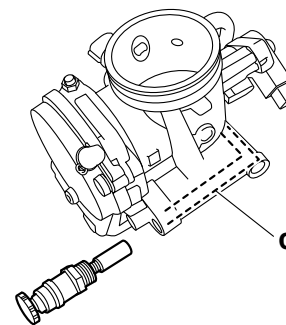
CHECKING THE THROTTLE BODY

1. Check:
 - Throttle body
 - Cracks/damage → Replace.
2. Check:
 - Fuel passages
 - Obstructions → Clean.

NOTICE

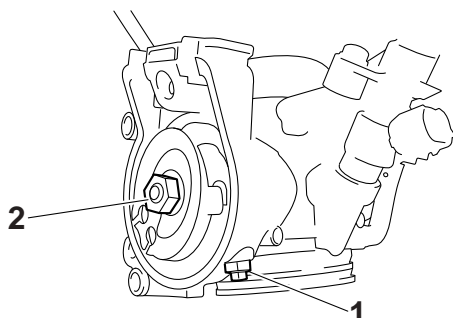
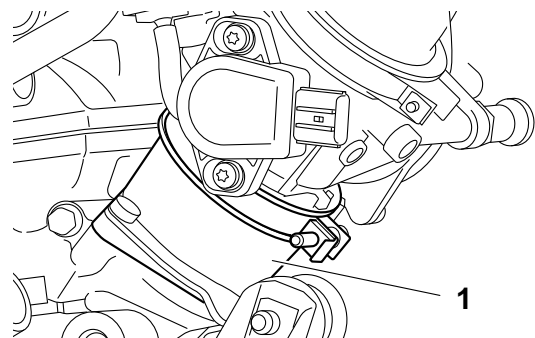
- Before removing the throttle body, clean the area around the throttle body to prevent dirt and other foreign material from falling into the engine.
- If the throttle body is subject to strong shocks or dropped during cleaning, replace it.
- Do not use any caustic carburetor cleaning solution.
- Do not directly push the throttle valves to open them.
- Do not loosen the throttle valve stopper screw “1”, throttle valve pulley nut “2”, or throttle valve screw “3”. A loss of performance may occur.
- Do not use compressed air to clean the throttle body. Foreign materials may adhere to the intake air pressure sensor passage “a” and fuel injector “b” in the throttle body.

3. Check:
 - Starter knob/idle screw passage “c”
 - Obstruction → Blow out with compressed air.



CHECKING THE THROTTLE BODY JOINT

1. Check:
 - Throttle body joint “1”
 - Crack/damage → Replace.



ELECTRICAL SYSTEM

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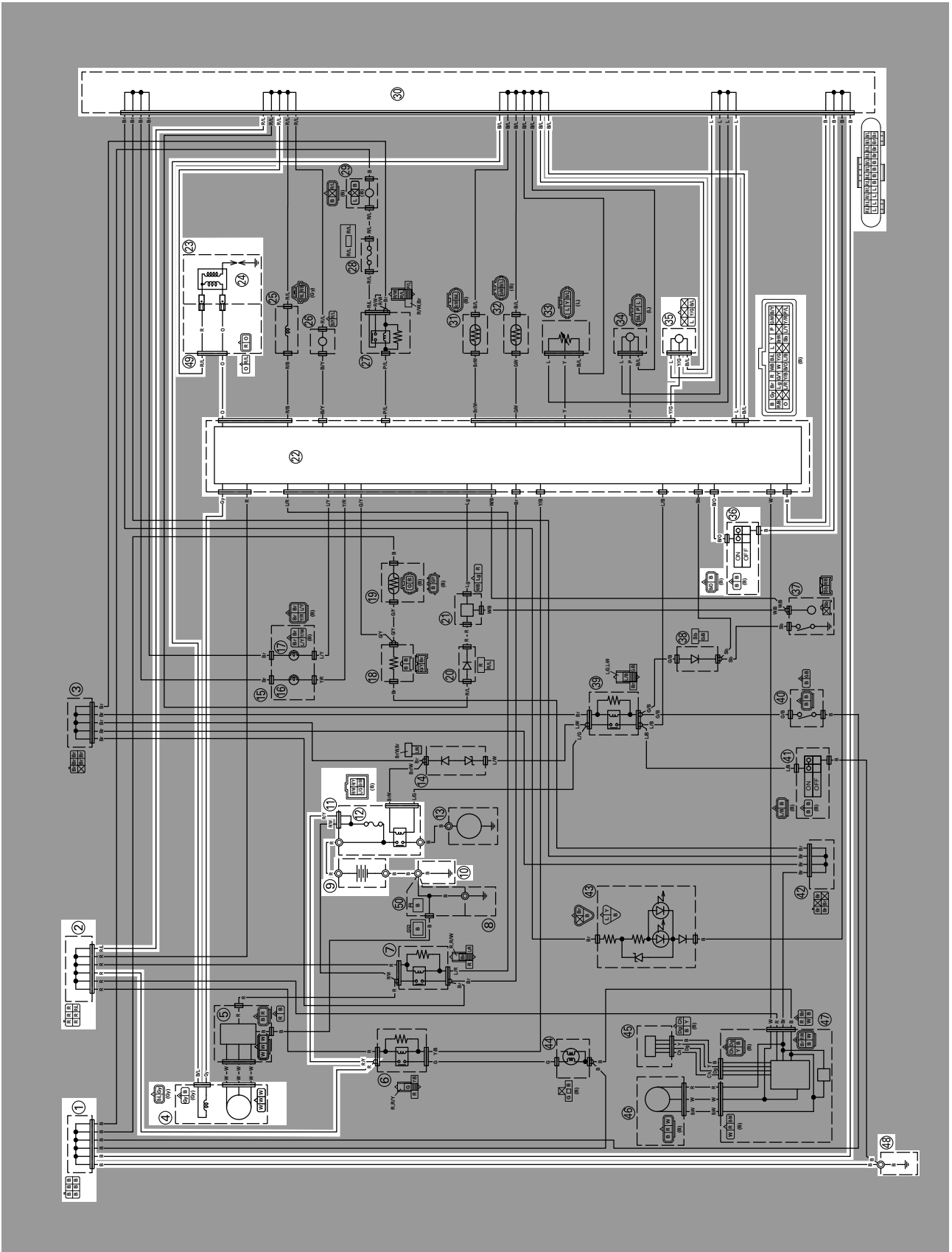
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TIP

This section is intended for those who have basic knowledge and skill concerning the servicing of Yamaha motorcycles (e.g., Yamaha dealers, service engineers, etc.). Those who have little knowledge and skill concerning servicing are requested not to undertake inspection, adjustment, disassembly, or reassembly only by reference to this manual. It may lead to servicing trouble and mechanical damage.

IGNITION SYSTEM

CIRCUIT DIAGRAM



IGNITION SYSTEM

1. Joint connector
2. Joint connector
4. AC magneto
9. Battery
10. Frame ground
11. Starter relay
12. Main fuse
22. ECU (engine control unit)
23. Ignition coil
24. Spark plug
30. Joint connector
35. Lean angle sensor
36. Engine stop switch
48. Frame ground
49. Ignition coil sub-lead

IGNITION SYSTEM

TROUBLESHOOTING

The ignition system fails to operate (no spark or intermittent spark).

TIP

Before troubleshooting, remove the following part (s):

1. Seat
2. Side cover (left/right)
3. Air scoop (left/right)
4. Fuel tank
5. Air filter case cover

1. Check the fuse. Refer to "CHECKING THE FUSES" on page 9-68.	NG →	Replace the fuse(s).
OK ↓		
2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 9-69.	NG →	<ul style="list-style-type: none">• Clean the battery terminals.• Recharge or replace the battery.
OK ↓		
3. Check the spark plug. Refer to "CHECKING THE SPARK PLUG" on page 3-40.	NG →	Re-gap or replace the spark plug.
OK ↓		
4. Check the ignition spark gap. Refer to "CHECKING THE IGNI- TION SPARK GAP" on page 9-73.	OK →	The ignition system is normal.
NG ↓		
5. Check the ignition coil. Refer to "CHECKING THE IGNI- TION COIL" on page 9-74.	NG →	Replace the ignition coil.
OK ↓		
6. Check the crankshaft position sensor. Refer to "CHECKING THE CRANK- SHAFT POSITION SENSOR" on page 9-75.	NG →	Replace the stator assembly.
OK ↓		
7. Check the engine stop switch. Refer to "CHECKING THE SWITCHES" on page 9-64.	NG →	Replace the engine stop switch.
OK ↓		

IGNITION SYSTEM

8. Check the lean angle sensor.
Refer to "CHECKING THE LEAN
ANGLE SENSOR" on page 9-75.

OK ↓

NG →

Replace the lean angle sensor.

9. Check the entire ignition system's
wiring.
Refer to "CIRCUIT DIAGRAM" on
page 9-2.

OK ↓

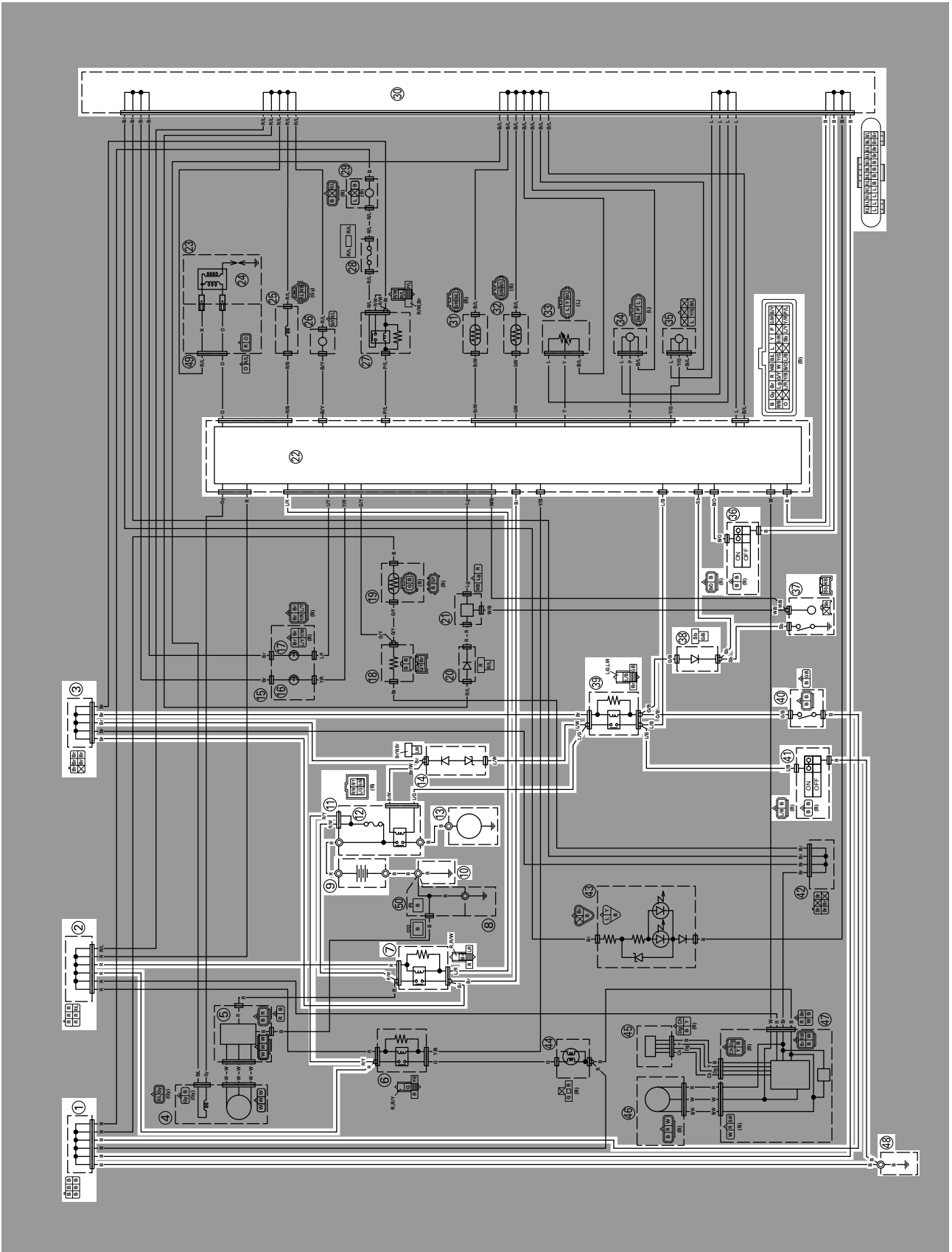
NG →

Properly connect or repair the ignition system's wiring.

Replace the ECU.

ELECTRIC STARTING SYSTEM

CIRCUIT DIAGRAM



ELECTRIC STARTING SYSTEM

1. Joint connector
2. Joint connector
3. Joint connector
7. Main relay
9. Battery
10. Frame ground
11. Starter relay
12. Main fuse
13. Starter motor
14. Starter relay diode
22. ECU (engine control unit)
30. Joint connector
36. Engine stop switch
37. Neutral switch
38. Diode
39. Starting circuit cut-off relay
40. Clutch switch
41. Start switch
48. Frame ground

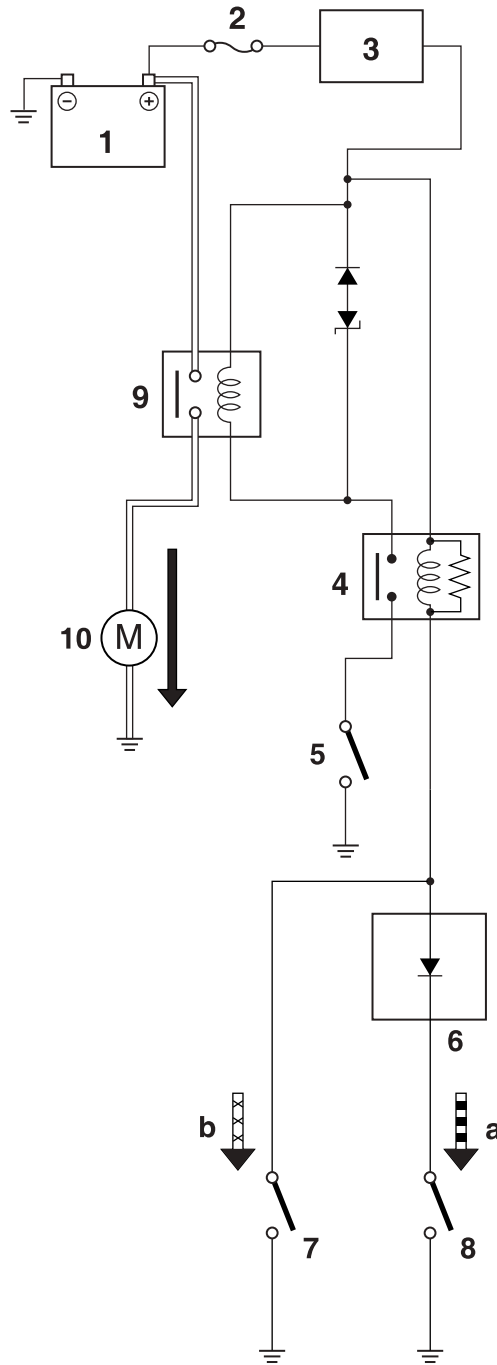
ELECTRIC STARTING SYSTEM

STARTING CIRCUIT CUT-OFF SYSTEM OPERATION

If the meter light comes on, the starter motor can only operate if at least one of the following conditions is met:

- The transmission is in neutral (the neutral switch is closed).
- The clutch lever is pulled to the handlebar (the clutch switch is closed).

The starting circuit cut-off relay prevents the starter motor from operating when neither of these conditions has been met. In this instance, the starting circuit cut-off relay is open so current cannot reach the starter motor. When at least one of the above conditions has been met the starting circuit cut-off relay is closed and the engine can be started by pressing the start switch.



ELECTRIC STARTING SYSTEM

- a. WHEN THE TRANSMISSION IS IN NEUTRAL
 - b. WHEN THE CLUTCH LEVER IS PULLED TO THE HANDLEBAR
1. Battery
 2. Main fuse
 3. Main relay
 4. Starting circuit cut-off relay
 5. Start switch
 6. Diode
 7. Clutch switch
 8. Neutral switch
 9. Starter relay
 10. Starter motor

ELECTRIC STARTING SYSTEM

TROUBLESHOOTING

The starter motor fails to turn.

TIP

Before troubleshooting, remove the following part (s):

1. Seat
2. Side cover (left/right)
3. Air scoop (left/right)
4. Fuel tank
5. Air filter case cover

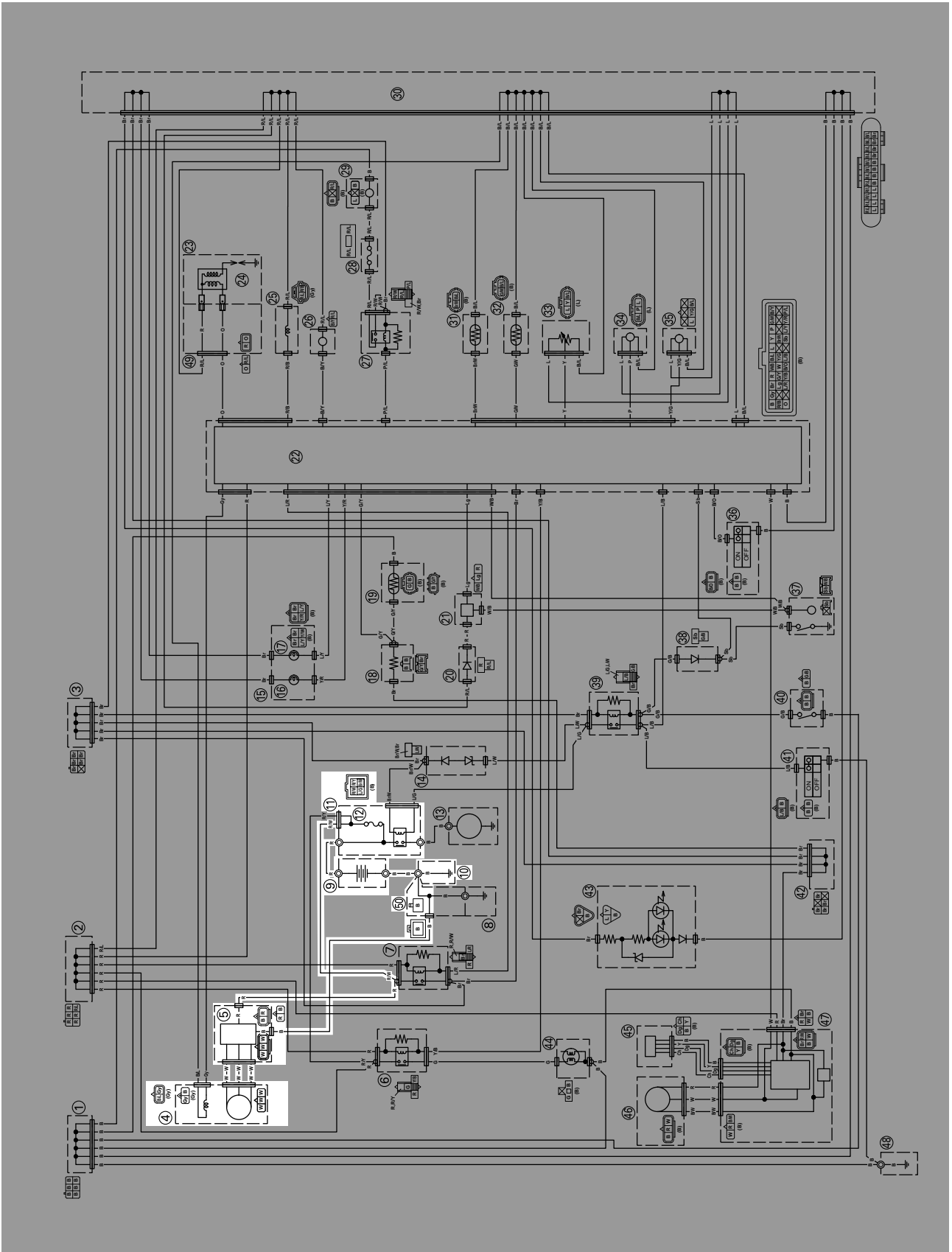
1. Check the fuse. Refer to "CHECKING THE FUSES" on page 9-68.	NG →	Replace the fuse(s).
OK ↓		
2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 9-69.	NG →	<ul style="list-style-type: none">• Clean the battery terminals.• Recharge or replace the battery.
OK ↓		
3. Check the starter motor operation. Refer to "CHECKING THE START- ER MOTOR OPERATION" on page 9-76.	OK →	Starter motor is OK. Perform the electric starting system troubleshooting, starting with step 5.
NG ↓		
4. Check the starter motor. Refer to "CHECKING THE START- ER MOTOR" on page 6-39.	NG →	Repair or replace the starter motor.
OK ↓		
5. Check the relay unit (Starting circuit cut-off relay). Refer to "CHECKING THE RE- LAYS" on page 9-72.	NG →	Replace the relay unit.
OK ↓		
6. Check the diode. Refer to "CHECKING THE DIODE" on page 9-73.	NG →	Replace the diode.
OK ↓		
7. Check the starter relay. Refer to "CHECKING THE RE- LAYS" on page 9-72.	NG →	Replace the starter relay.
OK ↓		

ELECTRIC STARTING SYSTEM

8. Check the main relay. Refer to "CHECKING THE RELAYS" on page 9-72.	NG →	Replace the main relay.
OK ↓		
9. Check the neutral switch. Refer to "CHECKING THE SWITCHES" on page 9-64.	NG →	Replace the neutral switch.
OK ↓		
10. Check the clutch switch. Refer to "CHECKING THE SWITCHES" on page 9-64.	NG →	Replace the clutch switch.
OK ↓		
11. Check the engine stop switch. Refer to "CHECKING THE SWITCHES" on page 9-64.	NG →	Replace the engine stop switch.
OK ↓		
12. Check the start switch. Refer to "CHECKING THE SWITCHES" on page 9-64.	NG →	Replace the start switch.
OK ↓		
13. Check the entire starting system's wiring. Refer to "CIRCUIT DIAGRAM" on page 9-6.	NG →	Properly connect or repair the starting system's wiring.
OK ↓		
Replace the ECU.		

CHARGING SYSTEM

CIRCUIT DIAGRAM



CHARGING SYSTEM

- 4. AC magneto
- 5. Rectifier/regulator
- 9. Battery
- 10. Frame ground
- 11. Starter relay
- 12. Main fuse
- 50. Negative battery lead

CHARGING SYSTEM

TROUBLESHOOTING

The battery is not being charged.

TIP

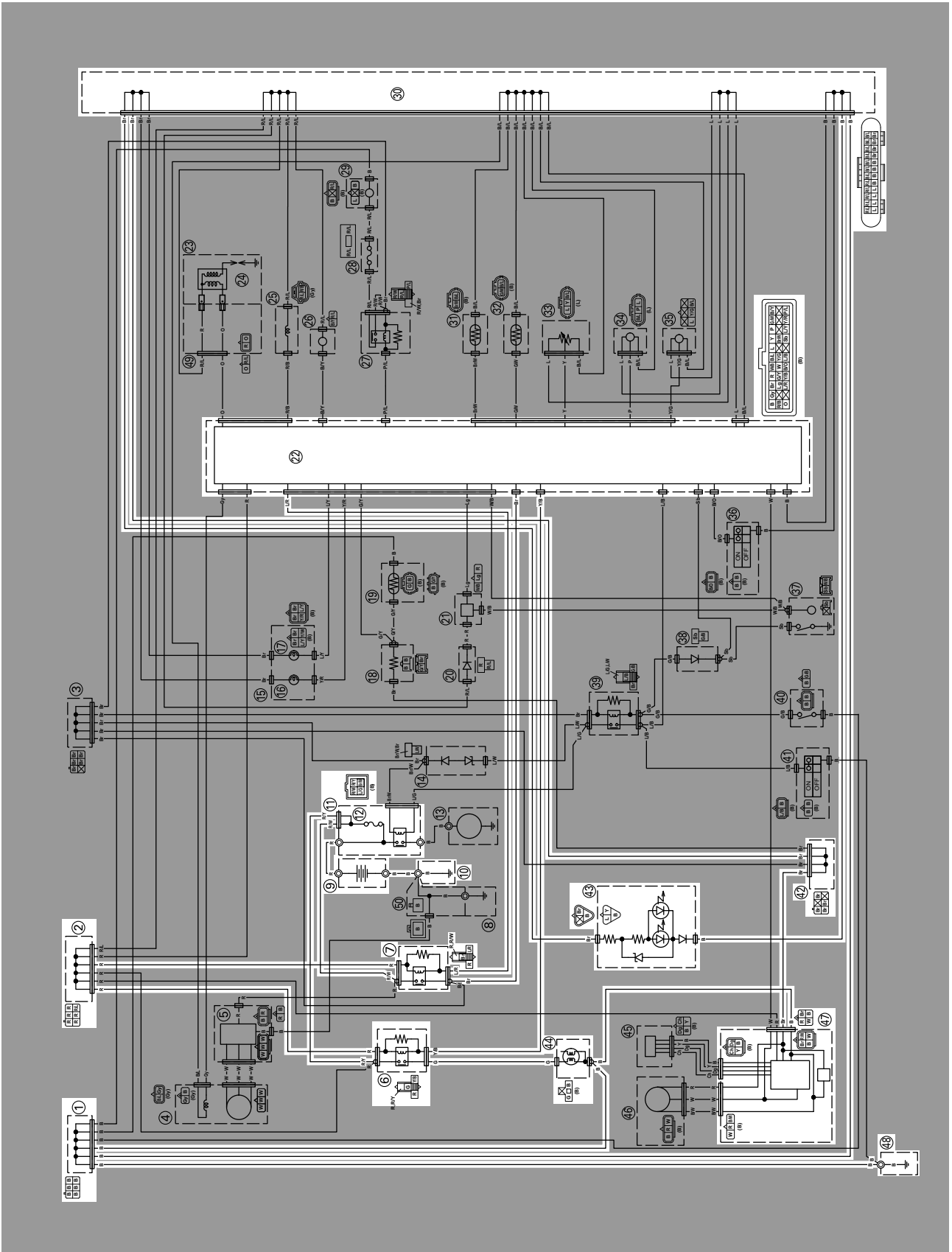
Before troubleshooting, remove the following part (s):

1. Seat
2. Side cover (left/right)

1. Check the fuse. Refer to "CHECKING THE FUSES" on page 9-68.	NG →	Replace the fuse(s).
OK ↓		
2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 9-69.	NG →	<ul style="list-style-type: none">• Clean the battery terminals.• Recharge or replace the battery.
OK ↓		
3. Check the stator coil. Refer to "CHECKING THE STATOR COIL" on page 9-76.	NG →	Replace the stator assembly.
OK ↓		
4. Check the rectifier/regulator. Refer to "CHECKING THE RECTIFIER/REGULATOR" on page 9-76.	NG →	Replace the rectifier/regulator.
OK ↓		
5. Check the entire charging system's wiring. Refer to "CIRCUIT DIAGRAM" on page 9-12.	NG →	Properly connect or repair the charging system's wiring.
OK ↓		
This circuit is OK.		

LIGHTING SYSTEM

CIRCUIT DIAGRAM



1. Joint connector
2. Joint connector
6. Headlight relay
7. Main relay
9. Battery
10. Frame ground
11. Starter relay
12. Main fuse
22. ECU (engine control unit)
30. Joint connector
42. Joint connector
43. Taillight
44. Headlight
47. Multi-function display
48. Frame ground

TROUBLESHOOTING

Any of the following fail to light: headlight or meter light.

TIP

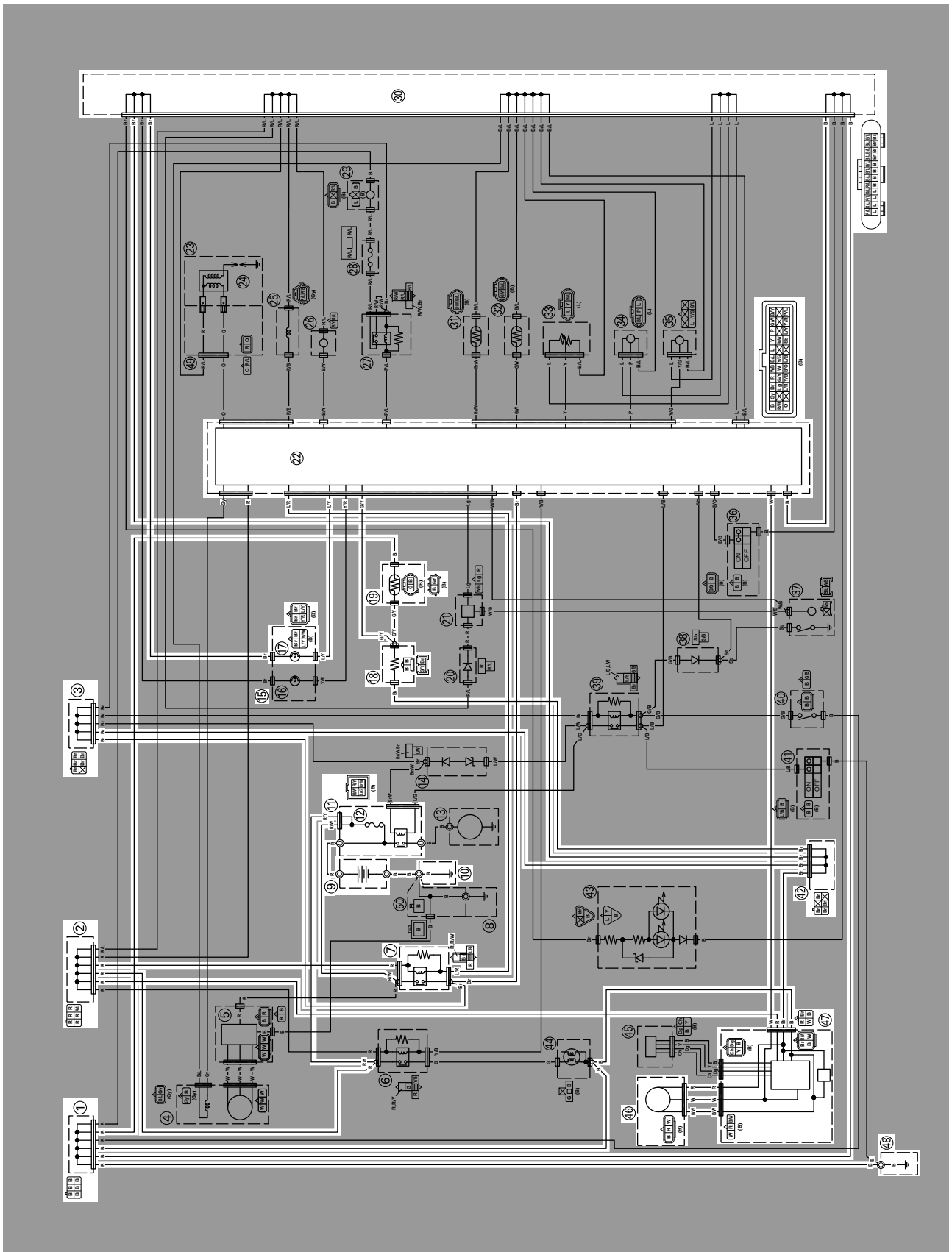
Before troubleshooting, remove the following part (s):

1. Seat
2. Side cover (left)
3. Air scoop (left/right)
4. Fuel tank

1. Check the each bulbs condition. Refer to "CHECKING THE BULBS AND BULB SOCKETS" on page 9-67.	NG →	Replace the bulb (s).
OK ↓		
2. Check the fuse. Refer to "CHECKING THE FUSES" on page 9-68.	NG →	Replace the fuse(s).
OK ↓		
3. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 9-69.	NG →	<ul style="list-style-type: none">• Clean the battery terminals.• Recharge or replace the battery.
OK ↓		
4. Check the main relay. Refer to "CHECKING THE RELAYS" on page 9-72.	NG →	Replace the main relay.
OK ↓		
5. Check the headlight relay. Refer to "CHECKING THE RELAYS" on page 9-72.	NG →	Replace the headlight relay.
OK ↓		
6. Check the entire lighting system's wiring. Refer to "CIRCUIT DIAGRAM" on page 9-16.	NG →	Properly connect or repair the lighting system's wiring.
OK ↓		
Replace the ECU, meter assembly, or taillight.		

SIGNALING SYSTEM

CIRCUIT DIAGRAM



1. Joint connector
2. Joint connector
3. Joint connector
7. Main relay
9. Battery
10. Frame ground
11. Starter relay
12. Main fuse
15. Indicator light
17. Fuel level warning light
18. Resistor
19. Fuel sender
22. ECU (engine control unit)
30. Joint connector
42. Joint connector
46. Speed sensor
47. Multi-function display
48. Frame ground

TROUBLESHOOTING

- The speedometer does not operate normally.
- The fuel indicator light does not come on.

TIP

Before troubleshooting, remove the following part (s):

1. Seat
2. Side cover (left/right)
3. Air scoop (left/right)
4. Fuel tank

<p>1. Check the fuse. Refer to "CHECKING THE FUSES" on page 9-68.</p>	NG →	<p>Replace the fuse(s).</p>
OK ↓		
<p>2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 9-69.</p>	NG →	<ul style="list-style-type: none"> • Clean the battery terminals. • Recharge or replace the battery.
OK ↓		
<p>3. Check the main relay. Refer to "CHECKING THE RELAYS" on page 9-72.</p>	NG →	<p>Replace the main relay.</p>
OK ↓		
<p>4. Check the entire signaling system's wiring. Refer to "CIRCUIT DIAGRAM" on page 9-20.</p>	NG →	<p>Properly connect or repair the signaling system's wiring.</p>
OK ↓		
<p>This circuit is OK.</p>		

Check the signaling system

The speedometer fails to operate.

<p>1. Check the speed sensor. Refer to "CHECKING THE SPEED SENSOR" on page 9-77.</p>	NG →	<p>Replace the speed sensor.</p>
OK ↓		
<p>2. Check the entire signaling system's wiring. Refer to "CIRCUIT DIAGRAM" on page 9-20.</p>	NG →	<p>Properly connect or repair the signaling system's wiring.</p>
OK ↓		
<p>Replace the meter assembly.</p>		

SIGNALING SYSTEM

The fuel level warning light fails to come on.

1. Check the fuel sender.
Refer to "CHECKING THE FUEL SENDER" on page 9-77.

NG →

Replace the fuel sender assembly.

OK ↓

2. Check the resistor.
Refer to "CHECKING THE RESISTOR" on page 9-78.

NG →

Replace the resistor.

OK ↓

3. Check the entire signaling system's wiring.
Refer to "CIRCUIT DIAGRAM" on page 9-20.

NG →

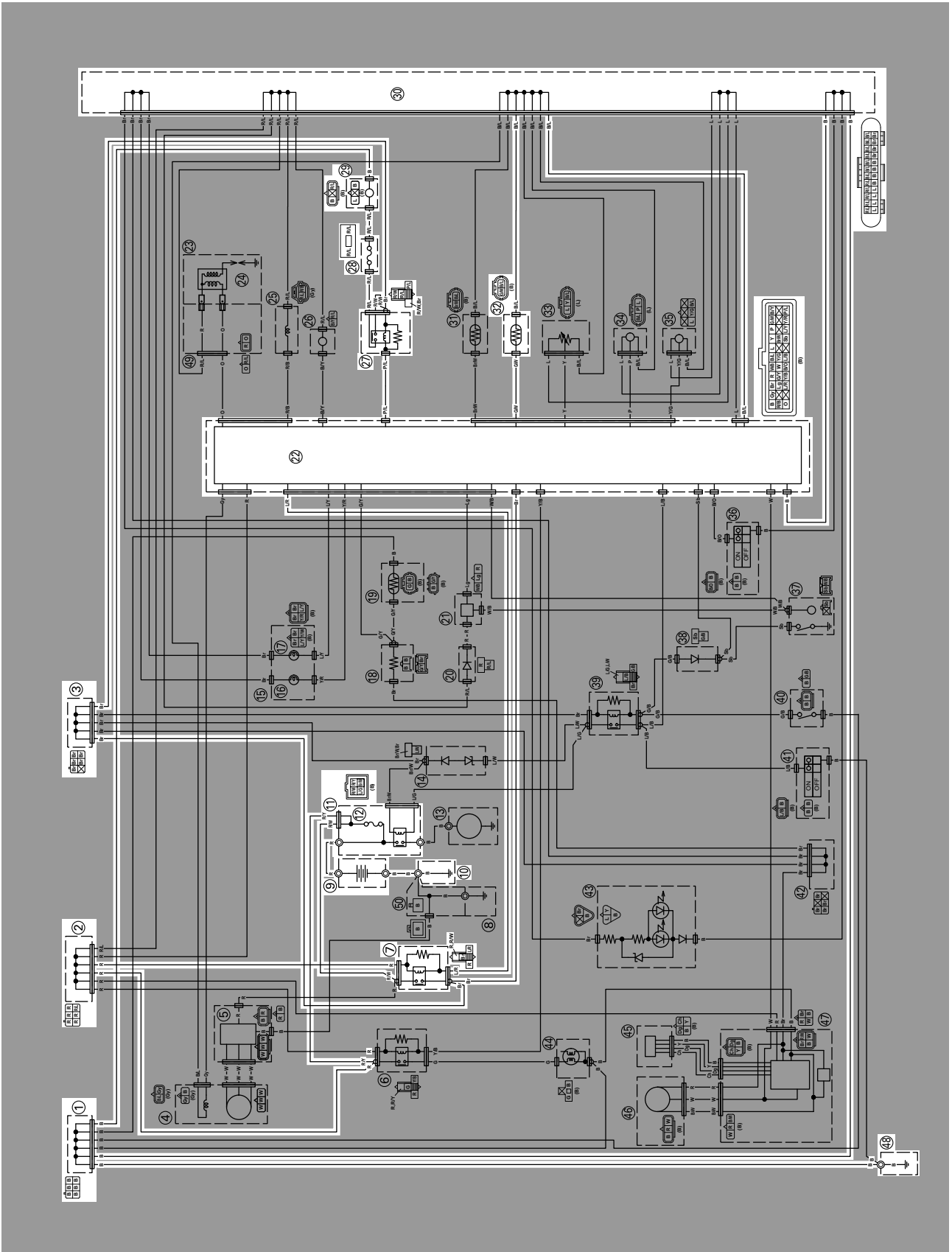
Properly connect or repair the signaling system's wiring.

OK ↓

Replace the indicator light assembly.

COOLING SYSTEM

CIRCUIT DIAGRAM



1. Joint connector
2. Joint connector
3. Joint connector
7. Main relay
9. Battery
10. Frame ground
11. Starter relay
12. Main fuse
22. ECU (engine control unit)
27. Radiator fan motor relay
28. Radiator fan motor fuse
29. Radiator fan motor
30. Joint connector
32. Coolant temperature sensor
48. Frame ground

TROUBLESHOOTING

The radiator fan motor fails to turn.

TIP

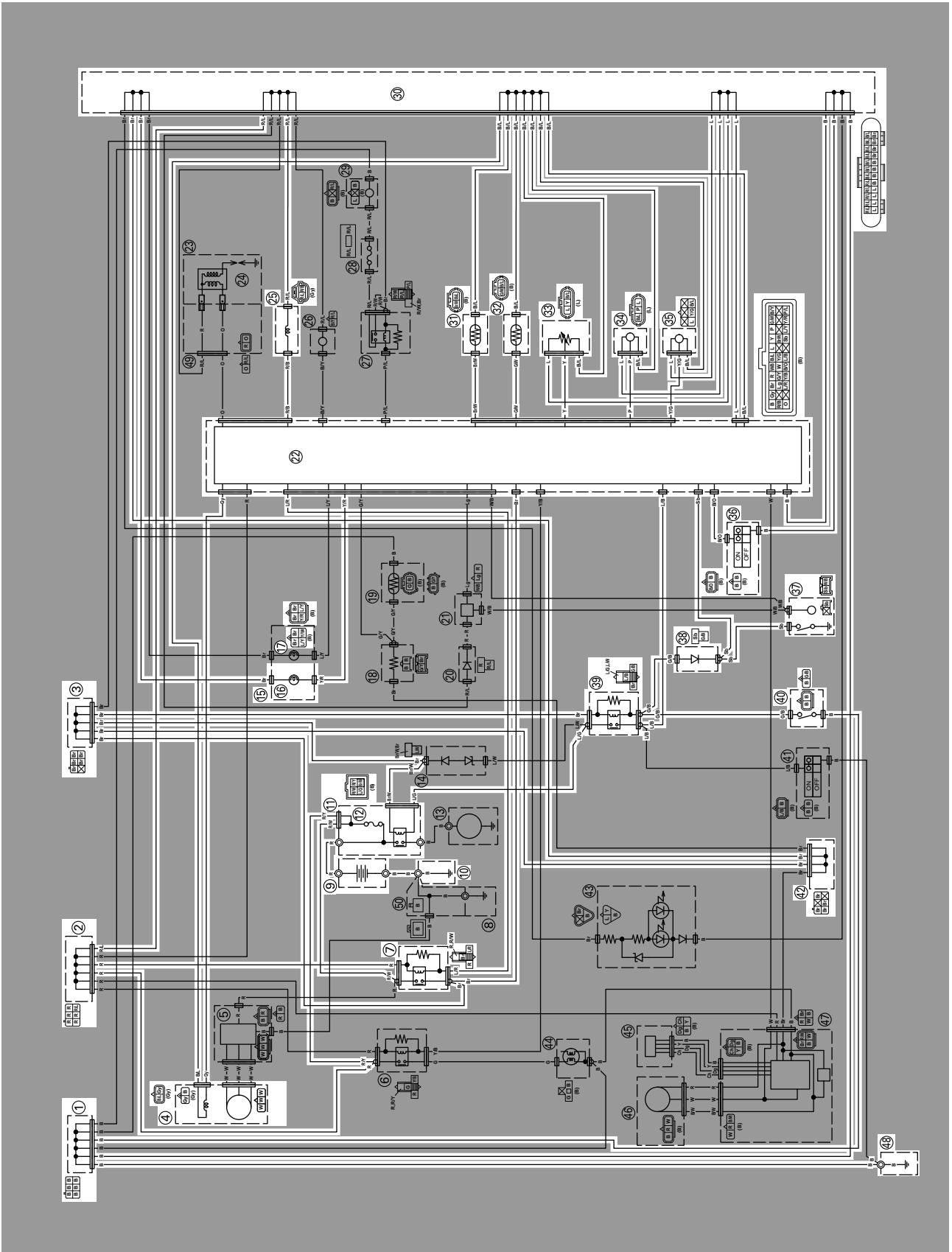
Before troubleshooting, remove the following part(s):

1. Seat
2. Side cover (left)
3. Air scoop (left/right)
4. Fuel tank

<p>1. Check the fuse. Refer to "CHECKING THE FUSES" on page 9-68.</p>	NG →	<p>Replace the fuse(s).</p>
OK ↓		
<p>2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 9-69.</p>	NG →	<ul style="list-style-type: none"> • Clean the battery terminals. • Recharge or replace the battery.
OK ↓		
<p>3. Check the main relay. Refer to "CHECKING THE RELAYS" on page 9-72.</p>	NG →	<p>Replace the main relay.</p>
OK ↓		
<p>4. Check the radiator fan motor. Refer to "CHECKING THE RADIATOR FAN MOTOR" on page 9-78.</p>	NG →	<p>Replace the radiator fan motor.</p>
OK ↓		
<p>5. Check the radiator fan motor relay. Refer to "CHECKING THE RELAYS" on page 9-72.</p>	NG →	<p>Replace the radiator fan motor relay.</p>
OK ↓		
<p>6. Check the coolant temperature sensor. Refer to "CHECKING THE COOLANT TEMPERATURE SENSOR" on page 9-78.</p>	NG →	<p>Replace the coolant temperature sensor.</p>
OK ↓		
<p>7. Check the entire cooling system's wiring. Refer to "CIRCUIT DIAGRAM" on page 9-16.</p>	NG →	<p>Properly connect or repair the cooling system's wiring.</p>
OK ↓		
<p>Replace the ECU.</p>		

FUEL INJECTION SYSTEM

CIRCUIT DIAGRAM



FUEL INJECTION SYSTEM

1. Joint connector
2. Joint connector
3. Joint connector
4. AC magneto
7. Main relay
9. Battery
10. Frame ground
11. Starter relay
12. Main fuse
15. Indicator light
16. Engine trouble warning light
22. ECU (engine control unit)
25. Injector
30. Joint connector
31. Intake air temperature sensor
32. Coolant temperature sensor
33. Throttle position sensor
34. Intake air pressure sensor
35. Lean angle sensor
36. Engine stop switch
37. Neutral switch
38. Diode
39. Starting circuit cut-off relay
40. Clutch switch
42. Joint connector
48. Frame ground

FUEL INJECTION SYSTEM

ECU SELF-DIAGNOSTIC FUNCTION

The ECU is equipped with a self-diagnostic function in order to ensure that the fuel injection system is operating normally. If this function detects a malfunction in the system, it immediately operates the engine under substitute characteristics and illuminates the engine trouble warning light to alert the rider that a malfunction has occurred in the system. Once a malfunction has been detected, a fault code number is stored in the memory of the ECU.

- To inform the rider that the fuel injection system is not functioning, the engine trouble warning light flashes while the start switch is being pushed to start the engine.
- If a malfunction is detected in the system by the self-diagnostic function, the ECU provides an appropriate substitute characteristic operation, and alerts the rider of the detected malfunction by illuminating the engine trouble warning light.

Engine trouble warning light indication and fuel injection system operation

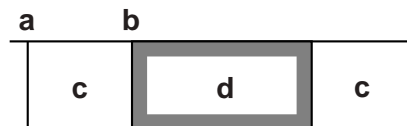
Warning light indication	ECU operation	Fuel injection operation	Vehicle operation
Flashing*	Warning provided when unable to start engine	Operation stopped	Cannot be operated
Remains on	Malfunction detected	Operated with substitute characteristics in accordance with the description of the malfunction	Can or cannot be operated depending on the fault code

* The warning light flashes when any one of the following conditions is present and the start switch is pushed:

- | | |
|---|--|
| 12: Crankshaft position sensor | 41: Lean angle sensor (open or short circuit) |
| 30: Lean angle sensor (latch up detected) | 50: ECU internal malfunction (faulty ECU memory) |
| 33: Ignition coil (Malfunction detected in the primary wire of the ignition coil) | |

Checking the engine trouble warning light

The engine trouble warning light comes on for around 2 seconds when pushing the start switch to turn on the meter light and the engine trouble warning light comes on while the start switch is being pushed.

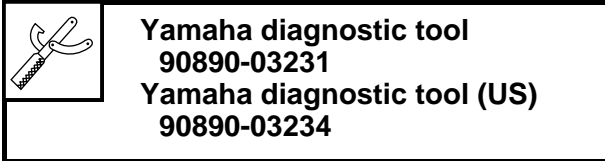


- The meter light does not come on.
- The meter light comes on.
- Light OFF
- Light ON for 2 seconds

YAMAHA DIAGNOSTIC TOOL

This model uses the Yamaha diagnostic tool to identify malfunctions.

For information about using the Yamaha diagnostic tool, refer to the operation manual that is included with the tool.



FEATURES OF THE YAMAHA DIAGNOSTIC TOOL

A diagnosis can be made more quickly than traditional methods with the Yamaha diagnostic tool. Using this software, ECU and sensor data, as well as fault diagnosis, vehicle maintenance, and any necessary information can be recorded and displayed on your computer screen through a USB adapter connected to the computer interface with a communication cable connected to the vehicle's ECU.

Data obtained in various functions can be saved as vehicle history, and can be accumulated.

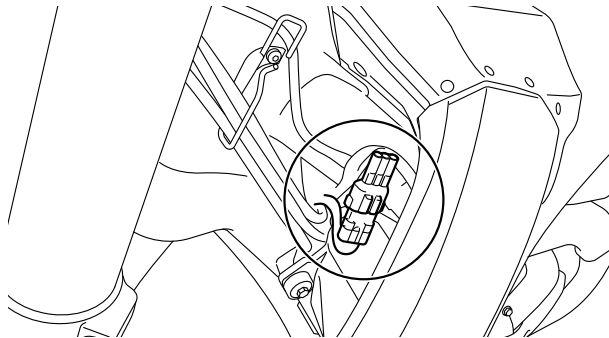
FUNCTIONS OF THE YAMAHA DIAGNOSTIC TOOL

Fault diagnosis mode	Fault codes recorded on the ECU are read, and the contents are displayed.
Function diagnostic mode	Check the operation of the output value of each sensor and actuator.
Inspection mode	Determine whether each sensor or actuator is functioning properly.
CO adjustment mode	Adjust the concentration of CO admissions during idling.
Monitoring mode	Displays a graph of sensor output values for actual operating conditions.
Logging mode	Records and saves the sensor output value in actual driving conditions.
View log	Displays the logging data.
ECU rewrite	If necessary, the ECU is rewritten using the ECU rewrite data provided by Yamaha. Ignition timing adjustment, etc. cannot be changed from the vehicle's original state.

However, the diagnostic tool cannot be used to freely change the basic vehicle functions, such as adjusting the ignition timing.

CONNECTING THE YAMAHA DIAGNOSTIC TOOL

1. Remove the coupler for connecting setting tool.



FUEL INJECTION SYSTEM

2. Connect the FI diagnostic tool sub-lead.



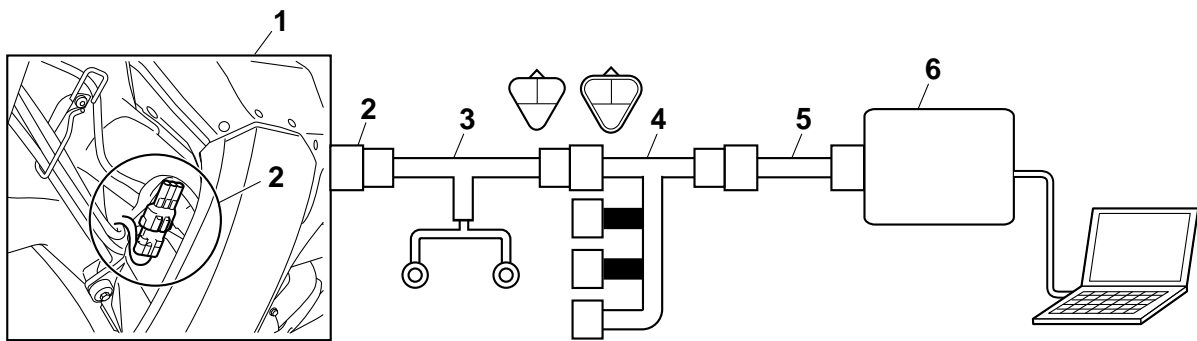
**FI diagnostic tool sub-lead
90890-03212**
**FI diagnostic tool sub-lead
YU-03212**

NOTICE

In order to avoid short circuit, insulate the battery connection terminals of the FI diagnostic tool sub-lead.

TIP

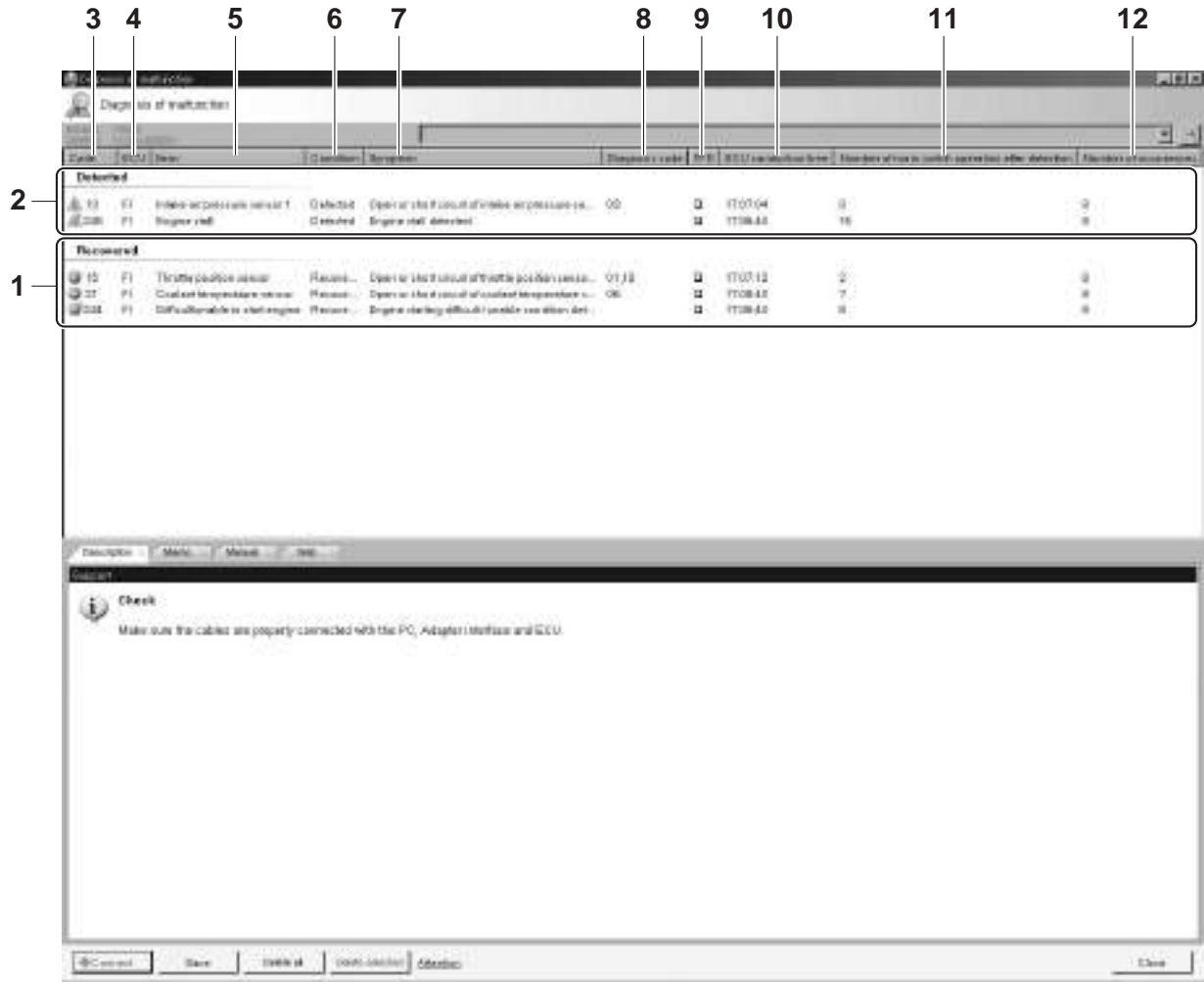
For information on how to connect and use the Yamaha diagnostic tool, refer to “YAMAHA DIGNO-
STIC TOOL OPERATION MANUAL”.



1. Vehicle
2. Coupler for connecting optional part
3. FI diagnostic tool sub-lead
4. Sub-harness (included with the Yamaha diagnostic tool)
5. Vehicle communication cable (included with the Yamaha diagnostic tool)
6. Yamaha diagnostic tool

Operation of the Yamaha diagnostic tool (Malfunction mode)

Malfunction results are displayed in the top part of the window area.



1. Recovered
The item list of the malfunction detected in the past (already recovered) are displayed.
2. Detected
The item list of the malfunction currently occurred are displayed.
3. Code
The following icons and the fault code numbers for the detected malfunctions are displayed.

[A]



[B]



- A. Detected malfunction
- B. Recovered malfunction

4. ECU
The types of the control units are displayed.
5. Item
The item names of the detected malfunction are displayed.

FUEL INJECTION SYSTEM

6. Condition
The current conditions are displayed. (Detected/Recovered)
7. Symptom
The symptoms of the detected malfunction are displayed.
8. Diagnosis code
The diagnosis codes related to the detected malfunction are displayed.
9. FFD (only for models that can display freeze frame data)
The mark "□" is displayed when the freeze frame data is available.
10. ECU conduction time (hour: minute: second)
The total ECU conduction time (total hours the vehicle's start switch was ON) when the malfunction was detected is displayed.
11. Number of main switch operation after detection
The number of times the meter light comes on by pushing the start switch between the malfunction detection and code reading is displayed.
12. Number of occurrences
The number of malfunction occurrences between the malfunction detection and code reading is displayed.

TROUBLESHOOTING DETAILS

This section describes the measures per fault code number displayed on the diagnostic tool. Check and service the items or components that are the probable cause of the malfunction following the order given.

After the check and service of the malfunctioning part have been completed, reset the diagnostic tool display according to the reinstatement method.

Fault code No.:

Fault code number displayed on the diagnostic tool when the engine failed to work normally.

Diagnostic code No.:

Diagnostic code number to be used when the diagnostic mode is operated.

Fault code No.	12		
Item	Crankshaft position sensor: no normal signals are received from the crankshaft position sensor.		
Fail-safe system	Unable to start engine		
	Unable to drive vehicle		
Diagnostic code No.	—		
Diagnostic tool display	—		
Procedure	—		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of crankshaft position sensor coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Crank the engine. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.

FUEL INJECTION SYSTEM

Fault code No.		12	
Item		Crankshaft position sensor: no normal signals are received from the crankshaft position sensor.	
2	<p>Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).</p>	<p>Improperly connected → Connect the coupler securely or repair/replace the wire harness.</p>	<p>Crank the engine. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.</p>
3	<p>Wire harness continuity.</p>	<p>Open or short circuit → Replace the wire harness. Between the crankshaft position sensor coupler and ECU coupler. black/blue–black/blue gray–gray</p>	<p>Crank the engine. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.</p>
4	<p>Installed condition of crankshaft position sensor. Check for looseness or pinching. Check the gap between the crankshaft position sensor and the pickup rotor.</p>	<p>Improperly installed sensor → Reinstall or replace the sensor. Refer to “GENERATOR AND STARTER CLUTCH” on page 6-66.</p>	<p>Crank the engine. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.</p>
5	<p>Defective crankshaft position sensor.</p>	<p>Check the crankshaft position sensor. Refer to “CHECKING THE CRANKSHAFT POSITION SENSOR” on page 9-75.</p>	<p>Crank the engine. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 6.</p>
6	<p>Malfunction in ECU.</p>	<p>Replace the ECU.</p>	

FUEL INJECTION SYSTEM

TIP

- If fault code numbers 13 and 14 are both displayed, perform the checks and maintenance jobs for fault code number 13 first.
- Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.	13		
Item	Intake air pressure sensor: open or short circuit detected.		
Fail-safe system	Able to start engine		
	Able to drive vehicle		
Diagnostic code No.	03		
Diagnostic tool display	Displays the intake air pressure.		
Procedure	Operate the throttle while pushing the start switch.(If the display value changes, the performance is OK.)		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of intake air pressure sensor coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. Between intake air pressure sensor coupler and ECU coupler. black/blue–black/blue pink–pink blue–blue	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Installed condition of intake air pressure sensor. Check for looseness or pinching.	Improperly installed sensor → Reinstall or replace the sensor.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.

FUEL INJECTION SYSTEM

Fault code No.		13	
Item		Intake air pressure sensor: open or short circuit detected.	
5	Defective intake air pressure sensor.	<p>Execute the diagnostic mode. (Code No. 03)</p> <p>When engine is stopped: Atmospheric pressure at the current altitude and weather conditions is indicated. At sea level: Approx. 101 kPa 1000 m above sea level: Approx. 90 kPa 2000 m above sea level: Approx. 80 kPa 3000 m above sea level: Approx. 70 kPa</p> <p>When engine is cranking: Make sure that the indication value changes. The value does not change when engine is cranking. → Check the intake air pressure sensor. Replace if defective. Refer to "CHECKING THE INTAKE AIR PRESSURE SENSOR" on page 9-80.</p>	<p>Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 6.</p>
6	Malfunction in ECU.	Replace the ECU.	

TIP

- If fault code numbers 13 and 14 are both displayed, perform the checks and maintenance jobs for fault code number 13 first.
- Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.		14	
Item		Intake air pressure sensor: hose system malfunction (clogged or detached hose).	
Fail-safe system		Able to start engine	
		Able to drive vehicle	
Diagnostic code No.		03	
Diagnostic tool display		Displays the intake air pressure.	
Procedure		Operate the throttle while pushing the start switch. (If the display value changes, the performance is OK.)	
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	The intake air pressure sensor hose is damaged, disconnected, clogged, twisted or bent.	Repair or replace the sensor hose.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.

FUEL INJECTION SYSTEM

Fault code No.		14	
Item		Intake air pressure sensor: hose system malfunction (clogged or detached hose).	
2	Defective intake air pressure sensor.	<p>Execute the diagnostic mode. (Code No. 03)</p> <p>When engine is stopped: Atmospheric pressure at the current altitude and weather conditions is indicated. At sea level: Approx. 101 kPa 1000 m above sea level: Approx. 90 kPa 2000 m above sea level: Approx. 80 kPa 3000 m above sea level: Approx. 70 kPa</p> <p>When engine is cranking: Make sure that the indication value changes. The value does not change when engine is cranking. → Check the intake air pressure sensor. Replace if defective. Refer to "CHECKING THE INTAKE AIR PRESSURE SENSOR" on page 9-80.</p>	

TIP

Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.		15	
Item		Throttle position sensor: open or short circuit detected.	
Fail-safe system		Able to start engine	
		Able to drive vehicle	
Diagnostic code No.		01	
Diagnostic tool display		Throttle position sensor signal • 11–14 (fully closed position) • 109–116 (fully open position)	
Procedure		<ul style="list-style-type: none"> • Check with throttle valve fully closed. • Check with throttle valve fully open. 	
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of throttle position sensor coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.

FUEL INJECTION SYSTEM

Fault code No.		15		
Item		Throttle position sensor: open or short circuit detected.		
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.	
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. Between throttle position sensor coupler and ECU coupler. black/blue–black/blue yellow–yellow blue–blue	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.	
4	Installed condition of throttle position sensor. Check for looseness or pinching.	Improperly installed sensor → Reinstall or replace the sensor. Refer to “ADJUSTING THE THROTTLE POSITION SENSOR” on page 8-11.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.	
5	Applied voltage of throttle position sensor lead.	Check the applied voltage. (black/blue–blue) Refer to “CHECKING THE THROTTLE POSITION SENSOR” on page 9-79.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 6.	
		Location of disconnected lead		Output voltage
		Disconnected ground lead		5 V
		Disconnected output lead		0 V
		Disconnected power supply lead		0 V
6	Defective throttle position sensor.	Check throttle position sensor signal. Execute the diagnostic mode. (Code No. 01) When the throttle valve is fully closed: A value of 11–14 is indicated. When throttle valve is fully open: A value of 109–116 is indicated. An indicated value is out of the specified range. → Replace the throttle position sensor.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 7.	

FUEL INJECTION SYSTEM

Fault code No.	15		
Item	Throttle position sensor: open or short circuit detected.		
7	Malfunction in ECU.	Replace the ECU.	

TIP _____

Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.	16		
Item	Throttle position sensor: stuck throttle position sensor is detected.		
Fail-safe system	Able to start engine		
	Able to drive vehicle		
Diagnostic code No.	01		
Diagnostic tool display	Throttle position sensor signal <ul style="list-style-type: none"> • 11–14 (fully closed position) • 109–116 (fully open position) 		
Procedure	<ul style="list-style-type: none"> • Check with throttle valve fully closed. • Check with throttle valve fully open. 		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Installed condition of throttle position sensor. Check for looseness or pinching.	Improperly installed sensor → Reinstall or replace the sensor. Refer to “ADJUSTING THE THROTTLE POSITION SENSOR” on page 8-11.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Defective throttle position sensor.	Check throttle position sensor signal. Execute the diagnostic mode. (Code No. 01) When the throttle valve is fully closed: A value of 11–14 is indicated. When throttle valve is fully open: A value of 109–116 is indicated. An indicated value is out of the specified range. → Replace the throttle position sensor.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Malfunction in ECU.	Replace the ECU.	

FUEL INJECTION SYSTEM

TIP

- Make sure that the engine is completely cool before checking the coolant temperature sensor.
- Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.	21		
Item	Coolant temperature sensor: open or short circuit detected.		
Fail-safe system	Able to start engine		
	Able to drive vehicle		
Diagnostic code No.	06		
Diagnostic tool display	Displays the coolant temperature.		
Procedure	Compare the actually measured coolant temperature with the Yamaha diagnostic tool display value.		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of coolant temperature sensor coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. Between coolant temperature sensor coupler and ECU coupler. green/white–green/white black/blue–black/blue	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Installed condition of coolant temperature sensor. Check for looseness or pinching.	Improperly installed sensor → Reinstall or replace the sensor.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.

FUEL INJECTION SYSTEM

Fault code No.		21	
Item		Coolant temperature sensor: open or short circuit detected.	
5	Defective coolant temperature sensor.	Execute the diagnostic mode. (Code No. 06) When engine is cold: Displayed temperature is close to the ambient temperature. The displayed temperature is not close to the ambient temperature. → Check the coolant temperature sensor. Replace if defective. Refer to "CHECKING THE COOLANT TEMPERATURE SENSOR" on page 9-78.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 6.
6	Malfunction in ECU.	Replace the ECU.	

TIP

- Make sure that the engine is completely cool before checking the intake air temperature sensor.
- Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.		22	
Item		Intake air temperature sensor: open or short circuit detected.	
Fail-safe system		Able to start engine	
		Able to drive vehicle	
Diagnostic code No.		05	
Diagnostic tool display		Displays the intake air temperature.	
Procedure		Compare the actually measured intake air temperature with the Yamaha diagnostic tool display value.	
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of intake air temperature sensor coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.

FUEL INJECTION SYSTEM

Fault code No.		22	
Item		Intake air temperature sensor: open or short circuit detected.	
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. Between intake air temperature sensor coupler and ECU coupler. black/blue–black/blue brown/white–brown/white	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Installed condition of intake air temperature sensor. Check for looseness or pinching.	Improperly installed sensor → Reinstall or replace the sensor.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.
5	Defective intake air temperature sensor.	Execute the diagnostic mode. (Code No. 05) When engine is cold: Displayed temperature is close to the ambient temperature. The displayed temperature is not close to the ambient temperature. → Check the intake air temperature sensor. Replace if defective. Refer to “CHECKING THE INTAKE AIR TEMPERATURE SENSOR” on page 9-80.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 6.
6	Malfunction in ECU.	Replace the ECU.	

TIP _____

Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.		30	
Item		Latch up detected.	
Fail-safe system		Unable to start engine	
		Unable to drive vehicle	
Diagnostic code No.		08	
Diagnostic tool display		Lean angle sensor output voltage • 0.4–1.4 (upright) • 3.7–4.4 (overturned)	
Procedure		Remove the lean angle sensor and incline it more than 45 degrees.	
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	The vehicle has overturned.	Raise the vehicle upright.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.

FUEL INJECTION SYSTEM

Fault code No.		30	
Item		Latch up detected.	
2	Installed condition of lean angle sensor.	Check the installed direction and condition of the sensor.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Defective lean angle sensor.	Execute the diagnostic mode. (Code No. 08) Replace if defective. Refer to "CHECKING THE LEAN ANGLE SENSOR" on page 9-75.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Malfunction in ECU.	Replace the ECU.	

Fault code No.		33	
Item		Ignition coil: open or short circuit detected in the primary lead of the ignition coil.	
Fail-safe system		Unable to start engine	
		Unable to drive vehicle	
Diagnostic code No.		30	
Actuation		Actuates the ignition coil five times at one-second intervals. The engine trouble warning light and the "WARNING" on the Yamaha diagnostic tool screen come on each time the ignition coil is actuated.	
Procedure		Check that a spark is generated five times. • Connect an ignition checker.	
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of ignition coil coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.

FUEL INJECTION SYSTEM

Fault code No.		33	
Item		Ignition coil: open or short circuit detected in the primary lead of the ignition coil.	
3	Connection of sub wire harness coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the sub wire harness.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Wire harness continuity.	Open or short circuit → Replace the wire harness. Between ignition coil coupler and ECU coupler. orange–orange	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.
5	Installed condition of ignition coil. Check for looseness or pinching.	Improperly installed sensor → Reinstall or replace the sensor.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 6.
6	Defective ignition coil. (test the primary coils for continuity)	Check the ignition coil. Replace if defective. Refer to “CHECKING THE IGNITION COIL” on page 9-74.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 7.
7	Malfunction in ECU.	Execute the diagnostic mode (Code No. 30). No spark → Replace the ECU.	

FUEL INJECTION SYSTEM

TIP

Disconnect the fuel pump coupler when this diagnostic tool is used.

Fault code No.	39		
Item	Injector: open or short circuit detected.		
Fail-safe system	Unable to start engine		
	Unable to drive vehicle		
Diagnostic code No.	36		
Actuation	Actuates injector five times at one-second intervals. The engine trouble warning light and the "WARNING" on the Yamaha diagnostic tool screen come on each time the injector is actuated.		
Procedure	Check that injector is actuated five times by listening for the operating sound.		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of injector coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Execute the diagnostic mode (Code No. 36). No operating sound → Go to item 2. Operating sound → Go to item 6.
2	Defective injector.	Measure the fuel injector resistance. Replace if out of specification. Refer to "CHECKING THE FUEL INJECTOR" on page 9-81.	Execute the diagnostic mode (Code No. 36). No operating sound → Go to item 3. Operating sound → Go to item 6.
3	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Execute the diagnostic mode (Code No. 36). No operating sound → Go to item 4. Operating sound → Go to item 6.
4	Wire harness continuity.	Open or short circuit → Replace the wire harness. Between injector coupler and ECU coupler. red/black-red/black red-red/blue	Execute the diagnostic mode (Code No. 36). No operating sound → Go to item 5. Operating sound → Go to item 6.
5	Malfunction in ECU.	Replace the ECU.	—
6	Delete the fault code.	—	Start the engine and let it idle for approximately 5 seconds. Check that the fault code number is not displayed.

FUEL INJECTION SYSTEM

TIP

Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.	41		
Item	Lean angle sensor: open or short circuit detected.		
Fail-safe system	Unable to start engine		
	Able to drive vehicle		
Diagnostic code No.	08		
Diagnostic tool display	Lean angle sensor output voltage • 0.4–1.4 (upright) • 3.7–4.4 (overturned)		
Procedure	Remove the lean angle sensor and incline it more than 45 degrees.		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of lean angle sensor coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. Between lean angle sensor coupler and ECU coupler. blue–blue yellow/green–yellow/green black/blue–black/blue	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Defective lean angle sensor.	Execute the diagnostic mode. (Code No. 08) Replace if defective. Refer to “CHECKING THE LEAN ANGLE SENSOR” on page 9-75.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.
5	Malfunction in ECU.	Replace the ECU.	

FUEL INJECTION SYSTEM

Fault code No.	43		
Item	Fuel system voltage: incorrect voltage supplied to the fuel injector and fuel pump.		
Fail-safe system	Able to start engine		
	Able to drive vehicle		
Diagnostic code No.	09		
Diagnostic tool display	Fuel system voltage Approximately 12.0 (V)		
Procedure	Disconnect the main relay, and push the start switch or push down the kickstarter lever.		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of main relay coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. Between battery terminal and ECU coupler. red-red red-red/white Between main relay coupler and ECU coupler. brown-brown blue/red-blue/red	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Defective main relay.	No operating sound → Replace the main relay.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.
5	Defective main relay.	Execute the diagnostic mode. (Code No. 09) Fuel system voltage is below 3 V → Replace the main relay.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 6.
6	Malfunction in ECU.	Replace the ECU.	

FUEL INJECTION SYSTEM

TIP

Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.	44		
Item	EEPROM fault code number: an error is detected while reading or writing on EEPROM.		
Fail-safe system	Able/Unable to start engine		
	Able/Unable to drive vehicle		
Diagnostic code No.	60		
Diagnostic tool display	EEPROM fault code display <ul style="list-style-type: none"> • 00: No fault • 01: CO adjustment value • 07: Setting tool adjustment values 0–8 for fuel injection amount or ignition timing 		
Procedure	—		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Locate the malfunction	Execute the diagnostic mode (Code No. 60). 00: Go to item 4. 01: Go to item 2. 07: Go to item 3.	—
2	“01” is indicated in Diagnostic mode (Code No. 60) EEPROM data error for adjustment of CO concentration	Change the CO concentration, and rewrite in EEPROM. After this adjustment, push the engine stop switch.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Repeat the procedure in item 1. If the same number is indicated, perform the procedure in item 3.
3	“07” is indicated in Diagnostic mode (Code No. 60) EEPROM data error for setting tool adjustment values for fuel injection amount or ignition timing.	Erase the setting map in the diagnostic mode (diagnostic code No. 65).	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Repeat the procedure in item 1. If the same number is indicated, perform the procedure in item 4.
4	Malfunction in ECU.	Replace the ECU.	

FUEL INJECTION SYSTEM

Fault code No.	46		
Item	Charging voltage is abnormal.		
Fail-safe system	Able/Unable to start engine		
	Able/Unable to drive vehicle		
Diagnostic code No.	—		
Diagnostic tool display	—		
Procedure	—		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Wire harness continuity.	Open or short circuit → Replace the wire harness. Between rectifier/regulator coupler and ECU coupler. red–red Between battery terminal and ECU coupler. red–red	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Defective AC magneto.	Check the AC magneto. Refer to “CHARGING SYSTEM” on page 9-12. Defective AC magneto → Replace.	Start the engine and let it idle for approximately 5 seconds. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Malfunction in ECU.	Replace the ECU.	

FUEL INJECTION SYSTEM

TIP

Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.	50		
Item	Faulty ECU memory. (When this malfunction is detected in the ECU, the fault code number might not appear on the meter.)		
Fail-safe system	Unable to start engine		
	Unable to drive vehicle		
Diagnostic code No.	—		
Diagnostic tool display	—		
Procedure	—		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Malfunction in ECU.	Replace the ECU.	Push the start switch. Check that the fault code number is not displayed.

TIP

Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.	Waiting for connection		
Item	No communication signal is received from the ECU.		
Fail-safe system	Able to start engine (Unable when ECU is malfunctioning)		
	Able to drive vehicle (Unable when ECU is malfunctioning)		
Diagnostic code No.	—		
Diagnostic tool display	—		
Procedure	—		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of Yamaha diagnostic tool coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.

FUEL INJECTION SYSTEM

Fault code No.		Waiting for connection	
Item		No communication signal is received from the ECU.	
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. light green–light green	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Yamaha diagnostic tool malfunction.	Replace the Yamaha diagnostic tool.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.
5	Malfunction in ECU.	Replace the ECU.	

TIP

Before troubleshooting, disconnect the starter motor lead from the starter motor.

Fault code No.		Er-2	
Item		Signals from the ECU cannot be received within the specified period of time.	
Fail-safe system		Able to start engine	
		Able to drive vehicle	
Diagnostic code No.		—	
Diagnostic tool display		—	
Procedure		—	
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of Yamaha diagnostic tool coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. light green–light green	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.

FUEL INJECTION SYSTEM

Fault code No.		Er-2	
Item		Signals from the ECU cannot be received within the specified period of time.	
4	Yamaha diagnostic tool malfunction.	Replace the Yamaha diagnostic tool.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.
5	Malfunction in ECU.	Replace the ECU.	

TIP

Before troubleshooting, disconnect the starter motor lead from the starter motor.

Fault code No.		Er-3	
Item		Data from the ECU cannot be received correctly.	
Fail-safe system		Able to start engine	
		Able to drive vehicle	
Diagnostic code No.		—	
Diagnostic tool display		—	
Procedure		—	
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of Yamaha diagnostic tool coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. light green—light green	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Yamaha diagnostic tool malfunction.	Replace the Yamaha diagnostic tool.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.
5	Malfunction in ECU.	Replace the ECU.	

FUEL INJECTION SYSTEM

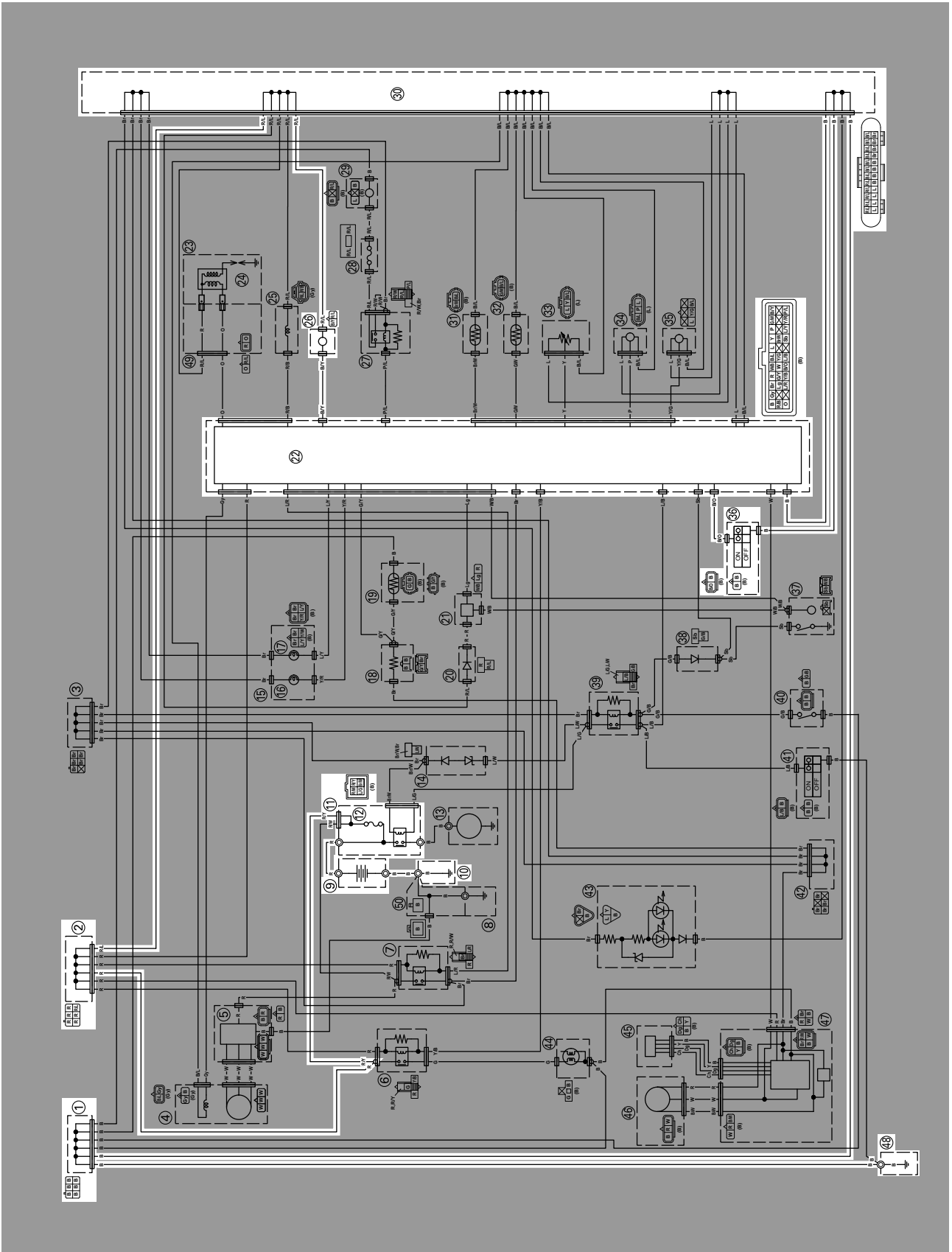
TIP

Before troubleshooting, disconnect the starter motor lead from the starter relay.

Fault code No.	Er-4		
Item	Registered data cannot be received from the Yamaha diagnostic tool.		
Fail-safe system	Able to start engine		
	Able to drive vehicle		
Diagnostic code No.	—		
Diagnostic tool display	—		
Procedure	—		
Item	Probable cause of malfunction and check	Maintenance job	Confirmation of service completion
1	Connection of Yamaha diagnostic tool coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 2.
2	Connection of wire harness ECU coupler. Check the locking condition of the coupler. Disconnect the coupler and check the pins (bent or broken terminals and locking condition of the pins).	Improperly connected → Connect the coupler securely or repair/replace the wire harness.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 3.
3	Wire harness continuity.	Open or short circuit → Replace the wire harness. light green—light green	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 4.
4	Yamaha diagnostic tool malfunction.	Replace the Yamaha diagnostic tool.	Push the start switch. Fault code number is not displayed → Service is finished. Fault code number is displayed → Go to item 5.
5	Malfunction in ECU.	Replace the ECU.	

FUEL PUMP SYSTEM

CIRCUIT DIAGRAM



FUEL PUMP SYSTEM

- 1. Joint connector
- 2. Joint connector
- 9. Battery
- 10. Frame ground
- 11. Starter relay
- 12. Main fuse
- 22. ECU (engine control unit)
- 26. Fuel pump
- 30. Joint connector
- 36. Engine stop switch
- 48. Frame ground

FUEL PUMP SYSTEM

TROUBLESHOOTING

The fuel pump fails to operate.

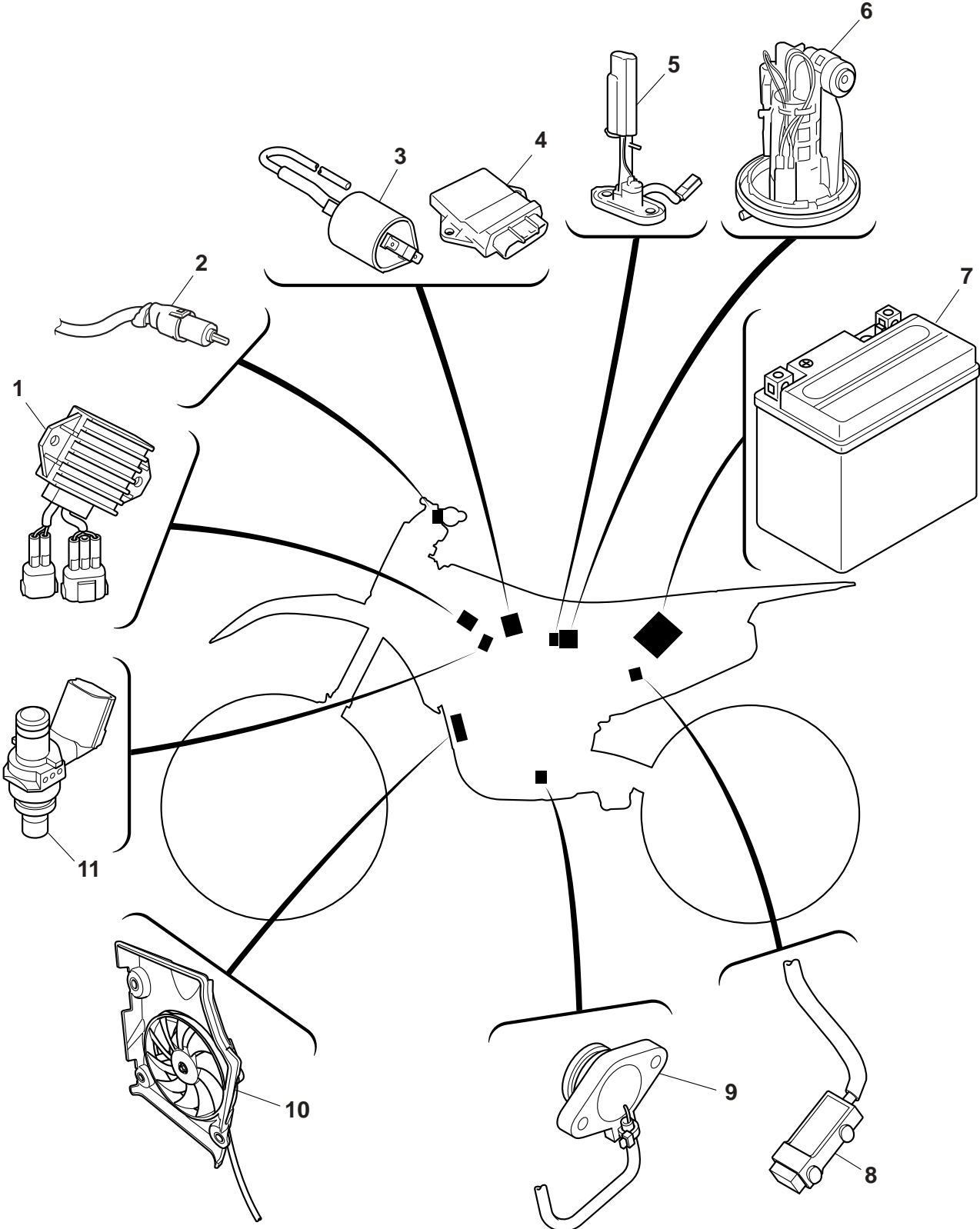
TIP

Before troubleshooting, remove the following part(s):

1. Seat
2. Side cover (left/right)
3. Air scoop (left/right)
4. Fuel tank

1. Check the fuse. Refer to "CHECKING THE FUSES" on page 9-68.	NG →	Replace the fuse(s).
OK ↓		
2. Check the battery. Refer to "CHECKING AND CHARGING THE BATTERY" on page 9-69.	NG →	<ul style="list-style-type: none">• Clean the battery terminals.• Recharge or replace the battery.
OK ↓		
3. Check the engine stop switch. Refer to "CHECKING THE SWITCHES" on page 9-64.	NG →	Replace the engine stop switch.
OK ↓		
4. Check fuel pressure. Refer to "CHECKING THE FUEL PRESSURE" on page 8-5.	NG →	Replace the fuel pump.
OK ↓		
5. Check the fuel pump system wire harness connections. Refer to "CIRCUIT DIAGRAM" on page 9-56.	NG →	Properly connect or repair the fuel pump system's wiring.
OK ↓		
Replace the ECU.		

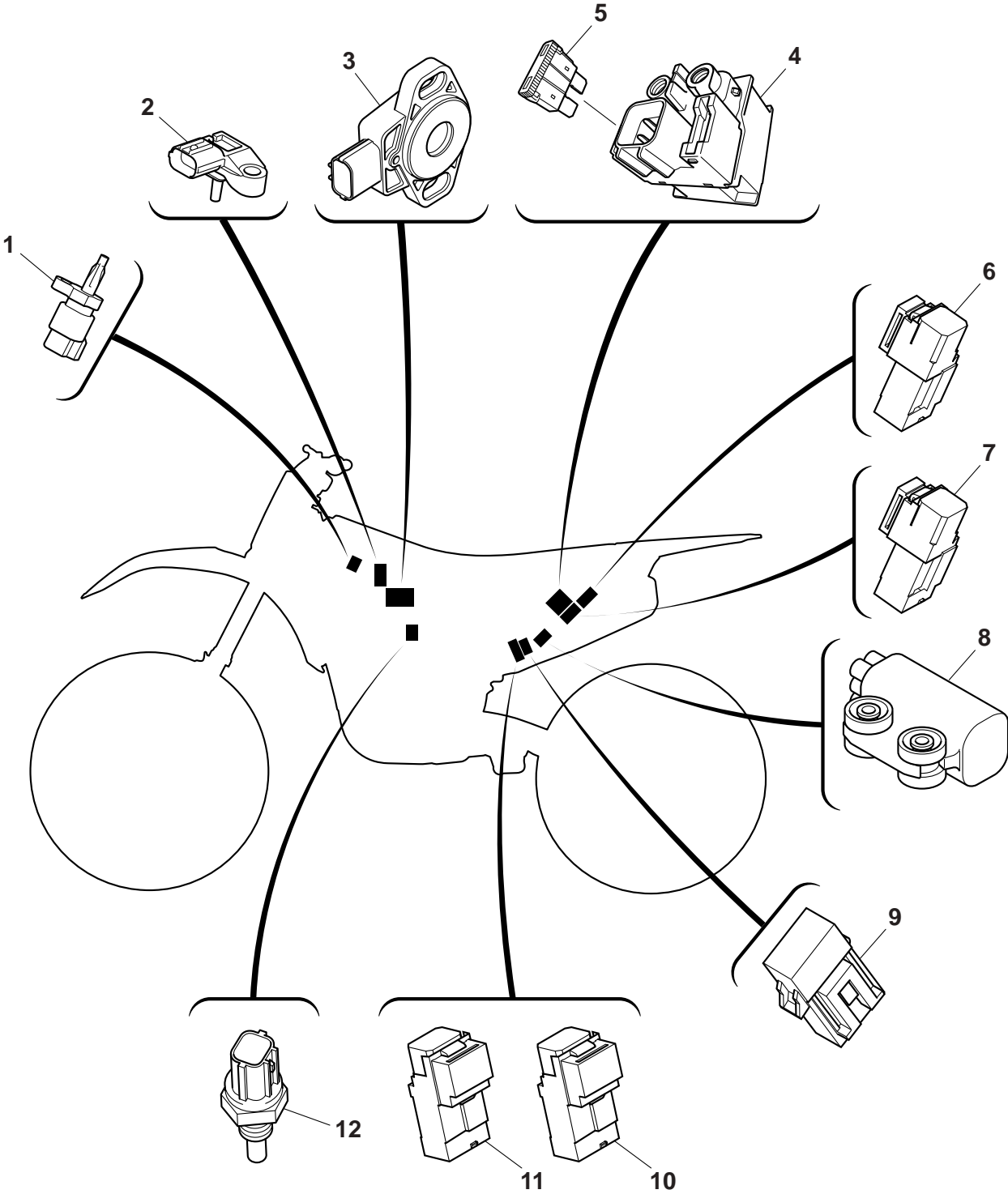
ELECTRICAL COMPONENTS



ELECTRICAL COMPONENTS

1. Rectifier/regulator
2. Clutch switch
3. Ignition coil
4. ECU (engine control unit)
5. Fuel sender
6. Fuel pump
7. Battery
8. Resistor
9. Neutral switch
10. Radiator fan motor
11. Injector

ELECTRICAL COMPONENTS

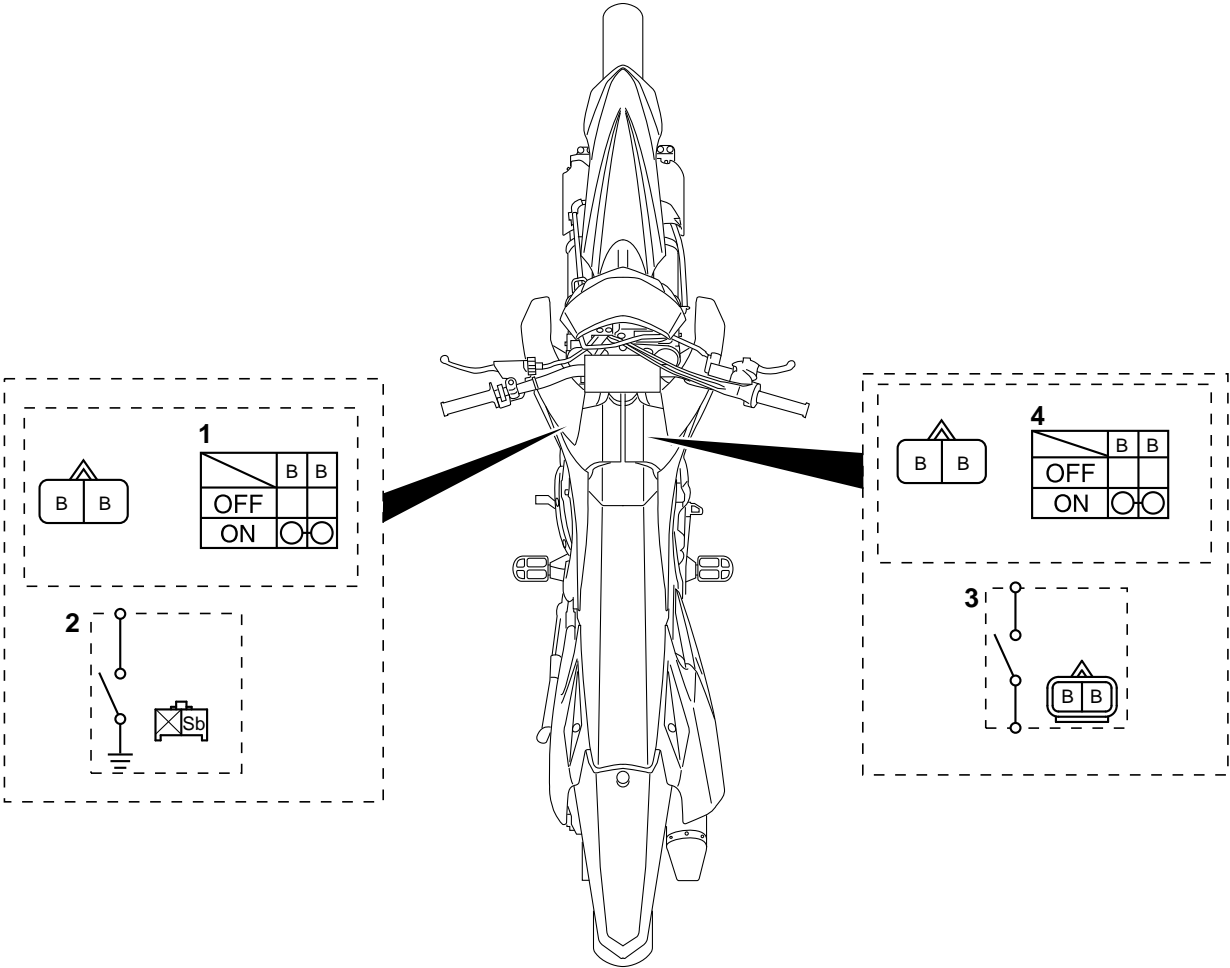


ELECTRICAL COMPONENTS

1. Intake air temperature sensor
2. Intake air pressure sensor
3. Throttle position sensor
4. Starter relay
5. Main fuse
6. Headlight relay
7. Starting circuit cut-off relay
8. Lean angle sensor
9. Radiator fan motor fuse
10. Radiator fan motor relay
11. Main relay
12. Coolant temperature sensor

ELECTRICAL COMPONENTS

CHECKING THE SWITCHES



ELECTRICAL COMPONENTS


1. Engine stop switch
2. Neutral switch
3. Clutch switch
4. Start switch

ELECTRICAL COMPONENTS

Check each switch for continuity with the pocket tester. If the continuity reading is incorrect, check the wiring connections and if necessary, replace the switch.

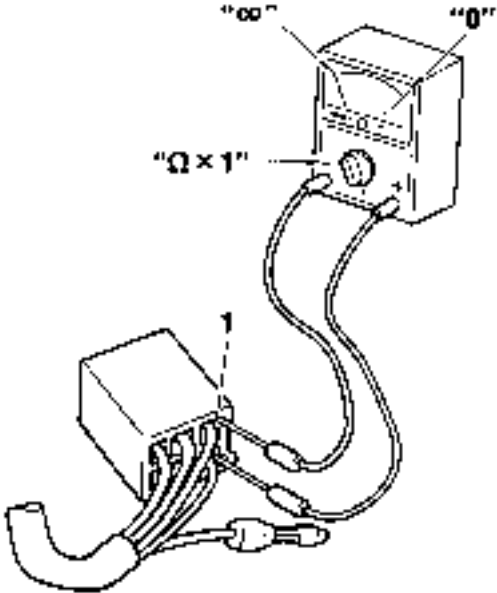
NOTICE

Never insert the tester probes into the coupler terminal slots "1". Always insert the probes from the opposite end of the coupler, taking care not to loosen or damage the leads.

	<p>Pocket tester 90890-03112 Analog pocket tester YU-03112-C</p>
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TIP

- Before checking for continuity, set the pocket tester range to " $\Omega \times 1$ " to make a "0" adjustment.
- When checking for continuity, switch back and forth between the switch positions a few times.



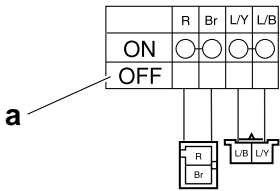
Terminal connections of the switch are shown in the terminal connection diagram below. The switch positions "a" are shown in the far left column and the switch lead colors are shown in the top row in the switch illustration.

TIP

"○—○" indicates continuity between switch terminals (i.e., a closed circuit at each switch position).

The example illustration below shows that:


There is continuity between red and brown when the switch is "ON".



Checking the condition of the bulb sockets

The following procedure applies to all of the bulb sockets.

1. Check:
 - Bulb socket (for continuity) (with the pocket tester)
No continuity → Replace.

	Pocket tester 90890-03112 Analog pocket tester YU-03112-C
---	--

TIP

Check each bulb socket for continuity in the same manner as described in the bulb section; however, note the following.

- a. Install a good bulb into the bulb socket.
- b. Connect the pocket tester probes to the respective leads of the bulb socket.
- c. Check the bulb socket for continuity. If any of the readings indicate no continuity, replace the bulb socket.

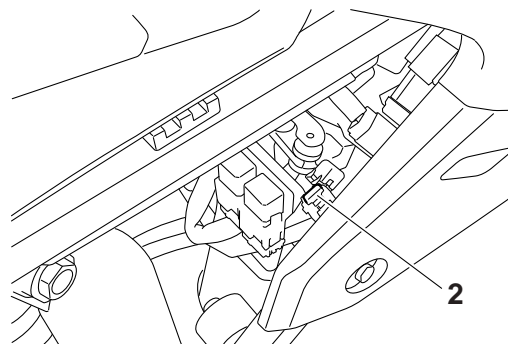
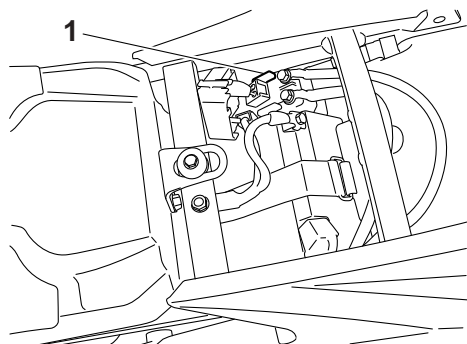
CHECKING THE FUSES

The following procedure applies to all of the fuses.

NOTICE

To avoid a short circuit, always turn off the meter when checking or replacing a fuse.


1. Remove:
 - Side cover (left/right)
 - SeatRefer to “GENERAL CHASSIS” on page 5-1.
2. Check:
 - Main fuse “1”
 - Radiator fan motor fuse “2”



- a. Connect the pocket tester to the fuse and check the continuity.

TIP

Set the pocket tester selector to “ $\Omega \times 1$ ”.

	Pocket tester 90890-03112 Analog pocket tester YU-03112-C
---	--

- b. If the pocket tester indicates “ ∞ ”, replace the fuse.

3. Replace:

- Fuse

- a. The meter light goes off.
- b. Install a new fuse of the correct amperage rating.
- c. Turn on the meter light to verify if the electrical circuit is operational.
- d. If the fuse immediately blows again, check the electrical circuit.

Fuses	Amperage rating	Q'ty
Main	15 A	1
Spare	15 A	1
Radiator fan motor	5 A	1

WARNING

Never use a fuse with an amperage rating other than that specified. Improvising or using a fuse with the wrong amperage rating may cause extensive damage to the electrical system, cause the lighting and ignition systems to malfunction and could possibly cause a fire.

ELECTRICAL COMPONENTS

4. Install:
- Seat
 - Side cover (left/right)
- Refer to "GENERAL CHASSIS" on page 5-1.

CHECKING AND CHARGING THE BATTERY

⚠ WARNING

Batteries generate explosive hydrogen gas and contain electrolyte which is made of poisonous and highly caustic sulfuric acid. Therefore, always follow these preventive measures:

- Wear protective eye gear when handling or working near batteries.
- Charge batteries in a well-ventilated area.
- Keep batteries away from fire, sparks or open flames (e.g., welding equipment, lighted cigarettes).
- DO NOT SMOKE when charging or handling batteries.
- KEEP BATTERIES AND ELECTROLYTE OUT OF REACH OF CHILDREN.
- Avoid bodily contact with electrolyte as it can cause severe burns or permanent eye injury.

FIRST AID IN CASE OF BODILY CONTACT: EXTERNAL

- Skin — Wash with water.
- Eyes — Flush with water for 15 minutes and get immediate medical attention.

INTERNAL

- Drink large quantities of water or milk followed with milk of magnesia, beaten egg or vegetable oil. Get immediate medical attention.

NOTICE

- This is a VRLA (Valve Regulated Lead Acid) battery. Never remove the sealing caps because the balance between cells will not be maintained and battery performance will deteriorate.
- Charging time, charging amperage and charging voltage for a VRLA (Valve Regulated Lead Acid) battery are different from those of conventional batteries. The VRLA (Valve Regulated Lead Acid) battery should be charged according to the appropriate charging method. If the battery is overcharged, the electrolyte level will drop considerably. Therefore, take special care when charging the battery.

TIP

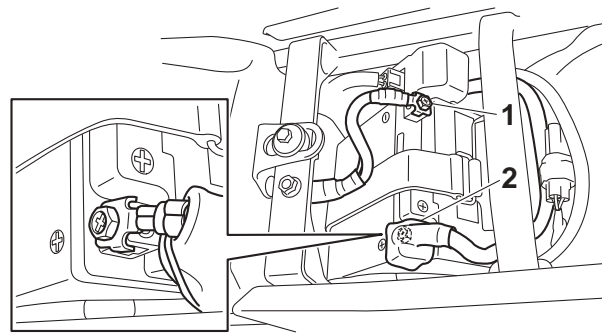
Since VRLA (Valve Regulated Lead Acid) batteries are sealed, it is not possible to check the charge state of the battery by measuring the specific gravity of the electrolyte. Therefore, the charge of the battery has to be checked by measuring the voltage at the battery terminals.

1. Remove:
 - Side cover (left/right)
 - Seat

Refer to "GENERAL CHASSIS" on page 5-1.
2. Disconnect:
 - Battery leads (from the battery terminals)

NOTICE

First, disconnect the negative battery lead "1", and then positive battery lead "2".



3. Remove:
 - Battery
4. Check:
 - Battery charge



- a. Connect a pocket tester to the battery terminals.

- Positive tester probe → positive battery terminal
- Negative tester probe → negative battery terminal

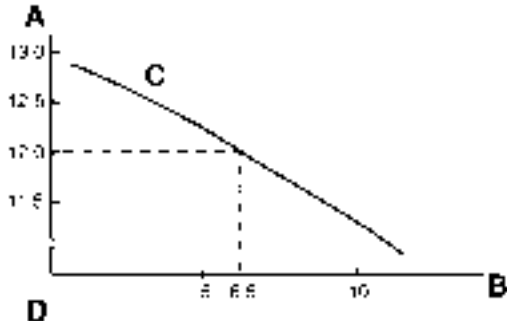
TIP

- The charge state of a VRLA (Valve Regulated Lead Acid) battery can be checked by measuring its open-circuit voltage (i.e., the voltage when the positive battery terminal is disconnected).
 - No charging is necessary when the open-circuit voltage equals or exceeds 12.8 V.
- a. Check the charge of the battery, as shown in the charts and the following example.

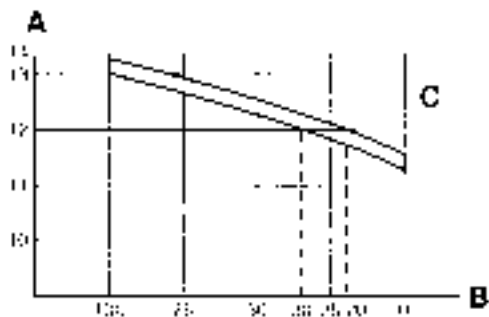
ELECTRICAL COMPONENTS

Example

Open-circuit voltage = 12.0 V
 Charging time = 6.5 hours
 Charge of the battery = 20–30 %



- A. Open-circuit voltage (V)
- B. Charging time (hours)
- C. Relationship between the open-circuit voltage and the charging time at 20 °C (68 °F)
- D. These values vary with the temperature, the condition of the battery plates, and the electrolyte level.



- A. Open-circuit voltage (V)
- B. Charging condition of the battery (%)
- C. Ambient temperature 20 °C (68 °F)



5. Charge:

- Battery
 (refer to the appropriate charging method)

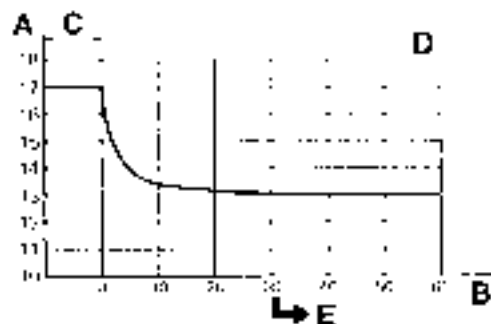
⚠ WARNING

Do not quick charge a battery.

NOTICE

- **Do not use a high-rate battery charger since it forces a high-amperage current into the battery quickly and can cause battery overheating and battery plate damage.**
- **If it is impossible to regulate the charging current on the battery charger, be careful not to overcharge the battery.**

- **When charging a battery, be sure to remove it from the vehicle. (If charging has to be done with the battery mounted on the vehicle, disconnect the negative battery lead from the battery terminal.)**
- **To reduce the chance of sparks, do not plug in the battery charger until the battery charger leads are connected to the battery.**
- **Before removing the battery charger lead clips from the battery terminals, be sure to turn off the battery charger.**
- **Make sure the battery charger lead clips are in full contact with the battery terminal and that they are not shorted. A corroded battery charger lead clip may generate heat in the contact area and a weak clip spring may cause sparks.**
- **If the battery becomes hot to the touch at any time during the charging process, disconnect the battery charger and let the battery cool before reconnecting it. Hot batteries can explode!**
- **As shown in the following illustration, the open-circuit voltage of a VRLA (Valve Regulated Lead Acid) battery stabilizes about 30 minutes after charging has been completed. Therefore, wait 30 minutes after charging is completed before measuring the open-circuit voltage.**



- A. Open-circuit voltage (V)
- B. Time (minutes)
- C. Charging
- D. Ambient temperature 20 °C (68 °F)
- E. Check the open-circuit voltage.



Charging method using a variable-current (voltage) charger

- a. Measure the open-circuit voltage prior to charging.

ELECTRICAL COMPONENTS

TIP

Voltage should be measured 30 minutes after the engine is stopped.

- b. Connect a charger and ammeter to the battery and start charging.

TIP

Set the charging voltage to 16–17 V. If the setting is lower, charging will be insufficient. If too high, the battery will be over-charged.

- c. Make sure that the current is higher than the standard charging current written on the battery.

TIP

If the current is lower than the standard charging current written on the battery, set the charging voltage adjust dial at 20–24 V and monitor the amperage for 3–5 minutes to check the battery.

- Standard charging current is reached
Battery is good.
- Standard charging current is not reached
Replace the battery.

- d. Adjust the voltage so that the current is at the standard charging level.
- e. Set the time according to the charging time suitable for the open-circuit voltage.
- f. If charging requires more than 5 hours, it is advisable to check the charging current after a lapse of 5 hours. If there is any change in the amperage, readjust the voltage to obtain the standard charging current.
- g. Measure the battery open-circuit voltage after leaving the battery unused for more than 30 minutes.

12.8 V or more --- Charging is complete.
12.7 V or less --- Recharging is required.
Under 12.0 V --- Replace the battery.



Charging method using a constant voltage charger

- a. Measure the open-circuit voltage prior to charging.

TIP

Voltage should be measured 30 minutes after the engine is stopped.

- b. Connect a charger and ammeter to the battery and start charging.

- c. Make sure that the current is higher than the standard charging current written on the battery.

TIP

If the current is lower than the standard charging current written on the battery, this type of battery charger cannot charge the VRLA (Valve Regulated Lead Acid) battery. A variable voltage charger is recommended.

- d. Charge the battery until the battery's charging voltage is 15 V.

TIP

Set the charging time at 20 hours (maximum).

- e. Measure the battery open-circuit voltage after leaving the battery unused for more than 30 minutes.

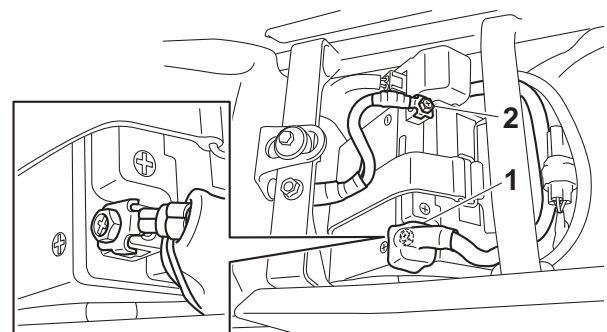
12.8 V or more --- Charging is complete.
12.7 V or less --- Recharging is required.
Under 12.0 V --- Replace the battery.



- 6. Install:
 - Battery
- 7. Connect:
 - Battery leads
(to the battery terminals)

NOTICE

First, connect the positive battery lead "1", and then the negative battery lead "2".



- 8. Check:
 - Battery terminals
Dirt → Clean with a wire brush.
Loose connection → Connect properly.
- 9. Lubricate:
 - Battery terminals

**Recommended lubricant
Dielectric grease**

10. Install:

- Seat
- Side cover (left/right)

Refer to "GENERAL CHASSIS" on page 5-1.

CHECKING THE RELAYS

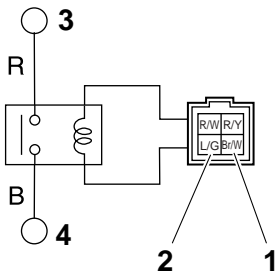
Check each switch for continuity with the pocket tester. If the continuity reading is incorrect, replace the relay.



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

1. Disconnect the relay from the wire harness.
2. Connect the pocket tester ($\Omega \times 1$) and battery (12 V) to the relay terminal as shown. Check the relay operation. Out of specification → Replace.

Starter relay

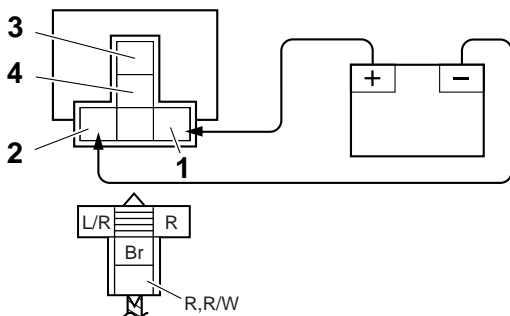


1. Positive battery terminal
2. Negative battery terminal
3. Positive tester probe
4. Negative tester probe

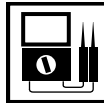


Result
Continuity
(between "3" to "4")

Main relay

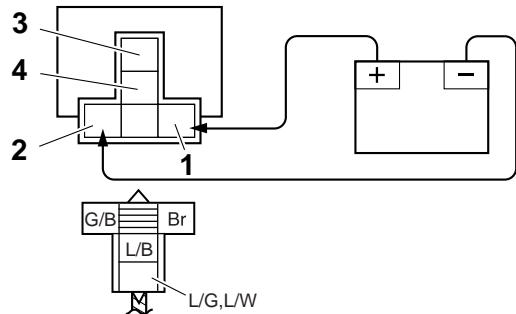


1. Positive battery terminal
2. Negative battery terminal
3. Positive tester probe
4. Negative tester probe

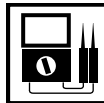


Result
Continuity
(between "3" to "4")

Starting circuit cut-off relay

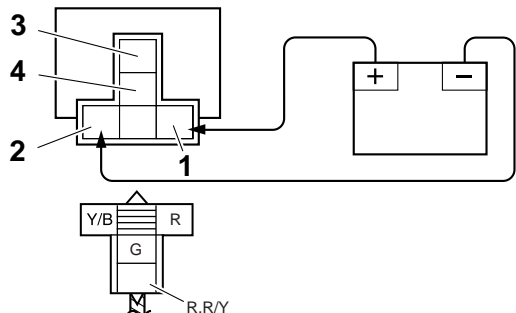


1. Positive battery terminal
2. Negative battery terminal
3. Positive tester probe
4. Negative tester probe

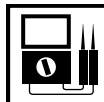


Result
Continuity
(between "3" to "4")

Headlight relay



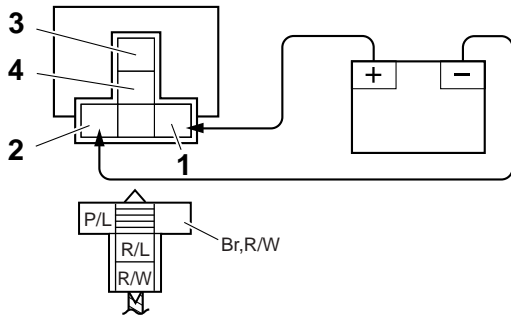
1. Positive battery terminal
2. Negative battery terminal
3. Positive tester probe
4. Negative tester probe



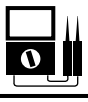
Result
Continuity
(between "3" to "4")

ELECTRICAL COMPONENTS

Radiator fan motor relay




1. Positive battery terminal
2. Negative battery terminal
3. Positive tester probe
4. Negative tester probe



Result
Continuity
(between "3" to "4")

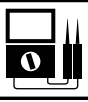
CHECKING THE DIODE

1. Check:
 - Diode
 Out of specification → Replace.



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

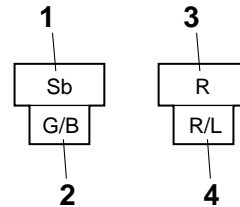
TIP _____
The pocket tester and the analog pocket tester readings are shown in the following table.



No continuity
Tester positive lead → Sky blue "1"
Tester negative lead → Green/Black "2"
Continuity
Tester positive lead → Green/Black "2"
Tester negative lead → Sky blue "1"
No continuity
Tester positive lead → Red "3"
Tester negative lead → Red/Blue "4"
Continuity
Tester positive lead → Red/Blue "4"
Tester negative lead → Red "3"


- a. Disconnect the diode from the wire harness.

- b. Connect the pocket tester ($\Omega \times 1$) to the diode coupler as shown.
- c. Check the diode for continuity.
- d. Check the diode for no continuity.



CHECKING THE IGNITION SPARK GAP

1. Check:
 - Ignition spark gap
 Out of specification → Perform the ignition system troubleshooting, starting with step 4. Refer to "TROUBLESHOOTING" on page 9-4.



Minimum ignition spark gap
6.0 mm (0.24 in)

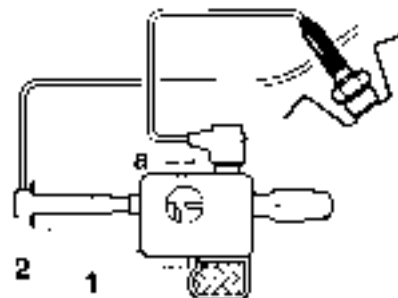
TIP _____
If the ignition spark gap is within specification, the ignition system circuit is operating normally.



- a. Remove the spark plug cap from the spark plug.
- b. Connect the ignition checker "1" as shown.



Ignition checker
90890-06754
Oppama pet-4000 spark checker
YM-34487



2. Spark plug cap
- c. Push the engine stop switch.
- d. Measure the ignition spark gap "a".

- e. Crank the engine by pushing the start switch and gradually increase the spark gap until a misfire occurs.



CHECKING THE SPARK PLUG CAP

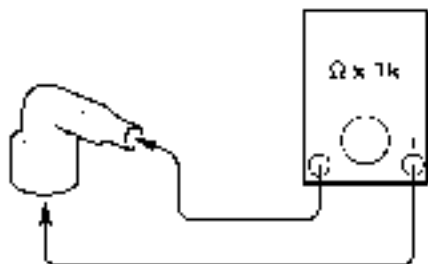
- Remove:
 - Spark plug cap (from the spark plug lead)
- Check:
 - Spark plug cap resistance
Out of specification → Replace.

	Resistance 7.50–12.50 kΩ
--	---



- a. Connect the pocket tester ($\Omega \times 1k$) to the spark plug cap.

	Pocket tester 90890-03112 Analog pocket tester YU-03112-C
--	--



- b. Measure the spark plug cap resistance.



CHECKING THE IGNITION COIL

- Disconnect:
 - Ignition coil terminal (from the sub wire harness)
 - Spark plug cap (from the ignition coil)
- Check:
 - Primary coil resistance
Out of specification → Replace.

	Primary coil resistance 2.16–2.64 Ω
--	--

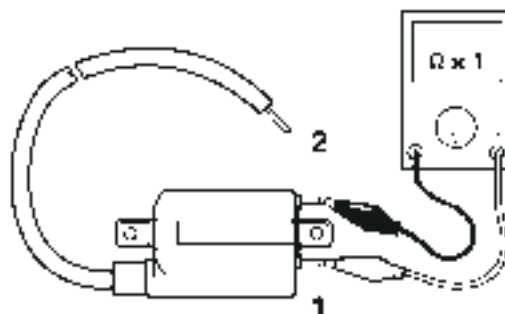


- a. Connect the pocket tester ($\Omega \times 1$) to the ignition coil.



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → Ignition coil terminal 1 “1”
- Negative tester probe → Ignition coil terminal 2 “2”



- b. Measure the primary coil resistance.



- Check:
 - Secondary coil resistance
Out of specification → Replace.

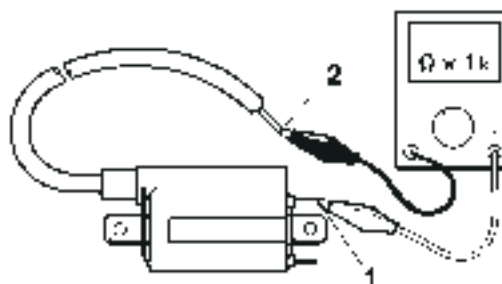
	Secondary coil resistance 8.64–12.96 kΩ
--	--



- a. Connect the pocket tester ($\Omega \times 1k$) to the ignition coil.

	Pocket tester 90890-03112 Analog pocket tester YU-03112-C
--	--

- Positive tester probe → Ignition coil terminal 1 “1”
- Negative tester probe → Spark plug lead “2”

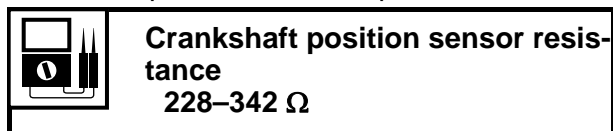


- b. Measure the secondary coil resistance.

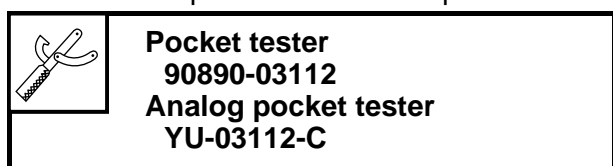


CHECKING THE CRANKSHAFT POSITION SENSOR

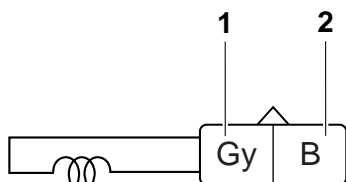
- Disconnect:
 - Crankshaft position sensor coupler (from the wire harness)
- Check:
 - Crankshaft position sensor resistance
Out of specification → Replace.



- Connect the pocket tester ($\Omega \times 100$) to the crankshaft position sensor coupler.



- Positive tester probe → Gray "1"
- Negative tester probe → Black "2"



- Measure the crankshaft position sensor resistance.

CHECKING THE LEAN ANGLE SENSOR

- Remove:
 - Lean angle sensor (from the bracket)
- Check:
 - Lean angle sensor output voltage
Out of specification → Replace.



Lean angle sensor output voltage
Operating angle

45 °

Output voltage up to operating angle

0.4–1.4 V

Output voltage over operating angle

3.7–4.4 V



- Connect the lean angle sensor coupler to the wire harness.
- Connect the pocket tester (DC 20 V) to the lean angle sensor coupler as shown.



Pocket tester
90890-03112

Analog pocket tester
YU-03112-C

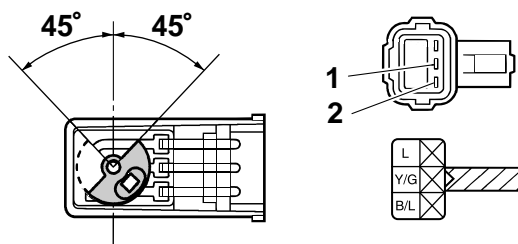
Test harness– lean angle sensor (6P)

90890-03209

Test harness– lean angle sensor (6P)

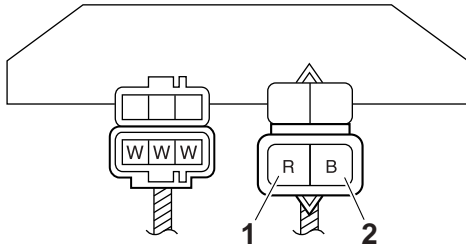
YU-03209

- Positive tester probe → Yellow/Green "1"
- Negative tester probe → Black/Blue "2"



- Incline the lean angle sensor.
- Measure the lean angle sensor output voltage.





- c. Start the engine and let it run at approximately 5000 r/min.
- d. Measure the charging voltage.



CHECKING THE SPEED SENSOR

1. Check:
 - Speed sensor output voltage
 Out of specification → Replace.

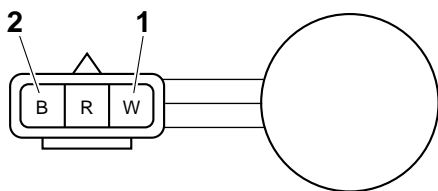
	Output voltage reading cycle 0.6 V to 4.8 V to 0.6 V to 4.8 V
--	---



- a. Connect the test harness-speed sensor (3P) to the speed sensor coupler and wire harness.
- b. Connect the pocket tester (DC20V) to the test harness-speed sensor (3P).

	Pocket tester 90890-03112 Analog pocket tester YU-03112-C Test harness- speed sensor 5TJ (3P) 90890-03228 Test harness- speed sensor 5TJ (3P) YU-03228
--	---

- Positive tester probe → White "1"
- Negative tester probe → Black "2"



- c. Push the start switch.
- d. Elevate the front wheel and slowly turn it.
- e. Measure the voltage (DC 5 V) of white and black/white. With the front wheel slowly rotating, voltage alternates between 0 V and 5 V.



CHECKING THE FUEL SENDER

1. Drain the gasoline.
2. Disconnect:
 - Fuel sender coupler (from the fuel sender)
3. Remove:
 - Fuel sender (from the fuel tank)
4. Check:
 - Fuel sender resistance
 Out of specification → Replace the fuel sender.

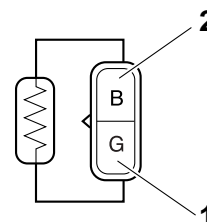
	Sender unit resistance (thermistor) 1350-1900 Ω
--	---



- a. Connect the pocket tester (Ω × 1k) to the fuel sender as shown.

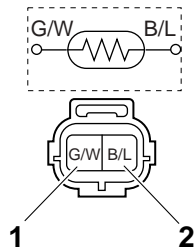
	Pocket tester 90890-03112 Analog pocket tester YU-03112-C
--	--

- Positive tester probe → Green "1"
- Negative tester probe → Black "2"



- b. Measure the resistance of the fuel sender.



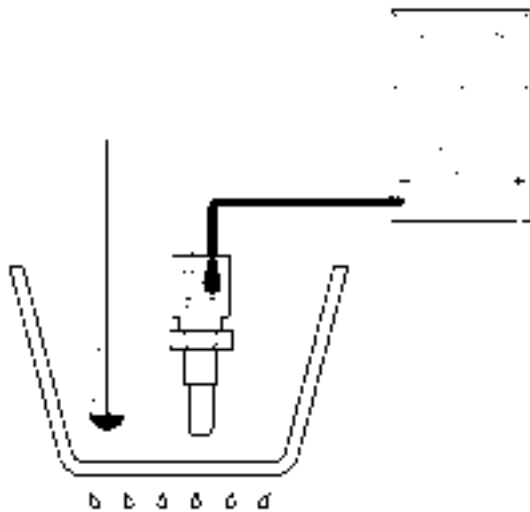


b. Immerse the coolant temperature sensor in a container filled with coolant.

TIP _____

Make sure the coolant temperature sensor terminals do not get wet.

- c. Place a thermometer in the coolant.
- d. Slowly heat the coolant, and then let it cool to the specified temperature indicated in the table.
- e. Check the coolant temperature sensor for continuity at the temperatures indicated in the table.



CHECKING THE THROTTLE POSITION SENSOR

1. Remove:
 - Throttle position sensor (from the throttle body)

⚠ WARNING

- Handle the throttle position sensor with special care.
- Never subject the throttle position sensor to strong shocks. If the throttle position sensor is dropped, replace it.

2. Check:

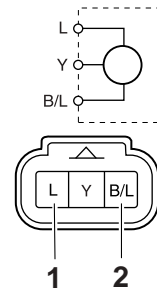
- Throttle position sensor maximum resistance
Out of specification → Replace.

	Resistance 6.30 kΩ
--	-------------------------------------

a. Connect the pocket tester ($\Omega \times 1k$) to the throttle position sensor.

	Pocket tester 90890-03112 Analog pocket tester YU-03112-C
--	--

- Positive tester probe → Blue "1"
- Negative tester probe → Black/Blue "2"



b. Check the throttle position sensor maximum resistance.

3. Install:

- Throttle position sensor

TIP _____

When mounting the throttle position sensor, adjust its angle properly. Refer to "ADJUSTING THE THROTTLE POSITION SENSOR" on page 8-11.


CHECKING THE THROTTLE POSITION SENSOR INPUT VOLTAGE

- Check:
 - Throttle position sensor input voltage
Out of specification → Replace the ECU.



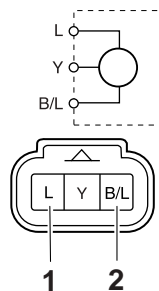
Throttle position sensor input voltage
4–6 V

- Connect the test harness S-pressure sensor (3P) to the throttle position sensor coupler and the wire harness.
- Connect the pocket tester (20 VDC) to the test harness S-pressure sensor (3P).



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C
Test harness S– pressure sensor (3P)
90890-03207
Test harness S– pressure sensor (3P)
YU-03207


- Positive tester probe → Blue “1”
- Negative tester probe → Black/Blue “2”



- Start the engine.
- Measure the throttle position sensor input voltage.


CHECKING THE INTAKE AIR PRESSURE SENSOR

- Check:
 - Intake air pressure sensor output voltage
Out of specification → Replace.



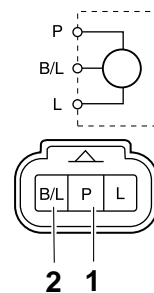
Intake air pressure sensor output voltage
3.61–3.67 V at 101.3 kPa (3.61–3.67 V at 1.01kgf/cm², 3.61–3.67 V at 14.7 psi)

- Connect the pocket tester (20 VDC) to the intake air pressure sensor coupler (wire harness side).



Pocket tester
90890-03112
Analog pocket tester
YU-03112-C

- Positive tester probe → Pink “1”
- Negative tester probe → Black/Blue “2”



- Start the engine.
- Measure the intake air pressure sensor output voltage.

CHECKING THE INTAKE AIR TEMPERATURE SENSOR

- Remove:
 - Intake air temperature sensor (from the air filter case)

⚠ WARNING

- Handle the intake air temperature sensor with special care.
- Never subject the intake air temperature sensor to strong shocks. If the intake air temperature sensor is dropped, replace it.

- Check:
 - Intake air temperature sensor resistance
Out of specification → Replace.

TROUBLESHOOTING

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TROUBLESHOOTING

GENERAL INFORMATION

TIP

The following guide for troubleshooting does not cover all the possible causes of trouble. It should be helpful, however, as a guide to basic troubleshooting. Refer to the relative procedure in this manual for checks, adjustments, and replacement of parts.

STARTING FAILURES

Engine

1. Cylinder and cylinder head
 - Loose spark plug
 - Loose cylinder head or cylinder
 - Damaged cylinder head gasket
 - Damaged cylinder gasket
 - Worn or damaged cylinder
 - Incorrect valve clearance
 - Improperly sealed valve
 - Incorrect valve-to-valve-seat contact
 - Incorrect valve timing
 - Faulty valve spring
 - Seized valve
2. Piston and piston ring(s)
 - Improperly installed piston ring
 - Damaged, worn or fatigued piston ring
 - Seized piston ring
 - Seized or damaged piston
3. Air filter
 - Improperly installed air filter
 - Clogged air filter element
4. Crankcase and crankshaft
 - Improperly assembled crankcase
 - Seized crankshaft

Fuel system

1. Fuel tank
 - Empty fuel tank
 - Clogged fuel tank breather hose
 - Deteriorated or contaminated fuel
 - Clogged or damaged fuel hose
2. Fuel pump
 - Faulty fuel pump
3. Throttle body
 - Deteriorated or contaminated fuel
 - Sucked-in air

Electrical system

1. Battery
 - Discharged battery
 - Faulty battery
2. Fuse
 - Blown, damaged or incorrect fuse
 - Improperly installed fuse
3. Spark plug
 - Incorrect spark plug gap
 - Incorrect spark plug heat range
 - Fouled spark plug
 - Worn or damaged electrode
 - Worn or damaged insulator
4. Ignition coil
 - Cracked or broken ignition coil body
 - Broken or shorted primary or secondary coils
5. Ignition system
 - Faulty ECU
 - Faulty crankshaft position sensor
 - Broken generator rotor woodruff key
6. Switches and wiring
 - Faulty ECU
 - Faulty engine stop switch
 - Broken or shorted wiring
 - Faulty neutral switch
 - Improperly grounded circuit
 - Loose connections
7. Starting system
 - Faulty starter motor
 - Faulty starter relay
 - Faulty starting circuit cut-off relay
 - Faulty starter clutch

INCORRECT ENGINE IDLING SPEED

Engine

1. Cylinder and cylinder head
 - Incorrect valve clearance
 - Damaged valve train components
2. Air filter
 - Clogged air filter element

Fuel system

1. Throttle body
 - Damaged or loose throttle body joint
 - Improperly synchronized throttle bodies
 - Improper throttle cable free play
 - Flooded throttle body

Electrical system

1. Battery
 - Discharged battery
 - Faulty battery
2. Spark plug
 - Incorrect spark plug gap
 - Incorrect spark plug heat range
 - Fouled spark plug
 - Worn or damaged electrode
 - Worn or damaged insulator
 - Faulty spark plug cap
3. Ignition coil
 - Broken or shorted primary or secondary coil
 - Cracked or broken ignition coil
4. Ignition system
 - Faulty ECU
 - Faulty crankshaft position sensor
 - Broken generator rotor woodruff key

POOR MEDIUM-AND-HIGH-SPEED PERFORMANCE

Refer to "STARTING FAILURES" on page 10-1.

Engine

1. Air filter
 - Clogged air filter element

Fuel system

1. Fuel pump
 - Faulty fuel pump
2. Throttle body
 - Defective throttle body
3. ECU
 - Faulty ECU

SHIFTING IS DIFFICULT

Refer to "CLUTCH" on page 6-42.

SHIFT PEDAL DOES NOT MOVE

Engine

1. Shift shaft
 - Bent shift shaft
2. Shift drum and shift forks
 - Foreign object in a shift drum groove
 - Seized shift fork
 - Bent shift fork guide bar
3. Transmission
 - Seized transmission gear
 - Foreign object between transmission gears
 - Improperly assembled transmission

JUMPS OUT OF GEAR

Engine

1. Shift shaft
 - Incorrect shift pedal position
 - Improperly returned stopper lever
2. Shift forks
 - Worn shift fork
3. Shift drum
 - Incorrect axial play
 - Worn shift drum groove
4. Transmission
 - Worn gear dog

CLUTCH SLIPS

Engine

1. Clutch
 - Improperly assembled clutch
 - Loose or fatigued clutch spring
 - Worn friction plate
 - Worn clutch plate
2. Engine oil
 - Incorrect oil level
 - Incorrect oil viscosity (low)
 - Deteriorated oil

CLUTCH DRAGS

Engine

1. Clutch
 - Unevenly tensioned clutch springs
 - Warped pressure plate
 - Bent clutch plate
 - Swollen friction plate
 - Bent clutch push rod
 - Damaged clutch boss
 - Burnt primary driven gear bushing
2. Engine oil
 - Incorrect oil level
 - Incorrect oil viscosity (high)
 - Deteriorated oil

OVERHEATING

Engine

1. Cylinder head and piston
 - Heavy carbon buildup
 - Clogged coolant passages
2. Engine oil
 - Incorrect oil level
 - Incorrect oil viscosity
 - Inferior oil quality

Cooling system

1. Coolant
 - Low coolant level
2. Radiator
 - Damaged or leaking radiator
 - Faulty radiator cap
 - Bent or damaged radiator fin
3. Water pump
 - Damaged or faulty water pump
 - Damaged hose
 - Improperly connected hose
 - Damaged pipe
 - Improperly connected pipe

Fuel system

1. Throttle body
 - Damaged or loose throttle body joint
2. Air filter
 - Clogged air filter element

Chassis

1. Brake(s)
 - Dragging brake

Electrical system

1. Spark plug
 - Incorrect spark plug gap
 - Incorrect spark plug heat range
2. Ignition system
 - Faulty ECU
 - Faulty coolant temperature sensor

OVERCOOLING

Cooling system

1. Coolant temperature sensor
 - Faulty coolant temperature sensor

POOR BRAKING PERFORMANCE

Chassis

1. Brake(s)
 - Worn brake pad
 - Worn brake disc
 - Air in hydraulic brake system
 - Leaking brake fluid
 - Defective master cylinder kit
 - Faulty brake caliper kit
 - Faulty brake caliper seal
 - Loose union bolt
 - Damaged brake hose
 - Oil or grease on the brake disc
 - Oil or grease on the brake pad
 - Incorrect brake fluid level

FRONT FORK OIL LEAKING

Chassis

1. Front fork
 - Bent, damaged, or rusty inner tube
 - Cracked or damaged outer tube
 - Improperly installed oil seal
 - Damaged oil seal lip
 - Incorrect oil level (high)
 - Loose damper rod assembly bolt
 - Damaged damper rod assembly bolt copper washer
 - Cracked or damaged cap bolt O-ring

FAULTY FRONT FORK LEGS

Chassis

1. Front fork
 - Bent or damaged inner tube
 - Bent or damaged outer tube
 - Broken fork spring
 - Bent or damaged damper rod
 - Incorrect oil viscosity
 - Incorrect oil level

UNSTABLE HANDLING

Chassis

1. Handlebar
 - Bent or improperly installed handlebar
2. Steering head components
 - Improperly installed upper bracket
 - Improperly installed lower bracket (improperly tightened ring nut)
 - Bent steering stem
 - Damaged ball bearing or bearing race
3. Front fork leg (s)
 - Uneven oil levels (both front fork legs)
 - Unevenly tensioned fork spring (both front fork legs)
 - Broken fork spring
 - Bent or damaged inner tube
 - Bent or damaged outer tube
4. Swingarm
 - Worn bearing or bushing
 - Bent or damaged swingarm
5. Rear shock absorber assembly (-ies)
 - Faulty rear shock absorber spring
 - Leaking oil or gas
6. Tire (s)
 - Uneven tire pressures (front and rear)
 - Incorrect tire pressure
 - Uneven tire wear

7. Wheel (s)
 - Incorrect wheel balance
 - Broken or loose spoke
 - Damaged wheel bearing
 - Bent or loose wheel axle
 - Excessive wheel runout
8. Frame
 - Bent frame
 - Damaged steering head pipe
 - Improperly installed bearing race

HEADLIGHT DOES NOT COME ON

Electrical system

1. Headlight
 - Fuse open circuit
 - Wrong headlight bulb
 - Too many electrical accessories
 - Hard charging
 - Incorrect connection
 - Improperly grounded circuit
 - Poor contacts (start switch)
 - Burnt-out headlight bulb

HEADLIGHT BULB BURNT OUT

Electrical system

1. Headlight
 - Wrong headlight bulb
 - Faulty battery
 - Faulty rectifier/regulator
 - Improperly grounded circuit
 - Faulty start switch
 - Headlight bulb life expired

TAILLIGHT DOES NOT COME ON

Electrical system

1. Taillight
 - Wrong taillight LED
 - Too many electrical accessories
 - Incorrect connection
 - Faulty battery

LIST OF SELF-DIAGNOSTIC AND FAIL-SAFE ACTIONS

LIST OF SELF-DIAGNOSTIC AND FAIL-SAFE ACTIONS

LIST OF DIAGNOSTIC CODES

Fault code	Item	Page
12	Crankshaft position sensor: no normal signals are received from the crankshaft position sensor.	9-36
13	Intake air pressure sensor: open or short circuit detected.	9-37
14	Intake air pressure sensor: hose system malfunction (clogged or detached hose)	9-38
15	Throttle position sensor: open or short circuit detected.	9-39
16	Throttle position sensor: stuck throttle position sensor is detected.	9-41
21	Coolant temperature sensor: open or short circuit detected.	9-42
22	Intake air temperature sensor: open or short circuit detected.	9-43
30	Latch up detected.	9-44
33	Ignition coil: open or short circuit detected in the primary lead of the ignition coil.	9-45
39	Injector: open or short circuit detected.	9-47
41	Lean angle sensor: open or short circuit detected.	9-48
43	Fuel system voltage: incorrect voltage supplied to the fuel injector and fuel pump.	9-49
44	EEPROM fault code number: an error is detected while reading or writing on EEPROM.	9-50
46	Charging voltage is abnormal.	9-51
50	Faulty ECU memory. (When this malfunction is detected in the ECU, the fault code number might not appear on the meter.)	9-52

COMMUNICATION ERROR WITH YAMAHA DIAGNOSTIC TOOL

Fault code	Item	Page
Waiting for connection	No communication signal is received from the ECU.	9-52
Er-2	Signals from the ECU cannot be received within the specified period of time.	9-53
Er-3	Data from the ECU cannot be received correctly.	9-54
Er-4	Registered data cannot be received from the Yamaha diagnostic tool.	9-55

LIST OF SELF-DIAGNOSTIC AND FAIL-SAFE ACTIONS

SENSOR OPERATION TABLE

Diagnostic code No.	Item	Display	Procedure
01	Throttle position sensor signal <ul style="list-style-type: none"> • Fully closed position • Fully opened position 	<ul style="list-style-type: none"> • 11–14 • 109–116 	<ul style="list-style-type: none"> • Check with throttle valve fully closed. • Check with throttle valve fully open.
03	Intake air pressure	Displays the intake air pressure.	Operate the throttle while pushing the start switch. (If the display value changes, the performance is OK.)
05	Intake air temperature	Displays the intake air temperature.	Compare the actually measured intake air temperature with the Yamaha diagnostic tool display value.
06	Coolant temperature	When engine is cold: Displays temperature closer to air temperature. When engine is hot: Displays current coolant temperature.	Compare the actually measured coolant temperature with the Yamaha diagnostic tool display value.
07	Vehicle speed pulses	Vehicle speed pulse 0–999	Check that the number increases when the front wheel is rotated. The number is cumulative and does not reset each time the wheel is stopped.
08	Lean angle sensor <ul style="list-style-type: none"> • Upright • Overturned 	Displays the output voltage. <ul style="list-style-type: none"> • 0.4–1.4 • 3.7–4.4 	Remove the lean angle sensor, and incline it more than 45 degrees.
09	Monitor voltage	Displays the fuel system voltage. <ul style="list-style-type: none"> • Approximately 12.0 (V) 	—
21	Neutral switch <ul style="list-style-type: none"> • Gear in neutral • Gear not in neutral 	<ul style="list-style-type: none"> • ON • OFF 	Operate the shift pedal.
60	EEPROM fault code display <ul style="list-style-type: none"> • No fault • CO adjustment value • Setting tool adjustment values 0–8 for fuel injection amount or ignition timing 	<ul style="list-style-type: none"> • 00 • 01 • 07 	—
61	Malfunction history (△) code display *1 <ul style="list-style-type: none"> • There is no history. • There is some history. 	<ul style="list-style-type: none"> • 00 • Other: Displays the fault code of (△). 	—

LIST OF SELF-DIAGNOSTIC AND FAIL-SAFE ACTIONS

Diagnostic code No.	Item	Display	Procedure
62	Malfunction history (△) code erasure *1 <ul style="list-style-type: none"> • There is no history. • There is some history. 	<ul style="list-style-type: none"> • 00 • Other: Displays the total number of (×) and (△). 	Replace all (△) with (○) by the operation start processing.
64	Setting history display <ul style="list-style-type: none"> • There is no history. • There is some history. • History is unknown (History data is damaged). 	Displays the presence or absence of the setting history by Power Tuner. <ul style="list-style-type: none"> • 00 • 01 • 02 	—
65	Setting map erasure <ul style="list-style-type: none"> • There is no setting. • There is some setting. 	Displays the presence or absence of the setting history by Power Tuner. <ul style="list-style-type: none"> • 00 • 01 	Erase all setting maps by the operation start processing.
70	Program version number	Displays a program version No.	—

*1: Symbols used in the explanations of the malfunction history

○: Normal

×: There is currently a malfunction or abnormal condition.

△: A malfunction or abnormal condition occurred previously, but the affected system or component is currently operating normally.

ACTUATOR OPERATION TABLE

Diagnostic code No.	Item	Actuation	Procedure
30	Ignition coil	Actuates the ignition coil five times at one-second intervals. “WARNING” on the Yamaha diagnostic tool blinks five times when the ignition coil is actuated.	Check that a spark is generated five times. <ul style="list-style-type: none"> • Connect an ignition checker.
36	Injector	Actuates the injector five times at one-second intervals. “WARNING” on the Yamaha diagnostic tool blinks five times when the radiator fan motor relay is actuated.	TIP: Before performing this operation, be sure to disconnect the fuel pump coupler. Check that injector is actuated five times by listening for the operating sound.

LIST OF SELF-DIAGNOSTIC AND FAIL-SAFE ACTIONS

Diagnostic code No.	Item	Actuation	Procedure
51	Radiator fan motor relay	Actuates the radiator fan motor relay five times at five-second intervals. “WARNING” on the Yamaha diagnostic tool blinks five times when the radiator fan motor relay is actuated.	Check that the radiator fan motor relay is actuated five times by listening for the operating sound.
52	Headlight relay	Actuates the headlight relay five times at five-second intervals. “WARNING” on the Yamaha diagnostic tool blinks five times when the headlight relay is actuated.	Check that the headlight relay is actuated five times by listening for the operating sound.

WIRING DIAGRAM

COLOR CODE

WR250F/WR250FH 2017

1. Joint connector	B	Black
2. Joint connector	Br	Brown
3. Joint connector	Ch	Chocolate
4. AC magneto	Dg	Dark green
5. Rectifier/regulator	G	Green
6. Headlight relay	Gy	Gray
7. Main relay	L	Blue
8. Engine ground	Lg	Light green
9. Battery	O	Orange
10. Frame ground	P	Pink
11. Starter relay	R	Red
12. Main fuse	Sb	Sky blue
13. Starter motor	W	White
14. Starter relay diode	Y	Yellow
15. Indicator light	B/L	Black/Blue
16. Engine trouble warning light	B/O	Black/Orange
17. Fuel level warning light	B/W	Black/White
18. Resistor	B/Y	Black/Yellow
19. Fuel sender	Br/W	Brown/White
20. Diode	G/B	Green/Black
21. Coupler for connecting optional part	G/W	Green/White
22. ECU (engine control unit)	G/Y	Green/Yellow
23. Ignition coil	L/B	Blue/Black
24. Spark plug	L/G	Blue/Green
25. Injector	L/R	Blue/Red
26. Fuel pump	L/W	Blue/White
27. Radiator fan motor relay	L/Y	Blue/Yellow
28. Radiator fan motor fuse	P/L	Pink/Blue
29. Radiator fan motor	R/B	Red/Black
30. Joint connector	R/L	Red/Blue
31. Intake air temperature sensor	R/W	Red/White
32. Coolant temperature sensor	R/Y	Red/Yellow
33. Throttle position sensor	W/B	White/Black
34. Intake air pressure sensor	Y/B	Yellow/Black
35. Lean angle sensor	Y/G	Yellow/Green
36. Engine stop switch	Y/R	Yellow/Red
37. Neutral switch		
38. Diode		
39. Starting circuit cut-off relay		
40. Clutch switch		
41. Start switch		
42. Joint connector		
43. Taillight		
44. Headlight		
45. Coupler for connecting optional switch		
46. Speed sensor		
47. Multi-function display		
48. Frame ground		
49. Ignition coil sub-lead		
50. Negative battery lead		



WR250F/WR250FH 2017
WIRING DIAGRAM

WR250F/WR250FH 2017
SCHEMA DE CÂBLAGE

